II. The Damage and Accident Responses at the Fukushima Dai-ichi NPS and the Fukushima Dai-ni NPS

1. The Damage at the Major Systems and Facilities of Units 1 to 3 of the Fukushima Dai-ichi NPS

(1) Introduction

Chapter II. 3. of the Interim Report gave an outline of the damage to the systems and facilities having functions important for the control of the plant toward a cold shutdown.

After the Interim Report was published, the Investigation Committee thoroughly reviewed the objective data of each Unit of the Fukushima Dai-ichi Nuclear Power Station ("Fukushima Dai-ichi NPS"), including plant related parameters, alarm typer outputs, Transient Analysis Recording System data, recorder charts, shift operators' logbooks and memos. The committee investigated further through such means as interviews with relevant individuals including those at Tokyo Electric Power Company ("TEPCO"), plant manufacturers and Japan Nuclear Energy Safety Organization ("JNES," an independent administrative corporation). Based on the facts revealed in these investigations, the Investigation Committee conducted its reviews from a dynamic perspective such as reviews in terms of the occurrence, extent and time of functional failures with the major systems and facilities, particularly for Units 1 through 3. The major systems and facilities investigated include the Reactor Pressure Vessel (hereinafter "RPV") and the Primary Containment Vessel (hereinafter "PCV") as well as cooling and water injection systems such as the Isolation Condenser ("IC"), the Reactor Core Isolation Cooling system ("RCIC") and the High Pressure Coolant Injection system ("HPCI").

As the investigation was a huge undertaking that covered a wide range of areas, details are described in Attachment II-1-1. The sections below first discuss the mechanisms of the instrumentation that is essential to the investigation into the damage of the major systems and facilities, followed by a comprehensive general description on analyses concerning reactor core conditions and recapitulative descriptions on conclusions regarding the damage at the major systems and facilities of each Unit.

The evidence for each conclusion is provided in detail in Attachment II-1-1. Refer to that as necessary.

(2) Major instrumentation mechanisms and related discussions

a. Significance

In verifying the integrity of the RPV and PCV, the relevant parameters recorded at each Unit, such as the reactor water level, reactor pressure, Drywell ("D/W") pressure, Suppression Chamber ("S/C") pressure are vital for the assessment of the conditions of each Unit at the time of the accident.

These parameters are a collection of the measurements of each instrument at a certain point in time. In the event that the instruments did not function properly such that they showed incorrect measurements and if such measurements were used as absolutely correct values, there would be a chance that the conditions of each Unit at the time of the accident might be misinterpreted or that accurate integrity verification of the RPV and PCV would not be possible. Conversely, throwing out measurements without any significant reason for false indications would be equivalent to throwing away the few important clues available for the integrity verification of the RPV and PCV.

Hence, knowledge of the mechanism of each instrument and an understanding of what conditions could cause what kind of false measurements and/or erroneous indications are major prerequisites for taking correct measurements of the plant related parameters and for integrity verification of the RPV and PCV.

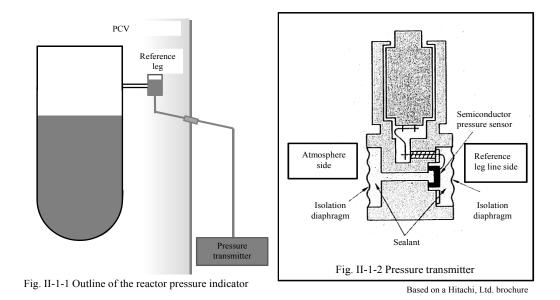
Beyond the above, deeper understanding on this point may lead to clues to identify the causes of false measurements and/or erroneous indications estimated from the trends in the relevant parameters. Particularly in the event that these causes related to the conditions of the RPV or PCV, identifying such causes acts as extremely important clues in determining the conditions of the RPV and PCV and hence in assessing their integrity.

Thus, there is significance in discussing the mechanisms of major instrumentation and the causes behind any false measurements and/or erroneous indications.

b. Mechanism of major instrumentation

(a) Reactor pressure indicators

(i) Reactor pressure indicators provide reactor pressure indications derived from the water pressure applied, through the reference leg and its associated instrument line (hereinafter "reference leg line") installed outside the RPV (but within the PCV) via the RPV penetrations, on the isolation diaphragm within the pressure transmitter installed at the instrumentation rack inside the reactor building ("R/B"), reduced by the water head¹ between the water level of the reference leg (hereinafter "reference level") and the pressure transmitter. As the reactor pressure indicator measures gage pressure (the difference between the absolute pressure and atmospheric pressure), the pressure measured in the pressure transmitter and used in conversion is actually a value of the pressure in the reference leg line (absolute pressure) less the atmospheric pressure (see Figures II-1-1 and 2).



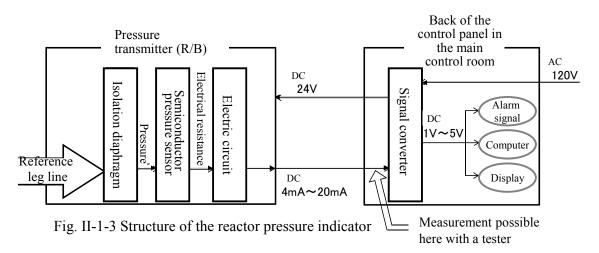
The above reference leg is shared with the reactor water level indicator. For Units 1 to 3, the instrument line is installed at the elevation of slightly above TAF+5,000mm (TAF : Top of Active Fuel) in the RPV, to take in the RPV conditions to the reference leg. Consequently the water pressure applied on the isolation diaphragm within the pressure transmitter varies according to the reactor pressure.

(ii) And, in the pressure transmitter, the water pressure applied on the isolation diaphragm through the reference leg line from the reference leg less the atmospheric pressure is converted

¹ The water head between the reference leg and the pressure transmitter is dependent on the installation conditions of the reference leg line and the pressure transmitter. Among the reactor pressure indicators used during the responses to the accident, those for Units 1 and 3 have such water head difference of 90kPa abs and for Unit 2 of 97kPa abs.

into electrical resistance by a semiconductor pressure sensor and amplified in the electric circuit. After that, it is converted into direct current as an output between a minimum of 4mA and a maximum of 20mA.

This direct current is sent from the pressure transmitter through an electric circuit to the signal converter at the back of the control panel in the main control room and converted into a voltage between a minimum of 1V and a maximum of 5V. Depending on this voltage, alarm signals such as "high reactor pressure" are actuated when the voltage reaches a predetermined value, and values converted in reactor pressure are recorded on the Process Computer System or displayed on display devices as reactor pressure (see Figure II-1-3).



(iii) Pressure transmitters are installed at the instrument rack in the R/B of each Unit². It is also possible to take readings directly from this rack. The indicating device from which these readings can be taken is directly connected to a branch line from the reference leg line that is connected to the pressure transmitter. The water in that branch line goes through a bourdon gauge in the indicating device. That bourdon gauge expands or contracts according to the water pressure, and the indicating needle moves according to such expansion or contraction. Thus this system does not require electrical power.

(b) Reactor water level indicators

² For example, the pressure transmitter of the reactor pressure indicator (channel A) for Unit 1 is installed at the northwest side of the PCV on the second floor of the R/B.

(i) Reactor water level indicators provide reactor water level indications derived in such a manner that the water pressure through the reference leg line from the reference leg to the differential pressure transmitter (hereinafter "reference leg line pressure") is subtracted from the water pressure through the reactor vessel instrument line at the lower part of the RPV (hereinafter "reactor vessel line") and that this differential pressure is measured and converted into reactor water level for indication or display. There are four measurement ranges for main water level indicators: the wide range, narrow range, fuel range and shutdown range. As to the reference leg for the reactor water level indicator in any measurement range, the instrument line from the RPV to the reference leg is installed at the elevation of slightly above TAF+5,000mm to take in the RPV conditions for Units 1 through 3. On the other hand, the inlets of the reactor vessel lines are directly placed in the RPV, slightly below the lower measurement limit of each of the wide range, narrow range, fuel range and shutdown range (see Figure II-1-4).

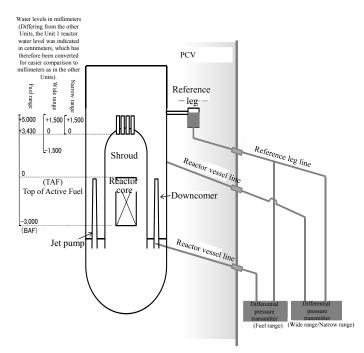


Fig. II-1-4 Outline of the reactor water level indicator (Unit 1)

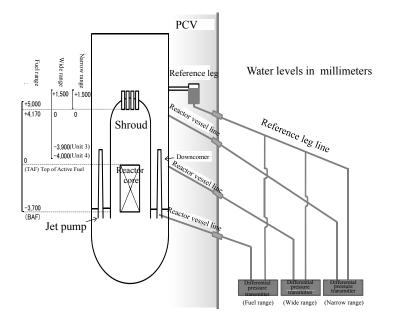


Fig. II-1-5 Outline of the reactor water level indicator (Units 2 and 3)

Among the reactor water level indicators of different measurement ranges, the fuel range water level indicator measures reactor water level in the relatively lower range, where the influence of the reactor internals would result in different water levels in the shroud containing

the fuel and in the downcomer outside the shroud, respectively. Accordingly in order for the fuel range water level indicator to monitor the occurrence and extent of fuel uncovery to the extent possible, the inlet of the reactor vessel line in the RPV is placed in the jet pump ³, where water level measurement is relatively susceptible to water level in the shroud and perceived to provide water level indications closer to the actual one that counts apparent level increase caused by boiling in the shroud. Also, the

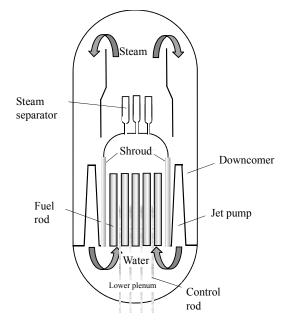


Fig. II-1-6 RPV (Shroud, Downcomer)

³ Conversely, the inlets of the reactor vessel lines are placed in the downcomer in the RPV for the reactor water level indicators of wide range, narrow range and shutdown range.

position of the inlet of the reactor vessel line is regarded as slightly below the Bottom of Active Fuel (BAF) (see Figures II-1-4, II-1-5 and II-1-6 above).

In addition the BAF is at TAF-3,000mm for Unit 1 and at TAF-3,700mm for Units 2 and 3.

(ii) The range of the reactor vessel line pressure less the reference leg line pressure depends on the measurement range of the reactor water level indicator.

Normally, the actual reactor water level is lower than the water level at the reference leg, and so the reactor vessel line pressure is lower than the reference leg line pressure.

Consequently, the pressure value measured in the differential pressure transmitter, which is the reactor vessel line pressure less the reference leg line pressure, is a negative value. The reactor vessel line pressure decreases as the reactor water level lowers, resulting in the reactor vessel line pressure less the reference leg line pressure to be a negative value of greater absolute value.

In terms of the reactor water level indicator (fuel range) actually used in the field responses at Unit 1, the reactor vessel line pressure less the reference leg line pressure ranges from -78.53kPa to -1.06kPa. Converting this range of differential pressure into the reactor water level (fuel range), it is equivalent to the range in water level from TAF-3,000mm to TAF+5,000mm⁴. This is the measurement range of this reactor water level indicator (see Figure II-1-7).

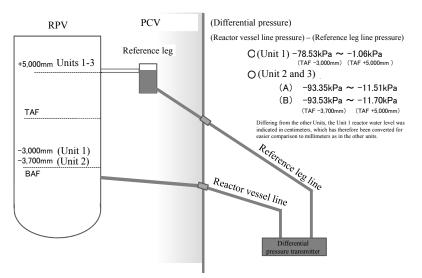


Fig. II-1-7 Differential pressure of the reactor pressure indicator (fuel range)

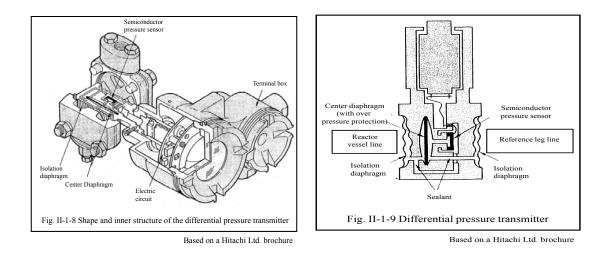
⁴ Differing from the other Units, the Unit 1 reactor water level was indicated in centimeters, which has therefore been converted for easier comparison to millimeters as in the other Units.

Additionally in terms of the reactor water level indicator (fuel range) actually used in the field responses at Unit 2, there are two types of reactor water level indicators depending on the relative positions of the differential pressure transmitter, reference leg line and reactor vessel line. One type measures the reactor vessel line pressure less the reference leg line pressure over the range from -93.35kPa to -11.51kPa. The other type measures the reactor vessel line pressure less the reference leg line pressure less the reference leg line pressure over the range from -93.35kPa to -11.51kPa. The other type measures the reactor vessel line pressure less the reference leg line pressure over the range from -93.53kPa and -11.70kPa. Converting these ranges into the reactor water level (fuel range), they are respectively equivalent to the range in water level from TAF-3,700mm to TAF+5,000mm. This is the measurement range of these reactor water level indicators (see Figure II-17).

Furthermore, in terms of the reactor water level indicator (fuel range) actually used in the field responses at Unit 3, similarly with Unit 2, there are two types of reactor water level indicators depending on the relative positions of the differential pressure transmitter, reference leg line and reactor vessel line. One type measures the reactor vessel line pressure less the reference leg line pressure over the range from -93.35kPa to -11.51kPa. The other type measures the reactor vessel line pressure less the reference leg line pressure less the reference leg line pressure over the range from -93.35kPa to -11.51kPa. The other type measures the reactor vessel line pressure less the reference leg line pressure over the range from -93.53kPa and -11.70kPa. Converting these ranges into the reactor water level (fuel range), they are respectively equivalent to the range in water level from TAF-3,700mm to TAF+5,000mm. This is the measurement range of these reactor water level indicators (see Figure II-1-7).

(iii) The differential pressure transmitters are installed in the R/B of each Unit⁵ to measure the reactor vessel line pressure and the reference leg line pressure through the reactor vessel line and reference leg line respectively via a separate isolation diaphragm. The value of the reactor vessel line pressure less the reference leg line pressure is converted by a semiconductor pressure sensor into electrical resistance, and after being amplified in an electric circuit, is converted to a direct current of between a minimum of 4mA and a maximum of 20mA as output (see Figures II-1-8 and 9).

⁵ For example, as to the fuel range water level indicator in Unit 1, the differential pressure transmitter is located at the north by northwest side of the PCV on the first floor of the R/B.



This direct current is sent from the differential pressure transmitter to the signal converter at the back of the control panel in the main control room and converted into a voltage between a minimum of 1V and a maximum of 5V. This in turn is converted to the reactor water level for indications and displays (see Figure II-1-10).

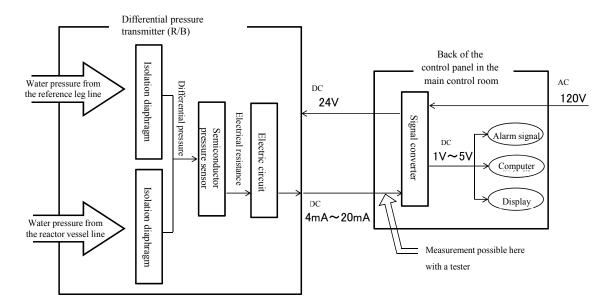


Fig. II-1-10 Structure of the reactor water level indicator

(c) D/W pressure gauge

D/W pressure indicators measure via the isolation diaphragm located in the pressure

transmitter⁶ the pressure in the D/W directly propagated to the transmitter through the instrument line from the detection point within the PCV (see Figure II-1-11).

Within the pressure transmitter this measurement is converted into electrical resistance by a semiconductor pressure sensor and amplified. It is then converted and output as a direct current of between a minimum of 4mA and a maximum of 20mA and sent from the pressure transmitter to the signal converter at the back of the control panel in the main control room. After that, it is converted into a voltage of between a minimum of 1V and a maximum of 5V,

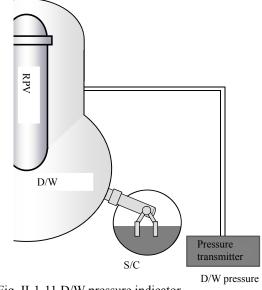


Fig. II-1-11 D/W pressure indicator

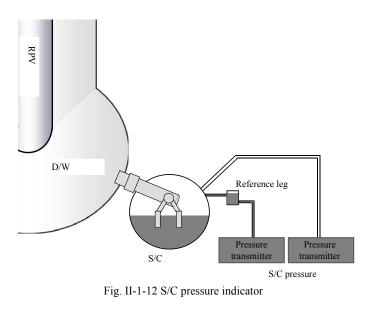
which is then converted into D/W pressure. The D/W pressure signal is used for system initiation including alarm actuation signals such as "high D/W pressure" and for displays by the Process Computer System and other display devices.

In addition, there is also a D/W pressure indicator installed at the instrument rack in the R/B of each Unit, where it is possible to take direct readings without any electrical power. This indicating device is directly connected to a branch line from the instrument line that is connected to the pressure transmitter. The atmosphere inside the D/W enters the bourdon gauge in the indicating device through the instrument line. The needle on the indicating device moves according to the expansion or contraction of the bourdon gauge. There is thus no need for electrical power.

(d) S/C pressure indicators

⁶ The location of installation is at the instrument rack in the R/B of each Unit. This is installed in an instrumentation rack in each Unit's R/B.

There are two types of S/C pressure indicators that require electrical power. One type processes water pressure propagated through the reference leg line to the pressure transmitter from the reference leg connected to the vapor phase of the S/C. After the signal processing including conversion into electrical resistance in much the same way



as the reactor pressure indicators. The measurement is readable on the instrumentation in the main control room. The other type processes atmospheric pressure in the vapor phase of the S/C transmitted through the instrument line connected to the vapor phase of the S/C. After the signal processing including conversion into electrical resistance in much the same way as D/W pressure indicators, the measurements are also readable on the instrumentation in the main control room. The difference between the two is that one uses the reference leg to measure water pressure while the other directly measures atmospheric pressure in the vapor-phase of the S/C (see Figure II-1-12).

c. Instrumentation power supplies

In terms of the power supply for the instruments detailed in subsection (2) b above, 24V direct current (DC) power supplies are supposed to apply, converted from alternating current (AC) power such as the 120V AC power distribution panel for the Reactor Protection System. In other words, if 24V DC power is available⁷, it can power the pressure transmitters and differential pressure transmitters. This power is used also to convert into electrical resistance and amplify the water pressure and/or atmospheric pressure measured in the pressure transmitter and/or differential pressure transmitter, enabling such signals to be sent to their

⁷ Because total AC power was lost, in the response to the accident, unlike under normal circumstances, multiple batteries were connected in series to supply 24V DC power.

destinations including the signal converter located on the back of the control panel in the main control room.

While there are instruments that need only 24V DC power to show readings, there are also those that additionally require 120V AC power. The latter instruments can not indicate readings without 120V AC power, yet it is possible to take readings as long as 24V DC power is available. Since with 24V DC power the pressure transmitter and differential pressure transmitter can measure the pressure and send the corresponding signal to the signal converter, it is possible to read with a tester the signals in current or voltage at the signal converter and separately to convert them into plant parameters in their proper units.

d. Causes of false measurements and/or erroneous indications

(i) For the instruments discussed in subsection (2) b above, the pressure transmitters and differential pressure transmitters have passed the long-term validation tests that consider long-term thermal and mechanical aging degradation and ambient conditions at an accident. Namely it is confirmed that no anomaly was found in the hydrostatic test, insulation resistance test and input-output test conducted after placing the pressure transmitters or differential pressure transmitters for 38 days in the vapor environment with a maximum temperature of 100°C and a maximum pressure of 1.8kPA gage⁸. Since it is highly unlikely that the inside of the R/B was exposed to such an atmosphere at the time of the accident, it is equally unlikely that malfunctions in the pressure transmitters or differential pressure transmitters may have caused false measurements and/or erroneous indications.

On the other hand, even if there was no anomaly with the pressure transmitters or differential pressure transmitters, false measurements and/or erroneous indications could occur in case the conditions of the RPV or PCV are not accurately reflected on the pressure applied to the isolation diaphragm in the pressure transmitter or differential pressure transmitter from the RPV or PCV through the instrument line. The following considers such a case.

(ii) First, reactor pressure indicators measure water pressure applied to the isolation diaphragm located inside the pressure transmitter from the reference leg through the reference

⁸ Note that the tests are for pressure transmitters or differential pressure transmitters but not for sensors which may be exposed to a more severe environment.

leg line. Reactor pressure is derived from this pressure less the reference water head.

As long as the water level in the reference leg is maintained at the level of the reference water head, reactor pressure is correctly measured. However, if the water level lowers in the reference leg or even drops down into the reference leg line, the actual water head becomes less than the reference water head that is based on the water level maintained at the reference level. Accordingly the difference between the actual and reference water heads will produce an error in the measured reactor pressure and result in the reactor pressure being indicated less than actually is.

The error caused by a water level drop in the reference leg is no greater than the water head between the reference level and the pressure transmitter. As to the reactor pressure indicators utilized in the responses to the accident, such errors should be up to 90kPa for Units 1 and 3, and up to 97kPa for Unit 2⁹. It is highly unlikely, however, that ambient temperature around the reference leg line continues to stay over 100°C even when the water level in the reference leg falls down to such a level as to reach outside the PCV. Therefore, it is natural to consider that the water level fall in the reference leg line will not continue in such a case and so errors may be even smaller.

(iii) Reactor water level indicators measure the reactor vessel line pressure less the reference leg line pressure and convert the measured differential pressure to reactor water level, on the condition that the water level in the reference leg is maintained at the level of the reference water head and that the reactor water level stays above the inlet elevation of the reactor vessel line.

Accordingly, reactor water level indicators (fuel range) measure, differently from reactor pressure indicators, differential pressure within the measurable range in the differential pressure transmitter of about 80kPa¹⁰. Differential pressure in this measurable range is converted to fuel range water level with a corresponding range in fuel range water level of 8,000mm for Unit 1 and of 8,700mm for Units 2 and 3, respectively. Consequently an error of only 10kPa in differential pressure could lead to an error of 1,000mm or more in reactor water level indication.

⁹ See Attachment II-1-2.

¹⁰ As noted in b (b) (ii), the reactor water level indicator (fuel range) has the measureable range in the differential pressure transmitter of about 80kPa, which is the difference between the upper and lower limits, and converts the differential pressure in this range into reactor water levels.

The following discusses causes of errors due to the mechanism of reactor water level indicators¹¹.

First, it was found afterward that the water level in the reference leg and reference leg line had been considerably lower than the original reference level when TEPCO had filled the reference legs with water for Units 1 and 2. Water level decrease in the reference leg or further decrease down to the reference leg line could lead to smaller reference leg line pressure that should otherwise remain constant.

Consequently smaller differential pressure between the reactor vessel line pressure and reference leg line pressure would result in a measurement in the differential pressure transmitter being a negative value of smaller absolute value, compared with the case that water level is maintained at the reference level. Thus the reactor water level indicator provides a false measurement and erroneous indication as being higher than it actually is.

For example, it is assumed that the reference leg line pressure, which should originally be 90kPa abs, fell to 80kPa abs due to a water level fall in the reference leg, and that the measured reactor vessel line pressure was 60kPa abs. Then the differential pressure transmitter would provide -20kPa as the reactor vessel line pressure less the reference leg line pressure due to a water level fall in the reference leg, instead of providing -30kPa if water level were maintained at the original reference level. Consequently the reactor water level indicator would provide an erroneous indication of higher reactor water level, resulted from the conversion into water level of the above mentioned differential pressure of -20kPA that has smaller absolute value than -30kPa, which value should have been used instead if the original reference level were maintained in the reference leg.

Furthermore, if the reactor water level fell below the inlet elevation of the reactor vessel line, a fall or rise of reactor water level below this elevation would not influence on the pressure applied on the isolation diaphragm in the differential pressure transmitter through the reactor vessel line. In this case, because the differential pressure transmitter measures only the difference in water heads between the water levels in the reactor vessel line and reference leg line, the differential pressure completely independent of actual reactor water level behavior would be used for conversion into water level and for indications.

¹¹ See Attachment II-1-3.

Beyond that, if the above two phenomena occurred at once, the water levels would fall in the reference leg line and the reactor vessel line. Water evaporation in the both lines, however, would potentially not continue after the water levels reaching close to the exterior wall of the PCV, where the both lines would be exposed to sufficiently low ambient temperature and less influenced by the conditions inside the RPV.

If this is the case, the water levels in the both lines would hardly change after reaching the PCV wall, accordingly so would be the water pressures applied through both lines on the isolation diaphragms in the differential pressure transmitter. Consequently, such phenomena could potentially occur as reactor water level indications would remain unchanged over a long period of time, since these differential pressures are converted to reactor water level.

As to the plant related parameters of each Unit during the accident, several cases were identified where reactor water level indications had remained unchanged over a long period of time. This implies that there would be the possibility of the occurrence of the above phenomena and that reactor water level might have already been below BAF during these time periods.

(iv) As for reactor water level indicators, these phenomena could possibly occur in the environments where the conditions inside the RPV and the reference leg, the former influencing the latter, are helpful for water evaporation. In other words, these phenomena could occur in the event that the saturation temperature of water lowers due to lower reactor pressure by depressurization, or in the event that the PCV temperature rises around the instrument lines. Specific examples include such events that rapid depressurization was conducted by opening the main steam Safety Relief Valve (SRV) or that core damage started. On the other hand, it is difficult to say that during the time after the earthquake but before the arrival of the tsunami rapid reactor depressurization or a rapid rise in PCV temperature resulted in the water in the reference leg line being saturated. Consequently, it is believed that during such time the instruments for major parameters such as reactor pressures, reactor water levels, D/W pressures and S/C pressures were in the environment where an event like a reference leg water level fall caused errors in indications.

Accordingly, there is no specific reason found to doubt the reliability of data such as the record charts for measurements from such major instruments for the period after the earthquake but before the tsunami.

Conversely, in Units 1 to 3, there may have been false measurements and/or erroneous indications with reactor pressure indicators or reactor water level indicators caused by a fall in reference leg water level, if any of these events had occurred, i.e. if the progress of conditions had resulted in core damage to begin, if operations such as rapid depressurization by opening the SRV had led to lower RPV pressure, or if temperature had been high in the PCV. In such a case, since the reactor pressure indicator simply measures and converts into reactor pressure the reference leg line pressure less the reference water head, errors in indications would be downward and limited to an extent to 90kPa at the maximum in Units 1 and 3 and 97kPa at the maximum in Unit 2. Conversely, since the reactor water level indicator measures and converts into reactor water level the reactor vessel line pressure less the reference leg line pressure, errors in indications due to a reference level fall may reach so large extent that water level would be indicated several meters higher than actually is.

In the event that the reactor water level fell further down below the inlet elevation of the reactor vessel line, since the reactor water level indicator measures and converts into reactor water level the reactor vessel line pressure less the reference leg line pressure, i.e. the difference between water heads in these lines to the differential pressure transmitter, the indicated values would not reflect reactor water level at all. Thus it would not be possible to grasp the actual reactor water level from reactor water level indications.

Moreover, in case the water level continued to fall, due to evaporation in these lines, down to around the PCV penetrations where evaporation halted, there would no longer be any further changes seen at the pressure transmitter in the measurement of the reactor vessel line pressure less the reference leg line pressure. As such, there could be phenomena where reactor water level indications would stay flat.

In other words, first, Table II-1-1 shows the elevations of the PCV penetrations of the reference leg line and reactor vessel line for the fuel range reactor water level indicators for Units 1 through 3.

Unit	Fuel range water level instrument	Lower limit of measurement range	Upper limit of measurement range	Difference between
				elevations at the PCV
				penetrations of the
				reference leg line and
				reactor vessel line
1	LT-263-121A/B	-78.53kPa	-1.06kPa	6,900mm
		(TAF-3,000mm)	(TAF+5,000mm)	
2	LT-2-3-73A	-93.35kPa	-11.51kPa	7,670mm
		(TAF-3,700mm)	(TAF+5,000mm)	
	LT-2-3-73B	-93.53kPa	-11.70kPa	8,150mm
		(TAF-3,700mm)	(TAF+5,000mm)	
3	LT-2-3-73A	-93.35kPa	-11.51kPa	7,670mm
		(TAF-3,700mm)	(TAF+5,000mm)	
	LT-2-3-73B	-93.53kPa	-11.70kPa	8,150mm
		(TAF-3,700mm)	(TAF+5,000mm)	

Table II-1-1 Measurement ranges and related data for the fuel range water level instruments of Units 1 to 3

While depending on the conditions in the RPV or water temperatures in the lines located outside the PCV, assuming that the water temperature in the line located outside the PCV be 27° C (at a density of 997×10^{-6} kg/cm³) and that the saturated steam temperature in the RVP be 100° C (0.59773×10^{-6} kg/cm³), the differential pressure and apparent reactor water level indication would be as follows when water levels in the reactor vessel line and reference leg line being around the PCV penetrations.

The water level indicator for Unit 1 (LT-263-121A/B) would show a differential pressure (the reactor vessel line pressure less the reference leg line pressure at the differential pressure transmitter) of approximately -67.42kPa, which would have been converted into a reactor water level of approximately TAF-1,853mm. The Unit 2 water level indicator (LT-2-3-73A) and Unit 3 water level indicator (LT-2-3-73A) would each show a differential pressure (the reactor vessel line pressure less the reference leg line pressure at the differential pressure (of the reactor vessel line pressure less the reference leg line pressure at the differential pressure (the reactor vessel line pressure less the reference leg line pressure at the differential pressure transmitter) of

approximately -74.95kPa, which would be converted to a reactor water level of approximately TAF-1,744mm. Furthermore, the Unit 2 water level indicator (LT-2-3-73B) and Unit 3 water level indicator (LT-2-3-73B) would each show a differential pressure (the reactor vessel line pressure less the reference leg line pressure at the differential pressure transmitter) of approximately -79.64kPa which would be converted to a reactor water level of approximately TAF-2,223mm.

As detailed in the relevant portion of Attachments II-1-1¹², the review of the recorded plant related parameters at each Unit found that the abovementioned phenomena might have occurred several times. In other words, it is identified from the reactor water level readings recorded as plant relevant parameters that reactor water level indications stayed almost flat at the value around the abovementioned apparent water level for several hours to several days; despite the expectation that reactor water level would rise if water was injected into the reactor, and would fall if it was not.

For example, the reactor water level measurements in the Unit 1 recorded plant related parameters, indicated that the Unit 1 reactor water level indicator (LT-263-121A) had stayed almost flat at TAF-1,700mm after around 12:35 on March 12, 2011, and that the Unit 1 reactor water level indicator (LT-263-121B) in Unit 1 had also stayed almost flat after reaching TAF-1,700mm at around 16:45 on that same day.

In Unit 3 as well, according to the Unit 3 plant related parameters, the Unit 3 reactor water level indicator (LT-2-3-73A) showed no change at TAF-1,800mm at around 17:30 on March 13 until around 02:10 on March 14. Later, at around 02:30 that same day, this reactor water level indication reached TAF-1,850mm and since then showed no change at all until around 04:40 that same day. Furthermore, it showed no change at all at TAF-1,800mm from around 11:20 that same day, until around 17:50 that same day. The Unit 3 reactor water level indicator (LT-2-3-73B) stayed almost flat after showing TAF-2,200mm at around 18:20 on March 13, until reaching TAF-2,250mm at around 02:30 on March 14, and showed no change at all after it had reached TAF-2,300mm at around 18:10 that same day after once indicating TAF-2,200mm

¹² See Attachment II-1-1, Chapter 2 Section 1, (3) c, (5) c, h, Chapter 3 Section 1, (2) a, e, (3) a, Chapter 4 Section 1, (3) c, (4) e, and (5) a.

at around 11:45 that same day 13 .

All these reactor water level indications noted here appear to be numerically close to the apparent reactor water level that would be indicated in case each of the water levels in the reference leg line and reactor vessel line would be at the elevation around the corresponding PCV penetrations.

Thus, no change in reactor water level indications would be likely to be caused not only by the inability of reactor water level measurement due to the reactor water level to have been lower than the elevation of the reactor vessel line inlet located slightly below BAF, but also by the water levels in the reference leg line and reactor vessel line to have fallen to such extent that water head difference between the both lines would remain constant due to water evaporation halt leading to constant water level in the line and eventually to fixed indications.

(v) Erroneous indications or false measurements with pressure transmitters and differential pressure transmitters having electric circuits may be caused by electrical failures including poor connections at the terminals or other contacts, wiring disconnections, device malfunctions and loss of power.

Furthermore, the electrical system is affected by radiation under certain conditions. It is confirmed that pressure transmitters equivalent to those for reactor pressure, if exposed to radiation dose rate of approximately 7.4Sv/h for over 530 hours, will lead to an error in indication of around 0.87% of the measurement range. Such an error may cause a higher or lower indication. Also, it is likely that this error may grow larger under higher temperature conditions compared with the above case that was under normal temperature conditions. All of that said, as errors caused by the effects of radiation tend to grow progressively larger in one direction, it is difficult to consider that indications fluctuate between higher and lower values.

Accordingly, in the event that there was an extremely high radiation level of several sieverts per hour (Sv/h) in the building where the pressure transmitter and differential pressure

¹³ Meanwhile, according to the Unit 2 plant related parameters, the Unit 2 reactor water level was not measured between around 18:50 and 21:18 on March 14, but between around 21:20 and 23:11 on that same day fuel range reactor water level channel A indicated from TAF-700mm to -3,500mm. Then, the reactor water level again became immeasurable after around 23:20 on that same day. Measurement of fuel range reactor water level channel A resumed after around 06:10 on March 15, and measurement of fuel range B also resumed at around 11:00 on March 19. Each of the measured reactor water level indications showed fluctuation differently from the readings of the reactor water levels at Units 1 and 3.

transmitter were located, the radiation effect may cause errors in measurements with the transmitters over a long period of time. These errors may be larger under higher temperature conditions.

In contrast, for the reactor pressure indicator, D/W pressure indicator and other instruments which do not require power and from which direct readings may be taken, there would not be concern that false measurements or erroneous indications might result from electrical failures. Because these instruments do not utilize electrical circuits, they are comparatively less sensitive to radiation.

(3) Analyses on various phenomena concerning severe accidents

(i) Analyses performed with respect to the accident on the core damage starting times and other phenomena concerning severe accidents include the analyses with the Modular Accident Analysis Program (hereinafter "MAAP analyses") released by TEPCO in May 2011 and March 2012 and the analysis with the Methods for Estimation of Leakages and Consequences of Releases (hereinafter "MELCOR analysis") released by JNES in September 2011.

As will be noted in (4), the Investigation Committee conducted investigations into the integrity of RPV and PCV. The results of these investigations did not necessarily agree with the results of the MAAP analyses and MELCOR analysis. It is believed that this is because the analyses are based on simplified computational models for the more complicated events that may have occurred and are also based on uncertain and hypothetical conditions, etc., such that the analyses did not necessarily reflect the actual plant conditions.

This section contains a general description of analyses on the phenomena concerning a severe accident. For evaluation details of the individual analyses, see the relevant portions of Attachment $II-1-1^{14}$.

(ii) In general, analyses reproduce the temporal transitions of the conditions of severe accidents, and thereby explain quantitatively many phenomena concerning severe accidents such as times on core damage and containment failure and temporal changes in the release of hydrogen and radioactive substances. Analysis results can be verified with measured data including reactor water levels, reactor pressures, PCV pressures, and radiation dose rates.

¹⁴ See Attachment II-1-1 Chapter 2 Section 1, (6); Chapter 3 Section 1, (3); and Chapter 4 Section 1, (5).

The computational models used for severe accident analysis codes are built upon academic knowledge accumulated thus far in relation to severe accidents. Accordingly, the evaluation of the validity of these computational models through such verifications would lead to the quality evaluation of that academic knowledge.

Severe accident analysis codes are not just used to reproduce the various phenomena concerning the latest severe accident at the Fukushima Dai-ichi NPS, but they are basically also used for predictions of conditions in the event of a hypothetical occurrence of a severe accident for every nuclear power station, for the purposed of considering countermeasures, and eventually for enhancing the safety of nuclear power stations from the perspective of defense in depth.

Accordingly, it is highly desirable for the analysis and investigation concerning the severe accident at Units 1 to 3 of the Fukushima Dai-ichi NPS to evaluate the knowledge thud far accumulated in relation to severe accidents. In case there were problems in analyses, such as insufficient reproduction of the progress of the accident, further research should be conducted with an aim to solve these problems and achieve more reliable analysis codes.

(iii) In addition, the role of analyses must accurately be understood in that analyses indicate one possibility derived from assumed conditions by using a simplified computational model based on a few typical samples selected from a complex and wide range of event development possibilities.

When doing an analysis of the many phenomena concerning a severe accident, results are highly influenced by factors such as the computational models including the vessel failure model embedded in the analysis code, and the assumed conditions arbitrarily input over the course of the analysis.

For instance, various possibilities can be noted with regard to the process of a fall of the melted fuel after core damage to the orificed fuel support and then to the lower plenum in the RPV, damaging the bottom of the RPV But, because it is difficult to simulate every one of the complex and wide range of phenomena through an analysis, analyses are conducted by simplifying to some extent the computational models such as the vessel failure model, in the severe accident analysis code. For this reason, it must be said that there are certain limits to how accurately the event development of an accident can be reproduced by analyses.

Furthermore, in terms of the assumed conditions, while it is possible to input parameters such as the starting time and amount of water injection, leak starting time from the RPV or PCV, leak location and leak area, further supposition or assumption may be required to complete the assumed conditions input if few fact is identified to support such parameters. Thus, the more such assumed conditions depart from reality, the harder it becomes to reproduce event development.

Accordingly, it must be understood from the outset that analyses cannot be said to be anything more than showing one possible consequence derived from simplification of events and certain assumed conditions, and hence that analysis results may depart far from reality depending on the vessel failure model and assumed conditions. If this is not sufficiently understood and analysis results are accepted without questioning the simplified computational models or assumed conditions used, they may be misunderstood as being quantitative and in line with reality. There is also a fairly large risk that this led to a misunderstanding of reality. Analysis results must not be believed without question.

(iv) In particular, analysis results related to the core uncovery starting time, core damage starting time and vessel failure time are largely influenced by the assumed conditions inputs such as the amount and time of water injection as well as the vessel failure model embedded in the computational models.

For example, it is assumed that an aforementioned analysis be performed on a event in which water injection had initially been in operation but was suspended after a while, and then another water injection was started after a certain amount of time. In this example, first, the starting times of core uncovery and core damage would be heavily impacted by the extent to which the reactor water level had been maintained at the time that the initial water injection was suspended. Important indices in relation to this are how much water was injected during the initial injection and the time at which that water injection stopped. Furthermore, regarding the vessel failure time, results would largely be dependent on the elapsed time between the initial water injection suspension and the next water injection initiation and whether or not enough water was injected afterward, as well as the vessel failure model embedded in the analysis code.

Accordingly, depending on what sort of vessel failure model is used in the analysis code, and depending on the inputs set for the time of the initial water injection suspension, the amount of

water injected until then, the time of the next water injection initiation and the amount of water injected afterward, there will be great differences in analysis results related to the starting times of core uncovery and core damage and the vessel failure time.

(v) With respect to the MAAP analysis released in May 2011 by TEPCO, the vessel failure model built into the computational model was much simplified compared to the phenomena that could actually occur. Additionally, the analysis was performed based on a range of uncertain information, for which only fragmentary data had been gathered at that point and to which naturally the facts found during later investigations were not reflected, relating to such important matters as the amount of water initially injected, the time of the initial water injection suspension, the time of the next water injection initiation, and the amount of water injected then. Because of this, it cannot be helped that the analysis results are largely departed from reality.

In addition to the above, TEPCO later released a new MAAP analysis in March 2012 based on the information including the facts revealed through investigations after the time of the initial analysis. However, there is the possibility that the critical conditions for this analysis as well would depart far from reality for matters of large effect on analysis results, such as the times and amounts of water injections, leak from the vapor-phase in the RPV or PCV, in addition to the problem of the vessel failure model embedded in the computational model. As such, there is still possibly the potential that the results of that analysis do not agree with the actual development of the accident¹⁵.

Furthermore, in September 2011, JNES released its MELCOR analysis. This analysis used a different vessel failure model in its computational model. It was performed with the intention of cross checking the MAAP analysis released by TEPCO in May of that year. However, for matters that largely affect the core conditions, such as the amount of water initially injected, the time of the initial water injection suspension, the time of the next water injection initiation, and

¹⁵ In this MAAP analysis, TEPCO as well made clear the uncertainty of analysis results, stating such points as, "At the current moment in time, the MAAP code does not have the analytical capability to fully reproduce all the phenomena that occurred. Even though input conditions were set strictly, correct results would not necessarily be obtained. In particular, errors arising in the processing such as enhancing reproducibility in the former half of the analysis could accumulate in the latter half possibly to result in the accuracy of analysis this time being even worse than before." In addition, while obtained analysis results were contrary to those described in "The Evaluation Status of Reactor Core Damage at Fukushima Daiichi Nuclear Power Station Units 1 to 3" released on November 30, 2011 (particularly results concerning the core conditions and vessel failures in Units 2 and 3), TEPCO judged that there was no need to revise the results in the above reference based on the new analysis, and announced as such.

the amount of water injected then, the MELCOR analysis used the same assumptions as had been made by TEPCO in its MAAP analysis, and thus the analysis results do not reflect the facts discovered over the course of investigation from May 2011 onward. Since then, JNES released several partial analyses based on the newly obtained information including facts revealed after that. However, the organization has not conducted such an analysis which combines the above partial analyses from an overall event perspective and consequently includes revision of the starting times of core uncovery and core damage and the vessel failure time.

Accordingly, in every analysis performed, the vessel failure time was largely influenced by the vessel failure model embedded in the computational model, but also it is highly likely that the conditions, which would largely influence on the starting times of core uncovery and core damage and the vessel failure time and were input as assumptions for analysis, may have departed far from reality. Therefore, it must be recognized that there is the high possibility that the results of these analyses do not agree with the actual development of the accident. Furthermore, there exist insufficiencies with regard to these analyses in that causes have not yet been found out of the analysis results departing from reality, despite, for example, such departures are well recognized with the actual recorded data such as Unit 2 D/W pressure and Unit 3 reactor water level.

(vi) There have been media reports that could be misunderstood as if the analysis results had represented the facts in reality, as seen in the analysis results relating to the core conditions, without close consideration on analysis codes or assumed conditions. Such media reports could cause reactions beyond the expectation of those who conducted the analysis. However, as noted above, the analysis is based on the limited information available at the time of the analysis, and shows only one possibility derived from the many uncertain conditions assumed, regardless of its logical basis. Therefore it must be kept in mind that analysis results may heavily affected by the assumed conditions for analyses or the models used in the analysis codes.

(4) Discussions on the damage to major systems and facilities of Unit 1¹⁶

¹⁶ There is a concrete wall known as a parapet surrounding the roof of the turbine building ("T/B") of Unit 1. The height of the parapet is approximately 880mm on the east side and approximately 550mm on the west side, with

a. RPV

(i) The Investigation Committee thoroughly reviewed the Unit 1 detailed information including Transient Analysis Recording System data, recorder charts, alarm typer outputs, plant related parameters, memos, interviews with relevant individuals and other objective materials; and identified the damage to the RPV mainly in terms of such items as follows with their related discussions:

- a) Behavior of reactor water level, reactor pressure and RPV temperature¹⁷
- b) Behavior of D/W pressure and D/W temperature¹⁸
- c) Radiation dose rates¹⁹
- d) Measurement results by gamma-ray detectors of the Containment Atmosphere Monitoring System ("CAMS")²⁰

e) Field responses and water injection results²¹

Descriptions follow concerning such identified damage to the RPV.

(ii) Possibility can be denied that, from the time directly after the earthquake to the arrival of the tsunami, there was such damage as to lead to a failure of the containment function in the Unit 1 RPV or penetration lines including instrument lines, their connections with the RPV, the flange gaskets of the SRVs or other peripheral parts of the RPV (hereinafter called "RPV or its

the T/B rooftop sloping downward from the west to the east. The parapet is connected to the top of the T/B by reinforcing steel.

It was identified that, after the earthquake and before the tsunami arrival, painted surface and part of concrete had fallen off mainly the parapet near the northeast corner of the top of the Unit 1 T/B and also a portion of the east side wall of the T/B. This damage is determined to have been caused by seismic force. While the T/B is seismic Class B (compared to the R/B, which is seismic Class S), its seismic capacity is ensured by principally the columns, beams, seismic walls and floors. Therefore the seismic capacity of the T/B will not be affected by the damage to the parapet, which do not support the T/B. Furthermore, the damage was not just to the parapet, but also a portion of the T/B's external wall. Given the scale of the earthquake, there was the potential that the T/B would similarly be damaged, as it was seismic Class B. It is thought, however, that the extent of damage was not so large as to affect the containment function of the T/B since the damage was only fall-off of painted surface and part of concrete and did not lead to exposure of the inside of the building, with no damage identified at the external walls of the other T/Bs.

Furthermore, visual inspections have not found similar damage to the R/B of Unit 1 and the R/Bs and T/Bs of other units.

¹⁷ See Attachment II-1-1 Chapter 2 Section 1, (1) a, (2) a, (3) c, (5) b, c, e, and h.

¹⁸ See Attachment II-1-1 Chapter 2 Section 1, (1) b, (4) b, and (5) b.

¹⁹ See Attachment II-1-1 Chapter 2 Section 1, (1) c, (3) b, (4) c, and (5) d.

²⁰ See Attachment II-1-1 Chapter 2 Section 1, (5) f.

²¹ See Attachment II-1-1 Chapter 2 Section 1, (2) b, (3) a, (4) a, (5) a, and e.

Peripherals")²². However, after the arrival of the tsunami, the RPV was under the high temperature and high pressure conditions without cooling by the ICs or alternative water injection. Accordingly, it is natural to think that from around 20:07 on March 11 until around 02:45 on March 12 there could have been such damage as to degrade the containment function of the RPV, including the possibility of damage to the RPV bottom due to melted fuel fall. In addition, there is possibility that damage may have developed after the above period so that it would have led to further degradation of the containment function of the RPV or its Peripherals.

(iii) In terms of damage locations; it is thought possible that in addition to the possibly damaged orificed fuel support in the RPV resulting in the melted fuel falling to the lower plenum, consequently causing damage to the RPV bottom; the high temperature and high pressure conditions may have led to damage to places such as the flange gaskets of the SRVs, the penetration lines including the instrument lines or the associated connection parts. However, as actual spot investigations are not practical at the current point in time, it is difficult to identify damage locations.

Accordingly, it is recommended that the Government and the nuclear operator locate the damage and accordingly investigate the cause and time of that damage, as soon as on-the-spot investigations become possible in the future.

b. PCV

(i) The Investigation Committee thoroughly reviewed the Unit 1 detailed information including alarm typer outputs, recorder charts, plant related parameters, memos, interviews with relevant individuals and other objective materials; and identified the damage to the PCV mainly in terms of such items as follows with their related discussions:

- a) Radiation dose rates inside and outside the building²³
- b) D/W pressure, D/W temperature, S/C pressure and S/C water temperature²⁴

²² This is not meant to deny the possibility of minor cracks, fissures and other relatively minor damage to the RPV or its Peripherals after the earthquake and before the arrival of the tsunami, that is, such damage as to not degrade the containment function. Also, assuming such minor damage existed, it is not clear whether continuing severe conditions such as high pressure and high temperature could have caused the minor damage to grow and to result in a failure of the containment function.

²³ See Attachment II-1-1 Chapter 2 Section 2, (1) a, (2) b, and (3) b.

²⁴ See Attachment II-1-1 Chapter 2 Section 2, (1) b, (2) c, and (3) a.

c) Field responses²⁵

d) Contaminated water and related matters²⁶

Descriptions follow concerning such identified damage to the PCV.

(ii) It can not be determined that, from the time directly after the earthquake to the arrival of the tsunami, there was such damage as to heavily degrade the containment function of the Unit 1 PCV or PCV flanges, electrical penetrations, service entrance hatches, airlock doors, instrument lines and other peripheral parts (hereinafter called "PCV or its Peripherals")²⁷. However, there is the possibility that, by around 21:51 on March 11, 2011, damage may have developed so as to degrade the containment function. Furthermore, it is thought that, before dawn on March 12, there was such damage as to degrade the containment function due to the high temperature and high pressure conditions in the PCV and that great damage may have developed after this time as well.

(iii) In terms of damage locations, examples of many possible cases include that high temperature may have caused deterioration in seal materials such as flange gaskets or epoxy resin seals used to ensure airtightness at the places such as the PCV flanges, electrical penetrations, airlock doors and service entrance hatches²⁸, as this cannot be verified at the power station it is difficult, however, to identify damage locations, as actual spot investigations are not practical at the current point in time.

Accordingly, it is recommended that the Government and the nuclear operator locate the damage and accordingly investigate the cause and time of that damage, as soon as on-the-spot investigations become possible in the future.

c. IC

(i) It has already been noted in Chapter IV 1 (3) of the Interim Report that it is not possible to

²⁵ See Attachment II-1-1 Chapter 2 Section 2, (2) a.

²⁶ See Attachment II-1-1 Chapter 2 Section 2, (3) c.

²⁷ This is not meant to deny the possibility of minor cracks, fissures and other relatively minor damage to the PCV or its Peripherals after the earthquake and before the arrival of the tsunami, that is, such damage as to not degrade the containment function. Also, assuming such minor damage existed, it is not clear whether continuing severe conditions such as high pressure and high temperature could have caused the minor damage to grow and to result in a failure of the containment function.

²⁸ Concerning damage due to excessive heat and excessive pressure, see 2 (3) b (c) on the flow of hydrogen later described in this chapter.

verify the possibility of a pipe rupture leading to a failure of the IC function immediately after the earthquake. Beyond this, the Investigation Committee thoroughly reviewed the Unit 1 detailed information including recorder charts, Transient Analysis Recording System data, memos, interviews with relevant individuals and other objective materials; and identified the damage to the IC mainly in terms of such items as follows with their related discussions:

a) D/W pressure²⁹

b) Primary Loop Recirculation pump (PLR pump) inlet temperature³⁰

c) IC tank inlet pressure, water level and water temperature³¹

d) Loss of power³²

e) Reactor water level³³

f) Confirmation results of IC operations³⁴

Descriptions follow concerning such identified damage to the IC.

(ii) It cannot be determined that, between the time of the earthquake and the arrival of the tsunami, there was such damage to the IC lines and tanks as to degrade the cooling function of the IC^{35} .

It is presumed, however, that the return line isolation valve (3B) of the IC (train B) was at the fully closed position at the time of tsunami arrival, and that the return line isolation valve (3A) of the IC (train A) was also at the fully closed position at that time. The other isolation valves, which had been fully open until that time, were fully or almost fully closed as a result of the fail-safe function triggered by total loss of AC and DC power.

d. HPCI

(i) The Investigation Committee thoroughly reviewed the Unit 1 detailed information including Transient Analysis Recording System data, recorder charts, shift operators' logbooks,

²⁹ See Attachment II-1-1 Chapter 2 Section 3, (1) b.

 $^{^{30}}$ See Attachment II-1-1 Chapter 2 Section 3, (1) c.

³¹ See Attachment II-1-1 Chapter 2 Section 3, (1) d, (2), and (3) d.

³² See Attachment II-1-1 Chapter 2 Section 3, (3) a.

³³ See Attachment II-1-1 Chapter 2 Section 3, (3) b.

³⁴ See Attachment II-1-1 Chapter 2 Section 3, (3) c.

³⁵ This is not meant to deny the possibility of minor cracks, fissures and other relatively minor damage to the IC lines and tanks that would not cause a failure of the cooling function during the time after the earthquake and before the arrival of the tsunami.

memos, interviews with relevant individuals and other objective materials; and identified the damage to the HPCI mainly in terms of such items as follows with their related discussions:

- a) Reactor water level and reactor pressure³⁶
- b) D/W pressure and D/W temperature³⁷
- c) Alarm signals³⁸
- d) HPCI turbine inlet pressure³⁹
- e) Field responses⁴⁰
- f) Loss of power⁴¹

Descriptions follow concerning such identified damage to the HPCI.

(ii) It is not likely that there was damage to the Unit 1 HPCI between the time of the earthquake and the arrival of the tsunami such that its water injection function would fail.

However, it is determined that the total loss of power should have caused the HPCI to be unable to be initiated after the arrival of the tsunami at the latest.

(5) Discussions on the damage to the major systems and facilities of Unit 2

a. RPV

(i) The Investigation Committee thoroughly reviewed the Unit 2 detailed information including Transient Analysis Recording System data, recorder charts, Process Computer System historical data, alarm typer outputs, plant related parameters, memos, interviews with relevant individuals and other objective materials; and identified the damage to the RPV mainly in terms of such items as follows with their related discussions:

- a) Reactor water level, reactor pressure and RPV temperature⁴²
- b) D/W pressure and D/W temperature⁴³
- c) Radiation dose rates⁴⁴

³⁶ See Attachment II-1-1 Chapter 2 Section 4, (1) a.

³⁷ See Attachment II-1-1 Chapter 2 Section 4, (1) b.

³⁸ See Attachment II-1-1 Chapter 2 Section 4, (1) c. ³⁹ (1) (1) (1) (2) (1) (2)

³⁹ See Attachment II-1-1 Chapter 2 Section 4, (1) d.

⁴⁰ See Attachment II-1-1 Chapter 2 Section 4, (1) e.

⁴¹ See Attachment II-1-1 Chapter 2 Section 4, (2) a.

⁴² See Attachment II-1-1 Chapter 3 Section 1, (1) a, (2) b, e, f, and h.

⁴³ See Attachment II-1-1 Chapter 3 Section 1, (1) b, (2) b, f, and h.

⁴⁴ See Attachment II-1-1 Chapter 3 Section 1, (1) c, and (2) d.

d) Measurement results by the CAMS⁴⁵

e) Field responses and water injection results⁴⁶

Descriptions follow concerning such identified damage to the RPV.

(ii) Possibility can be denied that, from the time directly after the earthquake to the arrival of the tsunami, there was such damage as to lead to a failure of the containment function in the RPV or its Peripherals of Unit 2^{47} .

At Unit 2, for a while after the arrival of the tsunami, the reactor water level was maintained relatively high since the RCIC was operating for water injection. However, after around 09:00 on March 14, 2011, the water injection functionality of the RCIC gradually degraded, and halted at around 12:30 that same day, and, without alternative water injection being implemented after that, the reactor water level fell lower than BAF until around 18:22 on that same day. After around 19:57 that same day, alternative water injection started, but it is believed that the reactor water level could not be recovered to be higher than BAF as sufficient and continuous water injection was not achieved. Accordingly it is thought that damage to the RPV or its Peripherals may have developed by around 21:18 on that same day so as to degrade the containment function⁴⁸.

Furthermore, it is highly likely that, at Unit 2 after the above period, as the reactor water level was not kept at a sufficient level, damage may have developed so that it would have led to further degradation of the containment function of the RPV or its Peripherals.

(iii) In terms of damage locations; it is thought possible that in addition to the possibly damaged orificed fuel support in the RPV resulting in the melted fuel falling to the lower plenum, consequently causing damage to the RPV bottom; the high temperature and high pressure conditions may have led to damage to places such as the flange gaskets of the SRVs, the penetration lines including the instrument lines or the associated connection parts. However,

⁴⁵ See Attachment II-1-1 Chapter 3 Section 1, (2) c.

⁴⁶ See Attachment II-1-1 Chapter 3 Section 1, (2) a.

⁴⁷ This is not meant to deny the possibility of minor cracks, fissures and other relatively minor damage to the RPV or its Peripherals after the earthquake and before the arrival of the tsunami, that is, such damage as to not degrade the containment function. Also, assuming that such minor damage existed, it is not clear whether continuing severe conditions such as high pressure and high temperature could have caused the minor damage to grow and to result in a failure of the containment function.

⁴⁸ In the case of Unit 2, the RCIC failed after running for a while under out-of-control conditions, and consequently no closing operation was performed for the valves such as the steam stop valve. Accordingly, damage to the RCIC steam line or the turbine facilities may have possibly caused a failure of the containment function.

as actual spot investigations are not practical at the current point in time, it is difficult to identify damage locations.

Accordingly, it is recommended that the Government and the nuclear operator locate the damage and accordingly investigate the cause and time of that damage, as soon as on-the-spot investigations become possible in the future.

b. PCV

(i) The Investigation Committee thoroughly reviewed the Unit 2 detailed information including alarm typer outputs, Process Computer System historical data, recorder charts, plant related parameters, memos, interviews with relevant individuals and other objective materials; and identified the damage to the PCV mainly in terms of such items as follows with their related discussions:

a) Radiation dose rates inside and outside the building⁴⁹

b) D/W pressure and D/W temperature⁵⁰

c) S/C water level, S/C pressure and S/C water temperature⁵¹

d) Field responses and water injection results⁵²

e) RCIC operating conditions⁵³

f) Contaminated water related matters⁵⁴

Descriptions follow concerning such identified damage to the PCV.

(ii) It can not be determined that, from the time directly after the earthquake to the arrival of the tsunami, there was such damage as to heavily degrade the containment function of the PCV or its Peripherals of Unit 2^{55} . It is not likely that there was such damage until around 12:30 on

⁴⁹ See Attachment II-1-1 Chapter 3 Section 2, (1) a, and (3) d.

 $^{^{50}}$ See Attachment II-1-1 Chapter 3 Section 2, (1) b, (2) c, and (3) b.

⁵¹ See Attachment II-1-1 Chapter 3 Section 2, (1) c, (2) c, (3) b, and (4).

⁵² See Attachment II-1-1 Chapter 3 Section 2, (2) a, and (3) a.

⁵³ See Attachment II-1-1 Chapter 3 Section 2, (2) b.

⁵⁴ See Attachment II-1-1 Chapter 3 Section 2, (3) e.

⁵⁵ This is not meant to deny the possibility of minor cracks, fissures and other relatively minor damage to the PCV or its Peripherals after the earthquake and before the arrival of the tsunami, that is, such damage as to not degrade the containment function. Also, assuming that such minor damage existed, it is not clear whether continuing severe conditions such as high pressure and high temperature could have caused the minor damage to grow and to result in a failure of the containment function.

March 14, 2011⁵⁶.

However, it is thought possible that damage to the PCV or its Peripherals may have developed for the period from around 13:45 on that same day until around 18:10 on that same day so that it would have led to a failure of the containment function. Additionally, it is highly likely that further great damage may have developed.

Moreover, the results of radiation monitoring around the main gate of the Fukushima Dai-ichi NPS showed radiation dose rates of several hundreds to several thousands μ Sv/h from around 07:38 on March 15 until 04:00 on March 16, with a peak of 11,930.0 μ Sv/h measured at around 09:00 on March 15. While there is the possibility that radioactive substances from Units 1 and 3 contributed to these radiation levels in addition to those from Unit 2, it is highly likely that, during the above period, damage may have developed so that it would have led to further degradation of the containment function of the PCV or its Peripherals of Unit 2, resulting in a large amount of radioactive substances released into the environment. In addition, it is also highly likely that during any of these times damage may have developed in some part of the S/C or vent lines.

(iii) In terms of damage locations, examples of many possible cases include that high temperature may have caused deterioration in seal materials such as flange gaskets or epoxy resin seals used to ensure airtightness at the places such as the PCV flanges, electrical penetrations, airlock doors and service entrance hatches. It is difficult, however, to identify damage locations, as actual spot investigations are not practical at the current point in time.

Accordingly, it is recommended that the Government and the nuclear operator locate the damage and accordingly investigate the cause and time of that damage, as soon as on-the-spot investigations become possible in the future.

c. RCIC

(i) The Investigation Committee thoroughly reviewed the Unit 2 detailed information including recorder charts, alarm typer outputs, Process Computer System historical data,

⁵⁶ In Unit 2, despite the RCIC continued running, the S/C water temperature indication still showed to be comparatively low at 149.3°C at aound12:30 on March 14, 2011. Accordingly TEPCO pointed out the possibility that the torus room had gradually flooded with water so that the S/C had been cooled. However, this has yet to be analyzed, and so the possibility of leak cannot be denied.

Transient Analysis Recording System data, shift operators' logbooks, memos, interviews with relevant individuals and other objective materials; and identified the damage to the RCIC mainly in terms of such items as follows with their related discussions:

a) Recorded data such as Process Computer System historical data⁵⁷

- b) Shift operators' logbooks and interviews with shift crews⁵⁸
- c) Condensate Storage Tank (CST) water level⁵⁹
- d) Reactor pressure and reactor water level⁶⁰
- e) Loss of power⁶¹
- f) S/C pressure and S/C water temperature⁶²

Descriptions follow concerning such identified damage to the PCV.

(ii) The possibility can be denied that serious damage may have developed in the Unit 2 RCIC system so that it would have led to a failure of its water injection function between the time of the earthquake and the arrival of the tsunami, since the RCIC was running immediately after the earthquake⁶³. The arrival of the tsunami caused the loss of DC power necessary for RCIC operation and control such as start and stop signals regarding the isolation valve drive power supply and power supplies for controls including RCIC initiation/shutdown by a "high reactor water level" signal. The isolation valve itself, however, has a mechanism to maintain the valve position as it was at the time of the power loss, and thus the RCIC continued running, although it was not controllable.

While the shift operator switched the water source for the RCIC from the CST to S/C at around 04:00 on March 12, 2011, the tsunami had caused the Residual Heat Removal system to lose its function and the S/C had not been cooled. Consequently S/C temperature and pressure rose. For this reason, it is likely that the degradation of the S/C pressure suppression function may have caused insufficient steam condensing in the S/C and hence less steam into the S/C

⁵⁷ See Attachment II-1-1 Chapter 3 Section 3, (1) a, and (2) a.

⁵⁸ See Attachment II-1-1 Chapter 3 Section 3, (1) b. ⁵⁹ See Attachment II 1-1 Chapter 3 Section 3, (1) a.

⁵⁹ See Attachment II-1-1 Chapter 3 Section 3, (1) c.

⁶⁰ See Attachment II-1-1 Chapter 3 Section 3, (2) b, c, (3) b, c, (4) b, and c.

⁶¹ See Attachment II-1-1 Chapter 3 Section 3, (2) d.

⁶² See Attachment II-1-1 Chapter 3 Section 3, (3) a, (4) a.

⁶³ This is not meant to deny the possibility of minor cracks, fissures and other relatively minor damage to the RCIC lines and other associated facilities that would not cause a failure of the water injection function during the time after the earthquake and before the arrival of the tsunami.

from the RCIC turbine, accordingly resulting in less steam flow to the RCIC turbine through the steam line from the reactor. In addition, there is the possibility that the steam flow containing water to the RCIC turbine through the RCIC steam line from the RPV may have caused reduction in the rotational speed of the RCIC turbine. In any event, it is determined that from around 09:00 on March 14 onward, the rotational speed of the RCIC turbine had been decreasing, with reactor pressure rising and the amount of water being injected by the RCIC gradually decreasing, and the water injection function failed by around 12:30 on that day at the latest.

d. HPCI

(i) The Investigation Committee thoroughly reviewed the Unit 2 detailed information including alarm typer outputs, recorder charts, memos, interviews with relevant individuals and other objective materials; and identified the damage to the HPCI mainly in terms of such items as follows with their related discussions:

a) Reactor pressure, reactor water level, D/W pressure and D/W temperature⁶⁴

b) Field responses⁶⁵

c) Loss of power⁶⁶

Descriptions follow concerning such identified damage to the HPCI.

(ii) It is not likely that there was damage to the Unit 2 HPCI between the time of the earthquake and the arrival of the tsunami such that its water injection function would fail.

However, it is determined that the total loss of power should have caused the HPCI to be unable to be initiated after the arrival of the tsunami at the latest.

(6) Discussions on the damage to the major systems and facilities of Unit 3

a. RVP

(i) The Investigation Committee thoroughly reviewed the Unit 3 detailed information including recorder charts, Transient Analysis Recording System data, plant related parameters,

 ⁶⁴ See Attachment II-1-1 Chapter 3 Section 4, (1) a.
 ⁶⁵ See Attachment II-1-1 Chapter 3 Section 4, (1) b.

⁶⁶ See Attachment II-1-1 Chapter 3 Section 4, (2) a.

alarm typer outputs, shift operators' logbooks, memos, interviews with relevant individuals and other objective materials; and identified the damage to the RPV mainly in terms of such items as follows with their related discussions:

- a) Reactor pressure, reactor water level, and RPV temperature⁶⁷
- b) D/W pressure, D/W temperature, and S/C pressure⁶⁸
- c) Radiation dose rates⁶⁹
- d) Measurement results by the CAMS 70
- e) Field responses and water injection results⁷¹

Descriptions follow concerning such identified damage to the RPV.

(ii) Possibility can be denied that, from the time directly after the earthquake to the arrival of the tsunami, there was such damage as to lead to a failure of the containment function in the RPV or its Peripherals of Unit 3⁷². After the arrival of the tsunami, the RCIC and HPCI were operating for water injection, and thus the reactor water level was maintained. However, the HPCI had been operated for hours with flow control under low reactor pressure conditions of less than 1MPa gage, and as such, from around 20:36 on March 12, 2011 onward, its water injection capacity gradually became insufficient and the reactor water level fell accordingly. On around 02:42 on March 13 the shift operator manually stopped the HPCI. While the possibility cannot be denied that up until this time there was damage to the RPV or its Peripherals such that radioactive substances were released at more than the allowable leakage rate, it is believed not likely that damage may have yet developed so as to greatly degrade the containment function.

However, as water insertion was not performed for many hours since then at Unit 3, it is highly likely that damage may have developed to the RPV or its Peripherals during the period between around 06:30 on March 13 and around 09:10 on that same day so that it would have

⁶⁷ See Attachment II-1-1 Chapter 4 Section 1, (1) a, (2) a, c, (3) b, c, (4) a, b, e, and f.

⁶⁸ See Attachment II-1-1 Chapter 4 Section 1, (1) b, (2) b, (3) b, and (4) b.

⁶⁹ See Attachment II-1-1 Chapter 4 Section 1, (1) c, and (4) d.

⁷⁰ See Attachment II-1-1 Chapter 4 Section 1, (4) c.

⁷¹ See Attachment II-1-1 Chapter 4 Section 1, (3) a, d, (4) a, and e.

⁷² This is not meant to deny the possibility of minor cracks, fissures and other relatively minor damage to the RPV or its Peripherals after the earthquake and before the arrival of the tsunami, that is, such damage as to not degrade the containment function. Also, assuming such minor damage existed, it is not clear whether continuing severe conditions such as high pressure and high temperature could have caused the minor damage to grow and to result in a failure of the containment function.

degraded the containment function⁷³.

Furthermore, after that, up until around 05:00 on March 14, there was a period of over two hours without any alternative water injection, while a sufficient amount of water could not be injected either. Therefore, it is believed that the reactor water level could not have been maintained above BAF and that this may have caused core damage progression and resulted in such damage to the RPV or its Peripherals as to further degrade the containment function.

Even after that, at Unit 3, the insufficiency of water injection is believed to have continued, for instance, as seen in the total absence of alternative water injection for as long as nearly six hours after around 20:36 on the same day. Accordingly, it is highly possible that further damage may have developed so as to heavily degrade the containment function.

(iii) In terms of damage locations; it is thought possible that in addition to the possibly damaged orificed fuel support in the RPV resulting in the melted fuel falling to the lower plenum, consequently causing damage to the RPV bottom; the high temperature and high pressure conditions may have led to damage to places such as the flange gaskets of the SRVs, the penetration lines including the instrument lines or the associated connection parts. However, as actual spot investigations are not practical at the current point in time, it is difficult to identify damage locations.

Accordingly, it is recommended that the Government and the nuclear operator locate the damage and accordingly investigate the cause and time of that damage, as soon as on-the-spot investigations become possible in the future.

b. PCV

(i) The Investigation Committee thoroughly reviewed the Unit 3 detailed information including plant related parameters, alarm typer outputs, recorder charts, memos, interviews with relevant individuals and other objective materials; and identified the damage to the PCV mainly in terms of such items as follows with their related discussions:

⁷³ It is noted in Chapter IV 4 (2) d (iv) of the Interim Report that, "At approximately 09:08 on March 13, the recovery team of the NPS ERC connected the batteries totaling 120V to the SRV and energized its solenoid valve for SRV to open for the rapid depressurization of the Unit 3 nuclear reactor." (Chapter IV 4 (2) e (a) (xi) assumes this as a precedent as well). However, according to investigations after the release of that report, at that time, the SRV was not opened. The information should be corrected to state that the SRV was not opened until around 09:50 of that same day. For further details, see Attachment II-1-1, Chapter 4 Section 1, (3) b (v).

a) Radiation dose rates inside and outside the building⁷⁴

b) D/W pressure and D/W temperature⁷⁵

c) S/C water level⁷⁶

d) Field responses⁷⁷

e) Contaminated water and other matters⁷⁸

Descriptions follow concerning such identified damage to the PCV.

(ii) It cannot be determined that, from the time directly after the earthquake to the arrival of the tsunami, there was such damage as to heavily degrade the containment function of the PCV or its Peripherals of Unit 3⁷⁹. However, the possibility can not be denied that afterwards, from around 02:42 on March 13, 2011 when the HPCI stopped, until around 02:20 on March 14, such damage may have developed to the PCV or its Peripherals.

Furthermore, it is highly possible that damage to the PCV or its Peripherals may have developed between around 07:00 and around 21:35 on the same day so as to heavily degrade the containment function. It is also possible that further damage may also have developed after that.

(iii) In terms of damage locations, examples of many possible cases include that high temperature may have caused deterioration in seal materials such as flange gaskets or epoxy resin seals used to ensure airtightness at the places such as the PCV flanges, electrical penetrations, airlock doors and service entrance hatches⁸⁰. It is difficult, however, to identify damage locations, as actual spot investigations are not practical at the current point in time.

Accordingly, it is recommended that the Government and the nuclear operator locate the damage and accordingly investigate the cause and time of that damage, as soon as on-the-spot

⁷⁴ See Attachment II-1-1 Chapter 4 Section 2, (1) a, (2) b, and (3) b.

⁷⁵ See Attachment II-1-1 Chapter 4 Section 2, (1) b, (2) a, (3) a.

⁷⁶ See Attachment II-1-1 Chapter 4 Section 2, (1) c.

⁷⁷ See Attachment II-1-1 Chapter 4 Section 2, (2) c.

⁷⁸ See Attachment II-1-1 Chapter 4 Section 2, (3) c.

⁷⁹ This is not meant to deny the possibility of minor cracks, fissures and other relatively minor damage to the PCV or its Peripherals after the earthquake and before the arrival of the tsunami, that is, such damage as to not degrade the containment function. Also, assuming such minor damage existed, it is not clear whether continuing severe conditions such as high pressure and high temperature could have caused the minor damage to grow and to result in a failure of the containment function.

⁸⁰ Concerning damage due to excessive heat and excessive pressure, see 2 (3) b (c) on the flow of hydrogen later described in this chapter.

investigations become possible in the future.

c. RCIC

(i) The Investigation Committee thoroughly reviewed the Unit 3 detailed information including alarm typer outputs, recorder charts, Transient Analysis Recording System data, shift operators' logbooks, memos, interviews with relevant individuals and other objective materials; and identified the damage to the RCIC mainly in terms of such items as follows with their related discussions:

- a) Alarm typer outputs and recorder charts⁸¹
- b) Shift operators' logbooks⁸²
- c) Field responses⁸³
- d) The conditions of the RCIC system when the RCIC stopped⁸⁴
- e) Power for the RCIC system⁸⁵
- f) Steam flow for the RCIC turbine⁸⁶

Descriptions follow concerning such identified damage to the RCIC.

(ii) It is determined that, as the RCIC of Unit 3 operated with flow controlled after the earthquake, there was at that time no such damage as to lead to its water injection function⁸⁷.

The RCIC stopped at around 11:36 on March 12, 2011. It was not possible to restart the RCIC after that. The reason behind this is not clear at the current time, but there is the possibility that a malfunction in the mechanical structure of the steam stop valve may have prevented the valve from being kept open. Thus, it is expected that the Government and the nuclear operators further investigate into the cause of this.

d. HPCI

⁸¹ See Attachment II-1-1 Chapter 4 Section 3, (1) a, and (2) a.

⁸² See Attachment II-1-1 Chapter 4 Section 3, (1) b.

⁸³ See Attachment II-1-1 Chapter 4 Section 3, (2) b.

⁸⁴ See Attachment II-1-1 Chapter 4 Section 3, (3) a.

⁸⁵ See Attachment II-1-1 Chapter 4 Section 3, (3) b.

⁸⁶ See Attachment II-1-1 Chapter 4 Section 3, (3) c.

⁸⁷ This is not to deny the possibility of minor cracks, fissures and other relatively minor damage to the RCIC lines and other associated facilities that would not cause a failure of the water injection function during the time after the earthquake and before the arrival of the tsunami.

(i) The Investigation Committee thoroughly reviewed the Unit 3 detailed information including plant related parameters, shift operators' logbooks, memos, interviews with relevant individuals and other objective materials; and identified the damage to the HPCI mainly in terms of such items as follows with their related discussions:

a) Reactor pressure⁸⁸

b) Shift operators' logbooks⁸⁹

c) HPCI operating conditions⁹⁰

d) Power for the HPCI system⁹¹

Descriptions follow concerning such identified damage to the HPCI.

(ii) The possibility can be denied that damage may have developed to the Unit 3 HPCI so that it would have led to a failure of its function immediately after the earthquake⁹². Although the HPCI was operated in a way differing from the regular operating method, it is thought that flow control had been possible from around 12:35 of March 12, 2011 onward, and thus it is determined that there was no such damage as to affect the HPCI function.

It is presumed, however, that DC power needed for operation and control of the HPCI of Unit 3 should have been exhausted due to operation for a long time and hence that because of larger power consumption at restart than at continued operation it could not have been restarted after manual shutdown at around 02:42 on March 13.

2. Examination of a Hydrogen Gas Explosion

(1) Types of explosions⁹³

(i) Explosions are categorized into gas, liquid, and solid explosions.

Gas phase explosions include a gas explosion, a spray explosion, a powder dust explosion and an abrupt liberation of the pressure, among other phenomena. The gas explosion, spray

⁸⁸ See Attachment II-1-1 Chapter 4 Section 4, (2) a.

⁸⁹ See Attachment II-1-1 Chapter 4 Section 4, (2) a.

⁹⁰ See Attachment II-1-1 Chapter 4 Section 4, (2) c.

⁹¹ See Attachment II-1-1 Chapter 4 Section 4, (3) a.

⁹² This is not to deny the possibility of minor cracks, fissures and other relatively minor damage to the HPCI lines and other associated facilities that would not cause a failure of the water injection function during the time after the earthquake and before the arrival of the tsunami.

⁹³ See Safety Engineering Lecture 2 - Explosions (1983) by the Japan Society for Safety Engineering.

explosion,⁹⁴ and powder dust explosion⁹⁵ are caused by the combustion wave propagation, and accompany flames at the time of the explosion. Conversely, the abrupt liberation of the pressure is unrelated to the propagation of combustion waves, caused instead by, for example, the destruction of a high-pressure tank, a release of internal pressure, and results in an air blast in the surrounding area.

Among the above, the gas explosion occurs, with a mixture of inflammable gas and combustion supporting gas⁹⁶ under the following two conditions. The first conditions is called the composition condition (concentration condition) where the concentration of inflammable gas in the gas mixture is within a certain range (this range depends on the type of inflammable gas and the temperature of the gas mixture). The second condition is called an energy condition and is fulfilled by the presence of an ignition source.

While inflammable gas mixtures do not explode on their own, introducing an external energy source can cause the start of a combustion reaction, occurrence of flames, and subsequent flame development through the non-combusted gas. The ignite sources can be such things as an electricity spark, static electricity spark, open flame, high-temperature material surface, spontaneous combustion, thermal radiation⁹⁷, an impact, friction, adiabatic compression, and so on.

(ii) In terms of liquid explosions, there are explosions in which the decomposition of explosives or their combustion reaction or a sudden phase change of a substance from liquid to gas, and so on. The representative example of the latter would be a steam explosion. A steam explosion occurs when a high temperature material such as a molten metal is introduced into water. The heat of the high temperature substance is transferred to the low-temperature water in a short time, causing the water to suddenly overheat, and depending on the conditions, to boil

⁹⁴ Spray explosions occur when there is damage to high-pressure hydraulic equipment causing the inflammable liquids contained inside to strongly blow into the air where they become fine liquid particulates. The explosion happens when something ignites this mid-air mist.

⁹⁵ Dust explosions occur when some sort of an ignite source ignites inflammable solid fine powder particles floating in the air. In order for a dust explosion to occur, fine inflammable solids must create an inflammable gas before combustion. There is little chance that a situation will occur in which fine powder particles of inflammable solids float in the open air and cause a dust explosion. There is the possibility that such an explosion might occur in a building handling such particulates or in piping.

⁹⁶ This term in general refers to oxygen, or any other gases that support the ignition of other gases present in the air when introduced into an environment.

⁹⁷ The phenomenon in which an object releases heat through electromagnetic waves.

rapidly in a short time, and then an explosion occurs as the water undergoes a phase change⁹⁸ from liquid into gas.

(iii) The representative example of a solid explosion would be the decomposition or combustion reaction of solid gun powder. The characteristics of those materials that cause a solid explosion are that they are extremely self-reactive; compared to gas explosions and so forth, once the combustion reaction begins, a solid exposition shows the expansion of a great amount of heat and gas. For example, with TNT and other such explosives, the combustion reaction progresses while the substance is in a condensed state. The condensed substance very rapidly grows, having a quick expansion speed.

(2) Characteristics of hydrogen gas explosions⁹⁹

a. Flammability characteristics

In general, the combustion of inflammable gas occurs when a high-velocity combustion reaction occurs with a combustion supporting gas such as oxygen leading to the occurrence of flames. However, the following characteristics are recognized for the combustion of hydrogen in particular.

(a) Rapid combustion velocity

A combustion velocity is the speed at which flames spread through a premixing gas¹⁰⁰. This is affected by the premixed gas species, its concentration, and surrounding conditions.

The combustion speed of hydrogen is quick compared to other inflammable gasses. It is said that the combustion speed is approximately five times quicker than that of methane or propane. Because the combustion speed of hydrogen gas is so rapid, there is a fairly fast rise in pressure, and the power of hydrogen explosions tends to become great.

⁹⁸ Explosions in which a liquid rapidly changes into a vapor are called vapor explosions – this includes water vapor explosions. As this is just a mere phase change without the ignition of any explosives, there are no flames. As such, the risk of a vapor explosion is unrelated to whether the liquid is inflammable or not. If the gas thrown into the air by the vapor explosion is inflammable, there is the possibility that a gas explosion will occur after the vapor explosion.

⁹⁹ See Guidelines on the Effective Use of Hydrogen (2008) by the New Energy and Industrial Technology Development Organization (NEDO).

¹⁰⁰ A gas in which inflammable gases and combustion supporting gases have already been mixed.

(b) The hydrogen concentration range of flammability is between approximately 4% and approximately 75%, signifying a wide concentration range over which ignition might occur

In order for an inflammable gas to combust, the concentration of the gas must first be within a certain range. The concentration range in which flames can propagate is called the flammability range or explosive range, with the lower limit for concentration known as the lower flammability limit (lower explosive limit), and the upper limit for concentration known as the upper flammability limit (upper explosive limit). The explosive range varies depending on the species of gas.

In the case of the mixing ratio of hydrogen, the lower flammability limit is approximately 4%, and the upper flammability limit is approximately 75%¹⁰¹. The flammability range of hydrogen is wide and its risk of ignition is therefore high compared to other inflammable gases. If the mixing ratio of hydrogen is near the lower flammability limit, there is the possibility that a phenomena known as deflagration may occur without the velocity of the rapid thermal expansion of the gas exceeding the velocity of sound. In such a case, chemical reactions will progress by such transport phenomena as thermal conduction and dispersion and other, supporting a normal subsonic speed deflagration wave.

On the other hand, should the mixing ratio of the hydrogen in air grow, there will be the propagation of a supersonic detonation wave, accompanying shock wave. In such a case, a reaction will progress by a high temperature and a high pressure which result in heat generation and a shock wave. The shockwave will merge with the reaction as whole and propagates resulting sometimes in a phenomenon called a detonation. There are many explanations on the lower limit for the mixing ratio required to bring about the detonation whose values such as $12.5\%^{102}$ and/or $18.3\%^{103}$ are given.

In addition, if the ignition energy and power are not specifically large, rather than there being formed a sudden detonation wave, there will first be formed a deflagration wave. When the

¹⁰¹ The upper flammability limit of hydrogen is comparatively higher than other inflammable gases, and is just behind unstable explosive gases such as acetylene, which have an upper flammability limit of 100%.

¹⁰² See Evaluation of Thermal Hydraulics Phenomenon in a Severe Accident (2002) by the Atomic Energy Society of Japan.

¹⁰³ See JSME Mechanical Engineers' Handbook (2001) by the Japan Society of Mechanical Engineers.

deflagration wave is accelerated in the course of the propagation in the air containing accumulated hydrogen, it will sometimes instantaneously turn into a detonation wave.

(c) With a low minimum ignition energy, hydrogen is easy to ignite

Even if the hydrogen-mixing ratio is within the flammable range, when the ignition energy is too low, combustion will not begin.

The lower limit of energy needed to cause hydrogen to combust (minimum ignition energy), is approximately 0.02 mill joules. Comparatively, the minimum ignition energy for methane and propane is approximately 0.3 millijoule, meaning that there is a high risk that hydrogen will ignite with only a small amount of energy.

(d) With a small quenching distance, hydrogen flames can pass through even tight spaces

In general, if the space between two objects is too narrow, flames will not be able to pass through and there shall be no ignition even if a great amount of energy is added. The limit of this distance is called the quenching distance. If the space available is smaller than the quenching distance, flames will not be able to pass through.

The quenching distance of hydrogen is approximately 0.06cm, one digit smaller than the quenching distance for methane and propane, which is approximately 0.2cm. Hydrogen flames can thus pass through much smaller spaces.

(e) The product of hydrogen combustion is only water

The hydrogen molecule contains no carbon atoms, and as such the product of combustion is only water. There is no carbon dioxide, carbon monoxide, or soot. However, as the water vapor produced by a hydrogen explosion is cooled by the surrounding environment, and condensed to a mist that can appear to be a white smoke.

(f) The flame temperature is comparatively high

When a combustion reaction occurs, heat is created and the temperature rises.

When hydrogen combusts, assuming that there is no loss of heat to the surrounding area, the temperature will increase up to approximately 2,400°C depending on the hydrogen

concentration in a mixed gas. Hydrogen shows high flame temperature compared to those of methane and propane.

(g) The flames of a hydrogen explosion emit almost no visible light

Normally, flames are accompanied by luminescence. For example, a candle's flame gives off an orange light. This light is given off when soot particles created by the flames reach a high temperature.

Although hydroxyl radical (OH radical) gives off light during the combustion of hydrogen, this light is within the ultraviolet range of the electromagnetic spectrum, outside of the visible range of humans. As such, hydrogen flames produce almost no visible light.

b. Explosion characteristics

(a) General behavior of a hydrogen explosion

An inflammable gas explosion is a phenomenon that flames propagate through a flammable gas mixture of inflammable gas and combustion supporting gas.

Even if inflammable gas is leaked into the open air, because gas is easily dispersed by air currents and diffusion, the concentration of inflammable gas in air does not rise easily. In addition, even if there is the expansion of gas due to combustion, the air pressure does not easily rise in the open air, and so there are not many instances in which such explosions cause great amounts of damage. However, if an extremely large amount of inflammable gas is leaked into the open air, there are cases of large-scale explosions occurring, and in the case of hydrogen, which has a high speed of combustion, even in the open air; there may be the creation of a powerful shockwave.

Conversely, in a closed space such as a room, the concentration of leaked inflammable gas tends to rise, and the inflammable gas mixture tends to occur in the flammable concentration. After ignition as well, the pressure tends to rise within such a space, likely helping cause a great damage.

Of different types of closed spaces, especially in ducts, pipes, or other slender and long spaces, the effect of gas expansion upon combustion will concentrate into the directions of the duct or pipe, without dispersing into the surrounding area. The flames of combustions within

such environments tend to have higher speeds. Furthermore, once the flames propagate through the duct or pipe, turbulence created by wall surfaces will accelerate the speed of the flames further, pushing the speed of propagation exceeding the speed of sound and creating a detonation wave.

If the inflammable gas ignites immediately after being leaked, flames will form near the area from which the gas is being leaked. However, the area around the leak will merely continue to burn – it will not develop into an explosion.

(b) The process of a hydrogen gas explosion

The first part of the process of a hydrogen gas explosion is the creation of an inflammable gas mixture whose concentration is within the flammable limit. For example, hydrogen gas is leaked from a crack in a pipe, etc., and is dispersed throughout the air, creating an inflammable gas mixture within the space. At this point, the density of hydrogen is much lower than that of the air, and so the hydrogen gas tends to move towards the upper part of the room.

Next is the start of a gas explosion due to the ignition of the inflammable gas mixture. The ignition may be induced by an electricity spark or static electricity spark or so on. After the inflammable gas mixture is ignited, flames will be propagated throughout the inflammable gas mixture.

As the flames propagate, the temperatures of ignited gas will rise, and the space's pressure will rise as the gas expands. The increase in pressure will place force on the structure of the space (walls, ceiling, etc.), causing it to warp and break. Normally, windows, doors, and other comparatively weak objects break, creating an opening in the space. When the structure breaks, the pressure difference between the inside and outside of the space will be instantaneously released and the pressure waves propagate from the entrance of the space to the surrounding area. As the gas will flow through the space's opening at this time, there will be turbulence in the flames in the space. After this, if the flames move to flammable materials in the space, the fire may occur¹⁰⁴.

¹⁰⁴ As flames pass through in a short time, even if there are inflammable materials present they may not necessarily combust.

(3) The explosion at the Unit 1 R/B

a. It is thought that the cause of the explosion at Unit 1 R/B was inflammable gas

(a) The explosion and the state of damage

(i) The situations of the explosions at the Unit 1 R/B and Unit 3 R/B were broadcast repeatedly on television. Looking at the footage, it can be recognized that the explosion at the Unit 1 R/B caused a white smoke to rise and move horizontally toward the southwest, while the explosion at Unit 3 R/B caused a white smoke to spread horizontally and a black smoke to rise vertically¹⁰⁵.

(ii) The following facts can be recognized looking at pictures¹⁰⁶ of the state of the explosion at the Unit 1 R/B.

The major part of the ceiling of the Unit 1 R/B did not fly away. and rather, fell to the fifth floor of the R/B^{107} .

The walls of the fifth floor of Unit 1 R/B were lost, leaving behind only its frameworks. While there were seen remarkable bending and damage of the western part of the framework toward the middle section, the soundness of the frameworks was maintained comparatively in the three other sides.

Looking at its appearance there was no remarkable damage to the fourth floor or below of the Unit 1 R/B, including their walls.

(iii) The Unit 1 R/B is a reinforced concrete building. It is 42.0 meters long in the north-south direction and 42.0 meters long in the east-west direction. It is a reinforced concrete building and stands 44.6m tall, and rests 14.0m in the ground. While the ceiling and the wall of 5th floor of the Unit 1 R/B are made of a steel construction Unit 3 R/B is made of reinforced concrete including the walls of 5th floor with only its ceiling having a steel structure. In other words, the fifth floor of the Unit 1 R/B had walls composed of steel frames with steel plates attached to them. Compared to the Unit 3 R/B, the walls of 5th floor of the Unit 1 R/B are less strong against a horizontal burden. Accordingly there is the possibility that the differences in the structures of the Unit 1 R/B and Unit 3 R/B cause differences in the effects of explosions at the

¹⁰⁵ See Attachment II-2-1.

¹⁰⁶ See Attachment II-2-2.

¹⁰⁷ It is thought that the reason the collapsed roof is leaning downward from the south to the north is due to the influence of a crane moved to the south side of the fifth floor of the Unit 1 R/B.

two units.

As such, having a different structure from the Unit 3 R/B, when the explosion occurred it is possible for the walls of the fifth floor of the Unit 1 R/B were not able to stand up against the horizontally expanded force of the explosion and blew off. When the walls blew off the building, a great amount of pressure would have been released from inside the Unit 1 R/B, and therefore parts of the ceiling would have fell down there without blowing off after having lost its support owing to the damages to the support columns¹⁰⁸.

(b) The causes of the explosion

According to the television pictures discussed in (a), it can be recognized that at around 15:36 on March 12 an explosion occurred within Unit 1 R/B. Looking at the extent of damage, it seems natural to think that the explosion occurred within the R/B and a strong pressure acted from the inside to the outside of the building. Now we consider of the causes of the explosion.

First is the possibility of a steam explosion. A steam explosion is a phenomenon in which water comes in contact with an extremely hot object, causing an explosion as the water turns to steam. From around 14:53 March 12 until the explosion occurred at 15:36 on that same day water injection had been halted within the reactor. However, the possibility of a steam explosion cannot be denied if the molten fuel would have fallen into water remained in the plenum at the lower part of the RPV or in the pedestal at the lower part of the PCV. Then again, looking at in consideration of the possibility that a steam explosion had occurred within the RPV or PCV causing the upper part of the R/B to blow off may be denied because of inconsistency with the plant related parameters that reactor pressure was 0.370MPa gage at around 20:09 on that day and that D/W pressure was 0.595MPa abs at around 13:37 on March 13, and subsequently both the reactor pressure and D/W pressure were several time higher than the atmospheric pressure. Also, it is believed that if there had been an explosion in the RPV or PCV which caused the upper part of the R/B to blow off, there should have much increased radiation dose levels in the surrounding area, but such a phenomenon was not observed. Accordingly, it is thought that the explosion at Unit 1 R/B was not a steam explosion.

¹⁰⁸ Of course, the possibility that the magnitude of the explosion at the Unit 1 R/B was smaller than the explosion at the Unit 3 R/B cannot be denied.

In addition to the above, the explosion at Unit 1 R/B occurred more than 24 hours after the earthquake at around 14:46 on March 11. As no strong earthquake was recorded just before the explosion at around 15:36 on March 12, the possibility that an earthquake caused the R/B to fill with powder dusts and then to induce a powder dust explosion with some ignition source can also be denied.

Ruling out these two possibilities, it is thought that a possible cause of the explosion at Unit 1 R/B was an inflammable gas. Since no other cause can be found, the cause of explosion is considered to be an inflammable gas with high possibility, taking into account the consistency with the state of the explosion at Unit 1 R/B, the state of damage, and the plant related parameters,.

b. It is thought that the cause of the explosion at Unit 1 R/B was inflammable gas which was hydrogen produced principally in the process of the core damage inside of the Unit 1 RPV (a) The cause of the generation of hydrogen¹⁰⁹

(i) The Investigation Committee discussed the inflammable gases that might have caused an explosion at the Unit 1 R/B.

(ii) First, an oil tank is installed in the Motor Generator Set ("M-G Set")¹¹⁰ in the Unit 1 R/B. Turbine oil contained in the oil tank is not volatile, and can be heated up to 220°C until catching fire. Although there could be high humidity and high temperature conditions within the Unit 1 R/B at around 15:26 on March 12, it is difficult to think that conditions were hot enough to have this oil ignited.

On the second floor of Unit 1 R/B there were gas cylinders which contain approximately 47 liters of the calibration gas for CAMS, whose composition was 96% nitrogen and 4% hydrogen. It is difficult to imagine that these cylinders would have broken around the time of the explosion at the Unit 1 R/B, as the amount of hydrogen gas available for an explosion in the cylinders was so small. Basically, it is unlikely that they were the primary cause of the explosion.

Normally any inflammable gas or other dangerous materials were not brought in within the

¹⁰⁹ See Attachment II-2-3.

¹¹⁰ M-G Set stands for "Motor Generator Set," referring to the equipment operated by motors. There are multiple types of M-G sets, such as reactor protective M-G sets and reactor recirculation M-G sets.

Unit 1 R/B.

Accordingly, when the explosion happened at around 15:36 on March 12 it is difficult to imagine not only that facilities containing enough amount of inflammable gas had existed within the Unit 1 R/B (outside the PCV),but also that enough amount of inflammable gas would have been brought into the Unit 1 R/B before the explosion.

(iii) Next, the Investigation Committee discussed the possibility that hydrogen used to cool generators within the Unit 1 Turbine Building ("T/B") contributed to the explosion.

The hydrogen gas used to cool generators was stored in the controlled area near the CST in the east of the Unit 1 T/B. Piping was installed to transfer this hydrogen from the controlled area to the location of the generators in the Unit 1 T/B, but not installed to the Unit 1 R/B side. In order for the hydrogen gas to cause the explosion, hydrogen leaked out of damaged piping would have gone round and cut into the Unit 1 T/B. In such the case the Unit 1 R/B must had have some damages by the explosion, but no damage was observed to the Unit 1 R/B. Looking at pictures of damages after the explosion at the Unit 1 R/B, no remarkable damage can be seen on the outside of the T/B, without the small damages probably caused by debris spattered by the explosion at the Unit 1 R/B seems to be maintained.

Accordingly, the possibility that the hydrogen gas used to cool generators contributed to the explosion at the Unit 1 R/B can be denied.

(iv) Therefore, the cause of explosion can not be considered anything other than inflammable gas which was generated by chemical reactions inside the Unit 1 R/B. Then, the Investigation Committee discussed inflammatory gases which have possibly been generated through chemical reactions within the Unit 1 R/B.

(v) After around 15:50 on March 11 at the latest the IC cooling functionality was lost and even backup water injection was not done until about 4:00 on March 12. As during this time period, the damage to the reactor core progressed, and insufficient water injection intermittently took place, it is believed that a large amount of hydrogen was generated through a zirconium-water reaction and then leaked from the RPV through the PCV into the Unit 1 R/B. There is a sufficient likelihood that such hydrogen was the cause of the explosion at the Unit 1 R/B.

(vi) If matters furthermore progressed and fuel debris had fallen to the pedestal of the PCV,

interactions between the debris and concrete would have led to the decomposition of the concrete and the creation of steam and carbon dioxide. Once the steam and carbon dioxide came in contact with the fuel debris, hydrogen and carbon monoxide would have been generated by a reduction through a metal oxidation reaction in the fuel debris (this is known as a "core-concrete reaction"). It is believed that a sufficient amount of hydrogen would have been created through this process until the time of the explosion in the Unit 1 R/B due to the progress in the core concrete reaction and insufficient water injection after damage occurred to the bottom part of the RPV of Unit 1 and the molten fuel fell to the pedestal of the PCV.

Because of the difference in a reaction velocity between hydrogen and carbon monoxide in the core-concrete reaction, carbon monoxide would have only been created after the hydrogen generation through the metal oxidation reaction finished. If carbon monoxide had been created by a core-concrete reaction, the damage to the PCV of Unit 1 would have caused the D/W pressure to drop dramatically and the PCV would no longer have been able to maintain its original form with an obvious sign of the progress of the core concrete reaction But no such signs were seen until the explosion happened at the Unit 1 R/B. As such, the possibility that carbon monoxide contributed to the explosion at the Unit 1 R/B is extremely low.

(vii) There is a possibility that hydrogen is generated through a decomposition of water by radiolysis in the RPV. In other words, when substances are irradiated by radiation the chemical bonds of those substances will break down and be rearranged, and chemical reactions are induced. Thus water irradiated by radiation will proceed to its decomposition and generate hydrogen and oxygen.

However the amount of hydrogen created through the decomposing of water by radiolysis is far small than that created by the zirconium-water reaction. Thus hydrogen created by radiolysis alone would not cause such a large scale explosion at Unit 1.

(viii) The inner walls of the PCV were painted with a rustproof coating containing zinc underneath the surface paint. There were also numerous zinc structures within the PCV. For this reason, if the bottom part of the RPV did become damaged and the fuel debris fell to the pedestal of the PCV, zinc would be oxidized and generate hydrogen when the zinc-containing paint and zinc structures are in the extremely hot condition. The amount of hydrogen generated in this way would have been extremely limited compared to the amount generated by a

zirconium-water reaction, and unless the zinc was exposed to a high temperature for several days it would not have generated nearly any hydrogen, and thus the possibility that this hydrogen contributed to the explosion at the Unit 1 R/B can almost be denied.

(ix) The neutron absorber of the control rod contains boron carbide (B_4C), and so there is a possibility that this B_4C would have been oxidized and created hydrogen by interacting with hot water after the control rod melted and fell to the pedestal of the PCV. However, calculating the maximum amount of hydrogen that might have been created, under the assumption that the neutron absorber in the reactor model of BWR4 was entirely made of boron carbide and that all of it were oxidized, the amount of hydrogen generated would only be around 200kg, which was approximately 20% of the amount of hydrogen that might have been generated by a zirconium-water reaction. In actuality in addition to boron carbide, there are many other neutron absorbers such as hafnium rods, hafnium plates, and hafnium flat tubes. Thus the amount of hydrogen generated by a zirconium-water reaction in the process of the oxidation of B_4C would have been limited compared to the amount generated by a zirconium-water reaction and it is difficult to imagine that the hydrogen gas resulting from the oxidation of B_4C alone caused such the large scale explosion at Unit 1.

(x) Batteries were installed inside of the Unit 1 R/B, and it is possible that when charged the batteries generate hydrogen form their electrolyte fluid. ¹¹¹. However, the batteries and instruments and equipment installed in the Unit 1 R/B were rendered useless by the tsunami and not used as well as not charged. Accordingly, after the arrival of the tsunami, even if hydrogen was generated by the electrolytes in the batteries, the amount of hydrogen seems to be extremely limited.

(xi) The spent fuel pool ("SFP") of Unit 1 contained 292 spent fuel rods and 100 new fuel rods at the time of the earthquake. The decay heat on March 11 was estimated to be 0.18MW, which was the lowest decay heat of any SFPs from Unit 1 to Unit 4. It is also thought that when the explosion occurred at the Unit 1 R/B, the water level in the SFP was not yet so low to have

¹¹¹ The battery consists of lead dioxide (PbO₂) as a cathode, sponge metal lead (Pb) as an anode and sulfuric acid (H₂SO₄) as an electrolyte. At discharge when a battery is used lead changes to lead sulfate and diluted sulfuric acid changes to water while at charge lead sulfate changes to lead and water changes to diluted sulfuric acid with producing hydrogen gas.

caused the fuel rods to be exposed¹¹². Thus it is extremely unlikely that a zirconium-water reaction created hydrogen. It is possible that hydrogen is generated by radiolysis of water in the SPF. However, hydrogen will combine quickly with oxygen to become water in such a condition that water in the SFP was not boiling. Accordingly, even if hydrogen was generated in the SFP through radiolysis of water, the amount of hydrogen would have been extremely limited in comparison to that of a zirconium-water reaction.

(xii) Given the above points, it is believed that the great amount of hydrogen in the Unit 1 R/B was generated through a zirconium-water reaction, etc., because the IC functionality was lost following the arrival of the tsunami and over the approximately 14 hours a backup water injection was not performed, and even after backup water injection was started, the reactor water level could not be maintained above the BAF level and thus the damage to the reactor core progressed. While the possibility cannot be ruled out that the other sources of hydrogen discussed thus far contributed to the explosion, it is believed that such a contribution would have been limited.

(b) The amount of hydrogen generated

(i) Judging from the state of damage noted in a. (a), while no assertions can be made about which of a detonation or a deflagration occurred, the Investigation Committee discussed¹¹³ as follows the possibility that that enough hydrogen was created to cause a detonation inside of the Unit 1 R/B.

(ii) First, looking at the state of damage of Unit 1, it is obvious that the fifth floor of the R/B suffered tremendous damage. Because of this, it is suspected that a detonation occurred at the fifth floor of the R/B.

The fifth floor of the R/B of Unit 1 was a space without partitions, having a space volume of approximately 21,000m³. If it is assumed that the lower limit of hydrogen-mixing ratio needed

¹¹² Until May 29, 2011, approximately 413t of water was injected into the SFP of Unit 1, keeping the water level topped up. Normally the SFP in Unit 1 contained approximately 990t of water. The depth of the water was approximately three times the effective length of the fuel. Considering that not all of the approximately 413t of new water was injected into the SFP and that some water was lost by vaporization after the explosion at the Unit 1 R/B, it is thought that the fuel stored in the SFP was not exposed to the air at the time of the explosion at the Unit 1 R/B.

¹¹³ The amount of hydrogen to cause a detonation is obviously enough to cause a deflagration.

to cause a detonation is 18.3%¹¹⁴, and the temperature and atmospheric pressure inside the Unit 1 R/B are 30°C and 1 atm, respectively¹¹⁵, approximately 311.6kg of hydrogen would be needed for a detonation¹¹⁶.

(iii) The IC functionality would have been almost lost at Unit 1 at the latest by around 15:50 on March 11. With no backup water injection, the damage to the reactor core would have continued until around 05:46 on March 12. Between around 05:46 and around 14:53 12 March, a continuous water injection would have led to a zirconium-water reaction causing the creation of a large amount of hydrogen. If it is assumed that this hydrogen leaked from the RPV into the building via the PCV, it is entirely possible to think that far more than approximately 311.6kg was present in the Unit 1 R/B. Based on the MAAP analyses released in March 2012 by TEPCO, until around 06:00 on March 12, 2011, nearly 900kg of hydrogen was generated. The MELCOR analysis released in September by JNES as well stated that nearly 900kg of hydrogen was generated by 14:30 on March 12.

It is thought that the containment function of both the RPV and PCV were lost before the time the explosion at Unit 1 R/B occurred at around 15:36 on March 12¹¹⁷. If this is true, there is nothing unusual about the thought that nearly all of the hydrogen flowed out outside of the PCV through the PCV vents or leakages from the PCV.

Therefore, even if the amount of hydrogen released into the air by PCV venting ahead of the explosion at the Unit 1 R/B was taken into account, it is not contradictory to assume that accompanying with the core damage to the Unit 1 reactor, the zirconium-water reaction generated enough hydrogen to cause detonation within the Unit 1 R/B. It is also possible that the hydrogen gas filled the space from the fifth floor of the Unit 1 R/B down to a portion of the space below the fourth floor.

(c) Routes of hydrogen leakage¹¹⁸

¹¹⁴ See JSME Mechanical Engineers' Handbook (2001) by the Japan Society of Mechanical Engineers. There are many explanations for the lower limits of a hydrogen mixing ratio needed to cause a detonation. A reference of higher figure for the lower limit of the mixing ratio suggested in the Handbook was followed.

¹¹⁵ In this case, the hydrogen concentration density was approximately 0.08109kg/m³.

¹¹⁶ See Attachment II-2-4.

¹¹⁷ See 1 (4) a. and b.

¹¹⁸ See Attachment II-2-5

(i) The top of the containment vessel can be removed during periodic inspections, and the border between that the vessel top and the vessel body is known as a flange. Silicon rubber is applied to the flange as a sealant to prevent a leakage of the atmosphere inside the containment vessel.

Additionally, in order to block radiation from the containment vessel top, a concrete structure is installed so as to surround the top of the containment vessel. This upper portion is covered with a well cover, which is a cap that is likewise made of concrete. This well cover comprises three concrete structures that overlap one another, making it possible to surround the top of the containment vessel. The cross sections of the locations where each of the concrete structures interlocks with the outer perimeter form matching L and inverse L shapes. This well cover's main role is to block radiation, and consequently it is not airtight enough to cut off high-pressure steam or hydrogen leakages from the top of the containment vessel, for example.

Furthermore, in practical terms the silicon rubber that is used as the sealant on the containment vessel flange section degrades at temperatures of around 250-300°C and loses its elasticity and tensile strength, impairing its airtightness. Additionally, if the D/W pressure increases, this exerts pressure that pushes the top of containment vessel upward. This exposes the flange face to a high-temperature environment and so it degrades, and in some cases steam is said to leak from the containment vessel¹¹⁹.

Not everything about the temperatures in the vicinity of the top of the containment vessel leading up to the Unit 1 R/B explosion is clear. However, speaking in general terms, in the vicinity of the top of the containment vessel, the upper part of the pressure vessel is not shielded by the concrete shield structure and additionally gives rise to what is clearly a much narrower space than in the lower part of the containment vessel, and so the heat convection properties cannot be described as good either. As a result, it would conceivably be easy for a high temperature atmosphere to develop. Furthermore, the D/W pressure was measured at 0.840

¹¹⁹ In the "Examination of Influence of Overpressure and Overheat on Reactor Flange Part Leakages," which JNES published on February 1, 2012, it was confirmed that the aperture value of the flange seal part begins to open at 200°C around 0.3MPa gage, increases linearly with the pressure until around 1.3MPa gage, and expands rapidly from around 1.4MPa gage. The JNES document suggests that if the internal pressure of the containment vessel was 0.8MPa gage, at 200°C the aperture value would be approximately 0.7mm, but at 500°C it would conceivably open to between about 0.9mm and about 1.0mm, and that if an aperture value of 1.0mm contributed straightforwardly to a leakage, then the aperture area would be 300cm².

MPa abs at around 2:45 on March 12, 2011, reaching around eight times the D/W pressure during normal operation, so it is conceivable that at the very least around that time the top of the containment vessel was also being placed under high-pressure and high-temperature conditions. That being the case, it would not be unnatural to assume that at that time the silicon rubber on the containment vessel flange was degrading, and alongside this, strong upward pressure was acting on the top of the containment vessel and hydrogen was leaking from the containment vessel flange area.

Furthermore, according to photographs taken after the Unit 1 R/B explosion, the Unit 1 R/B's fifth floor is covered by concrete fragments and other debris, but in the vicinity of where the top of the Unit 1 containment vessel is located, steam-like white smoke is rising from multiple locations. This indicates that steam which leaked from the containment vessel flange part may have been leaking from the well cover's interlocking part, or the junction with the concrete structure on the outer perimeter of that, for example.

Accordingly, it would not be inconsistent to conclude that up to the time of explosion at the Unit 1 R/B, hydrogen leaked from the containment vessel flange part and was spreading to and accumulating in the operating floor on the fifth floor of the Unit 1 R/B, and was also dispersing in the direction of the fourth floor via a machinery loading hatch's opening and the staircase, leading to the Unit 1 R/B explosion at around 15:36 on March 12.

(ii) Furthermore, on the containment vessel head part there is a manhole (approximately 60 cm in diameter) to allow people to enter and exit during the periodic inspections. Two layers of silicon rubber-based sealant are applied to the entrance on the containment vessel side of this manhole, and the manhole cover is fastened with bolts to ensure airtightness. However, under a high-temperature environment that would cause the silicon rubber applied to the containment vessel flange part to degrade, the double layer of silicon rubber applied to the entrance on the containment vessel side of the manhole above would conceivably degrade as well. Under those circumstances, the possibility of hydrogen leakage from the manhole cannot be ruled out either.

Accordingly, up to the time of explosion at the Unit 1 R/B, there is a possibility that hydrogen was also leaking from the manhole cover at the containment vessel head and was spreading to and accumulating in the operating floor on the fifth floor of the Unit 1 R/B, and that hydrogen was also dispersing in the direction of the fourth floor via a machinery loading hatch's opening

and the staircase.

(iii) The electrical wiring penetrations that penetrate the lower part of the containment vessel are positioned in the lower part of the containment vessel on 1st and 2nd floors of the Unit 1 R/B, and are installed in order to connect the lines required by the electrical devices within the containment vessel. The necessary electrical wiring passes through the inside of these electrical wiring penetrations, and in order to prevent leakages from the containment vessel side the penetrations are made airtight by applying silicon rubber and epoxy resin to the sections the lines pass through. Silicon rubber is used on the flange gaskets and epoxy resin is used on the low-voltage modules. However, it is quite possible to recognize that under the high-temperature and high-pressure conditions there is a possibility the silicon rubber and the epoxy resin used on the junction areas of the electrical wiring penetrations could degrade, allowing hydrogen to leak. In particular, the epoxy resin used on the low-voltage modules is less resistant to heat than silicon rubber, and so is likely to degrade and allow leakage at the lower temperatures.

Additionally, in the Fukushima Dai-ichi intelligence team's memos, an entry stating that at around 3:45 on March 12, 2011, "When the double doors at the Unit 1 R/B were opened white mist could be seen, so the doors were immediately closed" has been acknowledged. Based on the entry in question, the possibility that steam was leaking from the lower part of the containment vessel cannot be ruled out.

The lower part of a containment vessel is normally maintained at a lower relative temperature than the upper part. However, the possibility cannot be denied that by around 2:45 on March 12, 2011, the pressure vessel's base was damaged and fuel debris had fallen onto the containment vessel's pedestal. Under those circumstances, it would not be unusual if the temperature had reached well over 300°C in the lower part of the containment vessel also.

Consequently, the possibility cannot be ruled out that by time the Unit 1 R/B exploded, hydrogen had leaked from the electrical wiring penetrations that used epoxy resin and silicon rubber, and had dispersed to and accumulated in the upper levels via a machinery loading hatch's opening and the staircase.

(iv) In contrast, because main steam pipes and other penetrating pipes are normally directly subjected to the impact of the atmosphere within the reactor vessel, the parts that run through the containment vessel are also welded at the junction points with a metallic material, and this

provides markedly stronger heat and pressure resistance compared to silicon rubber or epoxy resin, and the likelihood of degradation occurring at around 200-300°C is much lower.

Accordingly, there is conceivably little likelihood that hydrogen had leaked from the containment vessel via the junction points of the main steam pipes and other penetrating pipes by the time of the Unit 1 R/B explosion.

(v) The lower part of the containment vessel is fitted with a machinery loading hatch, and two layers of silicon rubber-based sealant are applied to the door of this hatch to make it airtight. However, under the high-temperature and high-pressure conditions this sealant would also degrade at some point, and there is a possibility steam would leak from the junction between the door and its outer frame¹²⁰.

Consequently, there is a possibility that hydrogen within the containment vessel was flowing out to the first floor of the Unit 1 R/B via the hatch, and that this was reaching the fourth and fifth floors via the staircase and machinery loading hatch, and was building up.

(vi) Additionally, the lower part of the containment vessel is equipped with an airlock for personnel to enter and exit, and unlike the machinery loading hatch, this airlock is of a double-door construction, with a door on the inner side of the containment vessel and a door on the outer side. The airlock is made airtight through the use of silicon-based sealant around the perimeters of each of these doors. As a result, there is a possibility that under high-temperature and high-pressure conditions both seals degraded and hydrogen leaked from the junction of the doors and their outer frames¹²¹.

Consequently, although the possibility of hydrogen leaking from the airlock is low in comparison to the containment vessel flange, it cannot be completely ruled out. Thus there is a possibility that hydrogen flowed out into the first floor of the Unit 1 R/B via the hatch, and entered and accumulated on the fourth and fifth floors via the staircase and the machinery

¹²⁰ A double layer of silicon-based sealant is applied to the hatch door, and so even if the seal on the inner side (the containment vessel side) degraded, as long as the seal on the outer side remained sound hydrogen would conceivably not leak from the containment vessel's inner side. However, if the seal on the inner side degraded and a high-temperature, high-pressure atmosphere flowed in, then the possibility that the outer side seal could subsequently degrade and hydrogen could escape cannot be excluded.

subsequently degrade and hydrogen could escape cannot be excluded.
¹²¹ The airlock is of a double-door construction, and so even if the seal used on the door on the containment vessel side degraded, as long as the seal on the outer door was sound, hydrogen would conceivably not leak from the containment vessel's inner side. However, if the seal on the inner side degraded and a high-temperature, high-pressure atmosphere subsequently flowed into the airlock, and the outer side seal also then degraded, the possibility that hydrogen could escape cannot be excluded.

loading hatch.

(vii) PCV (primary containment vessel) venting was put in place as one part of the severe accident measures. It involved removing heat within the containment vessel by bypassing the Standby Gas Treatment System (SGTS) and allowing pressure to escape into the atmosphere from the stack11. The accident operating procedure manual states that when PCV venting is carried out, while the SGTS needs to be halted and isolated, both the filter inlet valve and the outlet valve in the exhaust system of the building are designed to be "fail open." This means that the valves will open during a loss of power, and so it becomes necessary to perform the closure operation manually. However, there is no evidence that the outlet valve of the SGTS was closed when Unit 1's PCV venting was implemented. There is thus a possibility this outlet valve was open. Additionally, where Unit 1 is concerned, an air-operated damper¹²² is installed between the SGTS filter and the outlet valve, and unlike the SGTS inlet and outlet valves, during a loss of power it will close fully. However, it is not designed to prevent back-flow during a containment vessel venting and so there is a possibility it would not be able to tolerate the pressure of the venting flow¹²³. This would mean the venting flow would not be entirely contained and would flow to the interior of the building. That being the case, it cannot be ruled out that when the PCV venting was carried out, venting flow containing hydrogen flowed back inside the Unit 1 RB via the SGTS piping.

(viii) According to TEPCO's radiation dose measurement results for inside the building, aside from areas of localized high dose rates, on the Unit 1 R/B's first to fourth floors the average dose rate was a few dozen mSv/h. By comparison, on the fifth floor a high radiation dose rate of approximately 60 mSv/h was measured¹²⁴, despite measurements being conducted at around 2.0-2.5 m above the collapsed roof. As to why the radiation dose rates rose toward the upper part of the Unit 1 R/B in this way, it is conceivably the result of gas leaking from the

¹²² The air-operated damper performs the role of preventing exhaust from back-flowing between the two SGTS systems, such as preventing exhaust from flowing around into the B system when the A system is operating.

¹²³ Because the SGTS outlet valve was scheduled to be fully closed when PCV venting was carried out, the air-operated damper was not equipped with the pressure resistance necessary to tolerate the pressure of the venting flow.

flow.
¹²⁴ On the first floor of the Unit 1 R/B the radiation dose rates in the vicinity of the reactor component cooling water system (RCW) piping and the vicinity of the Torus Room were high, and it can be acknowledged that some locations measured dose rates of several thousand mSv/h. But since the radiation dose rate was also high in the vicinity of where the R/B second floor's RCW heat exchanger is positioned, there is a strong possibility that a large quantity of radioactive materials had adhered to the inside of the RCW piping.

containment vessel and flowing to the upper floors. There is also a possibility that the hydrogen gas which leaked from the containment vessel followed a similar course and stagnated in the upper part of the Unit 1 R/B.

(ix) Based on the above suppositions, conceivably, leakages from Unit 1's containment vessel flange were quantitatively-significant, and the possibility that this is what occurred is also high, but leakages from the electrical wiring penetrations or backflows etc., from the SGTS piping at the time of the containment vessel venting are also imaginable possibilities. Since none of the possibilities are alternatives (to the others), it is fully recognizable that there may have been leakages from multiple locations.

(d) Causes of ignition

(i) Normally, even if hydrogen accumulates in a certain space and reaches a concentration that exceeds the non-combustible limit, because it will not self-ignite, without a cause of ignition it will not reach the point of ignition, combustion and detonation. That being the case, we will explore the causes of ignition as follows.

(ii) In a space in which hydrogen has built up to the concentration that exceeds the non-combustible limit to reach a flammable range, there is a possibility that metallic friction could result in ignition -- not just metallic friction due to the operation of equipment, but from a case where metal in a high place falls and strikes metal or concrete at its point of impact to generate friction, or where metal that is suspended in a high place is tossed from side to side and strikes other metal, generating friction.

A large number of metallic devices and equipment, and metallic fasteners such as bolts, were used inside the Unit 1 R/B. An earthquake with a seismic intensity of 2 was observed at 15:18 on March 12, 2011 at Futaba Town in Futaba District in Fukushima Prefecture, but after that no earthquakes in which major shaking was observed were detected up to the Unit 1 R/B explosion. However, since a large number of earthquakes were observed then, the possibility cannot be ruled out that, for example, as a result of repeated seismic motion fasteners on a metallic device or pieces of equipment mounted in a high place loosened, or that the resistance of a line or a cable exceeded its limit, so that just prior to the Unit 1 R/B explosion metallic devices or pieces of equipment fell and struck metal or concrete at its point of impact to generate friction, and

ignition occurred as a result of that.

Accordingly, while it is impossible to specify the metal involved in such a collision or to specify details such as where the collision occurred, there is a possibility the ignition was the result of metallic friction.

(iii) In a case where a mixed gas of hydrogen and oxygen has built up in a certain limited space to the concentration that exceeds the non-combustible limit, and where finely-powdered platinum or other precious metals are present, if the temperature exceeds 100°C the precious metals' catalytic properties increase, and at over 200°C the possibility of ignition will increase¹²⁵. That being the case, if for example a mixed gas of hydrogen and oxygen that exceeds the non-combustible limit was present alongside finely-powdered platinum or other precious metals in a location where high-temperature steam was leaking from the reactor vessel via the containment vessel, there is a possibility ignition would occur.

However, devices and equipment that use platinum or other precious metals cannot be found inside the Unit 1 R/B. Furthermore, in locations where the atmosphere could have exceeded 200°C due to steam being expelled from the containment vessel or penetrating pipes¹²⁶, the presence of precious metals such as this is difficult to imagine.

Consequently, the possibility that ignition could be reached as a result of the catalytic action of a precious metal such as platinum can all but be ruled out.

(iv) There is a possibility of ignition occurring in a case where high-temperature steam flows into and is heated in a specific space in which a mixed gas of hydrogen and oxygen has accumulated in the concentration that exceeds the non-combustible limit. However, under conditions of approximately 7 MPa gage of mixed-gas pressure simulated using actual equipment, it has been confirmed that even when steam of around 280°C to 300°C was introduced, ignition did not occur¹²⁷. Consequently, even in a situation in which there was a

¹²⁵ Page 75 of "Guidelines for the Prevention of Piping Damage by Mixed Gas (Hydrogen and Oxygen) Fuel Inside BWR Pipes (Third Edition)," a document produced by the Japan Nuclear Technology Institute, a general incorporated association, confirms the possibility of ignition occurring in a case where high-temperature steam (at approximately 288°C and approximately 7.2MPa gage) flows into branch piping within which a platinum catalyst in a finely-powdered state of 25ng/cm² or greater has adhered and in which a mixed gas of the concentration that exceeds the non-combustible limit has accumulated.

¹²⁶ Possible examples include the perimeter of the containment vessel flange section.

¹²⁷ See page 76 of the aforementioned document: "Guidelines for the Prevention of Piping Damage by Mixed Gas (Hydrogen and Oxygen) Inside BWR Piping (Third Edition)."

space within the Unit 1 R/B in which hydrogen had accumulated and high-temperature steam leaked into that space from the containment vessel or its periphery, the possibility that this would have led to ignition can be rejected. Additionally, it is difficult to imagine a situation in which steam of a temperature higher than that would flow into the Unit 1 R/B.

(v) In a specific space in which a mixed gas of hydrogen and oxygen in the concentration exceeding the non-combustible limit has accumulated, if static electricity was generated as a result of a foreign matter etc., becoming electrified by a floating iron oxides etc., and sparked by discharge, there is conceivably a possibility that a spark ignition could occur. However, inside the Unit 1 R/B at the time of the explosion in question, steam was leaking from the containment vessel and was also being emitted from areas submerged by the tsunami, conceivably giving rise to high-temperature and high-humidity conditions. Under these conditions, there would assumedly be a low probability of electrostatic discharge occurring as a result of a charged material.

(vi) In a specific space in which a mixed gas of hydrogen and oxygen in the concentration that exceeds the non-combustible limit has accumulated, it is conceivably possible that an electrical leakage, earth fault or short circuit from electrical equipment or devices (including cables) could lead to ignition.

In memos from the Fukushima Dai-ichi intelligence team, an entry at around 15:36 on March 12, 2011 cited "SLC preparations completed." Memos from the Kashiwazaki-Kariwa Nuclear Power Station (hereinafter referred to as "Kashiwazaki-Kariwa NPS") intelligence team recorded "1F-1, SLC injection preparations completed (not receiving electricity)" at 14:45 on March 12, 2011, and an entry at 15:15 on the same day stated that "Confirmation that SLC receiving electricity expected to be completed in a few minutes." An entry at 15:36 on the same day stated: "1F-1, SLC injection preparations completed; Earthquake." Based on the records concerned, and the testimony of the personnel who were engaged in these power restoration activities as part of the recovery team of the Emergency Response Center at the Fukushima Dai-ichi NPS (hereinafter referred to as "Dai-ichi NPS ERC), at this time, by around 14:45 on March 12, 2011, the Dai-ichi NPS ERC recovery team processed the connections and terminal treatment of high-voltage cables from a high-voltage truck-mounted generator to a power center

 $(P/C)^{128}$ on the Unit 2 side, following which the team processed the connections and terminal treatment of low-voltage cables from this P/C to the upstream cables of Motor Control Centers $(MCCs)^{129}$ etc., and carried out the restoration of power to Unit 1's boric acid injection system (SLC). In terms of the specific activities that were carried out, after undertaking the measurement of the MCCs' upstream cables' insulation resistance etc., a high-voltage truck-mounted generator that was connected to the P/C on the Unit 2 side by high-voltage cables was activated. Following the insertion of circuit breakers of the P/C of the Unit 2 side, at the connections of the MCCs' upstream cables and low-voltage cables, electroscopes were used to confirm that electricity was being received and rotation meters were used to confirm the phase sequence. At around 15:15 on March 12, 2011 it was expected that confirmation of receiving electricity would be completed in several minutes, and the NPS ERC was informed of this via radio communication. Following the completion of confirming the receipt of electricity and the phase sequence, it was confirmed that electricity was transmitted to the MCCs in the Unit 1 R/B as normal. Then, around 15:36 of the same day, the NPS ERC recovery team radioed this information to the NPS ERC. Upon hearing this, the NRS ERC sought to share the information verbally on the main cable, and this was conceivably recorded as the aforementioned two memo entries. Regarding the "1F-1, SLC injection preparations completed; Earthquake" entry in the Kashiwazaki-Kariwa intelligence team's memo, immediately after the report that the SLC injection preparations in question had been completed a strong earthquake was felt at the NRS ERC, and since the explosion of the Unit 1 R/B was unforeseen, presumably this earthquake was judged to be the result of an earthquake and noted down accordingly¹³⁰. It is thus conceivable that the Unit 1 R/B explosion occurred at almost the same time when NPS ERC received the report that the SLC injection preparations were completed, or in other words, the transmission of electricity to the MCCs within the Unit 1 R/B were completed, and subsequently it would be possible to manage the SLC injection from the Main

¹²⁸ The P/C used for the connection of low-voltage cables was P/C 2C, located on the first floor of the Unit 2 T/B. ¹²⁹ The MCCs that these personnal simed to restore power wars the 480V besting and ventilation (USV) MCC 1

¹²⁹ The MCCs that these personnel aimed to restore power were the 480V heating and ventilation (H&V) MCC 1A located on the second floor of the Unit 1 T/B and the 480V R/B MCC 1D located on the third floor of the Unit 1 R/B. But in fact, the P/C where these MCCs' upstream cables were located was on the first basement floor of the Unit 1 C/B, and it was here that the work to connect low-voltage cables to upstream cables took place.

¹³⁰ According to briefing documents from the Japan Meteorological Agency, no earthquake was observed at the time the Unit 1 R/B exploded.

Control Room (MCR). At this point in time, since the shift team at the MCR from the NPS ERC had not yet been informed that the SLC injection preparations were complete, the operations in the MCR were incomplete.

The results of the confirmation that electricity was received and the confirmation of phase sequence showed no particular abnormalities, and so between 15:00 and 15:10 on March 12, 2011, when the high-voltage truck-mounted generator is thought to have started, the transmission of electricity to the Unit 1 R/B's MCCs was completed. Although the electrical circuits to the SLC equipment needed for the operations in the MCR were not themselves connected, it is conceivable that electricity had begun flowing in parts of the electric cables inside the Unit 1 R/B which were connected to the SLC and other electrical equipment downstream of the MCCs. Specifically, the SGTS electric heater¹³¹ installed on the second floor of the Unit 1 R/B and the SLC tank heater¹³² installed on the fourth floor of the Unit 1 R/B were devices that were connected to the cables downstream of the MCCs where the electric power had been restored, and once the MCCs were receiving electricity, electricity would have passed through the electric cables connected to these electrical devices, even without operations being carried out in the MCR. Accordingly, if these electric cables laid within the R/B were damaged as a result of seismic motion etc., or if the connections between these electrical devices and power cables were in a damp state, the possibility cannot be ruled out that these locations could have suffered electricity leakages, and that this formed a trigger that set off the hydrogen gas explosion.

(vii) Based on discussion above, it is conceivable that hydrogen in the concentration that exceeded the non-combustible limit had accumulated within the Unit 1 R/B, and that this was ignited by metallic friction, or as a result of an electricity leakage from cables connected to electrical devices and equipment, or another cause, and that an explosion occurred within the R/B.

¹³¹ SGTS electric heater is used to dehumidify the activated charcoal filter. Its operating switch is located on the second floor of the Unit 1 R/B, and once the 480V H&V MCC 1A was receiving power, a connection cable would carry the electrical current to that location.

¹³² The SLC tank heater is used to hold the water within the SLC tank at a constant temperature and increases the solubility of the sodium pentaborate. Its operating switch is located on the fourth floor of the Unit 1 R/B, and once the 480V R/B MCC 1D was receiving power, a connection cable would carry the electrical current to that location.

Regarding hydrogen gas explosions, when hydrogen has accumulated in the concentration that exceeds the non-combustible limit there is a danger that even a slight source of ignition can lead to an explosion. Consequently it is conceivable that due to the difficulties of clarification, in many cases the causes of ignition have not been fully explained. It is therefore possible that causes of ignition exist aside from the possibilities that have been pointed out thus far.

Without clarifying the causes of accidents that have occurred in the past it is not possible to attempt to properly implement preventative measures against future accidents, and so the Investigation Committee hopes that from here on the government, centering on the regulatory agencies, along with nuclear power industry participants such as nuclear operators and academic societies, will thoroughly clarify what caused the ignition that led to this hydrogen gas explosion.

(4) The conditions at the Unit 2 R/B and S/C

a. At the Unit 2 R/B, aside from the fact that the blowout panel on the R/B's eastern wall fell off, outwardly no obvious damage can be recognized.

(a) Condition of damage at the Unit 2 R/B

(i) On March 13, 2011, after the Unit 1 R/B exploded and before the Unit 3 R/B exploded, it was confirmed that the blowout panel on the eastern wall of the Unit 2 R/B was open.

The blowout panel¹³³ fitted to the lower part of the fifth floor of the R/B is normally for preventing damage to the ceiling and outer walls etc., when pressure within the R/B rises. When acted on by a certain amount of pressure¹³⁴, carbon steel fittings that fix the blowout panel in place undergo plastic deformation and move, and the panel is opened from the interior to the exterior. However, both ends of the blowout panel are fixed in place with two chains to ensure the panel does not fall off completely. When the aforementioned confirmation was made also, the blowout panel was held by the two chains and was open, but had not fallen off.

This blowout panel may have opened due to the impact of the vibrations or blast from the Unit 1 R/B explosion.

¹³³ Unit 2 has one blowout panel fitted to the R/B's eastern side. It is around 4.3m in height and around 6.0m in length.

¹³⁴ The working pressure for Unit 2's blowout panel is 352 kg/m^2 .

(ii) However, when confirmation was made on March 16, 2011 at the latest, the two chains holding the blowout panel on the eastern wall of the Unit 2 R/B had broken. The panel had fallen off completely, and had fallen to the T/B side 135 .

While the details of this are not clear, it is conceivably possible that as a result of the explosion at the Unit 3 R/B, the two chains holding the opened blowout panel were severed and the blowout panel fell off.

In any event, aside from the matter mentioned here, no obvious damage can be acknowledged at Unit 2 R/B.

(b) Reasons why a hydrogen gas explosion did not occur

(i) The water injection capability of the RCIC at Unit 2 was lost by around 12:30 on March 14, 2011, and because an alternative means of water injection was not taking place until around 19:57 on the same day, the core was exposed and damage progressed. And subsequently also, because alternative water injection was only intermittent and inadequate, large quantities of hydrogen gas were conceivably generated as a result of a zirconium-water reaction.

(ii) Where Unit 2 is concerned, there is a strong possibility that the pressure vessel and its peripheral parts were damaged by around 21:18 on March 14, 2011¹³⁶, and additionally, because the SR valve was being repeatedly opened, there is a strong likelihood hydrogen had flowed to the containment vessel side from the pressure vessel. Hydrogen that had accumulated in the containment vessel in this way could have leaked from that location as a result of degradation of the sealant used in the containment vessel flange or the electrical wiring penetrations etc., under high temperatures¹³⁷.

(iii) Additionally, based on aerial photographs taken by the Self-Defense Force, it is clear that large quantities of steam-like white smoke were blowing out of the open blowout panel section of Unit 2. That being the case, there is a strong possibility that much of the leaked hydrogen inside the Unit 2 R/B was released outside the structure from the blowout panel opening, along with steam. There is thus a strong chance that this served to hold down the volume of hydrogen

¹³⁵ See Attachment II-2-6.
¹³⁶ See 1 (5) a.
¹³⁷ See 1 (5) b.

that built up inside the Unit 2 R/B, and so a hydrogen explosion did not occur.

- b. A strange noise that was confirmed from 06:00 to around 06:12 on March 15, 2011 was conceivably the result of the Unit 4 R/B explosion; it is difficult to imagine it came from Unit 2's S/C.
- (a) Relationship between a strange noise and the analytical results of seismic observation record data

TEPCO analyzed seismic observation recorder data from five points located within the Fukushima Dai-ichi NPS site. Those results show that at 06:12:15 on March 15, 2011, a short vibration with a P wave (primary/longitudinal wave) and S wave (secondary/traversal wave) arrival-time difference of less than one second, in other words, a vibration that could be considered more likely to come from an explosion than from a seismic motion, was in any case measured¹³⁸. And, if the explosion blast arrival times at the five seismic observation points are determined based on the measurement data concerned, assuming an explosion had occurred at Unit 2 the blast arrival times do not correspond to the distances between the seismic observation points and Unit 2, and are irregular. Meanwhile, if an explosion is assumed to have occurred at Unit 4, the blast arrival times correspond to the distances between the seismic observation points and Unit 4, and fittingly describe a situation in which a vibration was transmitted concentrically¹³⁹.

Furthermore, based on the testimony of individuals who were in the Dai-ichi NPS ERC, the Unit 1 & 2 MCR and the Unit 3 & 4 MCR, it has been acknowledged that the strange sound and shock that were confirmed between 06:00 and around 06:12 on March 15, 2011 were a one-off event. The time at which that sound and shock were felt is acknowledged to be around 06:12 on the same day, based on seismic observation recorder data. Taking into account that a shift team heard the strange noise at around 06:12 that day and reported by phone to the Dai-ichi NPS ERC's operation team, this is also consistent with a handwritten entry in the NPS ERC's operation team's notes that states "Sound of explosion, 6°14"".

¹³⁸ See Attachment II-2-7.

¹³⁹ The scale of the explosion cannot be surmised directly from the amplitude and cycle of the vibration recorded in the earthquake observation record data, but nevertheless it is possible to identify the timing of the vibration arising from the impact of the explosion.

Based on the above, the strange sound and shock that were confirmed at around 06:12 on March 15, 2011 were conceivably caused by the Unit 4 R/B explosion; it is difficult to imagine that an explosive event of some sort occurred within the Unit 2 R/B.

(b) Relationship to actual measured values shown by S/C pressure indicator

(i) To begin with, one of the reasons that an explosion or other abnormal incident was suspected to have occurred at the Unit 2 S/C was that at around 06:02 on March 15, 2011, the Unit 2 S/C pressure indicator showed 0.000MPa abs.

Certainly, according to the plant-related parameters for Unit 2, there are records showing that on a total of five occasions from 06:02 to 07:20 on the same day, the S/C pressure indicator showed 0.000 MPa abs.

For one thing, however, the 0.000MPa abs reading shown by this S/C pressure indicator indicates a vacuum, and realistically a phenomenon such as that could not occur.

With regard to this point, according to testimony given by the shift team taking measurements at the Unit 1 & 2 MCR at that time, there is a strong possibility that the S/C pressure indicator reading at the time was not showing 0.000Mpa abs, but rather that it was in a "downscale" condition, meaning that the reading was below the level of the lower measurable limit. The shift supervisor at the Unit 1 & 2 MCR received a report from the shift team that took this measurement, and contacted the Dai-ichi NPS ERC's operation team. However, in this process, the fact that the S/C pressure indicator had gone "downscale" was conveyed mistakenly as that it had shown 0.000MPa abs. The information that the Unit 2 S/C pressure indicator had shown a reading of 0.000MPa was shared in the Dai-ichi NPS ERC, and information to that effect was then recorded. In other words, in the plant-related parameters for Unit 2 the 0.000MPa abs recorded on a total of five occasions between 06:02 and 07:20 on March 15, 2011 was not an actual measured value – conceivably, it was actually the result of the S/C pressure indicator's inability to take a measurement below the lower measurable limit.

Based on the plant-related parameters for Unit 2 and the testimony of the shift team, it is accepted that the S/C pressure indicator showed a reading of 0.320MPa abs at around 05:45 of the same day and 0.270MPa abs at around 06:00 the same day, after which it went "downscale" at around 06:02 on the same day. By comparison, it is accepted that a D/W pressure indicator

that was using a common power source to this S/C pressure indicator gave a reading of 0.740MPa abs at around 05:45 of the same day and 0.730MPa abs at around 06:00 the same day, after which from around 06:02 also until around 07:20 of the same day it kept showing a reading of 0.730MPa abs. That being the case, the D/W pressure indicator that was using a common power source to the S/C pressure indicator was able to take measurements, which makes it difficult to conclude that the reason the S/C pressure indicator went "downscale" was that it had run out of power. Consequently, it is conceivable that – for example – one of the S/C pressure indicator's electrical circuits suffered a contact failure or similar electrical system fault. The Investigation Committee has undertaken various investigations, but the details of this event remain unclear.

Instrumentation devices are essential for operating and controlling a plant. In order to improve that capability there is a great deal of significance in verifying the causes of such events, and so the Investigation Committee hopes that operators, the government and the organizations concerned will in the future undertake a thorough verification of the causes of the malfunctions in these instrumentation devices.

In any event, where Unit 2's S/C pressure indicator is concerned, from around 22:10 on March 14, 2011, the D/W pressure was rising while no such increase in readings whatsoever was shown by the S/C pressure indicator, and so it is conceivable that an abnormality of some sort occurred in the instrumentation piping, pressure transmitter or electrical system, and that the Unit 2's S/C pressure indicator began showing erroneous measurements and displays¹⁴⁰.

(ii) Additionally, as stated in (a), the seismic motion recorder data indicate that the timing at which the strange noise and shock were felt can be accepted to have been around 06:12 on March 15. Based on the plant-related parameters for Unit 2 it is clear that on two occasions prior to that, at around 06:02 and 06:10, the S/C pressure indicator was already in a "downscale" condition. Consequently, it can naturally be assumed that the causal connection between the abnormal noise and shock that were experienced and the 0.000MPa abs reading shown by the S/C pressure indicator is tenuous.

(iii) However, this only means that based on the records of the plant-related parameters an explosive-type event cannot be said to have occurred in the vicinity of the Unit 2 S/C and to

¹⁴⁰ See Attachment II-1-1, Part 3, 2 (3) b. (f).

have damaged the S/C from around 06:00 on March 15, 2011 - it is not meant to state that the Unit 2 S/C was sound around that time.

Conversely, at the Unit 2 containment vessel and its peripheral parts between around 13:45 on March 14 and around 18:10 of the same day, the possibility of occurrence of damage that caused the containment vessel and its peripheral parts to lose their containment capacity is fully recognized. Subsequently also, there is an extremely strong possibility that major additional damage occurred, as has already been stated¹⁴¹, and included in that context is the possibility of damage to Unit 2's S/C also¹⁴².

(5) The explosion at the Unit 3 R/B

a. The cause of the Unit 3 R/B explosion was conceivably a combustible gas

(a) The situation with regard to this explosion and the damage

(i) Based on the photographs¹⁴³ taken of the situation at the Unit 3 R/B following explosion, the following facts can be recognized:

The Unit 3 R/B's roof is entirely destroyed, and most of the steel frames that formed the ceiling are bent or damaged.

Looking at the damages in detail, to begin with, with regard to the state of the northern side of the Unit 3 R/B, the wall, concrete columns and beams of the fifth floor on the Unit 3 R/B's northern side are almost entirely destroyed, and there is a possibility the majority of the floor in the vicinity of the northwest has probably collapsed. Additionally, on the fourth floor also, the wall and concrete columns in two blocks of the western side are destroyed and severe damage can be recognized.

¹⁴¹ See 1 (5) b.

¹⁴² From around June 2011, when water was injected into the Unit 2 reactor, it was recognized that the S/C water temperature tended to decline. By around this time the pressure vessel had been damaged and as a result of ongoing reactor water injection, water was leaking to the lower part of the containment vessel, and there is a strong possibility this was also flowing to the S/C side via the vent pipes. That being the case, from around June 2011, even if water was injected into the Unit 2 reactor, if the S/C had been full of water the water that leaked to the containment vessel side would have simply accumulated at the D/W side, and almost no change would be expected to have been observed in the S/C water temperature. In fact, however, the S/C water temperature showed a tendency to decline. This suggests that even with the ongoing reactor water injection and the accompanying leakage to the containment vessel the S/C did not fill with water, and that new coolant water was flowing to the S/C side. It is thus natural to assume that at some point up to then, the S/C suffered damage at some location or other.

¹⁴³ See Attachment II-2-8.

Next, with regard the eastern side of the Unit 3 R/B, the wall on the fifth floor of the Unit 3 R/B's eastern side is almost completely destroyed. Although the concrete columns and the beams running in the vicinity of the center of the fifth floor remain, the two central concrete columns in particular are broken at places slightly higher than the junctions with the beams and in the direction of the roof. Additionally, the uppermost beams in three blocks of the northern side remain but they are not fully connected to the ceiling frame, and in three blocks of the southern side they have all been destroyed.

Next, where the Unit 3 R/B's south side is concerned, the wall, concrete columns and beams of the fifth floor on the Unit 3 R/B's south side are almost completely destroyed.

Where the Unit 3 R/B's west side is concerned, the wall, concrete columns and beams of the fifth floor on the Unit 3 R/B's west side are almost completely destroyed. Furthermore, the wall on the western side of the fourth floor is all but destroyed, aside from one block towards the south. Additionally, the first concrete column from the north is completely destroyed, and the second concrete column is leaning toward the exterior of the roof and is disconnected from the upper beams. Furthermore, material that is conceivably the remnants of these destroyed concrete columns can be recognized on the western side of the Unit 3 R/B, in the exterior close to the lower floors. Based on the extent of the damage, it is clear that substantial pressure was exerted on the building from its interior to the exterior.

On the face of it, the lower levels of the Unit 3 R/B from the third floor down do not appear to show seriously damaged areas, although it is possible to see that in some places the surfaces of the walls have been chipped off.

Moreover, at the Radioactive Waste Disposal Building (RW/B) also, which is adjacent to the northern side of the Unit 3 R/B, what appears to be the partial remnants of the roof can be recognized. Severe damage has occurred across a wide area and the steel frame has been exposed, and severe damage can be found on the second floor also.

(iii) The Unit 3 R/B is a reinforced concrete structure that is 46.0 meter long in the north-south direction and 46.0 meter long in the east-west direction, and which is 46.0 m above ground and 16.1m below ground. Aside from the ceiling, which is a steel structure, it is a reinforced concrete structure, including the fifth-floor walls. By comparison, the periphery of the Unit 1 R/B's fifth floor simply comprises walls formed by inserting steel plates into a steel

frame. The difference in the damage conditions between Unit 1 and Unit 3 may reflect the influences of the building structures in question.

Additionally, when the condition of the damage at the Unit 3 R/B is examined, the concrete columns on the eastern side of the fifth floor of the Unit 3 R/B remain, and the floor remains intact also. By comparison, on the western side of the fifth floor of the R/B all the concrete columns are destroyed, and on the northwestern side of the fourth floor of the R/B the vertical concrete columns, the ceiling and the concrete support struts that run in a horizontal direction are destroyed, and some of the equipment inside the building on this floor is exposed toward the exterior of the building. In this and other ways the fifth and fourth floors on the northwest side of the Unit 3 R/B are particularly severely damaged. That being the case there is a possibility that, for example, just as hydrogen was accumulating on the fifth floor of the Unit 3 R/B, ignition occurred in the vicinity of the southeast of the fifth floor, and as the deflagration wave spread through the hydrogen that had been accumulating in that space, it exceeded the velocity of sound and then caused detonation near the northwest section and below as well¹⁴⁴.

Whatever the case, when the explosion occurred within the Unit 3 R/B, the R/B – a reinforced concrete structure up to the fifth floor walls – offered greater resistance to loads in the horizontal direction than was the case at the Unit 1 R/B. Consequently, greater pressure built up within the (Unit 3) R/B than at the time of the Unit 1 R/B explosion. Subsequently the (Unit 3) R/B became unable to tolerate this load, and black fumes from the explosion, together with the concrete that formed the structure, were driven upward in a vertical direction, while the walls were blown out in a horizontal direction. This caused the ceiling, the surrounding fifth floor and portions of the walls on the fourth floor to disappear. And conceivably, when this happened, the dispersal of energy from the explosion in the horizontal direction was stronger toward the north than toward the south.

Furthermore, the severe damage to the ceiling and the interior of the RW/B adjacent to the northern side of the Unit 3 R/B are conceivably the result of the impact of the explosion and the debris etc. that the explosion blew out.

¹⁴⁴ At the same time, the possibility that hydrogen also accumulated in the R/B's fourth and lower floors and triggered a similar explosion cannot be ruled out either.

(b) The cause of this explosion

The images¹⁴⁵ taken at the time the damage occurred at the Unit 3 R/B show that at around 11:01 on March 14, 2011, an explosion occurred inside the R/B. The state of that damage is not inconsistent with an explosion occurring within the Unit 3 R/B, resulting in strong pressure being exerted in an outward direction.

Like Unit 1, the possibility that the explosion at the Unit 3 R/B was an explosion of steam¹⁴⁶ or powder dust can be rejected – it was conceivably the result of a combustible gas.

b. The combustible gas that could have conceivably caused the Unit 3 R/B explosion is most likely hydrogen, which was generated during the core damage process within the Unit 3 pressure vessel.

(a) The cause of the hydrogen explosion¹⁴⁷

(i) We will explore the combustible gas that could have triggered the explosion at the Unit 3 R/B.

(ii) To begin with, inside the Unit 3 R/B there was turbine oil used for the M-G set and hydrogen enclosed in compressed gas cylinders used for CAMS calibration, and inside the Unit 3 T/B there was hydrogen for generator cooling. However, as was the case with Unit 1, for these materials to have been the principal cause of the explosion would either have been difficult, or alternatively the possibility can be completely ruled out. The possibility that hydrogen or some other combustible gas was carried into the Unit 3 R/B from the outside can also be ruled out.

That being the case, the Unit 3 R/B explosion was conceivably caused chiefly by a combustible gas generated as a result of a chemical reaction within the R/B, and like Unit 1, it is difficult to imagine anything other than hydrogen as the combustible gas in question.

(iii) At Unit 3, from 2:42 on March 13, 2011, at the latest, the water injection capability of the

¹⁴⁵ See Attachment II-2-1.

¹⁴⁶ In the plant-related parameters for Unit 3, declines in the reactor pressure and the D/W pressure can be recognized around the time of the Unit 3 R/B explosion. Consequently, it is conceivable that the impact of the explosion damaged portions of the piping that penetrates the pressure vessel and containment vessel, for example. However, after the explosion also, the reactor pressure and the D/W pressure showed readings of several times atmospheric pressure, and so the possibility that a steam explosion occurred within the reactor vessel or containment vessel on a scale that destroyed the upper part of the Unit 3 R/B can be ruled out.

¹⁴⁷ See Attachment II-2-3.

HPCI was lost, and over a period of around six hours or more alternative water injection did not take place. During that period the core damage progressed, and because alternative water injection was only intermittent and inadequate following that as well, it is quite conceivable that large quantities of hydrogen gas were generated as a result of a zirconium-water reaction, and that this hydrogen leaked from the reactor vessel via the containment vessel to within the Unit 3 R/B.

Like Unit 1, it would also have been possible for hydrogen to have been generated by water radiolysis, a core concrete reaction, oxidation of the zinc used in the zinc structures and zinc-based coatings inside the containment vessel, or oxidation of the boron carbide used in the control rods, etc. However, in the period up to the explosion of the Unit 3 R/B, the quantity generated would conceivably have either been very limited compared to the quantity of hydrogen generated a result of a zirconium-water reaction, or for all intents and purposes would have scarcely reached the point of being generated.

(iv) Ultimately, the hydrogen that could be considered to have caused the Unit 3 R/B explosion can be acknowledged to have been generated chiefly as a result of a zirconium-water reaction that occurred in the process of the fuel within the Unit 3 reactor vessel becoming damaged.

(b) Amount of hydrogen generated

(i) Based on damage to the Unit 3 R/B, while it cannot be said with certainty whether either a deflagration or detonation occurred inside the Unit 3 R/B, here we will examine the possibility that hydrogen was generated in sufficient amount to trigger a detonation within the Unit 3 R/B.

(ii) To begin with, looking at the extent of the damage at Unit 3, the damage to the R/B's fifth floor is clearly severe, so we are going to assume that hydrogen accumulated on the R/B's fifth floor and the detonation occurred.

The fifth floor of the Unit 3 R/B is a non-partitioned space with a spatial volume of approximately $25,000m^3$. So assuming the lower limit for a proportion of hydrogen mixture that could trigger detonation is $18.3\%^{148}$, in a case where the atmosphere inside the Unit 3 R/B was

¹⁴⁸ See the aforementioned Japan Society of Mechanical Engineers' "JSME Mechanical Engineers' Handbook" (2001).

at atmospheric pressure and the temperature inside was 30°C¹⁴⁹, approximately 371.0kg of hydrogen would have been necessary¹⁵⁰ for detonation to occur.

(iii) After a shift team manually halted the HPCI at Unit 3 at around 02:42 on March 13, 2011, no water injection whatsoever was taking place until at least about 09:10 on the same day. After that also, until around 05:00 on March 14, for a period of two hours or more no alternative means of water injection whatsoever was taking place, and in some cases it was not possible to secure adequate quantities of injection water. Consequently there is a strong possibility that it was not possible to ensure that the reactor water level was above the BAF. And so it would not be inconsistent to assume that by around 11:01 on March 14, considerable progression in the core damage led to a large quantity of hydrogen being generated via a zirconium-water reaction, and along with that, because of intermittent and repeated instances of inadequate water injection the zirconium-water reaction advanced further and generated hydrogen. The MAAP analysis published by TEPCO in March 2012 suggests that after 12:00 on March 13, 2011, over 600 kg of hydrogen would have been generated, and the MELCOR analysis published by JNES in September 2011 also indicates that at around 12:00 on March 13, 2011 about 550-700kg of hydrogen, depending on the conditions assumed, would have been generated. In both cases these analyses conceivably present more lenient analysis results than the actual progression of events¹⁵¹, including setting figures for the reactor water level at the time water injection halted and figures for the quantity of alternative water injection that are on the high side compared to the examination outcomes of this Committee. As a result, there is a strong possibility that the actual amount of hydrogen that was generated exceeded the results presented in these analyses.

Furthermore, there is a good likelihood that by 11:01 on March 14, 2011, damage had already occurred at the pressure vessel and its peripheral sections and at the containment vessel and peripheral sections which had caused a loss of containment capacity in both cases¹⁵². It would not be inconsistent to assume that the hydrogen they generated mostly leaked outside the containment vessel.

(iv) Moreover, when PCV venting was carried out at Unit 3, it is highly possible that some of

¹⁴⁹ This would give rise to a hydrogen concentration of approximately 0.08109kg/m³.

¹⁵⁰ See Attachment II-2-9.

¹⁵¹ See Attachment II-1-1, Part 4, 1 (5).

¹⁵² See 1 (6) a. and b.

this hydrogen flowed to the Unit 4 R/B side via the SGTS piping junctions, triggering the explosion at the Unit 4 R/B, and so this point needs to be considered.

To begin with, after the Unit 3 R/B explosion occurred at around 11:01 on March 14, 2011, up to the time of the explosion at the Unit 4 R/B between 06:00 and 06:12 on March 15, it is conceivable that the core damage at Unit 3 progressed further and generated hydrogen. According to the aforementioned MAAP analysis by TEPCO, this would have generated an additional 200 kg or so of hydrogen, while the aforementioned MELCOR analysis by JNES put the quantity at around 100 kg, depending on the conditions assumed.

Also, there is conceivably a high possibility that an explosion at the Unit 4 R/B occurred mainly on the west side of the R/B's fourth floor. Since this space is one-fifth or below the spatial volume of the Unit 3 R/B's fifth floor, the mass of hydrogen needed to detonate an explosion would have been smaller accordingly¹⁵³.

(v) Based on these examinations, even taking into account the amount of hydrogen that needed to be generated for the Unit 4 R/B explosion and the amount of hydrogen dispersed into the atmosphere as a result of containment vessel venting, it can be adequately acknowledged that as a result of the zirconium-water reaction caused by core damage at Unit 3, the volume of hydrogen necessary to generate detonation at Unit 3 R/B could have been generated, and that there is also a possibility hydrogen drifted from the Unit 3 R/B's fifth floor to some spaces in the fourth floor and below.

(c) Routes of hydrogen leakage¹⁵⁴

(i) Where Unit 3 is concerned, like Unit 1 there is a strong possibility that hydrogen originating from the core dispersed from the containment vessel flange to the operating floor on the fifth floor of the R/B, as well as dispersing in the direction of the fourth floor via the machinery loading hatch's opening and the staircase, and conceivably the amount that was leaked was also substantial. Moreover, there is also a possibility that hydrogen leaked from the electrical wiring penetrations, hatch and airlock in the lower part of the containment vessel, or

¹⁵³ See (6) b. (b).

¹⁵⁴ See Attachment II-2-5.

that there were backflows¹⁵⁵ from the SGTS piping at the time of PCV venting. And since none of the possibilities are alternatives (to the others), it is also fully recognizable that there may have been leakages from multiple locations.

(ii) According to TEPCO's radiation dose measurement results, the dose rate on the fifth floor of the Unit 3 R/B was around several hundred mSv/h, but by comparison, excluding localized high-dose rates areas the dose rates from the first floor to the fourth floor averaged a few dozen mSv/h. That being the case, it is conceivable that the leakages mainly occurred from the upper part of the containment vessel. Moreover, the dose rates in the vicinity of the equipment hatch on the first floor of the Unit 3 R/B was high, and was measured at several hundred to several thousand mSv/h, and so there is a possibility radioactive materials had leaked from that location and become adhered. Consequently there is also possibility hydrogen leaked via that location.

(d) Causes of ignition

Where Unit 3 is concerned, it is conceivable that like Unit 1, hydrogen had built up within the R/B to the concentration that exceeded the non-combustible limit and ignited as a result of metallic friction, a short circuit or other causes, which resulted in the explosion occurring within the R/B. However, many areas of uncertainty remain with regard to the cause of ignition, and so the Investigation Committee hopes that the government, centering on the regulatory agencies, along with nuclear power industry participants such as nuclear operators and academic societies, will thoroughly clarify what caused the ignition from here on.

(6) Explosion at the Unit 4 R/B

a. The explosion at the Unit 4 R/B could be attributed to a flammable gas explosion.

(a) Explosion and the resulting damage

¹⁵⁵ It has been confirmed that when PCV venting was carried out at Unit 3, the outlet valve of the SGTS was open and the radiation dose rate was measured at about several mSv/h. However, at Unit 3 a damper is fitted to the outlet side that closes when there is a loss of power, and so the dose rates on the inlet side and the outlet side of the SGTS filter do not change greatly, making it difficult to determine a clear directionality. That being the case, when the PCV venting was carried out, even if a vent flow containing hydrogen flowed back to inside the Unit 3 R/B, the quantity of that flow would have been limited, and there is conceivably a strong possibility that this was not the main cause of the Unit 3 R/B explosion.

(i) The explosion at the Unit 4 R/B differs from the explosions at the Unit 1 and 3 R/Bs in which there are no images or eyewitness when the damage occurred; however, the following can be derived from photos¹⁵⁶ taken of the damage following the explosions.

First is the condition of the north side of the Unit 4 R/B. From the outer appearance it is evident that the center of the concrete column running horizontal across the north side roof portion of the fifth floor of the R/B has bent inward into the R/B in the form of a concave arch. The upper and lower portions of the wall of the north side of the R/B fifth floor also bend in a convex fashion toward the outside of the building, while the upper wall portion has been distorted and is collapsing toward the inside of the R/B and the lower wall portion bends gradually toward the outside of the R/B from around the fourth floor to the lower part of the fifth floor and then arches before reaching the center of the fifth floor of the building. Moreover, on the north side of the fifth floor is connected via the aforementioned bent area, the westernmost two blocks of the lower portion of the wall drops in a nearly vertical fashion without curving towards the R/B. A two-block portion starting from the west of the north side walls of the R/B. A two-block portion starting from the west of the north side walls of the R/B. A two-block portion starting from the west of the north side walls of the R/B. A two-block portion starting from the west of the north side walls of the R/B. A two-block portion starting from the west of the north side walls of the R/B. A two-block portion starting from the west of the north side walls of the third and fourth floors has also been damaged severely, where nearly half has fallen off of the wall and the inside of the R/B is exposed.

The conditions of the east side of the Unit 4 R/B will now be discussed. From the outer appearance it is evident that the concrete columns that run horizontally across the ceiling of the east side on the fifth floor are bent at the northernmost tip so as to arch inward toward the inside of the building, while the southernmost tip of columns bend toward the outside of the building in a downward fashion. The east wall has been completely lost between the third and fifth floors other than a two-block space on the upper portion of the fifth floor, and the inside of the R/B is exposed.

The conditions of the south side of the Unit 4 R/B will now be discussed. From the outer appearance it seems that the concrete columns that run horizontally across the ceiling of the south side on the fifth floor have fallen slightly down toward the east edge. With regard to the south wall, two blocks vertically and three blocks horizontally from the east side of the fifth floor have collapsed completely. The wall space on the fifth story that is remaining includes the

¹⁵⁶ See Attachment II-2-10.

one higher and one lower blocks, which are connected while bending slightly toward the outside of the R/B. Moreover, nearly all of the concrete columns have been destroyed on the parts of the wall on the fifth floor where the walling has fallen off. On the south side of the fourth floor, there is one place near the center where the damage is so substantial that the inside of the building is exposed.

The conditions of the west side of the Unit 4 R/B will now be discussed. From the outer appearance it seems that the concrete columns that run horizontally across the ceiling of the west side on the fifth floor are comparatively sound; however, over half of the west wall on the fifth floor has been destroyed, exposing the inside of the R/B. The entire west wall on the fourth floor has been destroyed, while around one block on the north side of the third floor has also been destroyed. The concrete columns on the west wall have been partially destroyed around the north and south tips and there is severe damage around the concrete under the floor at the center of the fifth floor.

The roof of the R/B has also been destroyed almost entirely, and while the structure is relatively sound from the center portion to west side, there are many areas where it is fractured and bends toward the north or southeast sides. A major portion of the north side has also been destroyed.

(ii) Furthermore, the following facts have become clear as a result of an onsite confirmation of the Unit 4 R/B by TEPCO.

The SGTS exhaust pipes travel from the second floor of the Unit 4 R/B, where the SGTS filters and other facilities are located, through the third floor and then from north to south of the central-west ceiling section of the fourth floor, and then finally to the south wall on the fifth floor.

Most of the south wall on the fifth floor, where the exhaust pipes are located, has fallen off, and it is even not possible to find the remains of the pipes. The southwest floor portion of the fifth floor has also been greatly damaged, with the reinforced steel bars bending upward, one section curling toward the east side of the operating floor on the fifth floor, and the floor and crane rail having been deformed as a result of the upward-moving force underneath them. Furthermore, the nets of reactor well and SFP exhaust vents that continue from the fourth floor of the Unit 4 R/B are jetting out in the opposite direction in which pressure is normally applied

(toward the inside of the reactor well). In the west section of the fourth floor, the floor directly below the severely-damaged part of the floor of the fifth floor and near there is deformed and with a copious amount of rubble that is assumed to be remains from the exhaust pipes.

Moreover, on the southwest side of the fourth story of the Unit 4 R/B, the exhaust pipes that are supposed to be in place have been crushed and are deformed completely, and the flooring has dropped down toward the third floor as a result of the explosion.

At the west side of the third story, similar to the fourth story, the flooring dips downward, and the flooring of the northwest area has suffered severe damage. In the vicinity of this damage there is a copious amount of rubble, which is assumed to be the remains of the exhaust pipes.

(iii) There are data from five seismic observation recorders located within the Fukushima Dai-ichi NPS that reveal that P waves and S waves reached the site at around 6:12 on March 15, 2011, as well as photographs of the Unit 4 R/B following the damage.

Moreover, around 6:00 on March 15, the shift team that arrived at the MCR of Units 3 and 4 for the handover of operation heard a strange noise coming from the direction of Unit 4. When traveling to the Seismic Isolation Building from the MCR, the shift team encountered rubble and other scattered objects obstructing their passage to the Unit 4 R/B. It is clear, however, that the same rubble was not there when traveling by the same passage to the MCR.

Taking this into account, it is conceivable that the damage photographed of the Unit 4 R/B occurred between 6:00 and 6:12 on March 15.

(iv) Based on these observations, it is evident that between 06:00 and 06:12 on March 15, 2011 an explosion occurred on the fourth floor of the Unit 4 R/B. The explosion generated massive vertical pressure originating from the southwest side of the fourth floor, forcing the blast to spread swiftly to the surrounding floors through the nearby machinery service hatch and stairway. This resulted in damage to the internal structure of the building and largely destroyed and collapsed walls on the third to fifth floors, and caused the remaining north wall and concrete columns to bend greatly. It is also possible that the explosion blew off the roof of the R/B, leaving only the framing in place. Furthermore, one cannot deny the possibility that the accumulation of hydrogen in some spaces on the third and fifth floors of the R/B caused the explosion.

(b) Cause of the explosion

(i) From the Unit 4 R/B damage it can be assumed that the reinforced concrete walls and a large portion of the structure were destroyed, and that a significant amount of outward-moving pressure originated from the inside of the building. As these damage conditions are similar to that of the Unit 3 R/B, it can be assumed that the damage occurred as a result of an explosion within the Unit 4 R/B. The following section discusses the cause for the explosion.

(ii) First, when the earthquake hit, Unit 4 was undergoing a routine periodic inspection and there was no fuel in the pressure vessel. The fuels were only stored in the SFP at that time, so if a steam explosion did occur it is only conceivable that it occurred in the SFP. However, during the period between 06:00 and 06:12 on March 15, 2011 no fuel was exposed within the Unit 4 SFP, and as the SFP water level remained maintained, the possibility of a steam explosion occurring within the SFP can be dismissed. Moreover, there were no apparent opportunities for the water to come into contact with substances of substantially high temperature, making it difficult to envisage causes for a steam explosion in Unit 4.

The possibility of a powder dust explosion occurring at Unit 4 for similar reasons to Unit 1 can also be dismissed. Taking this into account, as the damage situation of the Unit 4 R/B is similar to that of the Unit 1 R/B, and as other causes cannot be found, it is conceivable that the cause of the Unit 4 R/B explosion was flammable gas.

b. The main flammable gas believed to be the cause of the Unit 4 R/B explosion is hydrogen that entered the Unit 4 R/B via the SGTS pipes from Unit 3.

(a) Cause for the generation of hydrogen

(i) Consideration will now be paid to the flammable gasses that could cause the Unit 4 R/B explosion.

(ii) First, there is usually no flammable gas, including hydrogen, stocked inside the Unit 4 R/B and there are strict control measures in place when bringing in similar hazardous items even during regular periodic inspections. While it is clear that four cylinders of compressed acetylene gas (totaling 28kg) had been brought into the first floor of the Unit 4 R/B at the time of the earthquake, when an onsite confirmation was conducted of the first floor of the Unit 4 R/B on May 13, 2011, it was confirmed that three of the four compressed acetylene gas

cylinders remained in sound condition. The remaining one compressed acetylene gas cylinder was located under scattered rubble, making it impossible to confirm its condition; however, hypothetically even if the entire contents of this one can had leaked, the concentration of the acetylene gas to the total volume of the building between the second and fifth floors (41,300m³) would only be approximately 0.015%, which is significantly smaller than the 2.5% threshold concentration of an acetylene explosion¹⁵⁷. As this is the case, it is difficult to assume that this was a cause of the Unit 4 R/B explosion. Furthermore, the possibility that that flammable gasses other than hydrogen, which could have caused the explosion that occurred between 06:00 and 06:12 on March 15, 2011, were brought into the building from outside can be dismissed.

The Unit 4 R/B is also equipped with CAMS calibration gas cylinders which contain hydrogen, and turbine oil for M-G sets. While hydrogen is used for cooling the generator in the Unit 4 T/B, it is unlikely that these are the cause of the Unit 4 R/B explosion as same as that of the Unit 1 explosion.

Furthermore, the water temperature of the Unit 4 SFP was measured at 84°C at around 04:00 on March 14, and as it is conceivable that at the time of the Unit 4 R/B explosion water levels were secured to a level where fuel would not be exposed, it is also unlikely that a large among of hydrogen was generated as a result of a zirconium-water reaction in accordance with damage to the reactor core. The most likely cause for the generation of hydrogen is the radiolysis of water in the Unit 4 SFP; however, the SFP water did not reach a temperature hot enough to boil, and as it is highly possible that even if hydrogen was generated it would quickly combine with oxygen and return to water and the fact that the hydrogen quantity itself was very limited, it is unlikely that this was the main cause for the Unit 4 R/B explosion.

With respect to this point, some have also pointed out that the condition of high concentration of hydrogen could have occurred by the mixing of hydrogen generated from the radiolysis of water in the Unit 4 SFP with the reduced amount of air inside the R/B due to large quantities of steam being generated inside the Unit 4 R/B from boiling. This could have led to the destruction

¹⁵⁷ It is conceivable that a localized explosion occurred in the vicinity of the compressed acetylene gas cylinder; however, an evaluation conducted by the plant manufacturer on the increase in inner building pressure resulting from a fire caused by one cylinder of compressed acetylene gas revealed that the pressure increase is approximately 5kPa. This is not enough pressure to cause damage such as the blowing off the walls of the Unit 4 R/B.

of the roof and walls¹⁵⁸. This point warrants consideration; however it is unlikely that this was the main cause for the explosion, taking into account the damage to Unit 4 outlined in a (a), particularly that this does not coincide with that fact the explosion likely occurred near the southwest side of the fourth floor of the Unit 4 R/B and the damage conditions.

As such, it was not possible to locate any flammable gasses in the Unit 4 R/B that could have accounted for the main cause of the explosion.

(iii) Therefore, there is a very strong possibility that flammable gasses flowed into the Unit 4 R/B from surrounding units; however, examining the vicinity of the Unit 4 R/B, it is unlikely that at the time of the explosion at the Unit 4 R/B there was another flammable gas other than hydrogen that could have caused the explosion. The scenario with the strongest possibility for hydrogen generated at the Unit 3 R/B flowing into the Unit 4 R/B is that when PCV venting took place at Unit 3, hydrogen from the fuels at Unit 3 traveled through Unit 3 SGTS pipes backwards to Unit 4 SGTS pipes and then entered the Unit 4 R/B.

In other words, first when PCV venting took place at Unit 3, the containment vent pipes were connected to the SGTS pipes, and the vent flow traveled through the SGTS pipes and was released from the Unit 3/4 stack. Meanwhile, the Unit 4 SGTS gradually converged with the exhaust pipes set on each floor of the R/B and reached the SGTS pipes outside of the Unit 4 R/B through the SGTS filters and SGTS pipes located on the roof and second floor of the Unit 4 R/B. It then converged with the Unit 3 SGTS pipes around the Unit 3/4 stack and the exhaust was released from the 3/4 stack.

Moreover, the SGTS is normally kept stopped in a standby mode, with the SGTS filter outlet valve and entry valve completely closed. However, in order to ensure that the SGTS is operable in an emergency, a fail-open design is adopted on both valves for the event of a loss of power. As all AC power supply to Unit 4 was lost when the tsunami struck, it is conceivable that the outlet and entry filter valves of the SGTS were open.

Furthermore, as the SGTS pipes of Unit 4 are not equipped with a backflow prevention

¹⁵⁸ See "Potential for Hydrogen Enrichment by Production of Hydrogen and Water Vapor after Radiation Exposure to Boiling Water in the Fuel Storage Pool of the Fukushima Dai-ichi Unit 4 Reactor" by Shinichi Yamashita, Tetsuya Hiraide, Chihiro Matsuura, Kazuhiro Iwamatsu, Mitsumasa Taguchi, and Yosuke Katsumura in "2011 Fall Meeting", Atomic Energy Society of Japan (September 19-22, 2011, Kitakyushu International Conference Center and others).

gravity damper, it was possible for the vent flow to flow backwards into the R/B of Unit 4 more easily than in Units 1 and 3.

(iv) With regard to Unit 3, after around 8:55 on March 13, 2011, the power station emergency headquarters and the shift team carried out PCV venting multiple times. When doing so, however, they were unable to confirm that the SGTS filter output valves of Unit 4 were in fact closed¹⁵⁹, and the Unit 4 SGTS filter output valves and input valves were thus left to remain open. It is therefore conceivable that vent flow containing hydrogen from Unit 3 could have traveled to the inside of the Unit 4 R/B from the Unit 3 SGTS pipes through the Unit 4 SGTS filters.

When the containment vent was operated at Unit 3 around 8:55 on March 13, 2011, there is a strong possibility the reactor core had already been greatly damaged, a large amount of hydrogen had been generated from a reaction between zirconium and water, and that a large amount of hydrogen had flowed into the containment vessel from the pressure vessel and its surrounding parts¹⁶⁰. It is thus plausible that during PCV venting at Unit 3, the vent flow containing hydrogen flowed from the Unit 3 containment vessel vent pipes into the SGTS pipes, and then from the Unit 4 SGTS pipes to the exhaust pipes, and finally into the Unit 4 R/B.

(v) Radiation dose measurements of Unit 4 SGTS filters conducted by TEPCO on August 25, 2011 revealed high radiation levels at the output of the filter train (downstream side), with the radioactivity levels deceasing when getting closer to the entrance (upstream side¹⁶¹). These trends in radiation levels also indicate a strong possibility that gasses containing radioactive substances flowed in reverse from the output to the input of the Unit 4 SGTS filters¹⁶².

¹⁵⁹ According to the procedure manual for PCV venting, the operation procedures for the times of accidents for Unit 3 include descriptions to confirm that the SGTS filter output valve of Unit 3 is closed in order to prevent backward flow into the Unit 3 R/B; however, there is no descriptions to confirm that the SGTS filter output valve of Unit 4 is closed as well. The procedures thus do not envision a situation where power is lost at multiple plants at once and do not take into consideration the occurrence of backward vent flow into Unit 4.

¹⁶⁰ See Attachment II-2-3 regarding the cause of hydrogen production at Unit 3.

 ¹⁶¹ Radiation dose rates for the filter train output side, filter, and filter train input side amounted to approximately 6.7mSv/h, 0.5mSv/h, and 0.1mSv/h, respectively, for A-train and 5.5mSv/h, 0.5mSv/h, and 0.1mSv/h, respectively, for B-train.
 ¹⁶² As there are several hundred meters of piping that come into contact with outside air before the pipes that run

¹⁰² As there are several hundred meters of piping that come into contact with outside air before the pipes that run from the Unit 3 SGTS pipes to the Unit 4 SGTS pipes reach the Unit 4 R/B second story SGTS filters, if vent flows from Unit 3 flowed backwards into the Unit 4 R/B, it is possible that much of the steam containing hydrogen gas in the Unit 3 containment vessel would have condensed inside of the pipes that come into contact

An onsite confirmation by TEPCO also found that: 1) the majority of the south wall, where the Unit 4 fifth floor exhaust pipes are located, had collapsed and there were no evident remains of the pipes; 2) there was a large amount of rubble at the west side of the fourth floor that was assumed to be exhaust pipe remains; 3) the exhaust pipes that were supposed to be at the southwest side of the fourth floor had been fractured to the extent of losing their original forms completely; and 4) there was major damage to the northwest flooring of the third floor, and in the vicinity there was a large amount of rubble that was assumed to be exhaust pipe remains (See a. (a) 2). These damages inside the Unit 4 R/B are consistent with the assumption that hydrogen flowed backwards into the Unit 4 R/B from the SGTS pipes through the exhaust pipes.

(vi) Therefore, it is highly possible that the hydrogen that caused the Unit 4 R/B explosion was generated by a reaction between zirconium and water following the worsening of damage to the Unit 3 reactor core, and then flowed into the Unit 4 R/B through SGTS pipes.

(b) Amount of hydrogen generated

(i) From the damage to the Unit 4 R/B it is impossible to determine whether within the Unit 4 R/B there was a detonation or a deflagration. The following examines the possibility of whether enough hydrogen was generated to cause a detonation in the Unit 4 R/B, which would have required a large amount of hydrogen.

(ii) First, damage to the Unit 4 R/B indicates a strong possibility that there was a detonation or deflagration on the fourth floor of the Unit 4 R/B. Here, the hypothesis will be adopted that a denotation occurred on the fourth floor of the Unit 4 R/B, the blast of which spread furiously to the above and below floors, thus causing the damage.

The spatial volume of the fourth floor of the Unit 4 R/B is approximately 11,000m³. In this space there are containment vessel facilities, DFP, SLC, M-G sets, and other large structures. The floor is also clearly divided between the east and west by the dryer separator storage pool,

with outside air, and that the majority of the radioactive substances would adhere to and stay in the pipes. In this case, even if the radiation dose rates in the filter train output side were approximately 6.7mSv/h for A-train and 5.5mSv/h for B-train — there being no great difference between the radiation dose rates in Units 1 and 3 — different from Units 1 and 3, the radiation dose rates can be assumed the ones after the majority of the radioactive substances adhered to and remained in the pipes. It is consistent to assume that a large amount of steam passed through the SGTS filters with the hydrogen gas.

SFP, and others. Moreover, if the space is limited to the west side of the fourth floor, where damage was significant, considering the various structures, the spatial volume can be assumed to be no more than 5,000 m³. Under these circumstances, if the threshold of a hydrogen mixture ratio that can potentially cause an detonation were 18.3%¹⁶³, and the air inside the Unit 4 R/B was 30°C and the atmospheric pressure¹⁶⁴, approximately 74.2 kg of hydrogen would be necessary in order to cause a detonation within a space of 5,000m³.

(iii) Next, it is highly possible that the hydrogen that caused the Unit 4 R/B explosion was generated by a reaction between zirconium and water following the worsening of damage to the Unit 3 reactor core, and then flowed into the Unit 4 R/B through SGTS pipes. With regard to the amount of hydrogen generated at Unit 3, according to the MAAP analysis released in March 2012 by TEPCO, there was approximately 800kg of hydrogen generated by midnight on March 15, 2011. The MELCOR analysis (Corporate Analysis 2) released by JNES in September 2011 also indicates that approximately 950kg of hydrogen had been generated by midnight on March 15, 2011. These analyses are thought to have been conducted based on a milder progression of events compared to the examination results of this analysis, including the high reactor water level at the time water injections were halted¹⁶⁵. In reality, it is possible that the actual amount of hydrogen even surpassed those indicated here.

(iv) In addition to partially accumulating in the Unit 3 R/B and causing the explosion, the hydrogen generated in Unit 3 was released into the air through the containment vent, and it is conceivable that all or a portion of the remaining hydrogen traveled through the SGTS pipes into the Unit 4 R/B.

First, the amount of hydrogen accumulated in the Unit 3 R/B must have been at least enough to cause an explosion commensurate to the damage to the Unit 3 R/B; however, as indicated in (5) b., if approximately 371.0kg of hydrogen had accumulated on the fifth floor of the Unit 3 R/B, it would have potentially been enough to cause the detonation and the same amount of damage. As such, even considering the possibility that hydrogen accumulated on the fifth floor of the fifth floor of the Unit 3 R/B while also reaching some of the space on the fourth floor and below as well, if

¹⁶³ See "Mechanical Engineers' Handbook", Japan Society of Mechanical Engineers (2001).

 $^{^{164}}$ In this scenario hydrogen density is 0.08109 kg/m³.

¹⁶⁵ See Attachment II-1-1, Part 4, 1 (5).

approximately 400kg of hydrogen accumulated on the fifth floor of the Unit 3 R/B and the lower floors, it could have easily caused an explosion in the Unit 3 R/B.

Next, it is possible that PCV venting at Unit 3 caused vent flows containing hydrogen to be released into the air from the Unit 3 SGTS pipes through the stack, and that after passing through the pipe merging point, the hydrogen vent flow entered the Unit 4 R/B from the Unit 4 SGTS pipes. Under this scenario, however, considering the loss of pressure as a result of flow resistance, it would be necessary to calculate the amount of fluid flowing into the stack and the amount flowing into the Unit 4 R/B. The following are calculations derived based on interviews with the plant manufacturer.

First, as a premise it is assumed that the pressure at a stack outlet and the pressure inside of the Unit 4 R/B are equal and that the fluid is incompressible. Moreover, it is assumed that the fluid density and friction coefficient are equal between the Unit 4 SGTS pipes and the pipes that release vent gas from the merging point (of the Unit 3 SGTS pipes and Unit 4 SGTS pipes) and an exhaust stack. The other assumption is that the inner diameter of the pipes is constant as is the velocity of the fluid. Under these assumptions, a velocity of fluid in pipes is approximately inversely proportional to the 1/2 power of a ratio of the effective pipe length divided by a pipe inner diameter. The "effective pipe length", as used here, is a conversion to straight pipe length by taking the actual pipe length and adding the bends and bifurcations of the pipes, as well as structures such as butterfly valves that influence a pressure loss.

With regard to the pipes (P_a) that release vent gas into the outside air via the stack from the merging point of the Unit 3 SGTS pipes and Unit 4 SGTS pipes, and the Unit 4 SGTS pipes (P_b), while there is a certain error in the ratio of the effective pipe length¹⁶⁶ to the pipe inner diameter¹⁶⁷, the ratio (P_a / P_b) of the effective pipe length divided by the inner diameter of P_a to

¹⁶⁶ According to interviews conducted with the plant manufacturer, there is one 90-degree bend in the pipes that release vent gas into the outside air from Unit 3 R/B through the merging point between the Unit 3 SGTS pipes and the Unit 4 SGTS pipes, and a stack. The total pipe length as converted to the straight pipe length is 143,530mm. If the length of the Unit 4 SGTS pipes, which run from the above mentioned merging point to the merging point with the main air conditioning pipes through the second story Unit 4 R/B SGTS facilities, is the length of the pipes, the total pipe length as converted to straight pipe length is approximately 481,256.5mm, as there exist multiple butterfly valves, 45-degree bends, 90-degree bends, bifurcations and as the pipes near the SGTS filter separate and run parallel between A-train and B-train.

¹⁶⁷ The inner diameter of the pipes in which vent gas is released into the air via the exhaust stack from the merging point of the Unit 3 SGTS pipes and the Unit 4 SGTS pipes is approximately 381.0mm. The inner diameter of the Unit 4 SGTS pipes is approximately 333.4mm.

 P_b is approximately 1 to 3.8. Concerning the velocity of fluid that flows from the Unit 3 SGTS pipes into the stack side pipe through the merging point of the Unit 3 and Unit 4 SGTS pipes, and the velocity of another fluid that flows from the Unit 3 SGTS into Unit 4 SGTS pipes through the merging point above, the ratio of the velocity between the two fluids is inversely proportional to 1/2 power of the ratio (of 1 to 3.8) above and thus is approximately 2.0 to 1.0. Moreover, the amount of inflow into pipes is determined by the product of the fluid velocity in the pipe and its cross-sectional area. As such, the ratio of the amount of inflows of the stack side to the Unit 4 R/B side is approximately 2.6 to 1.0.

In addition, while a gravitational loss as a factor for suppression of inflow into the stack side is considered due to upward movement of the fluid following a flow into the exhaust stack side^{168,169}, conversely, a factor for enhancement of inflow into the Unit 4 R/B is that the diameter of the pipes located in front of the SGTS filters on the second floor of the Unit 4 R/B is markedly larger and splits into A-train and B-train. Meanwhile, a factor for suppression of inflow into the Unit 4 R/B is likely the existence of the SGTS filters.

However, even considering these factors it is still impossible to derive a factor that significantly influences the ratio of inflow into the pipes, and it would not be unnatural even if an estimated amount of at least around 25% of the fluid, that flowed into the merging points (of the Unit 3 SGTS pipes and Unit 4 SGTS pipes), flowed into the Unit 4 R/B.

Taking the above into account, and assuming that by midnight on March 15, 2011 at least approximately 800kg of hydrogen had been generated in Unit 3, even if 400kg of hydrogen had accumulated within the Unit 3 R/B, it is possible that 400kg of hydrogen flowed into the stack and Unit 4 SGTS pipes via the Unit 3 SGTS pipes once the containment vents were opened. Assuming that 25% of this hydrogen flowed into the SGTS pipes of Unit 4, it is possible that a total of 100kg of hydrogen flowed from the Unit 4 SGTS pipes into the Unit 4 R/B.

(v) Therefore, if the air inside the Unit 4 R/B was assumed to be 30°C and the atmospheric

¹⁶⁸ It is likely that the gravitational loss would be relatively small when taking into consideration the actual fluid velocity and buoyancy of the hydrogen gas.

¹⁶⁹ Furthermore, the pipes that run horizontally from the merging point to the stack connect around a height of nearly 10.95cm with the pipes running vertically from the exhaust stack stand. It is possible that condensed water stagnates at a lower location of the connecting point of this vertically-running pipe, and when water increases and surpasses approximately 10.95cm, the cross-sectional area in the pipes reduces, and greater pressure is lost in the pipes on the exhaust stack side, and there is a possibility that flow is inhibited.

pressure, and if approximately 74.2kg of hydrogen accumulated in a 5,000-m³ space, it would be possible for a detonation to occur within this space.¹⁷⁰ As such, there is ample room to state that a total of 80kg of hydrogen flowed into the Unit 4 R/B and then accumulated in a certain space, such as the west side of the fourth floor, for example, a portion of the hydrogen spread to the third and fifth floors through machinery service hatches and other passages, and then that this hydrogen caused an detonation inside the Unit 4 R/B¹⁷¹.

(c) Outflow and inflow routes of hydrogen¹⁷²

(i) With regard to Unit 3, there is a high possibility that at around 8:55 on March 13, 2011, when PCV venting took place, damage to the reactor core progressed substantially, a large amount of hydrogen was generated through a reaction between zirconium and water, and a large amount of hydrogen flowed into the containment vessel side from either the pressure vessel or its surrounding areas. It is then possible that the Unit 3 containment vessel vent was opened and that a portion of the vent flow containing hydrogen flowed into the exhaust pipes on the fourth and fifth floors from the Unit 4 SGTS pipes and SGTS filters after first passing through the Unit 3 containment vessel vent pipes, SGTS pipes, and pipe merging point. Hydrogen could have then accumulated in the Unit 4 R/B.

(ii) Taking into consideration both the results from TEPCO's onsite confirmation of the inside of the Unit 4 R/B (See a. (a) 2) and the results of TEPCO's radiation dose measurements of the Unit 4 SGTS filters, there is a tremendously high possibility that, when PCV venting took place, hydrogen generated in the Unit 3 reactor core traveled with the vent flow from the Unit 3 SGTS pipes backwards through the Unit 4 SGTS pipes and through the SGTS filters on the second floor of the Unit 4 R/B, and again through the exhaust pipes to the upper floors. Furthermore, it is possible that all or a portion of the hydrogen that flowed into the exhaust pipes of the Unit 4 R/B leaked outside of the exhaust pipes and accumulated on the fourth and surrounding floors of the Unit 4 R/B.

¹⁷⁰ These figures adopt a high estimate of the threshold for hydrogen mixing ratio required to cause a detonation, 18.3%. However, one cannot dismiss the possibility of a detonation occurring with a lower hydrogen-mixing ratio, and in the event of a deflagration an even lower amount of hydrogen would be sufficient.

¹⁷¹ See Attachment II-2-9.

¹⁷² See Attachment II-2-11.

It is then conceivable that a hydrogen gas explosion on the fourth and surrounding floors of the Unit 4 R/B caused hydrogen accumulated in the exhaust pipes of those floors and surrounding floors to explode, thus causing the existing damage.

(d) Cause of ignition

(i) With regard to Unit 4, it is possible that hydrogen accumulated in a space where the hydrogen concentration exceeded the nonflammable limit and reached the inflammable range and ignited with a spark induced through some sort of metal friction. Because the Unit 4 R/B was undergoing its regular periodic inspection, there was more than usual amount of metal equipment, machinery, tools, bolts and other metal fasteners in the building. Between 4:28 on March 15, 2011, when the JMA seismic intensity of one was recorded, and the explosion at the Unit 4 R/B, no large earthquakes were recorded in Futaba Town, Futaba-gun, Fukushima Prefecture. However, as a large number of earthquakes were recorded before that point, it is impossible, for instance, to dismiss the chance that clasps of metal machinery and equipment affixed to high locations loosened due the repeated earthquake shaking, or that the tolerance of lines and cables exceed their limits, and that some metal machinery or equipment fell off directly before the explosion at the Unit 4 R/B. The object could have then collided with metal or concrete below, creating friction and thus a spark.

Therefore, while it is impossible to determine the metal involved in the collision or other details such as the specific location, there is the possibility that the hydrogen was ignited by metal friction.

(ii) In addition, at the Unit 4 R/B, while there is the possibility that the spark was ignited by a catalytic action involving a precious metal such as platinum or that sparks resulted from the discharge of static electricity from statically-charged object, it can generally be ruled out that these possibilities resulted for the same reason as in the case of Unit 1.

(iii) In conclusion, it is evident that there is a possibility that hydrogen surpassing the inflammability limiting concentration accumulated at the Unit 4 R/B ignited as a result of metal friction, causing an explosion in the R/B. However, there is still a large amount of unknown information with regard to the ignition that caused the hydrogen gas explosion. The Investigation Committee hopes for a thorough examination to be conducted by the national

government, as well as by the regulatory agencies, companies, academic societies, and other parties related to nuclear power.

3. Response to the Accidents at Units 5 and 6 of the Fukushima Dai-ichi NPS

(1) Overview of the response to the accidents at Units 5 and 6 of the Fukushima Dai-ichi NPS

When the Tohoku District off the Pacific Ocean Earthquake occurred on March 11, 2011 the reactors of Units 5 and 6 at the Fukushima Dai-ichi NPS had been shut down for routine inspections. Compared to the plants that were in operation, those plants had much less decay heat generated in reactors and maintained adequate water levels.

After the arrival of the tsunami, Unit 5 lost all AC power, while the adjacent Unit 6 had a single emergency diesel generator (emergency DG) operating continuously to supply AC power. Thanks to this emergency DG, AC power was interconnected from Unit 6 to Unit 5, enabling shift operators check the reading of the various monitoring instruments not only for Unit 6 but also for Unit 5 in the main control room for Unit 5 and 6 (hereinafter referred to as the "Units 5 & 6 main control room"). Furthermore, this emergency DG allowed shift operators to take actions necessary for plant control such as depressurizing the reactors and injecting water into the reactors.

Nevertheless, at Units 5 and 6, their seawater pumps suffered damage due to the impact of the tsunami, and so it was impossible to start their residual heat removal (RHR) systems. The course of action for handling the accident was to take steps to restore the RHR systems while controlling the reactors by depressurizing the reactors and continuing to inject water. After restoring their capabilities, the RHR systems removed the heat of the SFPs whose water temperature had been rising, and subsequently cooled down the reactors. Both units reached cold shutdown conditions on March 20 (see Attachment II-3-1).

(2) Overview of Units 5 and 6 at the Fukushima Dai-ichi NPS

a. Overview of the facilities

For Units 5 and 6 of the Fukushima Dai-ichi NPS, R/Bs, T/Bs, and other facilities were constructed at an elevation of 13 m above the work reference level of Onahama Port (O.P.) on the northern side of the Fukushima Dai-ichi NPS site (see Attachment II-3 of the Interim

Report). Unit 5 went into commercial operation in April 1978, while Unit 6 began commercial operation in October 1979 (see Attachment II-1 of the Interim Report).

In addition, the R/B for Unit 6 differs from those for Units 1 through 5 in that it employs a compound building design. The R/B with the compound building design is composed of a reactor sector and an annex, both of which were constructed on the same base mat. The reactor sector is located in the central part of the R/B, and houses the pressure vessel, the primary containment vessel, the SFP, and other facilities. The annex is located in such a way as to surround the reactor sector, and houses emergency DG, metal-clad switchgears (M/C) for emergency use, a P/C, a MCC¹⁷³ and other facilities.

What is more, the DG building for Unit 6 was constructed on the northern side of the Unit 6 T/B at an elevation of 13 m above O.P. to install an additional emergency DG for Unit 6^{174} and houses a single emergency DG and the facilities needed to operate it (see Attachment II-4 of the Interim Report).

b. Overview of the equipment with cooling functions

This section gives an overview of the major facilities used for cold shutdown at Units 5 and 6 of the Fukushima Dai-ichi NPS.

(a) Residual heat removal (RHR) system

The RHR system is a system that cools the reactor after reactor shutdown and injects cooling water in emergencies¹⁷⁵. Its operating modes comprises reactor shutdown cooling mode, low

¹⁷³ MCCs refer to switchboards that are used for the low capacity, low voltage circuits to which power is distributed from the P/Cs inside the units of the power station. They contain components such as circuit breakers, protective relays, and so on.

¹⁷⁴ When the plant started commercial operation, one emergency DG was installed for Unit 5 (5A) and two were installed for Unit 6 (6A and 6H). In addition, an emergency DG was also installed to provide its power for Units 5 and 6. In order to reinforce the emergency power supply, around May 1998 this shared emergency DG was turned to exclusive use for Unit 5 (5B) and one more emergency DG was added to Unit 6 (6B). The emergency DG for Unit 6 (6B) uses an air cooling system and does not need a sea water pump.

¹⁷⁵ RHR pumps (A) and (C) along with RHRS pumps (A) and (C) are installed as pumps servicing the Train A of the RHR system for Unit 5, while RHR pumps (B) and (D) along with RHRS pumps (B) and (D) are installed as pumps servicing Train B of the RHR system for Unit 5, respectively.

RHR pumps (A) along with RHRS pumps (A) and (C) are installed as pumps servicing the Train A of the RHR system for Unit 6, while RHR pumps (B) along with RHRS pumps (B) and (D) are installed as pumps servicing the Train A of the RHR system for Unit 6, respectively. Furthermore, RHR pump (C) is the pump servicing the Train C of the RHR system for Unit 6, but no heat exchangers are installed for this system. For Unit 6 RHR pump

pressure injection mode, containment spray mode, S/C cooling mode, and SFP cooling mode.

In order for the RHR system to cool the reactor, cooling water is supplied to heat exchangers via the residual heat removal seawater (RHRS) system, while an RHRS pump must be operated in order to cool the RHR pump.

RHR pumps and heat exchangers for each unit are installed at each of the R/Bs, while the RHRS pumps are situated outdoors on the Oceanside area (4 m above O.P.), respectively.

(b) Make-up water condensate (MUWC) system

The MUWC system is a system that uses a condensate transfer pump to supply the water needed to operate the reactor facilities and other equipment from the CST.

As part of the accident management measures that had been set in place, flow meters and remote-control motor-operated valves (hereinafter referred to as "MUWC-RHR interconnecting pipe valves") were installed on the interconnecting pipes between the MUWC and RHR systems. When these motor-operated valves are opened, water is injected from the RHR system into the reactor. The MUWC system is connected to Trains A and B of the RHR system, while MUWC-RHR interconnecting pipe valves, which are motor-operated valves, are connected to Train B of the RHR system for Unit 5 and Train A for the RHR system for Unit 6, respectively¹⁷⁶.

(3) Extent of the damage to Units 5 and 6 at the Fukushima Dai-ichi NPS

a. State of offsite power supply

As is detailed in 4, offsite power supply to Units 5 and 6 at the Fukushima Dai-ichi NPS were lost by about 14:49 on March 11, immediately after the earthquake.

b. Situation regarding the tsunami that struck the Fukushima Dai-ichi NPS

The first wave of the tsunami that was generated by the Tohoku Region Pacific Coast Earthquake struck the Fukushima Dai-ichi NPS at around 15:27 on March 11, with the second

⁽C), cooling is given by means of RHRS pumps (B and D) for Unit 6.

¹⁷⁶ Manual valves are installed on the interconnecting pipes for the Unit 5 MUWC system and the Train A of the Unit 5 RHR system, as well as the interconnecting pipes between the Unit 6 MUWC system and the Train B of the Unit 6 RHR system.

wave hitting it at about 15:35 on the same day. Tsunamis battered the Fukushima Dai-ichi NPS intermittently after that.

As a result of the tsunamis, the areas submerged in water extended to almost the entire areas not only around the RHRS located at 4 m above O.P. but also around the R/Bs and T/Bs for Units 5 and 6 located at 13 m above O.P. (see Attachment II-11 of the Interim Report). The inundation height¹⁷⁷ in the vicinity of Unit 5 was approximately 13 m to 14 m above O.P. (the water depth¹⁷⁸ was approximately 0.5 m¹⁷⁹ to 1 m), and as a result the Unit 5 T/B and control building (C/B) were partly submerged. What is more, the inundation height in the vicinity of Unit 6 was approximately 13.5 m to 14.5 m above O.P. (the water depth was approximately 13.5 m to 14.5 m above O.P. (the water depth was approximately 0.5 m to 1.5 m), and as a result part of the Unit 6 R/B, T/B, and C/B were submerged.

c. State of onsite power supply after the tsunami struck the Fukushima Dai-ichi NPS

The extent of the damage to the onsite power supply facilities at the Fukushima Dai-ichi NPS after it was struck by the tsunami is detailed in II 3 (3) of the Interim Report. The extent of the damage to the facilities related to Units 5 and 6 are reproduced in Table II-3-1.

¹⁷⁷ Inundation height refers to the height of inundation from the O.P.

¹⁷⁸ Water depth refers to the distance between the ground surface and the water surface.

¹⁷⁹ The inundation height and the water depth at some point were about 13.5 m above O.P and about 0.5 m respectively.

Unit 5		C: Equipm	ent was not ged	Δ		pment was subr				
	DG		Emergency M/C		Normal M/C		Common M/C			
Equipment	△ 5A	∆ 5B	× 5C	× 5D	× 5A	× 5B	× 5SA-1	× 5SA-2	× 5SB-1	× 5SB-2
Location	T/B 1 st Basement Level	T/B 1 st Basement _ Level	T/B 1 st Floor in Basement	T/B 1 st Basement Level	C/B 1 st Basement Level	C/B 1 st Floor in Basement	C/B 1 st Basement _ Level	C/B 1 st Basement Level	C/B 1 st Floor in Basement	C/B 1 st Basement _ Level
	Emergency P/C		Normal P/C				Common P/C			
Equipment	× 5C	× 5D	× 5A	O 5A-1	× 5B	O 5B-1	× 5SA	× 5SA-1	× 5SB	
Location	T/B 1 st Floor in Basement	T/B 1 st Basement Level	C/B 1 st Basement Level	T/B 2 nd Floor	C/B 1 st Basement Level	T/B 2 nd Floor	C/B 1 st Floor in Basement	T/B 1 st Basement Level	C/B 1 st Basement Level	
Unit 6	Equipment was not Δ : Therefore, its capability was lost X : submerged								f was	
	DG			Emergency M/C			Normal M/C			
Equipment	\triangle 6A	O 6B	△ 6H	O 6C	O 6D	O 6H	× 6A-1	× 6A-2	× 6B-1	× 6B-2
Location	R/B 1 st Basement	DG 1st Floor	R/B 1 st Basement	R/B 2 nd Basement	R/B 1st Basement	R/B 1 st Basement	T/B 1 st Basement	T/B 1 st Basement	T/B 1 st Basement	T/B 1 st Basement

Table II-3-1 Damages to Power Supply Systems of Units 5 and 6

Level Level Level Normal P/C Emergency P/C Equipment O 6C O 6D × 6A-1 × 6A-2 × 6B-1 × 6B-2 O 6E R/B 2nd Floor i Basement R/B T/B T/R T/B 1st Baseme T/B DG Building Location 1st Floor in 1st Flo Level Basement Level Level Basem

> Compiled from the Investigation Report (interim report issued in Dec. 2011) on the accident at the Fukushima Nuclear Power Stations of TEPCO

d. Damage to cooling systems

This section describes the damages to the major facilities used for cold shutdown at Units 5 and 6 of the Fukushima Dai-ichi NPS.

(a) RHR

The RHR system for Unit 5 lost its cooling capability, because power was not supplied to either the RHR pumps or the RHRS pumps due to the loss of all AC power caused by the tsunami, and because all of the RHRS pumps were damaged.

Although power from the emergency DG (6B) was available for RHR pumps (B) and (D), the RHR system for Unit 6 lost its cooling capability, this is because all of the RHRS pumps lost their intended capability due to the damages caused by the tsunami.

(b) MUWC

After the arrival of the tsunami, the MUWC system for Unit 5 lost its cooling capability, because power was not supplied to the condensate transfer pump due to the loss of all AC power.

However, the MUWC system for Unit 6 had retained its cooling capability, because power was supplied to its condensate transfer pump from the emergency DG (6B) even after the arrival of the tsunami.

(4) Situation from the moment of the earthquake until the arrival of the tsunami (between 14:46 and 15:35 on March 11)

a. Plant status at Units 5 and 6 at the Fukushima Dai-ichi NPS immediately before the earthquake occurred

(a) Situation at Unit 5

Due to the routine inspections, the Unit 5 reactor had been shut down with fuels still inside the reactor since January 3, 2011, and the reactor was in a state of cold shutdown.

On March 11, the day when the earthquake occurred, from around 8:30 the shift team (meaning all members including the shift supervisor and the other shift operators; hereinafter referred to "shift team") had been filling the pressure vessel with water and had been increasing its pressure¹⁸⁰ in order to carry out a leak and hydrostatic test on the pressure vessel¹⁸¹.

At the moment of the earthquake the plant status of Unit 5 was: the reactor pressure was approximately 7.15 MPa gage; the reactor water level was at about 8,700 mm on the shutdown range water level indicator¹⁸² (hereinafter referred to as the "reactor water level indicator (shutdown range);" see Attachment II-3-2); the reactor water temperature was approximately 90.6°C; and the SFP water temperature was approximately 23.7°C.

 ¹⁸⁰ The leak and hydrostatic test on the pressure vessel refers to a test whereby the pressure vessel is filled with water to confirm that there are no leaks with the valves, pipes, components, welded joints, and other parts in a pressurized state.
 ¹⁸¹ The Unit 5 pressure vessel head had been closed for the leak and hydrostatic test, while the containment vessel

¹⁰¹ The Unit 5 pressure vessel head had been closed for the leak and hydrostatic test, while the containment vessel cover was left open. Furthermore, the main steam isolation valve (MSIV) outside the containment vessel had been left open at Unit 5.

¹⁸² The shutdown range water level indicator refers to a water level indicator that measures the reactor water level above TAF+4,170 mm. It has an indication range between 0 - 4,500 mm.

(b) Plant status at Unit 6

Due to the routine inspections, the Unit 6 reactor had been shut down with fuels still inside the reactor since August 14, 2010, and the reactor was in a state of cold shutdown¹⁸³.

At the moment of the earthquake, the plant status of Unit 6 was: the reactor pressure in Unit 6 was 0 MPa gage; the reactor water level was at about 1,400 mm on the upset range water level indicator¹⁸⁴ (hereinafter referred to as the "reactor water level indicator (upset range);" see Attachment II-3-2); the reactor water temperature was approximately 26.0°C; and the SFP water temperature was approximately 25.0°C.

b. Actions taken by the ERCs after the earthquake occurred

The actions taken by the Emergency Response Center at the TEPCO Head Office (hereinafter referred to as "TEPCO ERC") and the NPS ERC are described in Chapter IV 1 (1) of the Interim Report.

c. Actions taken in the Units 5 & 6 main control room after the earthquake occurred

(i) After the earthquake occurred, the shift team at the Units 5 & 6 main control room confirmed that it had lost offsite power supply, and also that emergency DGs for Unit 5 (5A and 5B) and those for Unit 6 (6A, 6B, and 6H) had all started via the displays on their control panels¹⁸⁵. The shift team also confirmed that no particular anomalies had arisen with major parameters such as the reactor pressure and reactor water level through the displays on their control panels, and also reported these pieces of information related to the plant to the NPS ERC¹⁸⁶.

 ¹⁸³ The Unit 6 pressure vessel head and containment vessel cover were closed, but the pressure vessel vent pipe valve had been left open. Furthermore, the MSIV outside the containment vessel had been left open at Unit 6.
 ¹⁸⁴ The upset-range water level indicator refers to a water level indicator that measures the reactor water level above

TAF+4,196 mm. It has an indication range between 0 – 4,500 mm. Moreover, the upset water level indicator is installed only for Unit 6 of the Fukushima Dai-ichi NPS.
 ¹⁸⁵ Just like the main control rooms for Units 1 & 2 and for Units 3 & 4, the Units 5 & 6 main control room is

¹⁶⁵ Just like the main control rooms for Units 1 & 2 and for Units 3 & 4, the Units 5 & 6 main control room is arranged with the shift supervisor's seat in the center, and with the console panels and other equipment for Unit 5 on the left-hand side of the shift supervisor's seat and those for Unit 6 on the right-hand side (see Attachments IV-3 and 7 of the Interim Report).

¹⁸⁶ Upon receiving the message that a tsunami warning had been issued, the shift supervisor directed the workers in the building to return to the Units 5 & 6 main control room. In addition, he put top priority on their safety and so did not have them enter the buildings to check plant conditions.

(ii) Immediately after the arrival of the tsunami, the status indicator lamps showing operating status of various components on the control panel went out one after another in the Units 5 & 6 main control room. In addition, since the status indicator lamps showing operating status of the emergency DGs went out (except for one emergency DG at Unit (6B)), the shift team confirmed that only one emergency DG at Unit 6 (6B) was in operation¹⁸⁷.

On top of the fact that offsite power was lost at Unit 5, its emergency DGs (5A and 5B) had also lost their capability to generate power. As a result, AC power (Trains A and B) was lost, resulting in the station blackout (SBO). As a consequence, the lights on the Unit 5 side in the Units 5 & 6 main control room went out, and only the emergency lights remained lit.

For Unit 5, the shift team in the Units 5 & 6 main control room lost the ability to check the reading of monitoring instruments for Unit 5 such as the reactor water level indicator (wide range and shutdown range), the reactor water temperature indicator, the S/C water level indicator, the S/C water temperature indicator, and the SFP water temperature indicator, because these indicators were run by AC power. On the other hand, the DC power (Trains A and B) at Unit 5 started to be supplied from emergency batteries as a result of the loss of the AC power. This switchover allowed the shift team to check the reading of monitoring instruments such as the reactor pressure indicator (narrow range and wide range) and the reactor water level indicator (narrow range), because these indicators were run by DC power.

For Unit 6, in addition to the fact that power was no longer being supplied from offsite power, one emergency DG (6A) had lost its capability to generate power. Since AC power (Train A) was no longer available, DC power (Train A) started to be supplied from the emergency batteries. In contrast, another emergency DG (6B) had not been affected by the tsunami and had continued to function, so AC power supply (Train B) was not interrupted¹⁸⁸. Thanks to this power supply, the lights on the Unit 6 side in the Units 5 & 6 main control room did not go out, and so the shift team was able to check the reading of various monitoring instruments (part of Train A and all of Train B) like the Unit 6 reactor water level indicator (upset range) and the reactor pressure indicator.

¹⁸⁷ At around midnight on March 12, three members of the shift team confirmed that the Unit 6 emergency DG (6B), which was installed in the DG building, had started up.

¹⁸⁸ The DC power to Unit 6 (Train B) was supplied from the Unit 6 emergency DG (6B) and was never switched over to the power supply from the emergency batteries.

(5) Situation concerning reactor depressurization and water injection into the reactor a. Action taken by the NPS ERC

Shortly after the arrival of tsunami, the NPS ERC was notified by the shift supervisor of Unit 5 and 6 that the Unit 5 emergency DGs (5A and 5B) stopped and that Unit 5 fell into SBO conditions. In addition, they also reported that two emergency DGs for Unit 6 (6A and 6H) had come to a halt and that only one emergency DG (6B) was operating. Upon having received this report, the ERC concluded that in this situation the power supply for Units 5 and 6 would have to be secured from the Unit 6 emergency DG (6B).

The ERC had grasped the information that heavy oil tanks had been washed up along the seaside area at Units 1 through 4. Supposing that the seaside area at Units 5 and 6 was in similar conditions, they thought that it would take time to restore the seawater system pumps. For this reason, the ERC recognized that, during the period in which reactor cooling was interrupted at Unit 5 & 6, it would have to depressurize reactors and inject water into them as needed.

In addition, since both Units 5 and 6 were undergoing routine inspections, it was hard to conceive that there would be striking changes such as a sharp rise in reactor pressure or reactor water level. Furthermore, the reactor water level at the moment of the earthquake was adequate. Moreover, despite the fact that water must be injected into the reactors to make up for the dropping reactor water levels due to the decay heat generated in the their fuels, the ERC believed that there would be a relatively long deal of time to spare before the reactor state reached such a stage.

b. Situation at Unit 5

(a) Details of the response plan for Unit 5

After the arrival of the tsunami, the emergency DGs at Unit 5 (5A and 5B) and two of the emergency DGs at Unit 6 (6A and 6H) came to a halt. Given the situation, the shift supervisor inferred that the emergency DG seawater (DGSW)¹⁸⁹ pumps installed in the seaside area had been submerged by the tsunami. What is more, the shift supervisor also thought that the other seawater system pumps installed in the seaside area had also suffered similar damage.

In order to maintain stable cooling of the reactors, it was necessary to operate the RHR

¹⁸⁹ A system that supplies seawater needed i to cool the emergency DGs.

systems. Adding to the fact that the Unit 5 RHR system had lost AC power for operating the pumps, it was inferred that the RHRS pumps installed in the seaside area had suffered damage from the tsunami. For these reasons, the shift supervisor concluded that it would take time to restore the RHR systems.

At the moment of the earthquake, the reactor water level indicator (shutdown range) at Unit 5 showed that the reactor water level was at about 8,700 mm, suggesting that the reactor water level had been kept at an adequate level and that, for the time being, the situation did not necessitate the injection of water into the reactor. Nevertheless, since there were no clear prospects that RHR system would restore its function, there was a possibility that reactor lost every means of heat removal for an extended period of time. If such a situation occurred, it was conceivable that the reactor water level would drop. For this reason, the shift supervisor thought that it would be necessary to inject water into the reactor before it fell into such a state.

To start with, the Unit 5 pressure vessel was filled with water, and so it was not possible to start the RCIC system and the HPCI system, both of which are steam-driven. Since all AC power to Unit 5 had been lost, power supply had to be restored to run the systems related to the alternative means for injecting water. Therefore, the shift supervisor examined various alternative means of water injection and restoration of their power supply. The shift supervisor took a number of factors into consideration for this, including: (1) the flow rate should be remotely and easily controlled by operating the discharge valves on the RHR pipes from the Units 5 & 6 main control room, (2) the amount of work required to restore the power supply to the equipment needed should be relatively small, (3) the water should be supplied from the CST, and the amount of stored water should be sufficient, and (4) a switchover to a different line should make it possible to inject water not only into the reactor, but also into the SFP. In consideration of these factors, the shift supervisor opted to inject water into the reactor from the MUWC system via the RHR system¹⁹⁰, and so he asked the ERC to restore the necessary power

¹⁹⁰ The control rod drive mechanism was not used because power to the pump had been lost, and because methods for cooling the pump had been lost due to the impact of the tsunami. On the other hand, the MUWC system had the air-cooling condensate transfer pump, so it did not require any cooling equipment.

There was another method of injecting water into the reactor from the fire protection system, which uses motor-driven fire pumps, but the shift team put priority on restoring the MUWC system, which they had operated frequently in plant operation. In actuality, the filtered water tank that was the water source for the fire protection system had leaks in its piping, and therefore was not available. What is more, the diesel-driven fire pump was

supply. However, at that point in time the ERC focused its response on Units 1 through 3, which had been in operation at the moment of the earthquake, and thereby there were no prospects of restoring the MUWC system for Unit 5 within a certain time frame.

On the other hand, at the moment of the earthquake, at Unit 5 the reactor pressure was as high as approximately 7.15 MPa gage¹⁹¹, with a strong possibility that the pressure increased thereafter. In order to inject water into the reactor from the MUWC system, the reactor pressure had to be reduced to below the maximum discharge pressure for the condensate transfer pump, which was 0.98 MPa gage. Therefore, for Unit 5, the shift supervisor concluded that it was necessary to control the reactor pressure until it became possible to inject water into the reactor from the MUWC system.

In general, in order to control the reactor pressure, the SR valves are remotely opened to depressurize the reactor from the Units 5 & 6 main control room, letting the steam be discharged from inside the pressure vessel into the S/C. However, before the earthquake, the shift team had already taken measures to ensure that none of the SR valves be remotely operated from the Units 5 & 6 main control room in order to conduct the leak and hydrostatic test on the reactor pressure vessel at Unit 5. Specifically, to ensure that the SR valves were not opened due to operational error, the electrical power fuse had been removed from the electronic circuits on the back of the control panel in the Units 5 & 6 main control room. In addition, the nitrogen supply line valve had been closed and, in parallel, the accumulator blow valve had been closed, so that nitrogen would not be supplied to the SR valves, which were nitrogen-driven valves.

Accordingly, in order to remotely open the SR valves from the Units 5 & 6 main control room, the shift operators had to connect the electrical power fuse terminals to the electronic circuits on the back of the control panel in the main control room. In addition, the shift operators

under maintenance work and was not available either.

According to the operating procedures, provided that the RCIC, HPCI and low-pressure water injection systems were not available, priority should be given to the MUWC system as an alternative means to inject water into the reactor.

¹⁹¹ The reactor pressure at the Unit 5 had been raised to approximately 7.15 MPa gage to conduct the leak and hydrostatic test on the pressure vessel. Since the pump for the control rod drive mechanism that had been operated to increase the reactor pressure stopped in the wake of the earthquake, the reactor pressure dropped to roughly 5.0 MPa gage and began rising again due to the decay heat.

also had to operate the manual valves installed inside the containment vessel in order to configure the line for supplying nitrogen to the SR valves.

However, the shift supervisor wanted to avoid field work in the containment vessel—which had poor footing without light—as much as possible. He thought that he had to first secure another means of reducing the reactor pressure without using the SR valves to control the reactor pressure and decided to carry out work procedures designed to configure the line for injecting water into the reactor from the MUWC system.

(b) Reactor depressurization through the vessel head vent nozzle

Beginning in the evening of March 11, the NRC ERC Operation Team and the shift team examined the means by which the reactor could be depressurized without actually entering the containment vessel in Unit 5^{192} . Then the ERC and the shift team figured out that the reactor would be depressurized if water could be discharged from the reactor pressure vessel, which was full of water, by opening the vessel head vent nozzle. They decided to act on this idea and, from early in the morning of March12, started to examine how to put this idea into practice.

In order to open the vessel head vent nozzle, nitrogen had to be supplied to the vent nozzle, which was driven by nitrogen, from the nitrogen tank installed outdoors. However, an electromagnetic valve sitting on the nitrogen supply line was an obstacle to the nitrogen supply, because it was impossible to excite the electromagnetic valve due to the loss of power supply. As such, from about 5:00 on March 12 the ERC Operation Team inserted a tool into this electromagnetic valve to force it open on the first floor inside the Unit 5 R/B and successfully configured the nitrogen supply line. After this, at about 6:06 that same day the shift team remotely opened the vessel head vent nozzle from the control panel in the Units 5 & 6 main control room¹⁹³.

After the above-mentioned operation completed, the reactor pressure was reduced from approximately 8.3 MPa gage at around 06:00 that day¹⁹⁴ to about 0.2 MPa gage by around

¹⁹² Soon after 21:00 on March 11, the shift team attempted to reduce the reactor pressure by discharging water from the Unit 5 pressure vessel, which was full of water, by using the HPCI and RCIC steam pipes. However, this attempt had almost no observable effects on reducing the pressure.

¹⁹³ At that time, the vessel head vent nozzle was being supplied with power from Unit 5 250V DC emergency batteries through the vital 120/240V AC distribution panel.

¹⁹⁴ From around 1:40 on March 12, the SR valves automatically opened due to safety valve function, and so the

06:30 that day. And then, in order to keep the reactor pressure low, the shift team kept the vessel head vent nozzle open thereafter.

(c) Preparations for injecting water into the reactor

Since the reactor had been depressurized by opening the vessel head vent nozzle, the shift team confirmed that it secured a means of depressurizing the reactor and decided to configure the line for injecting water into the reactor from the MUWC system via the RHR system.

In order to inject water into the reactor from the MUWC system via the RHR system, the shift team had to configure the water injection line. The shift team decided that, before starting to configure the water injection line, it should interconnect power from the Unit 6 emergency DG (6B) to Unit 5 by using the existing lines which had been installed as a provision for accident management measures (hereinafter referred to as the "AM bus tie-line"). The AM bus tie-line is a line connecting the Unit 5 RHRMCC with the Unit 6 T/BMCC6C-2, so that power could be interconnected between Units 5 and 6 by closing a circuit breaker. Thanks to the interconnection, it became possible to restore the power supply to the motor-operated valves sitting on the reactor water injection line from the MUWC system.

And, on the first floor of the Unit 6 T/B and the first floor of the Unit 5 R/B, shift operators closed circuit breakers built into the AM bus tie-line by around 08:13 on March 12. Then, power was then supplied from the Unit 6 T/BMCC6C-2, which was supplied with power from a Unit 6 P/C6C¹⁹⁵, to the Unit 5 RHRMCC, thereby supplying power from Unit 6 to Unit 5 (see Attachment II-3-3)¹⁹⁶. As a result, this made it possible for the shift team to control the MUWC-RHR interconnecting pipe valves and the RHR discharge valves, both of which are motor-operated valves, from the Units 5 & 6 main control room.

On the other hand, as described in (a), power supply had to be secured for the condensate

reactor pressure at the Unit 5 was maintained at around 8.1MPa gage – 8.3 MPa gage.

¹⁹⁵ As is described later in c. (b), at around 6:03 on March 12 power was supplied to the Unit 6 P/C6C from the Unit 6 emergency DG (6B) via the bus tie-line installed between Unit 6 P/C6C and the Unit 6 P/C6D.

¹⁹⁶ The Unit 5 125V DC emergency batteries were depleted around 1:00 on March 12. Up until about 8:13 of the same day power was supplied from the Unit 6 emergency DG (6B) to the Unit 5 RHRMCC, thereby ensuring power to the Unit 5 reactor pressure indicator (narrow range) and the reactor water level indicator (narrow range), both of which were supplied with power from the Unit 5 125V DC emergency batteries. As the Unit 5 125V DC emergency batteries were depleted, the shift team confirmed the reactor pressure from the reacting of the reactor pressure indicator that is operated by a different power supply.

transfer pump in order to inject water into the reactor from the MUWC system at Unit 5. For this reason, the shift supervisor selected the MUWC system as means of water injection into the reactor, and in parallel asked the ERC to restore power to the pump.

After having restoring power to the 250V DC main bus 5B¹⁹⁷, the ERC Recovery Team examined ways to supply power to the MUWC condensate transfer pump. The team settled on supplying power from the Unit 6 emergency DG (6B) to the Unit 5 T/BMCC5C-2, which would supply power to the Unit 5 MUWC condensate transfer pump. Therefore, on March 13 the ERC Recovery Team laid temporary cables¹⁹⁸ from the Unit 6 T/BMCC6C-1¹⁹⁹, which was being supplied with power from the Unit 6 emergency DG (6B), to the Unit 5 T/BMCC5C-2²⁰⁰, which would bear the power load of the Unit 5 condensate transfer pump (see Attachments

II-3-3 and II-3-1) in cooperation with contractors. Up until this point, the shift team had finished checks to be made prior to starting up the condensate transfer pump. Immediately after the power to the condensate transfer pump was restored, the shift started the condensate transfer pump

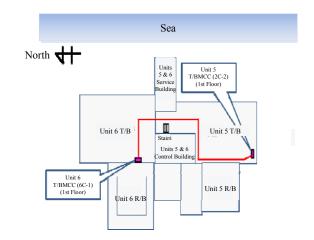


Fig. II -3-1 Cabling route inside Unit 5 & 6 (schematic drawing) Restoration of power supply for condensate water transfer pump at Unit 5

Compiled from TEPCO data

from the Units 5 & 6 main control room at around 20:54 on the same day.

After the shift team started up the condensate transfer pump, it opened the MUWC-RHR

¹⁹⁷ See (e), which is described later.

¹⁹⁸ The Unit 6 T/BMCC6C-1 is installed on the first floor of the Unit 6 T/B. As is described later in c. (b), it was supplied with power at around 06:44 on March 12 from the Unit 6 P/C6C, whose power supply had been restored at around 06:03 that same day.

¹⁹⁹ The Unit 5 T/BMCCC5C-2 is installed on the first floor of the Unit 5 T/B.

²⁰⁰ The eight members of the NPS ERC Recovery Team and two employees from a contractor laid and connected approximately 220 m of cable. What is more, thanks to the power interconnection, power supply also became available for the Unit 5 SGTS, and so at around 21:00 on March 13 the shift team started up the SGTS for the purpose of maintaining negative pressure within the Unit 5 R/B.

interconnecting pipe valves and RHR discharge valves at around 21:00 that same day and configured the line for injecting water into the reactor from the MUWC system via the Train B of the RHR system (see Attachment II-3-4). However, as is described later in (d), despite the fact that up until then the vessel head vent nozzle had been kept open, the reactor pressure had been rising gradually over about 1.5 MPa gage. As such, without depressurizing the reactor, the shift team would not be able to inject water into the reactor from the MUWC system.

(d) Depressurizing the reactor by opening SR valves and injecting water into the reactor

As was described in (b), after the shift team opened the vessel head vent nozzle to depressurize the reactor at around 06:06 on March 12, it kept the vent valve open and continuously monitored indicators like the reactor pressure indicator.

Although the vessel head vent nozzle had been kept open, the reactor pressure began to rise gradually²⁰¹. The shift team attempted to depressurize the reactor by discharging water from the pressure vessel through the RHR piping and the main steam pipes from March 13. But the shift team was unable to lower the reactor pressure by either of these means. As such, the shift team thought that it had no other option other than to carry out work inside the containment vessel.

As was described in (a), in order to operate the SR valves for Unit 5 from the Units 5 & 6 main control room, the shift team had to connect the terminal for the electrical fuse to the electrical circuit on the back of the control panel inside this main control room and had to enter the containment vessel to configure the nitrogen supply line.

Moreover, the shift team had locked with tools the SR valves whose set pressure were low for functioning as safety valves, excluding three valves (Valves A, G, and H)²⁰² whose set pressure were high for functioning as safety valves, in a position to ensure that those valves would not automatically open due to safety valve function while the pressure was kept high for conducting the leak and hydrostatic test on the reactor pressure vessel. Because of this, the shift team decided to use one of the three valves (Valves A, G, and H), none of which required the

²⁰¹ After the vessel head vent nozzle had been opened, the indication of reactor pressure was about 0.2 MPa gage at around 06:30 on March 12. The reactor pressure continued to climb gradually and exceeded about 1.0 MPa gage at around 10:00 on March 13. The cross section of the vessel head vent nozzle is one-ninth of that of the SR valve.

²⁰² The set pressure for the SR valves to function as safety valves is 8.55 MPa gage for Valves A, G, and H, respectively.

task of removing the tools from the valves, and concluded to use Valve A for depressurizing the reactor on the grounds that this valve required the least amount of work to configure its nitrogen supply line.

From around 02:25 on the same day the shift team had started to configure the nitrogen supply line to this SR valve (Valve A) and, at around 05:00 on the same day, remotely opened this SR valve (Valve A) from the Units 5 & 6 main control room²⁰³. As a result, the Unit 5 reactor pressure, which had been approximately 2.0 MPa gage at around 05:00 that day, fell down to about 0.8 MPa gage at around 05:20.

Afterwards, since the reactor water level dropped as a result of reactor depressurization by opening this SR valve, the shift team remotely opened the RHR system discharge valve from the Units 5 & 6 main control room at around 05:30 on the same day and injected water into the reactor from the MUWC system via the RHR Train B^{204} .

From then onwards, the shift team monitored the reactor pressure indicator and the reactor water level indicator and maintained the reactor pressure and water level by setting 2 MPa gage as the reference criteria for opening the SR valve. That is to say, whenever the reactor pressure exceeded the reference criteria, the shift team depressurized the reactor to the pressure lower than about 0.8 MPa gage by operating the SR valve and injected water from the MUWC system.

(e) Restoration of power to the monitoring instruments and other equipment

As was described in (4) c., since Unit 5 lost AC power after the arrival of tsunami, the shift team lost the ability to check the reading of monitoring instruments that were operated by AC power, such as the reactor water level indicator (shutdown range)²⁰⁵. For this reason,

²⁰³ The power to the SR valve (Valve A) was supplied from 125V DC emergency batteries via the Unit 5 125V DC main bus 5A and the Unit 5 125V DC distribution panel 5A-1. After the Unit 5 125V DC emergency batteries were depleted at around 01:00 on March 12, power could be supplied to the SR valve (Valve A) from the Unit 5 RHRMCC to which power had been restored from 08:13 the same day.

²⁰⁴ The reactor water level indicator (shutdown range) showed that the reactor water level was about 2,200 mm at around 05:00 on March 14 prior to the opening of the SR valve. At around 05:30 this same day after the SR valve had been opened, the indication of the reactor water level was approximately 950 mm, before rising to 2,000 mm at around 06:10 that day after the water injection via the MUWC system.
²⁰⁵ The shift team confirmed the reactor pressure by using the reactor pressure indicator (wide range) that is

²⁰⁵ The shift team confirmed the reactor pressure by using the reactor pressure indicator (wide range) that is powered by the Unit 5 250V DC emergency batteries and the 125V DC emergency batteries. The shift team also confirmed that the reactor water level was above 1,500 mm by converting the indication given by the reactor

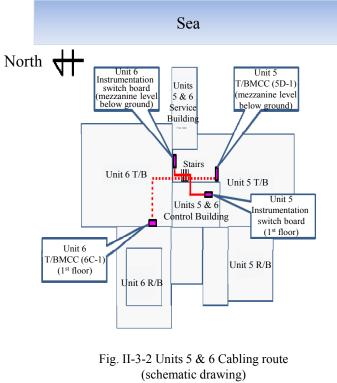
immediately after they lost the ability to check the reading of monitoring instruments, the shift supervisor asked the ERC to restore the capability of the monitoring instruments.

Upon receiving this request, the ERC Recovery Team decided to interconnect the power from the Unit 6 emergency DG (6B), which was still operating even after the tsunami, to the main circuit power switchboard for the AC 120/240V instrumentation (hereinafter referred to as the "instrumentation switchboard") for Unit 5. This was because these monitoring instruments had been supplied with power from this instrumentation switchboard via a 120V AC instrumentation distribution panel. Therefore, the ERC Recovery Team examined which route was the best for laying temporary cables, and decided to lay the said cables from the Unit 6

instrumentation

switchboard, which had been receiving power from the Unit 6 emergency DG (6B), to the Unit 5 instrumentation switchboard²⁰⁶.

The NPS ERC Recovery Team started work to lay these temporary cables at around 03:00 on March 12 and finished the cable laying work by about 05:00 that same day (see Attachment II-3-3 and Figure II-3-2)²⁰⁷. As a



Restoration of power supply for AC monitoring instruments and process computer at Unit 5

Compiled from TEPCO data

water level indicator (narrow range), which is powered by DC batteries, to the value corresponding to the indication on the reactor water level indicator (shutdown range).

²⁰⁶ The Unit 6 instrumentation switchboard is installed on the basement floor of the Unit 5 T/B, while the Unit 5 instrumentation switchboard is installed on the first floor of the Units 5&6 C/B, respectively.

²⁰⁷ Since Units 5 and 6 were undergoing routine inspections, a number of cables were stored in the warehouse of contractors and were used for this task. Regarding the task of interconnecting the power, four members of the ERC Recovery Team laid and connected about 70 m length of cables.

result, the shift team was able to confirm the reading of the indicators powered by the Unit 5 AC power, such as the reactor water level indicator (shutdown range), from the Units 5 & 6 main control room²⁰⁸.

However, the Unit 5 250V DC emergency batteries were depleted at around 16:52 on the same day. As a result, various monitoring instruments for Unit 5 and the equipment that displays the operating conditions of the various facilities for Unit 5 (hereinafter referred to as the "process computer system") stopped functioning²⁰⁹. Hence, the shift team requested that the ERC restore the power for these instruments and equipment. Upon receiving this request, the ERC Recovery Team examined different ways to supply power from the Unit 6 emergency DG (6B) to the Unit 5 250V DC main bus 5B, which bore the power load for the Unit 5 process computer system. As such, the Recovery Team decided to lay temporary cables from the Unit 6 T/BMCC6C-1, which had been receiving power from the Unit 6 emergency DG (6B), to the load side of the Unit 5 T/BMCC5D-1, which bore the power load for the Unit 5 250V DC main bus 5B²¹⁰. From around midnight on March 13, the ERC Recovery Team started work in cooperation with contractors and completed work by about 5:37 that same day (see Attachment II-3-3 and Figure II-3-2)²¹¹. As a result, the shift team was able to check the reading of the various monitoring instruments on the control panel in the Units 5 & 6 main control room²¹².

c. Situation at Unit 6

(a) Details of the examination concerning the response plan for Unit 6

At the moment of the earthquake, the reactor water level indicator (upset range) showed that

²⁰⁸ Some of these monitoring instruments require 120V AC power, some other require 24V DC power, and the others require both of them for their power supply. The 24V DC power is supplied, by lowering the voltage and converting AC to DC, from a distribution panel for the 120V AC instruments.

²⁰⁹ Since the arrival of the tsunami, the power supply to the Unit 5 process computer system was switched over to the power supply from the Unit 5 250V DC emergency batteries via the 250V DC main bus 5B and the process computer system power distribution panel.

²¹⁰ The Unit 6 T/BMCC6C-1 is located on the first floor of the Unit 6 T/B. Furthermore, as is explained in c. (b) later, this MCC was supplied with power at around 6:44 on March 12 from the Unit 6 P/C6C, to which power had been restored at around 06:03 that same day. What is more, the Unit 5 T/BMCC5D-1 is installed in the basement floor of the Unit 5 T/B.

 ²¹¹ Six members of the ERC Recovery Team and two employees from the contractor laid and connected about 70 m length of cables.

²¹² Some of Unit 5 reactor pressure indicators (wide range and narrow range) and reactor water level indicators (narrow range) were supplied with power from the Unit 5 250V DC emergency batteries. By the power interconnection, power supply was restored for these monitoring instruments.

reactor water level for Unit 6 was at approximately 1,400 mm, which was regarded as adequate. In addition, the reactor pressure was kept sufficiently low at just about atmospheric pressure. Since both the reactor water level and the reactor pressure were stable, the shift supervisor thought that the plant state would not require the injection of water into the reactor for the time being at Unit 6.

However, just like with the Unit 5 RHR system, it was anticipated that the time needed to restore the Unit 6 RHR system would be long. If reactor cooling was suspended for a long period of time, the reactor water level was likely to fall before long. Therefore the shift supervisor decided that water should be injected into the Unit 6 reactor, if need be, from the MUWC system until the RHR was restored, just like with Unit 5^{213} .

(b) Details of the injection of water into the Unit 6 reactor

At Unit 6, the MUWC-RHR interconnecting pipe valve had to be operated in order to configure the line for injecting water into the reactor from the MUWC system via the RHR system. In addition, the MUWC-RHR interconnecting pipe valve was located on the RHR Train A and was not supplied with power, after the Unit 6 emergency DG (6A) had stopped. Because of this, the shift team decided that they would connect Unit 6 P/C6C and P/C6D to interconnect power from the Unit 6 emergency DG (6B) to the Unit 6 MUWC-RHR interconnecting pipe valve and the discharge valve of the RHR system piping²¹⁴.

At around 06:03 on March 12 the shift team closed the circuit breaker built into the bus tie-line between Unit 6 P/C6C and P/C6D (see Attachment II-3-3). As a result, power was supplied to Unit 6 P/Cs (6C) and the load connected to this P/C. This allowed the shift team to configure the line for injecting water into the reactor from the MUWC system via the Train A of

²¹³ Power to the Unit 6 MUWC condensate transfer pump was secured by the Unit 6 emergency DG (6B).

²¹⁴ At Unit 6, motor-operated valves for the MUWC-RHR interconnecting pipe valves are installed on the Train A of the Unit 6 RHR, and are supplied with power from the Unit 6 P/C6C via a Unit 6 R/BMCC6C-7. Moreover, the Unit 6 RHR Train A discharge valve is also powered by the Unit 6 P/C6C via a Unit 6 R/BMCC6C-6. Also, regarding the power supply facilities which, as mentioned in Chapter II 3 (3) b of the Interim Report, had

no clear evidence of having maintained its capability, the Unit 6 P/C6C is now believed to have kept its capability, because it did not require any special restoration work to receive power from the Unit 6 emergency DG (6B) via the Unit 6 P/C6D at around 06:03 on March 12. In addition, the Unit 6 P/C6D and P/C/6E also maintained their capabilities, because they received power from the Unit 6 emergency DG (6B).

RHR system from the Units 5 & 6 main control room (see Attachment II-3-5)²¹⁵.

Afterwards, the shift team continued to monitor the reactor water level. From about 21:30 on March 14 onwards, the shift team intermittently injected water into the reactor from the MUWC system to make up for the water evaporated due to the decay heat, thus maintaining the reactor water level between about 1,300 mm to about 3,000 mm on the reactor water level indicator (upset range)²¹⁶.

(6) Status of the SFP up until the restoration of the RHR system and the response to this

a. Replenishing the SFP with water

The seawater system pumps for Units 5 and 6 were submerged by the tsunami and it rendered the RHR system and the fuel pool cooling and cleanup (FPC) systems²¹⁷ inoperable, resulting in a situation in which not only the reactors but also the SFPs could not be cooled. For this reason, after the arrival of the tsunami the shift supervisor predicted that the water temperature in the SFP would start to rise.

Although about two days had elapsed since the arrival of the tsunami, the water temperatures for the SFPs in Units 5 and 6 were almost identical to the values indicated prior to the earthquake or lower than these values²¹⁸. Because of this, the shift supervisor was concerned that water had spilled out of the SFPs shaken by the earthquake, letting the water levels drop below the range of the SFP water temperature gages²¹⁹ and that the gages did not measure the

²¹⁵ At about 13:20 on March 13 the shift team started up the Unit 6 condensate transfer pump. Following the startup it configured the line for injecting water into the reactor from the MUWC system via the RHR system and confirmed that it was possible to inject water into the reactor.

²¹⁶ The reactor water level, which had been approximately 1,800 mm on the reactor water level indicator (upset range) at around 21:30 on March 14, was approximately 3,000 mm at about 21:55 on the same day following the completion of the water injection from the MUWC system. The shift team decided to maintain the reactor water level as high as possible to the extent that would not submerge the main steam pipe and also decided to inject water from the MUWC system up to the level close to the bottom edge of the main steam pipe nozzle.

²¹⁷ The FPC is a cleaning system that maintains the SFP water quality at the pre-determined levels by removing impurities while cooling the SFP water. Since the seawater system pumps, which supply seawater to the Unit 5 and 6 FPC heat exchangers, suffered damage from the tsunami, the FPC lost its heat removal capability. What is more, the Unit 5 FPC pump lost power following the loss of offsite power after the earthquake, so it was not impossible to start it up.

²¹⁸ As of about 12:00 on March 13, the Unit 5 SFP water temperature indicator was showing that the temperature was approximately 26°C, while the Unit 6 SFP water temperature indicator was showing that the temperature was approximately 18°C.

²¹⁹ The water temperature gages for the Units 5 and 6 SFPs are located about 11.2 m above the SFP floors. In addition, the Units 5 and 6 SFPs store nuclear fuels up to a height of about 4 m from the SFP floor, and the SFP

SFP water temperature but the air temperature above the water surface. Therefore, the shift team and ERC decided to replenish the SFPs with water after finishing the water injection into the Unit 5 reactor.

To begin with, in order to configure the line for injecting water into the Unit 5 SFP from the MUWC system via the RHR and FPC systems, the shift team opened the manual valves on the fourth floor of the Unit 5 R/B and remotely operated the motor-operated valves from the Units 5 & 6 main control room in the morning of March 14. They then began replenishing the Unit 5 SFP with water from the MUWC system at around 09:27 on the same day (see Attachment II-3-4). As a result, the Unit 5 SFP water temperature indicator that had read approximately 32.5°C at around 9:27 that day before the SFP was replenished gave a reading of about 48°C at about 09:58 that day. On this account, the shift team determined that the SFP water level had been restored high enough to let the SFP water temperature gage stay in contact with the water, thereby allowing them to accurately measure the SFP water temperature. So the team stopped replenishing the SFP at about 09:58 that same day.

Subsequent to the replenishment of the Unit 5 SFP, at Unit 6 the shift team opened the manual valves on the fifth floor of the Unit 6 R/B and remotely operated the motor-operated valves from the Units 5 & 6 main control room in order to configure the line for injecting water into the Unit 6 SFP from the MUWC system via the RHR and FPC systems. They then began replenishing the Unit 6 SFP from the MUWC system at around 14:13 on the same day (see Attachment II-3-5)²²⁰. As a result, the Unit 6 SFP water temperature indicator that had read approximately 21.5°C at around 14:13 that day before replenishing the SFP gave a reading of about 50.5°C as of about 15:03 that day. It indicated that the water level in the skimmer surge tank had been increased to an adequate level. On this account, the shift team determined that just like the Unit 5 SFP, this had allowed them to accurately measure the SFP water temperature for Unit 6. So the team stopped replenishing the SFP with water at about 15:03 that same day.

water level is maintained at the height of 11.5 m above the SFP floor.

²²⁰ Prior to replenishing the Unit 6 SFP with water, the shift team visually inspected the SFP from the sixth floor of the R/B and confirmed that SFP water level had fallen. In addition, the shift team then moved to the fifth floor of the Unit 5 R/B to make visual inspection of the Unit 5 SFP confirmed that the pool was not full of water. Therefore, the team replenished the Unit 5 SFP once again from about 14:35 until 15:08 on March 14 in parallel with the replenishment the Unit 6 SFP.

b. Measures to control to water temperature rise in the SFPs

As was described in paragraph a., due to the fact that the SFPs were replenished with water from the MUWC systems and that the SFP water level was restored, the ERC supposed that the fuels in the SFPs had been covered with water. However, in the situation that the SFP cooling had yet to be recovered, the ERC was concerned that if the water temperatures in the SFPs continued to rise, the rising humidity inside the buildings would act as a factor that could cause component failures and have a negative impact on the atmosphere in the buildings.

Therefore, the ERC and the shift team decided that they should implement measures to control the rise of water temperatures in the SFPs.

(a) Response for Unit 5

Since the Unit 5 FPC pump had lost power supply, it was impossible to control the rise of water temperature in the SFP by circulating SFP water through the FPC. For this reason, in order to control the rise of water temperature in the Unit 5 SFP, the ERC decided to discharge SFP water into the S/C via the RHR system and, in parallel, replace the SFP water with the water pumped into the SFP from the MUWC system via the RHR and FPC systems. The ERC instructed the shift team to act upon the decision at around 21:00 on March 16. The shift supervisor was concerned about the possibility that the S/C water level and S/C water temperature would rise as a result of discharging the SFP water into the S/C, thereby compromising the S/C's pressure suppression capability. And then, through consultations with the ERC, the shift supervisor concluded that the S/C still had some spare capacity and decided to go ahead with replacing the SFP water.

Upon receiving this decision, the shift team began configuring both the line for discharging the SFP water into the S/C and the line for replenishing the SFP from the MUWC system from around 21:00 that same day. They then started replacing the SFP water from around 22:16 that day (see Attachment II-3-4). Later also, the shift team continued replacing the SFP water while monitoring the S/C water level and other parameters, until this replacement was terminated at around 05:43 on March 17. Between before and after the replacement of SFP water, the water temperature in the Unit 5 SFP rose only about 0.2° C, staying at almost the same. For this reason the ERC and the shift team determined that the rise in the SFP water temperature had been kept

in check to a certain extent.

(b) Response for Unit 6

With respect to the Unit 6 FPC, although the seawater system pumps had lost their heat removal function due to the damage caused by the tsunami, it was possible to operate the FPC pump itself relying on power supplied from the Unit 6 emergency DG (6B). Because of this, the ERC decided to control the rise in the SFP water temperature by circulating the water in the SFP by operating the FPC without heat removal function and instructed the shift team to act on the decision during the morning of March 16.

Upon receiving these instructions, the shift team circulated the SFP water by operating the FPC from around 13:10 until 21:44 on March 16 (see Attachment II-3-5)²²¹. This did not result in any rise in the SFP water temperature between before and after the circulation of the SFP water, and so the ERC and the shift team determined that the rise in the SFP water temperature had been kept in check to a certain extent²²².

(7) Situation from the restoration of the RHR system until the cold shutdown

a. Structure for examining the restoration of the RHR system

The TEPCO ERC recognized that, comparing Units 5 & 6 with Units 1 through 3, there was less urgency when it came to getting the Units 5 and 6 reactors under control, because the amount of decay heat generated in the fuels was relatively little and because the reactor water levels in those reactors had been maintained. However, the TEPCO ERC grasped the situation that the SFP water temperatures and reactor water temperatures for Units 5 and 6 were on the rise. In the evening of March 15, the TEPCO ERC instructed the Nuclear Power Engineering & Recovery Team of the TEPCO ERC (hereinafter referred to as "the Nuclear Team") to work out a medium to long-term plan for cooling the reactors and SFPs at Units 5 and 6. In addition, the TEPCO ERC also instructed the Thermal Power Recovery Team of the TEPCO ERC to take

²²¹ The shift team thought that, if the FPC pump continued to be operated over an extended period of time then the heat generated by this pump would be transferred to the SFP water, because there were no means for cooling the FPC. Because of this, after confirming that this had functioned to some extent to control the rise in the SFP water temperature, the shift team stopped the FPC pump.

²²² After this, the shift team circulated the water in the Unit 6 SFP, as needed, in the period up until the RHR system was restored.

part in this task.

Upon receiving their instructions, the Nuclear Team and the Thermal Power Recovery Team (hereinafter referred to as the "TEPCO RHR System Recovery Team") began examining methods to cool the reactors and SFPs for Units 5 and 6 in cooperation with the contractors starting from the morning of March 16²²³. The contractors offered a proposal to the TEPCO RHR System Recovery Team that submersible pumps (hereinafter referred to as "temporary submersible pumps") be installed in place of the RHRS pumps that suffered damage by the tsunami, in order to use the RHR system to cool the reactors and SFPs. It was decided that TEPCO take the initiative in devising a specific plan to restore the RHR system and that the contractors take the lead in working out a specific plan to restore the RHR cooling capability²²⁴.

b. Confirmation of the status of the equipment to be restored and the status of examinations for the restoration plans

With regard to the Unit 5 RHR system, the TEPCO RHR System Recovery Team decided to supply power from the Unit 6 emergency DG (6B) to the Unit 5 RHR pumps by laying temporary cables, because Unit 5 had been hit by the station blackout (SBO). In addition, the TEPCO RHR System Recovery Team opted to restore the pump of Train A of the Unit 5 RHR system taking into consideration the conditions of the M/C for attaching temporary cables²²⁵. The team formulated a plan to connect a bus tie-line between the Unit 6 M/C6C and M/C6D²²⁶ and lay temporary cables from the Unit 6 M/C6C to the Unit 5 RHR system pump. The team

²²³ Up until this point the TEPCO ERC Nuclear Team had been examining proposals to restore the FPCs and reactor coolant cleanup systems for Units 5 and 6 in order to carry out medium to long-term cooling of the reactors, but it was unable to reach a decision on how to go about restoring the seawater system pumps. On the other hand, as is described in b. later on, starting on March 11 the said contractor had begun to internally procure pumps, cables, and other equipment to be used as replacements for the equipment that had been rendered inoperable inside the Fukushima Dai-ichi NPS, based upon the information provided by the TEPCO ERC. What is more, the contractor began explaining about the equipment to be used including the temporary submersible pumps to the TEPCO ERC Nuclear Team from March 15 onwards, while also instructing its employees staying at the Fukushima Dai-ichi NPS to carry out onsite surveys.

 ²²⁴ For the RHR system, since the required work consisted primarily of restoring the existing facilities themselves, TEPCO took charge of this work. On the other hand, for the RHRS system work mainly consisted of installing temporary submersible pumps, so the contractor took charge of this work.

temporary submersible pumps, so the contractor took charge of this work. ²²⁵ The structure of the Unit 5 M/C5C is divided into two layers, an upper layer and a lower layer, and there was a strong possibility that, at the very least, the temporary cable connections installed in the upper layer were available. On the other hand, another Unit 5 M/C5D has an integrated structure down to the floor, with a strong possibility that the cable connections for the RHR pumps had been submerged.

²²⁶ The Unit 6 M/C6D did not have a spare circuit breaker for connecting the temporary cables.

presented the plan to the ERC at around 18:30 on March 16.

Upon receiving this plan, the NPS ERC opted for an alternative plan to supply power to the Unit 5 RHR pumps from other than the Unit 6 emergency DG (6B) in order to avoid troubles with the work of connecting the bus tie-line between the Unit 6 M/C6C and M/C6D as much as possible²²⁷. The ERC obtained the approval of the alternative plan from the TEPCO RHR System Recovery Team that same night. From March 17, the ERC began measuring the insulation resistance of the power supply panels for the Unit 5 RHR pumps and the power supply panels for Units 5 and 6, and then selected equipment that could be used to restore the Unit 5 RHR system²²⁸. Moreover, from March 17 until about 14:00 on March 18, the ERC confirmed that the Unit 6 emergency DG (6A) and its auxiliary systems, including the DGSW pump motor for this emergency DG (6A), were available²²⁹.

Base on the above-mentioned confirmations, shortly after 14:00 on March 18, the ERC settled on a plan to restore the Unit 5 RHR pump (C) by interconnecting power to this pump from the Unit 6 emergency DG (6A).

On the other hand, for the Unit 6 RHR system the TEPCO RHR System Recovery Team decided to use the Unit 6 RHR pump by connecting this pump to the Unit 6 M/C6D that was supplied with power from the Unit 6 emergency DG (6B).

At the same time, at around midnight on March 16 the TEPCO RHR System Recovery Team submitted to the ERC the plan that had been formulated under the leadership of the contractors to restore the RHR cooling function by using equipment like temporary submersible pumps, truck-mounted generators, and temporary cables.

Regarding the materials needed for the installation of the temporary submersible pumps and

²²⁷ The NPS ERC was concerned that if something went wrong during the work to connect the Unit 6 M/C6C and M/C6D with the bus tie-line, then this could lead to trip of the Unit 6 emergency DG (6B).

 ²²⁸ For the pumps of the Train A of the Unit 5 RHR system (A and C), the NPS ERC Recovery Team found that only the Unit 5 RHR pumps (C) was available when the team measured the insulation resistance at around 11:00 on March 17.
 ²²⁹ From March 15 onward, the shift team confirmed the status of the Unit 6 emergency DG (6A) and its auxiliary

²²⁹ From March 15 onward, the shift team confirmed the status of the Unit 6 emergency DG (6A) and its auxiliary systems as part of its efforts to restore this emergency DG as a backup to the other Unit 6 emergency DG (6B). By early dawn on March 17, the shift team reported to the NPS ERC that there were no apparent problems with it. At the same time, the NPS ERC Recovery Team had been performing inspections on the various equipment since March 15. The team performed a visual inspection on the DGSW pump on March 16, and also rotated the pump rotating shaft to show the shaft was not stuck.

Therefore, the NPS ERC examined the ways to restore the RHR system based upon these confirmation results.

other equipment, the contractors had obtained from the TEPCO ERC the information on the extent of the damage at the Fukushima Dai-ichi NPS, including the fact that the seawater system pumps and power supply panels had suffered flood damage. Because of this, on March 11, the contractors had begun examining whether it would be possible to procure a pump with as large a capacity as possible among them, despite the fact that its specific purpose had not been specified²³⁰. After this, on March 16 it was decided that temporary submersible pumps should be installed in lieu of the Units 5 and 6 RHRS systems. So the contractors began procuring pressure-resistant hoses, cables, and other equipment that would be necessary for the installation operations. From about early dawn until 12:30 on March 17, materials needed for the installation of the temporary submersible pumps arrived at the Fukushima Dai-ichi NPS: three temporary submersible pumps; three control panels; pressure resistant hoses; cables; and other materials. The contractors and the TEPCO RHR System Recovery Team decided to install one of the three procured temporary submersible pumps at Unit 5 and two at Unit 6, out of consideration for the capacities of their pressure vessels and heat exchangers.

Moreover, the ERC had been presented with a plan to restore the RHR cooling function through the use of equipment like temporary submersible pumps. As such, the ERC decided to use two of the high-voltage truck-mounted generators that had arrived at the Fukushima Dai-ichi NPS on March 12 to supply power to the temporary submersible pumps.

As a result of these examinations, for the Unit 5 RHR system, the TEPCO ERC and the NPS ERC decided to restore both the RHR pump (C) and the auxiliary systems of the RHR Train A, with power interconnected from the Unit 6 emergency DG (6A) and the Unit 6 emergency DG (6B) respectively. They also decided to install temporary submersible pumps in place of the RHRS pumps. In addition, for the Unit 6 RHR system, the TEPCO ERC and the NPS ERC decided to supply the RHR pump (B) and the auxiliary systems of the RHR B-Train with power from the Unit 6 emergency DG (6B), and to install temporary submersible pumps in place of the RHRS pumps.

²³⁰ On March 11, the TEPCO ERC Nuclear Team also determined the extent of the damage to the Fukushima Dai-ichi NPS and then sounded out contractors about the possibility of procuring pumps, motors, and power supply panels among them.

c. Status of installing equipment such as temporary submersible pumps and power supply

The temporary submersible pumps and other equipment were supposed to be installed in the seaside area near Units 5 and 6. Since this area was scattered with rubble washed up by the tsunami, the ERC carried out land clearing operations on the Unit 5 side from early in the morning on March 16 and, subsequently, on the Unit 6 side from the evening of March 17, in cooperation with contractors.

For Unit 5, from about 13:00 on the same day until 11:55 on March 18, the ERC, together laid cables with contractors, from the high-voltage truck-mounted generators, which stationed on the eastern side of the Unit 5 T/B, to the control panels installed beside the water intakes, and further to the temporary submersible pumps installed on the water intakes (see Figure II-3-3). In parallel, together with contractors, the ERC and the shift team connected temporary hoses to the existing RHRS piping and configured a line for feeding the seawater pumped by the temporary submersible pumps to the RHR system heat exchangers (see Figure II-3-4). Afterwards, the shift team and ERC Recovery Team started the temporary submersible pumps for Unit 5 at around 1:55 on March 19.

On the other hand, in order to supply power from the Unit 6 emergency DG (6A) to a Unit 5 RHR pump (C), the ERC supplied power from the Unit 6 emergency DG (6B) to the DGSW pump for the

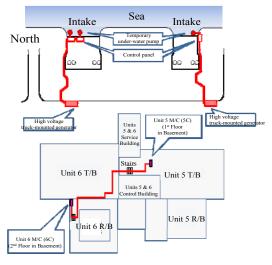
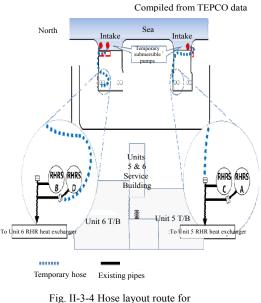
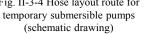


Fig. II-3-3 Cabling route of Units 5 and 6 (schematic drawing) Installing temporary submersible pumps and restoring power supply for Unit 5 RHR pumps





Compiled from TEPCO data

emergency DG (6A) by around 18:07 on March 18^{231} . At about 19:07 on the same day, the ERC confirmed that this DGSW pump was operational. In addition, together with contractors, the ERC laid temporary cables from the Unit 6 M/C6C that was supplied with power from the Unit 6 emergency DG (6A) to the load side of the Unit 5 M/C5C by around 14:00 on March 19. The ERC also configured the line for supplying power from the Unit 6 emergency DG (6A) to the Unit 5 RHR pump (C) (see Figure II-3-3)²³². Afterwards, the shift team started the Unit 6 emergency DG (6A) and supplied power to the Unit 5 RHR pump (C) at around 4:22 on March 19 (see Attachment II-3-3).

For Unit 6, in the same way as it did for Unit 5, from that day onwards, the ERC and the shift team worked together with contractors to lay cables from the high-voltage truck-mounted generators stationed on the east side of the Unit 6 T/B to control panels, and further to the temporary submersible pumps (see Figure II-3-3). They also configured the line for feeding the seawater pumped by the temporary submersible pumps to the RHR system heat exchangers (see Figure II-3-4), and started the temporary submersible pumps for Unit 6 at around 21:26 on the same day.

d. Cooling the SFPs and reactors via the RHR systems

At Units 5 and 6, after the arrival of the tsunami, such plant conditions had persisted as the RHR systems were unable to be operated and so cooling was unable to be carried out for either the reactors or the SFPs.

As was described in (6) b., although the shift team replaced the SFP water at Unit 5 and circulated the water through the FPC at Unit 6, these measures did nothing more than hold in check the rise in the SFP water temperatures.

Furthermore, on the grounds that the SFP water inventory was larger than reactor water inventory by comparison, the ERC concluded that it would be harder to reduce the SFP water

²³¹ Power was supplied from a Unit 6 emergency DG (6B) via a Unit 6 P/C6C to a DG6AMCC6C-5 bearing the power load for the DGSW pumps. Chapter II 3 (3) of the Interim Report said it was not clear whether the Unit 6 M/C6C had maintained its capability, citing the fact that it had not received power from the emergency DG. However, it is now believed that the Unit 6 M/C6C had maintained its capability because it had received power from the unit 6 emergency DG (6A) at around 4:22 on March 19 without requiring any restoration work.

²³² The 15 employees from the contractors laid and connected approximately 230 m length of cables. Furthermore, power was interconnected to the auxiliary systems of the Train A of the Unit 5 RHR system from the Unit 6 emergency DGs (6B) between around March 17 and March 18.

temperature. On the other hand, the reactors at Units 5 and 6 were controlled fairly well by depressurizing reactors and injecting water into the reactors as needed.

For this reason the ERC and the shift team decided to operate the RHR system in fuel pool cooling mode after the RHR system had been restored, and to carry out cooling with first priority given to the SFPs and then to the reactors.

(a) Situation at Unit 5

Since prospects for the restoration of the RHR system were now in sight, from around 11:00 on March 17 the shift team configured the line for operating the Train A of the Unit 5 RHR system in fuel pool cooling mode and, in parallel, worked for installing the temporary submersible pumps. As was described in the paragraph c., the installation of the temporary submersible pumps was completed, and power was supplied to the RHR pumps (C). Afterwards, the shift team started the RHR pump (C) at around 04:56 on March 19 and started cooling the SFP by operating the Train A of the RHR system in fuel pool cooling mode (see Attachment II-3-4).

After that, the shift team determined that the SFP water temperature had fallen to a level such that no particular problems would arise even if the cooling of the SFP were suspended for a certain period of time, during which the reactor could be cooled by switching over from fuel pool cooling mode to SHC mode for reactor cooling²³³. After obtaining the consent of the ERC, the shift team stopped operation in the fuel pool cooling mode at around 10:49 on March 20^{234} . In order to switch the operating mode of the RHR system from fuel pool cooling mode to SHC mode, the shift team remotely opened relevant motor-operated valves from the Units 5 & 6 main control room and opened the manual valves in the R/B²³⁵.

After the shift team finished configuring the line for SHC mode, it started up Train A of the

 ²³³ The SFP water temperature indicator, which read approximately 68.8°C at about 05:00 on March 19 immediately after the Unit 5 RHR system was started up in fuel pool cooling mode, read approximately 35.2°C at about 11:00 on March 20.
 ²³⁴ It was envisioned that if the value of the table of the table of the table.

²³⁴ It was envisioned that, if the valves required for the operation in SHC mode were mistakenly opened during the operation in fuel pool cooling mode, it would cause water to flow from the pressure vessel into the SFP and reduce the reactor water level. For this reason, the shift made preparations for SHC mode after having stopped running the system in fuel pool cooling mode.

²³⁵ As was described in (5) b. (c), since the power interconnection to the Unit 5 RHRMCC had been completed, the shift team was able to operate the motor-operated valves from the Units 5 & 6 main control room.

RHR system in SHC mode and started cooling the reactor at around 12:25 on March 20 (see Attachment II-3-4). Later on at around 14:30 that same day the reactor water temperature at Unit 5 fell to under 100° C and the reactor went into a cold shutdown.

(b) Situation at Unit 6

Starting at about 11:00 on March 19, the shift team configured the line for operating the Train A of the Unit 6 RHR system in the fuel pool cooling mode. As was described in paragraph c., after the installation of the temporary submersible pumps was completed, the shift team started up the RHR pump (B) at around 22:14 on March 19 and started cooling the SFP by operating the Train A of the RHR system in fuel pool cooling mode (see Attachment II-3-5).

After that, the shift team determined that the SFP water temperature had fallen to a level such that no particular problems would arise even if the cooling of the SFP were suspended for a certain period of time, during which the reactor could be cooled by switching over from fuel pool cooling mode to SHC mode. The shift team decided to switch the Unit 6 RHR system over to SHC mode for cooling the reactor after the task of switching the operating mode for the Unit 5 RHR system was completed²³⁶. After obtaining the consent of the ERC, the shift team stopped operation in the fuel pool cooling mode at around 16:26 on March 20²³⁷.

Afterwards, in order to switch the RHR system operating mode from fuel pool cooling mode to SHC mode the shift team opened the required motor-operated valves from the Units 5 & 6 main control room.

The shift team then started up Train B of the RHR system in SHC mode and started cooling the reactor at around 18:48 on March 20 (see Attachment II-3-5)²³⁸. Following this, at around 19:27 that same day the reactor water temperature at Unit 6 fell to under 100°C and went into a

²³⁶ The shift supervisor instructed the shift team that work on Units 5 and 6 should not to be carried out concurrently, unless it was an urgent work. As such, they were instructed to perform the task of switching the operating mode for the Unit 6 RHR system after completing the same task for the Unit 5 RHR system.

 ²³⁷ The Unit 6 SFP water temperature indicator, which read approximately 67.5°C at about 22:00 on March 19 immediately before the Unit 6 RHR system was started up in fuel pool cooling mode, read approximately 27.5°C at about 17:00 on March 20.
 ²³⁸ At around 17:40 on March 20.

²³⁸ At around 17:40 on March 20, the reactor water level fell when the shift team started up Train B of the Unit 6 RHR system in SHC mode, so the shift team stopped the RHR system at about 17:45 that same day. The shift team believed that there was a possibility that water was flowing into the fuel pool cooling mode line, so they closed the motor-operated valves on the fuel pool cooling mode lines for the Unit 6 RHR system once more, while also closing the manual valves.

cold shutdown.

4. Restoration of External Power to the Fukushima Dai-ichi NPS

(1) Overview of the external power installations to the Fukushima Dai-ichi NPS

(i) Power generated at power stations is, through power lines, transformed and distributed at substations which are the facilities to transform power voltage, and transmitted to systems and facilities that consume power.

Usually, a part of power generated at the power station is used as power necessary for its operation. However, when power lines that are only used for receiving power are installed, a portion of power necessary for power station operation is supplied externally. In addition, during periodic inspections and the period when power generation is shut down due to reasons such as a reactor scram from any cause, power consumed inside the power station is supplied externally.

(ii) Regarding external power received by the Fukushima Dai-ichi NPS, power at 275,000 volts was supposed to be supplied from the Shin-Fukushima Substation of Inawashiro Power System Office of TEPCO (hereinafter called "Shin-Fukushima Substation"), located approximately nine kilometers in the southwest of the Fukushima Dai-ichi NPS, through the Okuma power transmission line No. 1 (hereinafter called "Okuma power line 1L"), the Okuma power transmission line No. 2 (hereinafter called "Okuma power line 3L"), and the Okuma power transmission line No. 3 (hereinafter called "Okuma power line 3L"), and the Okuma power transmission line No. 4 (hereinafter called "Okuma power line 4L"), to Unit 1, Unit 2, Unit 3, and Unit 4, respectively. Also, power at 66,000 volts was supposed to be supplied to Unit 5 and Unit 6 from the Shin-Fukushima Substation through the Yonomori power transmission line No. 2 (hereinafter called "Yonomori power line 2L"). In addition, power at 66,000 volts was supposed to be supplied to Unit 1 through the TEPCO nuclear power line from the Tomioka substation of the Tohoku Electric Power Company, Inc. (hereinafter called "Tohoku Electric Power") (see Attachment II-4-1).

Power transmitted to the Fukushima Dai-ichi NPS site is then supplied to the metal-clad switchgears (M/C) installed in each unit via the on-site switchyards where devices such as

breakers and disconnecting switches are placed to switch the power paths²³⁹ in the site, and via the startup installed at the Fukushima Dai-ichi NPS.

In concrete terms, power at 275,000 volts supplied through Okuma power line 1L and Okuma power line 2L is supplied to each shared M/C^{240} for Unit 1 and Unit 2, via the Units 1 and 2 Ultra High Voltage Switchyard (hereinafter called "Units 1 & 2 Switchyard"), with voltage stepped down to 6,900 volts by the startup transformers (STr1S and STr2S) installed in the west side of each T/B for Unit 1 and Unit 2.

In addition, power at 275,000 volts supplied through Okuma power line 3L and Okuma power line 4L is supplied to the shared M/Cs^{241} for Unit 3 and Unit 4, via the Units 3 and 4 Ultra High Voltage Switchyard (hereinafter called "Units 3 & 4 Switchyard"), with voltage stepped down to 6,900 volts by the startup transformers (STr3SA and STr3SB) installed in the west side of the Unit 3 T/B²⁴².

Furthermore, power at 66,000 volts supplied through Yonomori power line 1L and Yonomori power line 2L is supplied to the shared M/Cs²⁴³ for Unit 5 and Unit 6, via the 66kV switchyard for Units 5 and 6 (hereinafter called "66kV switchyard"), with voltage stepped down to 6,900 volts by the startup transformers (STr5SA and STr5SB) installed in the west side of the C/B for Units 5 and 6.

Power at 66,000 volts supplied from the Tohoku Electric Power through the TEPCO nuclear power line is supplied to the shared M/C for Unit 1, with voltage stepped down to 6,900 volts by the transformer installed at the auxiliary substation at the Fukushima Dai-ichi site .

²³⁹ Power paths refer to the route of electricity from the point of generation to the point of consumption. In this report, power paths refer to the route mainly from the bus bar in the Shin-Fukushima Substation to the generators and each load at the Fukushima Dai-ichi NPS site. Power is supplied to the bus bar of the Shin-Fukushima Substation from power generating stations or other substations, and accordingly many circuit breakers, disconnecting switches, and other devices, are installed in association with the bus bar.

²⁴⁰ The shared M/C is one of the normal M/Cs, which supplies received power to emergency M/Cs via normal M/Cs. The shared M/C1S for Unit 1 is installed on the first floor of the Unit 1 T/B. The shared M/C2SA for Unit 2 is installed on the first floor of its dedicated building located in the south of Unit 2 R/B, and the shared M/C2SB for Unit 2 is installed on the first basement of Unit 2 T/B.

 ²⁴¹ The shared M/Cs for Unit 3 and Unit 4 (3SA and 3SB) are installed in the first basement of C/Bs at Unit 3 and Unit 4.

Unit 4. ²⁴² The circuit breakers and other devices for receiving power from the Okuma power line 3L at the Units 3 & 4 Switchyard were under construction. The circuit breakers and other devices for transmitting power to the Okuma power line 4L at the Units 3 and 4 Switchyard were also under construction. ²⁴³ The shared M/Cs for Unit 5 and Unit 6 (5SA-1, 5SA-2, 5SB-1 and 5SB-2) are installed in the first basement of

²⁴³ The shared M/Cs for Unit 5 and Unit 6 (5SA-1, 5SA-2, 5SB-1 and 5SB-2) are installed in the first basement of the C/B for Units 5 and 6.

While each of the Okuma power lines was used not only for receiving external power but also for transmitting power generated at Units 1 through 4 to the outside of the Fukushima Dai-ichi site, each of the Yonomori power lines was only used for receiving power.

Power generated at Units 5 and 6 was transmitted to Shin-Fukushima Substation through Futaba power transmission line No. 1 (hereinafter called "Futaba power line 1L") and Futaba power transmission line No. 2 (hereinafter called "Futaba power line 2L"), by way of the Units 5 and 6 Ultra High Voltage Switchyard (hereinafter called "Units 5 & 6 Switchyard).

Between the Shin-Fukushima Substation and Fukushima Dai-ichi NPS, the power transmission lines in the same following group are supported by the same series of power line towers: group 1 - Okuma power line 1L and Okuma power line 2L; group 2 - Okuma power line 3L, Okuma power line 4L, Yonomori power line 1L, and Yonomori power line 2L; and group 3 - Futaba power line 1L and Futaba power line 2L. In addition, within the Fukushima Dai-ichi NPS site, the power transmission lines in the same following group are supported by the same series of power line towers and connected to their respective switchyards: group f1 - Okuma power line 1L and Okuma power line 2L; group f2 - Okuma power line 3L and Okuma power line 4L; group f3 - Yonomori power line 1L and Yonomori power line 2L; and group f4 - Futaba power line 1L and Futaba power line 2L (see Attachments II-4-1 and II-4-2).

Hereafter, the series of power line towers that supports Okuma power line 3L, Okuma power line 4L, Yonomori power line 1L, and Yonomori power line 2L is called the "Okuma Line Tower," and the series of power line towers that supports only Yonomori power line 1L and Yonomori power line 2L within the Fukushima Dai-ichi NPS site is called the "Yonomori Line Tower," and the series of power line towers that support Futaba power line 1L and Futaba power line 2L the called "Futaba Line Tower"²⁴⁴.

²⁴⁴ The Okuma Line Tower is comprised of 22 power line towers that are installed between the Shin-Fukushima Substation and Fukushima Dai-ichi NPS and numbered, in the order of proximity to the Shin-Fukushima Substation, from Okuma Line Tower (No. 1) to Okuma Line Tower (No. 22). The Yonomori Line Tower is comprised of six towers installed within the Fukushima Dai-ichi NPS site, which are numbered, in the order of proximity to the Okuma Line Tower, from Yonomori Line Tower (No. 23) to Yonomori Line Tower (No. 28). The Futaba Line Tower is comprised of 33 towers that are installed between the Shin-Fukushima Substation and Fukushima Dai-ichi NPS site and numbered, in the order of proximity to the Units 5 & 6 Switchyard of the Fukushima Dai-ichi NPS, from Futaba Line Tower (No. 1) to Futaba Line Tower (No. 33). Between the Shin-Fukushima Substation and Fukushima Dai-ichi NPS, 27 towers are installed that support Okuma power line 1L and Okuma power line 2L.

(2) The damage to the external power installations to the Fukushima Dai-ichi NPS

Table II-4-1 exemplifies the damage to the external power installations and related facilities from the Shin-Fukushima Substation site to the Fukushima Dai-ichi NPS site (see Attachments II-4-3 and II-4-4).

Systems and facilities at	•	Disconnection of overhead ground wires that are attached to each power line for
the Shin-Fukushima		lightning protection; failures of the insulators installed at circuit breakers for
Substation		insulation between power lines and their supports; etc.
Power transmission	•	Collapse of Yonomori Line Tower (No.27) due to the collapse of embankment.
lines, power line towers,		
and related installations		
Systems and facilities at	•	Damage of circuit breakers (O-81 and O-82) and a disconnecting switch (LS-82)
the Fukushima Dai-ichi		due to fallen insulators, etc.
NPS	•	Damage of the ceiling of the Units 1 & 2 Switchyard
(excl. power	•	Damage of the underground cable connecting the M/C installed at the auxiliary
transmission lines and		substation (hereinafter called "auxiliary substation M/C") and M/C1S installed
power line towers)		on the first floor of the Unit 1 T/B
	•	Facilities at the Units 3 & 4 Switchyard exposed to water by about 70 cm
	•	Startup transformers connected with Okuma power line 1L through Okuma
		power line 4L exposed to water; and the insulator for the startup transformer
		(STr2S) damaged.
	•	All the M/Cs installed in Units 1 through 6 exposed to water, leading to
		functional failures, except for the Unit 6 M/Cs (6C, 6D and 6H) installed in the
		Unit 6 R/B

Table II-4-1 Typical damages to the external power installations to Fukushima Dai-ichi NPS

- (3) Reviews and investigation regarding the restoration of external power to Fukushima Dai-ichi NPS
 - a. Investigation and related discussions concerning the external power installations at the Fukushima Dai-ichi NPS on March 11

(i) Following the earthquake that occurred at around 14:46 on March 11, till around 14:49 on the same day²⁴⁵, protection systems were actuated for Okuma power line 1L, Okuma power line 2L, Okuma power line 3L, Okuma power line 4L, Yonomori power line 1L, and Yonomori power line 2L through which external power is supplied from the Shin-Fukushima Substation to the Fukushima Dai-ichi NPS, resulted in the circuit breakers being opened and in the power paths being interrupted²⁴⁶. It can be considered that the protection system actuation with regard to Okuma power line 1L and Okuma power line 2L may have been caused by damaged circuit breakers due to fallen insulators and others at the Fukushima Dai-ichi NPS. As for Okuma power line 3L and Okuma power line 4L, it can be considered that the protection actuation may have resulted from high-voltage discharge caused by the power transmission line swung to be close enough to or contacting the power line 2L, it can be considered that the collapse of the Yonomori Line Tower may have caused high-voltage discharge and other damage in the power transmission line. As a result, the Fukushima Dai-ichi NPS became unable to receive external power²⁴⁷.

(ii) The employees of TEPCO at the Shin-Fukushima Substation inspected the conditions of the Shin-Fukushima Substation from around 15:00 on March 11, based on an emergency response manual. Furthermore, from around 16:00 on the same day, the employees of TEPCO's Hamadori Power System Office (hereinafter called "Hamadori Power System Office) visually checked, from the ground by car, the conditions of each power line of the Okuma power lines installed from the Shin-Fukushima Substation to the Fukushima Dai-ichi

²⁴⁵ The time external power was lost is described based on the time on the Circuit Breaker Operation Supervisory System of the Central Load Dispatching Office of TEPCO's Head Office, and does not necessarily match each of the operation records of the Fukushima Dai-ichi NPS.

²⁴⁶ Power paths are equipped with protection systems in order to detect at an early stage the conditions of accidents such as lightning strikes on or accidental contacts at power supply facilities and power lines, for minimizing their effects. The protection systems include power line protection systems and generator protection systems that monitor their respective targets of monitoring. When abnormal electric current or voltage is detected in a power path within their respective scope of monitoring, actuation signals are sent to the circuit breakers from the protection system, resulting in the power path including the point of accident being isolated.

²⁴⁷ The loss of external power caused initiation of each of the emergency DGs at the Fukushima Dai-ichi NPS to supply emergency power to each Unit. Power transmission was also interrupted in the TEPCO nuclear power line because power transmission to the Tomioka Substation was interrupted at around 14:48 on March 11 as a result of the occurrence of high-voltage discharge in power lines due to seismic force. Afterward, Tohoku Electric Power restored the damage inside the Tomioka Substation as an emergency measure, and by around 19:00 on the same day, power transmission resumed with the TEPCO nuclear power line.

site including on-site installations, and the conditions of each power line of the Yonomori power lines installed from the Shin-Fukushima Substation to the outside of the Fukushima Dai-ichi NPS. At this point of time, however, the roads in the Fukushima Dai-ichi site near the place where Yonomori Line Tower was installed were closed, so the employees of the Hamadori Power System Office were unable to check the conditions of the Yonomori power lines in the Fukushima Dai-ichi NPS site. Therefore, the employees of the Hamadori Power System Office left the Shin-Fukushima Substation around slightly past 20:00 on the same day in order to check the conditions of the Yonomori power lines in the Fukushima Dai-ichi NPS site again. On the other hand, the Recovery Team of the NPS ERC checked the conditions of the Units 1 & 2 Switchyard and the auxiliary substation from around 16:30 on the same day, and the conditions of Units 3 & 4 Switchyard from around 20:30 on the same day. Table II-4-2 shows the main points that the TEPCO ERC had learned by the end of that day (see Attachments II-4-3 and II-4-4).

The Transmission Recovery Team (hereinafter referred to as "Transmission Team") and the Distribution Recovery Team (hereinafter referred to as "Distribution Team") of the TEPCO ERC as well as the Nuclear Team gathered around the midnight of that day and shared the information that each of them had obtained regarding external power for the Fukushima Dai-ichi NPS²⁴⁸.

²⁴⁸ Until then, regarding matters including those related to external power for the Fukushima Dai-ichi NPS that had been confirmed locally with each field, the TEPCO ERC's Transmission Team, Distribution Team and Nuclear Team had been collecting information gained by other teams, through headquarter meetings, telephone, etc.

Systems and facilities at	•	Disconnection of overhead ground wires; failures of insulators; tilt of steel
the Shin-Fukushima		structures supporting power lines; land subsidence, etc. ²⁴⁹
Substation		
Power transmission	•	Landslide near Yonomori Line Tower (No. 27)
lines, power line towers,	•	Apparently no failure with power transmission with regard to the power lines
and related installations		installed between the Shin-Fukushima Substation and each switchyard at the
		Fukushima Dai-ichi NPS site
Systems and facilities at	•	Damage to circuit breakers (O-81 and O-82) and disconnecting switch (LS-82)
the Fukushima Dai-ichi		due to fallen insulators, etc.
NPS site	•	Apparently no damage to the facilities of the auxiliary substation.
(excl. power	•	Devices of the Units 3 & 4 Switchyard (circuit breaker control panel) exposed to
transmission lines and		water by about 70 cm
power line towers)	•	M/Cs installed in Units 1 and 2 exposed to water
	•	Basement floor of T/B exposed to water, where the M/Cs for Units 3 and 4 are
		installed

Table II-4-2 Confirmed conditions at the external power installations for Fukushima Dai-ichi NPS

Also, at around 19:00 on the same day, the TEPCO ERC Nuclear Team was inquired by the Tohoku Electric Power, through the TEPCO ERC Distribution Team, as to whether the TEPCO nuclear power line should be charged. The TEPCO ERC Nuclear Team confirmed the site conditions with the NPS ERC Recovery Team, and received the response that because M/C1S with related cables that would receive power from the TEPCO nuclear power line were exposed to water, it was not possible to receive power. Therefore, the TEPCO ERC Nuclear Team

²⁴⁹ The employees of the Shin-Fukushima Substation and subcontractors decided to commence work after midnight on March 12 inside the Shin-Fukushima Substation, beginning with places that could be restored on a provisional basis. They fixed the tilted steel structures supporting Okuma power line 3L and Okuma power line 4L with wires, and fixed the broken overhead ground wires of Okuma power line 3L to the towers so that they would not interrupt their future work. In addition, by around the early evening of that day, at the Shin-Fukushima Substation, the employees of the Shin-Fukushima Substation and subcontractors removed the overhead ground wires of Okuma power line 3L that had been fixed to the steel structures. Furthermore, on March 16, inside the Shin-Fukushima Substation, the TEPCO ERC Transmission Team removed the power lines between the steel structures and Okuma Line Tower (No. 1) in order to lower the weight load imposed on the tilted steel structures supporting Okuma power line 3L and Okuma power line 4L.

replied to Tohoku-Electric Power, through the TEPCO ERC Distribution Team, that it was not possible to receive power from the TEPCO nuclear power line.

(b) Review results regarding the restoration of external power to the Fukushima Dai-ichi NPS after March 12 till the explosion at the Unit 3 R/B (see Attachments II-4-5 and 6)

(i) After midnight on March 12, the TEPCO ERC Transmission Team started reviews on recovery plans on external power for Units 1 through 4, based on the information including the damage to the external power installations. As for Yonomori Line Tower (No. 27), which is a facility that supports Yonomori power line 1L and Yonomori power line 2L, it had been estimated to have collapsed considering the surrounding circumstances, but it had not been confirmed on-site yet. In addition, because the emergency DG for Unit 6 (6B) had been started up, it was possible to supply power from Unit 6 to Unit 5. Therefore, the TEPCO ERC decided that as to Units 5 and 6, power would be supplied from the emergency DG for Unit 6 (6B) for the time being and that priority was given to the restoration of external power for Units 1 through 4.

(ii) First, TEPCO ERC determined that it was necessary to supply power to the P/C, which is a power panel used for plant low-voltage loads of 480V, from power received at 66,000V at the Fukushima Dai-ichi NPS site, voltage stepping down to 6,900V with a mobile transformer within the site. Such decision was made through consideration to the following factors: a) the circuit breakers and other devices were broken at the Unit 1 & 2 Switchyard, connected to the startup transformers of Units 1 and 2; b) the Unit 4 startup transformer and the Unit 3 & 4 Switchyard were damaged with water, and there was no prospect for their restoration²⁵⁰; c) the M/Cs for Units 1 through 4 were damaged with water and were not available²⁵¹; and d) the mobile transformer was not able to step down high-voltage power of 275,000 volts. In addition,

²⁵⁰ Unit 3 related facility was not available for use because the circuit breakers, etc. were under construction, which had been connected to the startup transformers.

²⁵¹ The TEPCO ERC Nuclear Team decided that it was necessary to connect power supplied externally directly to the P/C because it had been confirmed that the M/Cs for Units 1 and 2 were unavailable as they were damaged with water. It was also estimated that the M/Cs for Units 3 and 4 were unavailable because the first basement of the T/B where the M/Cs were installed had been flooded. Afterward, by the end of March 12, the NPS ERC Recovery Team confirmed that many of the M/Cs installed for Units 3 through 6 were exposed to water.

the TEPCO ERC Nuclear Team decided to select Unit $4 P/C4D^{252}$ which had been installed on the first floor of the T/B and may not have been exposed to water, as well as the Unit 2 P/C2C that was available, as the P/Cs to which externally supplied power would be connected.

(iii) From around midnight to noon on March 12, based on the on-site conditions that had been learned thus far, the TEPCO ERC Transmission Team considered a plan to supply power externally to the Fukushima Dai-ichi NPS site at 66,000 volts by utilizing Yonomori power line 1L or Yonomori power line 2L, the power lines for 66,000 volts. In addition, because it had become clear that the insulators and lightning arresters were damaged around Main Transformer No.4²⁵³ that was connected to Yonomori power line 2L at the Shin-Fukushima Substation, it was decided to utilize Yonomori power line 1L that was connected to Main Transformer No.3 for which there was not much restoration work. Therefore, by around noon on the same day, the TEPCO ERC Transmission Team proposed to the TEPCO ERC Nuclear Team a plan to supply power by transmitting power to the Yonomori Line Tower near Units 5 and 6 in the Fukushima Dai-ichi NPS site by utilizing Yonomori power line 1L, and stepping down the voltage to 6,900 volts with a mobile transformer (see Attachment II-4-5).

(iv) However, in order to use power supplied by this route as power supply for Units 1 through 4, it was necessary to install a temporary power line or cable for over 1km to P/C2C and P/C4D. Therefore, the TEPCO ERC Nuclear Team requested the TEPCO ERC Transmission Team to consider another plan that would enable the supply of power to places near Units 1 through 4.

The power lines that had been installed and were the nearest to Units 1 through 4 at the Fukushima Dai-ichi NPS site were Okuma power line 3L and Okuma power line 4L that were connected to the Units 3 & 4 Switchyard (see Attachment II-4-2). The Okuma Line Tower supported Okuma power line 3L and Okuma power line 4L jointly with Yonomori power line 1L, and Okuma power line 3L was the power line that was supported adjacently to Yonomori power line 1L on the tower.

²⁵² On the night of March 12, the NPS ERC Recovery Team confirmed that P/C4D was available for use.

²⁵³ At the Shin-Fukushima Substation, there are four main transformers that lower the voltage of 500,000 volts to 275,000 volts and 66,000 volts. Main Transformer No. 1 is connected to Okuma power line 1L; Main Transformer No. 2 is connected to Okuma power line 2L; Main Transformer No. 3 is connected to Okuma power line 3L and Yonomori power line 1L; and Main Transformer No.4 is connected to Okuma power line 4L and Yonomori power line 2L. Main Transformer No. 1 was under construction.

Therefore, in lieu of the plan that the TEPCO ERC Transmission Team had developed by around noon on March 12 (see Attachment II-4-5), it developed a new plan by the end of the same day. The new plan was to transmit power from the Shin-Fukushima Substation by utilizing Yonomori power line 1L at 66,000 volts, and connect Yonomori power line 1L to Okuma power line 3L at the Okuma Line Tower outside the Fukushima Dai-ichi NPS site where power lines are jointly supported, and supply power to places near Units 1 through 4 (see Attachment II-4-6). The TEPCO ERC Distribution Team and the Nuclear Team also approved of this plan.

Afterward, the TEPCO ERC Transmission Team spoke about this plan at the TEPCO ERC on the morning of March 13, and gained approval. After that date, the TEPCO ERC continued to consider specific work procedures and other details.

c. Review results regarding the restoration of external power to the Fukushima Dai-ichi NPS after the explosion at the Unit 3 R/B

(i) By the end of March 12, the TEPCO ERC Transmission Team had developed a plan to install mobile transformers at the Fukushima Dai-ichi NPS site to lower the voltage of power that had been supplied to Fukushima Dai-ichi NPS through Yonomori power line 1L via Okuma power line 3L (hereinafter called "Yonomori/Okuma Connecting Line") from 66,000 volts to 6,900 volts. However, at around 11:01 on March 14, due to the explosion at the Unit 3 R/B, debris of high radiation dose rate were scattered around the Units 3 & 4 Switchyard where mobile transformers and other equipment were scheduled to be installed as part of this plan. Starting around the early evening of that day, the TEPCO ERC Transmission Team learned that it was extremely difficult to work on the spot due to the debris of high radiation dose rate scattered about, and therefore, by late evening, the team changed the plan. The new plan was to install mobile transformers in the Shin-Fukushima Substation with the aim of decreasing the workload inside the Fukushima Dai-ichi NPS (see Attachment II-4-6).

(ii) On the other hand, due to the explosion at the Unit 3 R/B, radiation levels increased at the site of work for power restoration using the Yonomori/Okuma Connecting Line. In addition, with regard to the restoration of power by using a high-voltage truck mounted generator, which had been carried out after March 11, it became difficult to find and install new materials and

equipment for the damaged high-voltage truck mounted generator and cables, and it was estimated that much time would be needed to complete the work. Based on such circumstances, it became necessary to consider a new restoration plan to supply power externally to Units 1 through 4.

Therefore, after around the evening of March 14, the TEPCO ERC Nuclear Team started to consider the supply of external power via the TEPCO nuclear power line. At this point, the TEPCO ERC Nuclear Team had decided to supply power to P/C2C and P/C4D by using either the Yonomori/Okuma Connecting Line or the TEPCO nuclear power line, whichever would be restored sooner.

Furthermore, as for the method to supply power to Units 5 and 6 externally through Yonomori power line 2L, the TEPCO ERC Transmission Team was unable to develop a concrete restoration plan as the site conditions near Yonomori Line Tower (No. 27) had not been confirmed. Power to be used by Units 5 and 6 was supplied by Unit 6 Emergency DG (6B).

(iii) Around the early evening of March 15, at the TEPCO ERC conference, the TEPCO ERC Nuclear Team explained the plan to restore external power that it had developed by then, as well as the site conditions. Because there was the possibility of Unit 6 Emergency DG (6B) that was in operation stopping as aftershocks continued, the TEPCO ERC instructed to continue work for the restoration of all the three routes of the TEPCO nuclear power line, Yonomori/Okuma Connecting Line, and Yonomori power line 2L, and restore them as quickly as possible.

As the involved parties moved forward with consideration based on this decision, there was a prospect of simultaneous restoration of the TEPCO nuclear power line and Yonomori/Okuma Connecting Line by around the evening of March 16. Therefore, the TEPCO ERC Nuclear Team decided which power line would be utilized to supply external power to each unit; that is, to supply power from the TEPCO nuclear line to Units 1 and 2, from the Yonomori/Okuma Connecting Line to Units 3 and 4, and from Yonomori power line 2L to Units 5 and 6, and continued to consider the details in concrete terms. The progress of restoration regarding external power will be explained below for each of the restoration routes.

(4) Restoration progress of external power to the Fukushima Dai-ichi NPS

a. Restoration progress of external power to the Units 1 and 2 (see Attachment II-4-7)

(i) As explained in (3) c above, from around the night of March 14 to the early morning of March 15, the TEPCO ERC Nuclear Team decided on a restoration plan to supply power at 66,000 volts to the auxiliary substation through the TEPCO nuclear power line, and lower the voltage to 6,900 volts with the transformer installed in the auxiliary substation to supply power. In addition, around the evening of March 16, the TEPCO ERC Nuclear Team decided to connect to P/C2C the power supplied via this route as power supply for Units 1 and 2.

(ii) First, in considering the method of supplying power through the TEPCO nuclear power line, on the morning of March 15, the TEPCO ERC Distribution Team, which received a request from the TEPCO ERC Nuclear Team, requested Tohoku Electric Power to charge the TEPCO nuclear power line up to the auxiliary substation. At around 09:45 on the same day, Tohoku Electric Power confirmed that it was possible to charge the lines up to the disconnecting switch installed inside the auxiliary substation. Afterward, by noon on March 16, the TEPCO ERC Transmission Team confirmed that the equipment installed between the disconnecting switch installed in the auxiliary substation and the auxiliary substation M/C could be used.

(iii) By around dawn on March 16, the NPS ERC Recovery Team measured the insulation resistance to confirm whether the cables buried underground from the auxiliary substation M/C to M/C1S which was installed in the Unit 1 T/B could be used²⁵⁴. As a result, it became clear that the cables from the auxiliary substation M/C to M/C1S were damaged. Because it would require time to identify the damaged part as the cables were buried underground, the TEPCO ERC Nuclear Team gave up the idea of utilizing the already installed cables, and decided to install cables from the auxiliary substation M/C to the M/C temporarily installed on the road inside the site in the north of Unit 1 T/B (hereinafter called "Units 1 & 2 Temporary M/C")²⁵⁵. However, the auxiliary substation where the auxiliary substation M/C was installed was on the hill which was at least 30m above the O.P., and there was a large difference of altitude between the substation and the Units 1 & 2 Temporary M/C which was scheduled to be installed near

²⁵⁴ The TEPCO ERC Nuclear Team had determined that it would not be possible to use the underground cables that had been exposed to water on March 11, but considered the possibility of using the cables after they become dry, and measured the insulation resistance.

²⁵⁵ The TEPCO ERC Nuclear Team procured four M/Cs to be installed temporarily from the contractor.

Unit 1 R/B placed at about 12m above the O.P. Therefore, it was difficult to connect the auxiliary substation M/C and the Units 1 & 2 Temporary M/C by taking the shortest way, and by around late evening on the same day, the TEPCO ERC Nuclear Team decided to install temporary cables for about 1.5 km along the road in the site from the auxiliary substation M/C to the Units 1 & 2 Temporary M/C.

(iv) After March 17, the TEPCO ERC Distribution Team, the Nuclear Team, NPS ERC Recovery Team and the contractors engaged in work such as the removal of debris from the cable routes, the installation of the cables and the restoration of hydraulic pressure of circuit breakers in the auxiliary substation²⁵⁶. Then the receipt of power was completed at the Units 1 & 2 Temporary M/C and P/C2C at around 15:37 and around 15:46 on March 20, respectively.

Between March 12 and the afternoon of March 14, it became necessary to evacuate the site because of preparatory work for PCV venting at Units 1 through 3 and also because work environment there deteriorated following the explosion at the R/Bs of Units 1 and 3. Evacuation also became necessary on March 17 and the afternoon of March 18 due to the influence of water spraying on the SFP. In addition, because there were times when the postponement of work was unavoidable due to frequent aftershocks, much time was required for the work for the restoration of power.

b. Restoration progress of external power to the Units 3 and 4 (see Attachment II-4-8)

(i) As explained in (3) b and c, based on the damage due to the earthquake and the influence of the explosion at the Unit 3 R/B, the TEPCO ERC Transmission Team decided on March 14 to supply power after lowering the voltage to 6,900 volts with mobile transformers at the Shin-Fukushima Substation to the inside of the Fukushima Dai-ichi NPS via the Yonomori/Okuma Connecting Line. In addition, around the evening of March 16, the TEPCO ERC decided to install a compact prefabricated substation²⁵⁷ (hereinafter called "mobile

²⁵⁶ Hydraulic pressure is necessary to operate the switching device of a circuit breaker. When the conditions of the auxiliary substation had been checked on the night of March 11, it had been confirmed that there had still remained hydraulic pressure in the circuit breakers, but there was no hydraulic pressure left after the loss of power to maintain hydraulic pressure for a few days. Therefore, the TEPCO ERC Nuclear Team actuated the oil pump with a small generator and restored hydraulic pressure.

²⁵⁷ The compact prefabricated substation is a compact substation system which contains devices necessary for switching such as circuit breakers and protective devices placed in one cubicle.

compact substation"), which includes switchgears for power paths, as well as a multiple-circuit switchgear²⁵⁸ inside the Fukushima Dai-ichi NPS site, and connect power supplied via these devices to P/C4D in order to supply power for Units 3 and 4.

On the other hand, the TEPCO ERC Transmission Team had started to procure mobile transformers²⁵⁹. This is because from around midnight on March 11, the TEPCO ERC Transmission Team shared information with the TEPCO ERC Nuclear Team and Distribution Team at the TEPCO Head Office, and learned that each of the startup transformers connected to Okuma power lines 1L to 4L had been submerged in water and the circuit breakers had been damaged at the switchyards, among other facts.

(ii) As part of the work for the restoration of external power through the Yonomori/Okuma Connecting Line, the TEPCO ERC Transmission Team and contractors first decided to confirm whether there was any damage on the cables of Yonomori power line 1L which had been buried under the places where land subsidence had occurred in the Shin-Fukushima Substation site. Shortly after 02:00 on March 14, the TEPCO ERC Transmission Team and others confirmed at the Shin-Fukushima Substation that it was possible to charge the cables to the cable head, which is a processed terminal assembly to fit cable connection.

From the afternoon of March 15, the TEPCO ERC Transmission Team and the employees of contractors started the work to connect Yonomori power line 1L and Okuma power line 3L that were supported jointly by Okuma Line Towers (No.7 and No.8) installed outside the Fukushima Dai-ichi NPS site, and completed the work by shortly after 23:00 on the same day. As the line towers on which to carry out this work for connection, Okuma Line Towers (No.7 and No.8) were selected for the following reasons: a) there was not much inflection of the power lines around the line tower; b) it was easy to carry out the work for connection as there was not much swinging motion of the power lines because they were pulled at two points and supported by the line towers; and c) the premises around the line tower were suitable for the

²⁵⁸ The multiple-circuit switchgear is a switching device to distribute power to multiple circuits. Protective devices are not embedded in the multiple-circuit switchgear.

²⁵⁹ Because the Shin-Fukushima Substation is a facility with the main aim of transmitting and receiving power to and from power stations and substations, and it was not expected to supply low-voltage power of 6,900 volts around the substation; it was not always equipped with mobile transformers. Therefore, the TEPCO ERC Transmission Team procured mobile transformers from other substations and power system offices, etc.

carrying in and installation of equipment^{260,261}.

In addition, on the afternoon of March 16, the TEPCO ERC Transmission Team and the employees of contractors started to install mobile transformers near the cable heads of Yonomori power line 1L inside the premises the Shin-Fukushima Substation, and connected them to the cable heads. The TEPCO ERC Transmission Team and others also installed a mobile compact substation in the southwestern side of the Units 3 & 4 Switchyard and connected it to Okuma power line 3L in the Fukushima Dai-ichi NPS site, and on March 18 confirmed that it was possible to charge the line up to the mobile compact substation.

In the early hours of March 19, after the Self-Defense Forces and the Tokyo Fire Department completed the water spraying on the SFP, the TEPCO ERC Distribution Team, together with contractors, installed a multiple-circuit switchgear in the southwestern side of the Units 3 & 4 Switchyard, and installed cables from the mobile compact substation to the multiple-circuit switchgear. In addition, after March 20, after confirming the installation route of the cables from the multiple-circuit switchgear to P/C4D, the TEPCO ERC Nuclear Team, together with contractors and NPS ERC Recovery Team, worked to install and connect the cables, and on March 22, the receipt of external power was completed up to P/C4D.

Between March 12 to the afternoon of March 14, it became necessary to evacuate the site because of preparatory work for PCV venting at Units 1 to 3 and also because work environment there deteriorated following the explosion at the R/Bs of Units 1 and 3. Evacuation also became necessary on March 17 and the afternoon of March 18 due to the influence of

²⁶⁰ In alternating-current (AC) power, the direction and amplitude of electric voltage and current change at a constant frequency; the method in which AC power is transmitted in three directions (phases) separately through respective power lines is called three-phase AC. This is a power transmission method that is currently frequently used. Due to the feature of this method, one power line is in effect divided into three lines (three phases), and connecting work is necessary for each of the three (three-phase) power line 3L, one phase was connected at the line tower (No. 7) and two phases were connected at the line tower (No. 8). In addition, power lines were connected at points where the jumper cables were supported. Jumper cables refer to the part where separate power paths are interconnected, and can be used, for example, to detour around the places near power transmission towers in order to prevent power lines from contacting the towers.
²⁶¹ As part of the work to connect Yonomori power line 1L and Okuma power line 3L, from around 18:00 on March

²⁰¹ As part of the work to connect Yonomori power line 1L and Okuma power line 3L, from around 18:00 on March 14, the TEPCO ERC Transmission Team and the employees of the contractor removed the jumper cables of Yonomori Line 1L at the line tower (No. 12) which was installed closer to the Fukushima Dai-ichi NPS than the line tower on which it was scheduled to connect the Yonomori power lines and the Okuma power lines, in order to disconnect unnecessary power paths. On March 16, the TEPCO ERC Transmission Team and others also removed the jumper cables of Okuma power line 3L at the line tower (No. 3) installed outside the premises of the Shin-Fukushima Substation to disconnect unnecessary power paths.

water spraying on the SFP. In addition, because there were times when the postponement of work was unavoidable due to frequent aftershocks, much time was required for the work for the restoration of power.

c. Restoration progress of external power to the Units 5 and 6 (see Attachment II-4-9)

(i) Although power had been supplied to Units 5 and 6 from the Unit 6 Emergency DG (6B), as explained in (3) c above, around the evening of March 15, the TEPCO ERC decided to restore Yonomori power line 2L as quickly as possible. Therefore, the TEPCO ERC Transmission Team decided to supply power of 66,000 volts from the Shin-Fukushima Substation through Yonomori power line 2L, lower the voltage to 6,900 volts with the existing startup transformer (STr5SA), and supply power to M/C6C and M/C6D which had been confirmed to be in good conditions²⁶².

Furthermore, inside the premises of the Fukushima Dai-ichi NPS, because Yonomori Line Tower (No.27) had collapsed, it was necessary to transmit power by detouring around the places near this tower. The TEPCO ERC Transmission Team had originally considered temporarily installing steel poles near the collapsed tower for restoration. However, due to increase in radiation levels in the work site and the necessity to evacuate from the work site because of the water spraying to the SFP, they had not been able to conduct sufficient investigation of the site to install steel poles. Later, the TEPCO ERC Transmission Team confirmed the site on March 17, and found that a large number of temporary steel poles were necessary and that further investigation of the site was required. The TEPCO ERC Transmission Team therefore abandoned the idea of installing temporary steel poles given the necessity to shorten the time spent on work to be carried out on-site. The TEPCO ERC Transmission Team then decided to temporarily install power lines from the Yonomori Line Tower (No.26) to the Yonomori Line Tower (No.28), using the Futaba Line Tower (No.2) which had been confirmed to be in good conditions to support the power cables, by detouring around the places near the collapsed tower.

²⁶² It was stated in Chapter II 3 (3) b of the Interim Report that it was unknown whether the function of M/C6C was maintained as power was not received from the Emergency DG. However, M/C6C was used in the work for the restoration of external power, and consequently its function was maintained.

However, when power cables were to be temporarily installed at the Yonomori Line Tower (No.26) from Yonomori power line 2L toward the Futaba Line Tower (No.2), there was a risk of the temporary power cables approaching Yonomori power line 1L causing a short circuit because Yonomori power line 1L was supported closer to the Futaba Line Tower (No.2) than Yonomori power line 2L. Therefore, the TEPCO ERC Transmission Team decided to use Yonomori power line 1L for transmission from the Yonomori Line Tower (No.26) to the 66kV switchyard and the Futaba Line Tower (No.2) to support the power cables after connecting Yonomori power line 2L to Yonomori power line 1L at the Yonomori Line Tower (No.26), and then to connect to Yonomori power line 1L again at the Yonomori Line Tower (No.28).

(ii) On March 17, the TEPCO ERC Nuclear Team, together with contractors and the NPS ERC Recovery Team, started to confirm the conditions of devices such as circuit breakers installed at the 66kV switchyard, and restored hydraulic pressure necessary for the switching operation of the circuit breaker (O-51) by March 19. In addition, in order to detour around the M/C that was damaged by water and could not be used and to connect to M/C6C and M/C6D, the TEPCO ERC Nuclear Team and others installed temporary cables to M/C6C and M/C6D from the primary side of the M/C that was connected to the startup transformer (STr5SA).

Furthermore, insulation was necessary to ensure a physical clearance between the temporary power cables and nearby trees with the aim of preventing accidents in which the cables to be installed would contact or come too close to the trees. Therefore, the TEPCO ERC Transmission Team and the contractor cut down the trees between the line towers from March 18 to 20. Following this, the TEPCO ERC Transmission Team and others connected the power lines to the Yonomori Line Tower (No.28) from the Yonomori Line Tower (No.26) via the Futaba Line Tower (No.2)²⁶³. Also, the TEPCO ERC Transmission Team confirmed that it was possible to charge the power cables up to the disconnecting switch (LS-51) of Yonomori power line 1L installed at the 66kV switchyard. In addition, inside the premises of the Shin-Fukushima Substation, parts of the disconnecting switch of Yonomori power line 2L were out of alignment,

²⁶³ Because the foundation part of Yonomori Line Tower (No. 28) was deformed due to the collapse of Yonomori Line Tower (No. 27), the TEPCO ERC Transmission Team fixed the leg part with wires. Also, because the detoured supporting of power lines imposed load on Yonomori Line Towers (No. 26 and No. 28) and Futaba Line Tower (No. 2) in a direction that was different from usual, the team fixed these towers with stays in order to prevent tilting and collapse.

and the insulators installed between Main Transformer No.4 and the circuit breakers were damaged. Therefore, the TEPCO ERC Transmission Team and the employees of contractors repaired them on March 18.

Then external power was received by M/C6C and M/C6D around 11:36 on March 21, and around 19:17 on March 22, respectively.

On March 17 and the afternoon of March 18, much time was required for the work for the restoration of power because evacuation from the work site became necessary due to the effect of water spraying on the SFP and because there were times when the frequent aftershocks forced the work to be postponed.

(5) Stabilization of external power to be supplied to the Fukushima Dai-ichi NPS

(i) As explained in (4) above, by March 22, external power was supplied to Units 1 and 2 through the TEPCO nuclear line, to Units 3 and 4 through the Yonomori/Okuma Connecting Line, and to Units 5 and 6 through the Yonomori power line 2L (see Attachments II-4-7 to II-4-9). In parallel with this restoration work, TEPCO-ERC Nuclear Team, NPS ERC Recovery Team and the employees of contractors interconnected M/Cs that were used for the restoration of external power so that it would be possible to use power received from other power lines in case the receipt of power from one power line stopped at the Fukushima Dai-ichi NPS site.

Afterward, TEPCO ERC also considered plans and worked on-site in order to supply external power to the Fukushima Dai-ichi NPS in a more stable manner²⁶⁴ (see Attachment II-4-10).

(ii) In concrete terms, regarding external power to be supplied through the Yonomori/Okuma Connecting Line, in order to increase receiving power capacity and raise electric voltage (66,000 volts)²⁶⁵, TEPCO ERC installed mobile transformers on the Fukushima Dai-ichi NPS

²⁶⁴ The power received was used for facilities such as instrumentation systems, reactor cooling facilities, and water treatment systems.

²⁶⁵ As explained in (3) c above, the original plan was to install mobile transformers at the Fukushima Dai-ichi NPS site, and supply power at 66,000 volts to the Fukushima Dai-ichi NPS site. Also, because it was expected that power consumption at the Fukushima Dai-chi NPS site would increase due to the operation of facilities for treating stagnant water in the buildings, etc., it was necessary to increase receiving power. Because receiving power capacity depends on the capacity of mobile transformers, it was also required to install more mobile transformers. If more mobile transformers were to be installed inside the Shin-Fukushima Substation, it would be necessary to install power lines to the Fukushima Dai-ichi NPS, and therefore the TEPCO ERC Transmission

site by April 29, and increased the number of mobile transformers on the Fukushima Dai-ichi NPS site by May 16. This doubled receiving power through the Yonomori/Okuma Connecting Line and made it possible to supply external power at high-voltage (66,000 volts) in a more stable manner.

(iii) Furthermore, in late March, the TEPCO ERC was also considering measures to stabilize external power supply by capitalizing on existing installations. As the TEPCO ERC learned that it was possible to use the circuit breakers and transformers installed at the Units 1 & 2 Switchyard for the shared house boiler²⁶⁶, the TEPCO ERC had work conducted to detour around the damaged breakers and to install devices such as mobile transformers²⁶⁷, among other activities. As a result, it became possible to supply power of 275,000 volts through Okuma power line 2L by May 10²⁶⁸.

(iv) Regarding Yonomori power line 2L that transmitted power to Units 5 and 6, the TEPCO ERC Transmission Team was considering a method to supply power in a more stable manner utilizing the existing installations, given the following and other factors: a) the Yonomori Line Towers (No.26 and No.28) and the Futaba Line Tower (No.2) were supported by stays in order to support the weight of newly installed power lines or cables, and b) the power lines that was detoured to and supported by the Futaba Line Tower (No.2) inside the Fukushima Dai-ichi NPS site did not have a lightning protection function²⁶⁹. Therefore, the TEPCO ERC Transmission Team decided to supply power through the Futaba power lines that had been installed to

Team decided to install more mobile transformers at the Fukushima Dai-ichi NPS site. It was also necessary to install lightning arresters on the side of the Fukushima Dai-ichi NPS in the power path of Yonomori/Okuma Connecting Line, but higher electric voltage (66,000 volts) was necessary as the lightning arresters were for 66,000 volts.

²⁶⁶ The transformer for the shared house boiler is a device to lower voltage of 275,000 volts to 66,000 volts, which is used to supply power to the shared house boiler for heating devices, etc., of Units 1 through 4.

²⁶⁷ The mobile transformers are to lower voltage to 6,900 volts from 66,000 volts that was transformed with the transformers for shared house boiler.

²⁶⁸ The TEPCO ERC also considered utilizing Okuma power line 1L and the startup transformer connected to it (STr1S). However, because damage in the ceiling was confirmed in the upper part of the place where Okuma power line 1L was installed at the Units 1 & 2 Switchyard, the TEPCO ERC decided to utilize Okuma power line 2L to restore more stable paths. It was difficult to perform any restoration work on the startup transformer connected to Okuma power line 2L (STr2S) as damage was confirmed in the insulator in the place where the power lines were supported, and also because of high radiation levels in the place where STr2S was installed.
²⁶⁹ Parameter 7. Article 50. Cite Device Terms and the terms of the place where STr2S was installed.

²⁶⁹ Paragraph 7, Article 59 of the Practical Details of Technical Standards for Electrical Installations stipulates that power transmission line towers should not use stays for load sharing under normal circumstances. Therefore, the TEPCO ERC considered a method in which towers supported by stays would not be used, considering the possibility of transmitting power over a long period of time.

transmit power. By July 22, the TEPCO ERC Transmission Team connected Yonomori power line 1L and Yonomori power line 2L to Futaba power line 1L and Futaba power line 2L, respectively, at the Shin-Fukushima Substation and the Fukushima Dai-ichi NPS site, and performed other work. Consequently, power began to be supplied to the 66kV switchyard through two power lines by utilizing these existing facilities.

(v) Furthermore, by March 2012, TEPCO cut down on the utilization of temporary installations through such means as the new installation of a 66kV switchyard in the southern side of the Unit 1 & 2 Switchyard and the commencement of the receipt of power through Okuma power line $4L^{270}$. Ever since then, TEPCO has been committed to take further stabilization measures such as the new installation of bus bars at the Shin-Fukushima Substation.

5. Response to the Accident at the Fukushima Dai-ni Nuclear Power Station

(1) Outline of the response to the accident at the Fukushima Dai-ni Nuclear Power Station

On March 11, 2011, the Tohoku District - off the Pacific Ocean Earthquake occurred, and a tsunami caused by the earthquake reached the Fukushima Dai-ni Nuclear Power Station (hereafter "Fukushima Dai-ni NPS"). In contrast to the Fukushima Dai-ichi NPS, the provision of external power continued at the Fukushima Dai-ni NPS, even after the arrival of the tsunami.

Owing to this, it was possible at the Fukushima Dai-ni NPS to grasp the plant conditions through various monitoring devices, and operations for plant control was able to continue, such as reactor depressurization and water injection into the reactor, without particular recovery measures.

However, the RHRs could not be activated at the Fukushima Dai-ni NPS, due to the damage to the emergency seawater pumps and power supply panels, excluding one train of Unit 3. Until the RHRs were restored, the reactor water levels were maintained by water injection into the reactor, in order to avoid uncovering the fuel. All units were thus brought down to cold

²⁷⁰ By performing work to connect Yonomori power line 1L and Yonomori power line 2L with Okuma power line 3L and Okuma power line 4L, respectively, at the Shin-Fukushima Substation, power was transmitted to the Fukushima Dai-ichi NPS site through Okuma power line 3L and Okuma power line 4L, which was then connected to the newly installed bus bars of the 66kV switchyard at the Fukushima Dai-ichi NPS site. Power supplied through the TEPCO nuclear power line was also connected to the newly installed bus bars of the 66kV switchyard.

shutdown by March 15, 2011 (see Attachment II-5-1).

(2) Outline of the Fukushima Dai-ni NPS

a. Overview of the facilities and history of construction

The Fukushima Dai-ni NPS is located in Naraha Town and Tomioka Town, both in Futaba County, Fukushima Prefecture, and is approximately 12km to the south of the Fukushima Dai-ichi NPS. The site is almost square, and its eastern side borders the Pacific Ocean. The total area of the site is approximately 1.47 Million m², including an area of approximately 200,000 m² reclaimed from the sea.

The Fukushima Dai-ni NPS is a nuclear power station constructed and operated by TEPCO. Since the construction of Unit 1 began in November, 1975, other units were gradually added, and it currently has four boiling water reactor units. Unit 1 started operation in April 1982. The current total generating capacity of Units 1 through 4 is 4,400 MW in electricity. The specifications of each unit are given in Attachment II-5-2.

b. Facilities layout and structure

(a) Overview

Units 1 and 2 are situated in Naraha Town, Futaba County, Fukushima Prefecture, and Units 3 and 4 are situated in Tomioka Town in the same county.

Each unit is composed of the R/B, T/B, C/B, service building, RW/B, the Seawater Heat Exchange Equipment Building (Hx/B), etc. Some of these buildings are shared with the adjacent unit. The general layout of these buildings is seen in Attachment II-5-3.

The R/Bs, T/Bs, C/Bs, service buildings and RW/Bs are situated in the main building installation area, at O.P.+12m, and the Hx/Bs are situated in the seaward area at O.P.+4m.

(b) Structure of the R/B

In contrast to Units 1 to 5 of the Fukushima Dai-ichi NPS, the Fukushima Dai-ni NPS employs a compound R/B system, in which the reactor sector and the annex form an integral configuration, constructed on the same basement slab. The reactor pressure vessel, primary containment vessel, and SFP are installed in the reactor sector, whereas the Emergency DGs,

Emergency M/Cs, P/Cs²⁷¹, etc. are installed in the annex.

(c) Structure of the Hx/B

At the Fukushima Dai-ni NPS, an Hx/B is constructed on the eastern seaward area of the T/B of each unit (O.P+4m). It comprises of two floors above ground and one floor below ground, and the heat exchangers and seawater pumps etc. are installed in the building. Specifically, the emergency seawater pumps such as those of the Residual Heat Removal Equipment Cooling System (RHRC)²⁷², RHR Sea Water System (RHRS)²⁷³, Emergency Equipment Cooling Water System (EECW)²⁷⁴, as well as the P/Cs that supply power to these pumps are installed in the Hx/B.

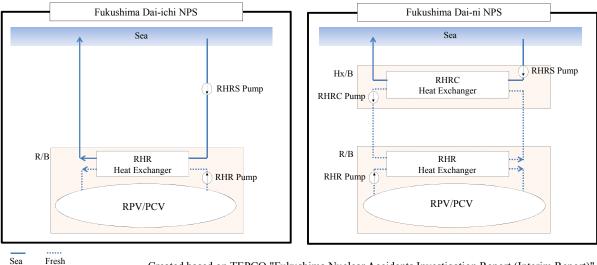
At the Fukushima Dai-ichi NPS, seawater pumps are installed on the seaward area to pump up seawater, and circulate that seawater through piping directly into the heat exchangers, etc. in the R/B for decay heat removal and equipment cooling. In contrast, at the Fukushima Dai-ni NPS, the pumped-up seawater is not circulated directly to the heat exchangers in the R/B. An intermediate loop for fresh water circulation is added between the seawater and the R/B, and the seawater exchanges heat with this new freshwater loop. Thus installed in the Hx/B, seawater does not directly go into the R/B (see Figure II-5-1).

²⁷¹ Emergency P/Cs that supply power to the emergency seawater pumps are installed in the Hx/B.

²⁷² The RHRC is the system that supplies cooling water to the RHR heat exchangers, and cools the RHR pumps, the low-pressure core spray system pumps, etc.

²⁷³ The RHRS is the system that supplies seawater to cool the RHR cooling water.

²⁷⁴ The EECW is the system that supplies freshwater for cooling the Emergency DGs, the emergency air-conditioning equipment, etc. so that the duty functions of emergency equipment can be maintained in an accident including a loss-of-coolant accident. It also supplies cooling water to the RHR pump motors.



Created based on TEPCO "Fukushima Nuclear Accidents Investigation Report (Interim Report)" (December2011) etc.

Fig. II -5-1 Outline of the cooling water circulation system.

Four RHRC pumps and four RHRS pumps (A, B, C, and D) are installed for each unit, and two EECW pumps (A and B) are installed for each unit²⁷⁵. On the other hand, two Emergency P/Cs (C-2 and D-2) to supply power to these facilities²⁷⁶ are installed for each unit.

(d) Overview of the facilities with cooling functions

An overview of only the main facilities used in the response to the accident at the Fukushima Dai-ni NPS will be given below (see Attachment II-5-4).

i. RCIC

Water

Water

The RCIC is a system, which makes up for the reactor coolant lost as steam, and cool the core by a turbine-driven pump using part of the steam generated in the reactor pressure vessel. The RCIC is installed at each unit at the Fukushima Dai-ni NPS.

Normally, water in the CST is used as a water source for this system, but the S/C water can also be used as a water source.

²⁷⁵ The RHRC pumps (A and C), RHRS pumps (A and C), and the EECW pump (A) are installed for the RHR Train A, while the RHRC pumps (B and D), RHRS pumps (B and D), and the EECW pump (B) are installed for the RHR Train B.

²⁷⁶ The P/C (C-2) supplies power to the RHRC pumps (A and C), RHRS pumps (A and C), and the EECW (A), while the P/C (D-2) supplies power to the RHRC pumps (B and D), RHRS pumps (B and D), and the EECW (B).

ii. MUWC

The MUWC supplies water necessary for operating reactor facilities, with the CST as its water source and using the condensate water transfer pump. The MUWC is installed at each unit at the Fukushima Dai-ni NPS.

The connection of the piping between the MUWC and RHR was changed, and the originally-installed manually-operated valve between the two systems was changed to a motor-operated one to enable remote operation from the main control room (MCR), so that water injection from the MUWC to the reactor be allowed through the RHR, as part of accident management development. At the Fukushima Dai-ni NPS, these motor-operated valves have been installed on the piping connecting the MUWC and RHR Train A at each unit.

iii. High Pressure Core Spray System (HPCS)

The HPCS sprays water onto the fuel using the motor-operated high-pressure pump and cools the core, in a loss-of-coolant accident due to, for instance, a pipe rupture. The HPCS is installed at each unit at the Fukushima Dai-ni NPS.

Normally, the water source is the CST, but the S/C water can also be used as its water source.

iv. RHR

The RHR is a system, which cools the reactor coolant after the reactor is shut down, with an aim of removing decay heat while the reactor is at shutdown. The RHR is installed at each unit at the Fukushima Dai-ni NPS. The operation mode of the RHR can be changed by a valve switchover maneuver, and when necessary in an emergency, it can also inject water into the reactor. The specific operation modes are the SHC mode, low pressure injection mode, containment vessel spray mode, S/C cooling mode, and Fuel Pool Cooling mode.

It is necessary to activate the RHRC pumps, RHRS pumps and EECW pumps, which have functions to supply cooling water to the heat exchangers and to cool the RHR pumps etc. when the RHR is used for cooling the reactor coolant and others.

(3) The damage at the Fukushima Dai-ni NPS

a. External power supplies

The external power to the Fukushima Dai-ni NPS are normally received via a total of four power transmission lines, composed of the Tomioka power transmission line No. 1 and line No. 2 (hereinafter "Tomioka power line 1L" or "Tomioka power line 2L" respectively, and "Tomioka power lines 1L and 2L" collectively), and the Iwaido power transmission line No. 1 and line No. 2 (hereinafter "Iwaido power line 1L" or "Iwaido power line 2L" respectively, and "Iwaido power lines 1L and 2L" collectively).

On March 11, the day of the earthquake, the reception of power via the Iwaido power line 1L was in suspension due to a periodic inspection, and therefore the incoming power was received through three transmission power lines: the Tomioka power lines 1L and 2L and the Iwaido power line 2L.

At approximately 14:48 on the same day, immediately after the earthquake occurred, the reception of power via the Tomioka power line 2L was lost due to damage to a disconnecting switch at the Shin-Fukushima Substation, located approximately 7 km to the north-west of the Fukushima Dai-ni NPS. Furthermore, a patrol check at the Shin-Fukushima Substation after the earthquake identified damage to a lightning arrester of the Iwaido power line 2L, and so the reception of power via the Iwaido power line 2L was lost at approximately 15:50 on the same day.

Consequently, the external power to the Fukushima Dai-ni NPS was possible only through a single transmission power line of Tomioka power line 1L. However, the Iwaido power line 2L was restored by approximately 13:38 on March 12, and the Iwaido power line 1L was restored by around 05:15 on March 13, recovering the power reception consisting of these three transmission power lines (see Attachment II-5-5).

b. The Tsunami that reached the Fukushima Dai-ni NPS

(a) Inundation on the seaward area

The first wave from the tsunami caused by the Tohoku District - off the Pacific Ocean Earthquake reached the Fukushima Dai-ni NPS at approximately 15:22 on March 11, and waves continued to hit intermittently. The seaward area (O.P. +4m) of the Fukushima Dai-ni NPS was completely inundated due to the tsunamis.

The inundation height of the seaward area was O.P. + approximately 7.0 m to approximately

8.9 m (the inundation depth of approximately 2.8 m to approximately 4.3 m), and on the south side of the same area, a localized inundation height of O.P. + approximately 12.6 m (the inundation depth of approximately 8.6 m) was observed (see Attachment II-5-6).

As described in (2) b. (c) above, the Hx/B of each unit was installed on the seaward area, and each Hx/B was inundated by the tsunami, and the first underground floor of each was flooded. Moreover, it can be judged from the inundation marks that the first floors of each unit's Hx/B were inundated to a level of 2 meters or more above the floor level, excepting the southern part of the Unit 3 Hx/B, whereas no inundation marks were observed on the second floors, excepting the southern part of Unit 1 Hx/B.

(b) Inundation on the main building construction area

The tsunami did not cross the slope of the main building construction area (O.P. +12 m), and run up from the seaward area, but there a was concentrated run-up on the road running east to west on the south side of Unit 1, where a large volume of water swept around from the Unit 1 side to the direction of Unit 2.

The inundation height around Unit 1 was O.P.+ approximately 12.4 m to approximately 15.9 m (the inundation depth of approximately 0.2 m to 4.1 m), and this inundation was observed on the Unit 1 R/B, T/B, charcoal building, Units 1 & 2 service building (see Attachment II-5-6).

Regarding from Units 2 to 4, the inundation height around the buildings was O.P. + approximately 11.9 m to approximately 12.9 m (the inundation depth of approximately 0.1 m to approximately 1.0 m), even though the tsunami swept around from the side of Unit 1. Almost no inundation into the buildings was observed apart from the Units3 T/B, Units 3 & 4 service building and charcoal buildings.

c. The station power supplies after the tsunami

(a) The emergency DGs

The tsunami that hit the Fukushima Dai-ni NPS caused a concentrated run-up on the road running east to west on the south side of Unit 1, and inundated the Unit 1 R/B.

Three Emergency DGs had been installed on the second underground floor of the annex of

the Unit 1 R/B (1A, 1B, and 1H²⁷⁷), all of which lost their functions due to water damage. The Emergency DGs of other units escaped water damage themselves, but the seawater pumps to cool the Emergency DGs had lost their functions due to the tsunami. Consequently, with the exception of two Emergency DGs of Unit 3 (3B and 3H), and one Emergency DG of Unit 4 (4H), all other Emergency DGs were unable to be activated (see Attachment II-5-7, Table 1).

(b) The emergency M/Cs

There are three Emergency M/Cs at each unit, being C, D, and H²⁷⁸, and they are installed on the first underground floor of the R/B annex.

At the tsunami, the Unit 1 Emergency M/Cs (1C and 1H) lost their functions due to water damage, but at other units power was available to the Emergency M/Cs (see Attachment II-5-7, Table 2).

(c) The emergency P/Cs installed in the R/B annex

Two Emergency P/Cs (C-1 and D-1) are installed on the first underground floor of each R/B annex.

At the tsunami, the Unit 1 Emergency P/C (1C-1) lost its functions due to water damage, but power was available to other Emergency P/Cs (see Attachment II-5-7, Table 3).

There are also two P/Cs installed in the Hx/Bs that supply power to the seawater pumps etc. (See (3) d. (b) below for the Emergency P/Cs installed in the Hx/Bs).

(d) Wrap-up

Although the Emergency DGs at the Fukushima Dai-ni NPS were (with some exceptions) unable to activate, the external power continued to be received after the tsunami, and power supply from the Emergency DGs was not essentially needed.

At Unit 1, the Emergency M/C (1C) and the Emergency P/C (1C-1) suffered water damage from the tsunami and lost their functions. Consequently, the AC power supply Train A was lost,

²⁷⁷ The Emergency DG (H) of each unit is installed to provide power to the HPCS and the seawater pumps for its cooling.

²⁷⁸ The Emergency M/C (H) of each unit is installed to provide power to the HPCS and the seawater pumps for its cooling.

and the DC power for Train A became dependent on power from emergency batteries²⁷⁹. Concerning Units 2 to 4, the Emergency M/Cs, and the Emergency P/Cs installed in the R/B annex, escaped damage, and both AC power and DC power were maintained.

d. The emergency seawater pumps and power supply panels

At the Fukushima Dai-ni NPS, the RHR became unable, with the exception of one train of Unit 3, to activate because the inundation in the Hx/B of each unit damaged the RHRC pumps, RHRS pumps, EECW pumps and most P/Cs that supplied power to these pumps.

The following describes the damage to the RHRC pumps, RHRS pumps, EECW pumps, and the P/Cs that supply power to these pumps.

(a) The emergency seawater pumps (RHRC, RHRS and EECW)

As explained in (2) b. (c) above, there are four RHRC pumps and four RHRS pumps, being A, B, C, and D of each, installed on each unit. In addition, there are two EECW pumps, A and B, installed on each unit.

The Hx/B of each unit is comprised of two floors above ground and one floor below ground. The RHRC pumps (2A, 2B, 2C, and 2D) and the EECW pump (2B) of Unit 2, and the EECW pump (4B) of Unit 4 are installed on the second floor²⁸⁰, and the other emergency seawater pumps are all installed on the first floor.

The tsunami that hit the Fukushima Dai-ni NPS completely inundated the seaward area, and the Hx/B of each unit was also inundated. The first underground floor of the Hx/B of each unit was flooded, and the first floors seem to have been inundated by over 2 m from the floor level, excepting the south side area of the Unit 3 Hx/B, based on the inundation marks.

The following pumps lost their functions due to water damage to motors from the tsunami: RHRC pumps (1A, 1B, 1C, and 1D) and EECW pumps (1A and 1B) of Unit 1, RHRS pumps (2A, 2C, and 2D) and EECW pump (2A) of Unit 2, RHRC pumps (3A and 3C) and EECW

²⁷⁹ The power supply from emergency batteries ended when the DC 125V was switched over to the reserve battery charger at approximately 17:35 on March 11, and the DC 250V was switched over to the reserve battery charger at approximately 18:05 on the same day, respectively.

²⁸⁰ These pumps were installed on the second floor, simply because no sufficient space for installation was available on the first floor of the Hx/B, not because of a precaution for a tsunami.

pump (3A) of Unit 3, and RHRC pumps (4A, 4B, 4C, and 4D), RHRS pumps (4A, 4B, and 4C) and EECW pump (4A) of Unit 4. (See Table II-5-1 and Attachment II-5-8)

Seaw	vater pumps (RHRC, R	HRS, and EECW)			Function lost due to sub ower supply panel		tion lost due to submer and motor	ged power supply	
Installed location	Unit 1		Unit 2		Unit 3		Unit 4		
	North Side	South Side	North Side	South Side	North Side	South Side	North Side	South Side	
2nd floor			Δ RHRC(A)	Δ RHRC(B)					
			Δ RHRC(C)	A RHRC(D)					
				Δ EECW(B)				Δ EECW(B)	
lst	A RHRS(B)	Δ RHRS(A)	× RHRS(A)	∆ RHRS(B)	Δ RHRS(A)	O RHRS(B)	× RHRS(A)	× RHRS(B)	
floor	Δ RHRS(D)	Δ RHRS(C)	× RHRS(C)	× RHRS(D)	Δ RHRS(C)	O RHRS(D)	× RHRS(C)	Δ RHRS(D)	
	× RHRC(B)	× RHRC(A)			× RHRC(A)	O RHRC(B)	× RHRC(A)	X RHRC(B)	
	× RHRC(D)	× RHRC(C)			× RHRC(C)	O RHRC(D)	× RHRC(C)	× RHRC(D)	
	× EECW(B)	× EECW(A)	× EECW(A)		× EECW(A)	O EECW(B)	× EECW(A)		
P/C	C Operable Function lost due to submersion								
Installed location	Unit 1		Unit 2		Unit 3		Unit 4		
	North Side	South Side	North Side	South Side	North Side	South Side	North Side	South Side	
1st floor	× P/C1D-2	× P/C1C-2	× P/C2C-2	× P/C2D-2	× P/C3C-2	O P/C3D-2	× P/C4C-2	× P/C4D-2	

Table II-5-1 The damage to emergency seawater pumps and emergency P/Cs in the Hx/B due to the tsunami

Created based on TEPCO "Fukushima Nuclear Power Stations Accident Investigation Report (Interim Report)" (December2011).

(b) The emergency P/Cs installed in the Hx/B

As explained in (2) b. (c) above, two Emergency P/Cs (C-2 and D-2) are installed on the first floor of the Hx/B of each unit and supply power to the RHRC pumps, RHRS pumps, and EECW pump.

All these Emergency P/Cs lost their functions due to water damage from the tsunami, excepting the P/C (3D-2) installed on the first floor of the southern area of Unit 3 Hx/B (see Table II-5-1 and Attachment II-5-7).

- (4) Response from the occurrence of earthquakes to the arrival of tsunami (between approximately 14:46 on March 11 and approximately 15:22 on the same day)
 - a. Operation conditions of each unit of the Fukushima Dai-ni NPS immediately before the occurrence of earthquakes

All units, from 1 to 4, at the Fukushima Dai-ni NPS were in stationary operation at rated thermal power. The recorder chart of each unit shows, as given in Table II-5-2, the reactor

pressure, reactor water level (narrow range)²⁸¹ and SFP water temperature for units 1 to 4 immediately before the occurrence of the earthquake.

	Unit 1	Unit 2	Unit 3	Unit 4
Reactor Pressure (MPa gage)	6.9	6.9	6.8	6.8
Reactor Water Level (Wide Range) (mm)	720	550	550	600
SFP Water Temperature (°C)	37	32	35	36

Table II-5-2 Plant parameters immediately before the occurrence of the earthquake (all in approximate values)

Created based on TEPCO "Recorder Chart" (August 2011).

b. Actions of the Emergency Response Center at the Fukushima Dai-ni NPS

The Tohoku District - off the Pacific Ocean Earthquake occurred at approximately 14:46 on 11 March, and strong shakes of JMA seismic intensity 6 strong were observed at the Fukushima Dai-ni NPS.

At the occurrence of the earthquake, an Emergency Response Center and subsequently a (nuclear) Emergency Response Center was established at the TEPCO Head Office and the Fukushima Dai-ni NPS, depending on the development (hereafter, centers within TEPCO Head Office are collectively called "TEPCO ERC," and centers within the Fukushima Dai-ni NPS are called "Dai-ni NPS ERC") (see Attachment II-5-10).

The Dai-ni NPS ERC was located in the Emergency Response Office on the third floor of the Seismic Isolation Building, and seated at the main table were, under the ERC Manager, Site Superintendent Masuda Naohiro (hereafter "Site Superintendent Masuda"): the Deputy ERC Managers, who were the Unit Superintendent, and two Deputy Superintendents; and the Emergency Response Center staff, who were the Managers of the Emergency Planning and Industry Safety Department, Engineering Management Department, Operation Management Department, Maintenance Management Department, Quality and Safety Management Department, Administration Management Department, and Public Relations Department.

The Dai-ni NPS ERC was comprised of 12 teams with different functions²⁸². Each team was

²⁸¹ See Attachment II-5-9 for the display range of the reactor water level indicators (narrow range).

²⁸² The 12 teams are the Intelligence Team, Communication Team, Public Relations Team, Engineering Team,

stationed at a booth set up at the rear of the main table, and arranged so that information could be communicated verbally between the main table and each team's booth (see Attachment II-5-11). In addition, the TEPCO ERC members could listen to the contents of discussions at the main table of the Dai-ni NPS ERC, through a television conference system, offer suggestions or ask questions etc. to the Dai-ni NPS ERC, thus facilitating the sharing of information between both ERCs.

The Dai-ni NPS ERC ascertained information, via television broadcasts, such as tsunami warnings along the Fukushima coastline, the estimated arrival time and anticipated height of the tsunami, etc., and provided that information to each MCR.

From the occurrence of the earthquake, Site Superintendent Masuda was concerned about that a tsunami would hit the Fukushima Dai-ni NPS. He instructed his staff to watch, from the third-floor terrace of the Seismic Isolation Building, the tsunami arrival, and also instructed the frontline workers to leave the spot. Meanwhile, the Operation Management Department Manager dispatched two information-liaison personnel²⁸³ from the Dai-ni NPS ERC Operation Team to each MCR in order to promptly ascertain plant information. The Operation Team received periodic reports from the information-liaison personnel dispatched to each MCR regarding plant parameters of each unit, summarized it into graphs etc., and shared that information with the whole Dai-ni NPS ERC members.

Health Physics Team, Recovery Team, Operation Team, Procurement Team, Infrastructure Team, Medical Treatment Team, General Affairs Team and Guard-Guidance Team. The team leader is a group manager in respective departments. However, the Public Relations Team is headed by the Public Relations Department Manager who is a member of the NPS ERC, and the Recovery Team is led by the Maintenance Department Manager who is also a member of the NPS ERC, respectively.

²⁸³ The information liaison personnel mainly collected key plant information at the Main Control Room, and communicated with the Operation Team on the information, and also provided support to the shift supervisors.

c. Actions in each MCR

(a) Outline

At the time that the earthquake occurred, all units at the Fukushima Dai-ni NPS were in stationary operation at rated thermal power, and the shift teams²⁸⁴ at the MCR for Unit 1 and Unit 2 (hereafter the "Units 1 & 2 MCR"), and the MCR for Unit 3 and Unit 4 (hereafter the "Units 3 & 4 MCR") were on duty in operation of nuclear power facilities (see Figure II-5-2).

After the earthquake, the shift team on duty in each MCR continued to be the main player in reactor operation and other tasks. Other shift teams off duty also went to each MCR for support as needed, or were on standby at the Seismic

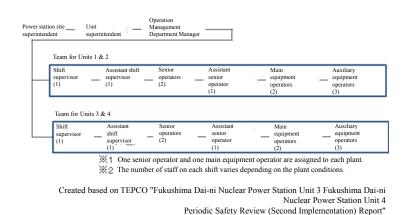


Fig. II-5-2 Shift team structure at Fukushima Dai-ni Nuclear Power Station

Isolation Building. They alternated shift duties in subsequent days.

At the Fukushima Dai-ni NPS, the plant operating response in such a situation is such that, in principle, the shift supervisor made necessary decisions in accordance with the "Fukushima Dai-ni Nuclear Power Station Nuclear Operator Emergency Management Operation Plan." Exceptionally when conducting operations that required co-ordination with other units, or conducting operations which would have a large effect on plant behavior, the shift supervisor looked to the Dai-ni NPS ERC for suggestions/instructions, and the Dai-ni NPS ERC gave suggestions/instructions to the shift supervisor.

Even when the shift team was not looking for suggestions or instructions, the shift supervisor etc. continually reported the basic information necessary for reactor control, as it becomes available, to the Dai-ni NPS ERC Operation Team by his PHS mobile phone.

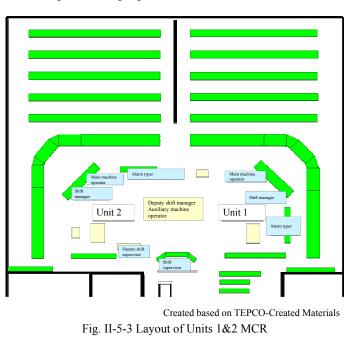
²⁸⁴ A shift team is comprised of a total of 10 members (one shift supervisor, one assistant shift supervisor, two senior operators, one assistant senior operator, two main equipment operators and three auxiliary equipment shift operators). Five such teams operate on shift the nuclear power facilities 24 hours a day.

(b) Actions in the Units 1 & 2 MCR

Directly after the earthquake occurred, the shift team in the Units 1 & 2 MCR was closely watching the annunciators up on the control panels in preparation for the reactor's automatic

scram (see Figure II-5-3), while securing their own safety.

At approximately 14:48 on March 11, the shift team confirmed on the displays of the control panels in the MCR that all control rods had been inserted into Unit 1 and Unit 2 and that the reactors had automatically scrammed. The shift supervisor reported this to the Operation Management Department Manager by his PHS mobile phone.



Subsequently, the shift team, upon instructions of the shift supervisor, began to control the reactor pressure by transporting the high-temperature and high-pressure steam in the reactor from the Main Steam Piping to the Main Condenser through the Turbine Bypass Valve, and returning the condensate back to the reactor via the Feedwater/Condensate Supply System²⁸⁵.

When the earthquake's shaking subsided, the shift supervisor contacted by his PHS mobile the shift team members that had been working in the R/B, T/B, etc., and told them to check their personnel and return to the MCR.

At approximately 14:48 on the same day, the power via the Tomioka power line 2L was suspended, due to damage to a disconnecting switch at the Shin-Fukushima Substation, but the power continued to be received via the two lines of the Tomioka power line 1L and Iwaido power line 2L.

²⁸⁵ At all units (Units 1 through 4) of the Fukushima Dai-ni NPS, the main condensers were available for reactor pressure control, because the main steam isolation valves were not closed at the earthquake. The situation is different from that of the Fukushima Dai-ichi NPS Units 1-3 where all external AC power sources were lost.

(c) Actions in the Units 3 & 4 MCR

Directly after the earthquake occurred, the shift team in the Units 3 & 4 MCR was closely watching the annunciators up on the control panels in preparation for the reactor's automatic

scram (see Figure II-5-4), while securing their own safety.

At approximately 14:48 on March 11, the shift team confirmed on the displays of the control panels that all control rods had been inserted into Unit 3 and Unit 4 and that the reactors had automatically scrammed. The shift supervisor reported this to the Operation Management Department Manager by his PHS mobile phone.

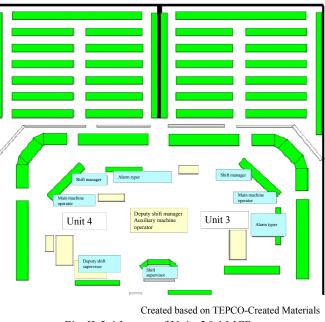


Fig. II-5-4 Layout of Units 3&4 MCR

Subsequently, the shift team, upon

instructions of the shift supervisor, began to control the reactor pressure by transporting the high-temperature and high-pressure steam in the reactor from the Main Steam Piping to the Main Condenser through the Turbine Bypass Valve, and returning the condensate back to the reactor via the Feedwater/Condensate Supply System²⁸⁶.

When the earthquake's shaking subsided, the shift supervisor told, using the paging etc. his shift team members on patrol etc. in the buildings to check their personnel and return to the MCR.

At approximately 14:48 on the same day, the power via the Tomioka power line 2L was suspended, as with Units 1 and 2, due to damage to a disconnecting switch at the Shin-Fukushima Substation, but the power continued to be received via the two transmission power lines of the Tomioka power line 1L and Iwaido power line 2L.

²⁸⁶ See Footnote 285.

(5) Response after the arrival of tsunami on March 11 (after approximately 15:22 on March 11)

a. Actions at the Dai-ni NPS ERC

(a) Power cut and recovery at the Emergency Response Office

Tsunamis hit the Fukushima Dai-ni NPS intermittently since approximately 15:22 on March 11.

The tsunami that hit the Fukushima Dai-ni NPS caused a concentrated run-up on the road running east to west on the south side of Unit 1, and reached the first floor of the Seismic Isolation Building. This led to the loss of the function of the power distribution panel installed in the power supply room on the first floor of the Seismic Isolation Building, and consequently the power was cut in the Emergency Response Office, the room lighting went out, and communication with the TEPCO ERC etc. through the television conference system was lost.

Site Superintendent Masuda instructed the Dai-ni NPS ERC Recovery Team to urgently restore power supply to the Emergency Response Office. The Dai-ni NPS ERC Recovery Team, with the assistance of a contractor, laid a cable from the power distribution panel installed in the first underground floor of the Administration Building to the lighting power distribution panel (100V) next to the Emergency Response Office, and between about 18:00 and 19:00 on the same day, restored power supply to the Emergency Response Office. The communication with the TEPCO ERC through the television conference system was thus restored.

In the meantime, since the fixed telephone line was in service during the power cut, the Dai-ni NPS ERC kept contact with the TEPCO ERC using the fixed-line telephones while the television conference system was unavailable.

(b) Notification of the occurrence of a specific event (reactor coolant leakage) at Unit 1 pursuant to the provisions of Article 10, Paragraph 1 of the Act on Special Measures Concerning Nuclear Emergency Preparedness

At approximately 17:35 on March 11, the Operation Management Department Manager received a report from the shift supervisor in the Units 1 & 2 MCR that "a 'high D/W pressure' warning was actuated at Unit 1, and a 'Main Steam Isolation Valve (MSIV) low reactor water level (L-2)' had been recorded at 15:37 upon checking the alarm typer."

The Operation Management Department Manager understood that the possibility of reactor coolant leakage in the D/W could not be denied, since an "MSIV low reactor water level (L-2)" signal was being actuated in addition to the "high D/W pressure" signal, even though he did not confirm on the reactor water level indicator that the reactor water level had decreased to L-2²⁸⁷. He therefore believed it desirable to issue a notification of a specific event (reactor coolant leakage) pursuant to the provisions of Article10 Paragraph 1 of the Act on Special Measures Concerning Nuclear Emergency Preparedness (hereafter the "Nuclear Emergency Preparedness Act"), and advised as such to Site Superintendent Masuda.

Upon receipt of this, Site Superintendent Masuda instructed the Dai-ni NPS ERC Communication Team to issue the notification pursuant to Article 10 Paragraph 1 of the Nuclear Emergency Preparedness Act. At approximately 17:50 on the same day, the notification was sent to the relevant authorities.

Subsequently, the Dai-ni NPS ERC adjudged by approximately 18:33 on the same day that the reactor coolant had not leaked, by confirming on the CAMS that the radiation level had not been rising, and notified the relevant authorities accordingly.

(c) Notification of the occurrence of a specific event pursuant to the Provisions of Article 10 Paragraph 1 of the Nuclear Emergency Preparedness Act (Loss of heat removal function) (Unit 1, Unit 2 and Unit 4)

Directly after the tsunami, the Dai-ni NPS ERC received reports from the shift supervisors in the Units 1 & 2 MCR and Units 3 & 4 MCR that the RHRs on Units 1, 2 and 4 were unable to activate due to the effects of the tsunami, and in response the Dai-ni NPS ERC reviewed the

²⁸⁷ When the reactor water level lowers to L-2 (on Unit 1, meaning the level of -966mm on the reactor water level indicator (wide range)), that information is communicated to the logic circuit, and the current that flows in that logic circuit is cut. The system is set up so that, when the logic circuit current is lost, a solenoid coil (an electromagnetic relay) mounted on the current controller is de-energized, the coil terminal contacts the terminal of a circuit which signals a process computer to type an MSIV low reactor water level (L-2) signal, and the "MSIV low reactor water level (L-2)" is recorded on the alarm typer.

This logic circuit works by the plant vital power source, but when the M/C (1C) suffered water damage from the tsunami, the plant vital power supply A, downstream from it, was lost. The current was supposed to be lost when the reactor water level lowered to L-2, but it was lost when the tsunami waves killed the plant-vital power source A. It can be thought that this led the solenoid coil terminal to contact the logic circuit terminal which signaled the computer to type the "MSIV low reactor water level (L-2)" on the alarm typer, before the reactor water level actually lowered to L-2 (see Attachments II-5-12).

situations of the RHRs of Unit 1, Unit 2 and Unit 4. At this time, the Hx/B damage had not actually been confirmed on-site, but as a result of discussion, Site Superintendent Masuda believed that it would not be possible to immediately restore the RHRs, considering that the status indicator lamps of the emergency seawater pumps of Unit 1, Unit 2 and Unit 4 had been out on the control panels, and also in consideration of the scale of the tsunami and other factors. He adjudged that these circumstances constituted a specific event (loss of heat removal function) pursuant to the provisions of Article 10, Paragraph 1 of the Nuclear Emergency Preparedness Act, and at approximately 18:49 on March 11, he notified this to the relevant authorities.

(d) Checks of the damage in the buildings

After the tsunami, Site Superintendent Masuda did not forthwith direct his team to check the damage of the power supply panels, various equipment, etc. of the R/Bs, T/Bs, and Hx/Bs, etc., because of frequent aftershocks and risk of another tsunami hitting, although he had been aware of the need to check the damage.

A while later, Site Superintendent Masuda instructed the Dai-ni NPS ERC Recovery Team at approximately 20:00 on March 11 to check the damage of the R/Bs and T/Bs first, believing that, in view of a risk to human life upon another tsunami, the R/Bs and the T/Bs of the main building construction area would be safer than the Hx/Bs in the seaward area.

Upon this instruction, the electrical equipment group of the Dai-ni NPS ERC Recovery Team formed three patrol teams for checking inside the R/B, inside the T/B and inside the Hx/B, respectively, with the support of contractors.

From after around 20:00 on the same day, the patrol teams to check inside the R/B and T/B departed first to check the damage in those buildings. As a result, it gradually became clear that, regarding Unit 1, the room on the second underground floor of the R/B annex, where the Emergency DG had been installed, had been inundated, that the M/C (1C) and P/C (1C-1) installed on the first underground floor of the R/B annex had been flooded, and other status.

After around 22:00 on the same day, upon instruction of Site Superintendent Masuda the Hx/B patrol team checked the damage inside the Hx/B. Those at the Dai-ni NPS ERC were worried that another tsunami might hit while the patrol team was on patrol inside the Hx/B.

Therefore, while they watched the direction to the sea with the monitors in the Dai-ni NPS ERC, they made arrangements so that the patrol team on-site maintained the PHS mobile phone communication for any time contact with the members of the Dai-ni NPS ERC Recovery Team.

With the progress of such patrols for checking the damage, it became clear that the first underground floors of the Hx/B of each unit had been flooded, and that the first floors also had had inundation marks exceeding the height of the P/C^{288} . Whereas, on the southern part in the Unit 3 Hx/B, it became clear that water entry had been only to the extent of the flooring of the first floor being slightly wet.

The results of these patrol checks were continually reported to the Dai-ni NPS ERC by PHS mobile phones by the patrol team that had made for the checks, and were shared at the Dai-ni NPS ERC by writing up the damage on a whiteboard by the Recovery Team.

b. Actions in each MCR directly after the arrival of tsunami

(a) Actions in the Units 1 & 2 MCR

At Unit 1, due to the effects of the tsunami, the Emergency DGs²⁸⁹ (1A, 1B, and 1H) installed on the second underground floor of the R/B annex, and the Emergency M/Cs (1C and 1H) installed on the first underground floor of the R/B annex suffered water damage, in addition to other facilities in the Hx/B in the seaward area. At Unit 1, the external power was being received through Tomioka power line 1L and Iwaido power line 2L. However, at approximately 15:37 on March 11, the AC power A was lost when the Emergency M/C (1C) suffered water damage due to the tsunami.

At Unit 2, too, the Hx/B was inundated by the tsunami, and all Emergency DGs (2A, 2B, and 2H) became unable to activate²⁹⁰ due to water damage to the seawater pumps.

In the Units 1 & 2 MCR, the alarms were echoing on the control panels, and the status indicator lamps showing the operation status of the RHRC pumps, the RHRS pumps, the

²⁸⁸ The P/Cs are approximately 2,300 mm tall.

²⁸⁹ Emergency DGs for Unit 1 (1A, 1B, and 1H) were automatically activated at approximately 15:34 on March 11. But the bodies of Emergency DGs suffered water damage due to the effects of the tsunami, and they shut down directly afterward.

²⁹⁰ The Unit 2 Emergency DG (2H) was automatically activated at approximately 15:34 on March 11, and each of 2A and 2B was automatically activated at 15:41 on the same day. But due to the effects of the tsunami they shut down directly afterward.

EECW pumps, etc. went out one after another. The shift supervisor got recognized that, in this situation, the Hx/Bs had been inundated by the tsunami, and that the Unit 1 and Unit 2 RHR systems could no longer be activated.

In parallel, the shift team manually closed the MSIV, at approximately 15:34 on the same day on Unit 2 and at approximately 15:36 on the same day on Unit 1, in accordance with the provisions of the "Abnormal Operating Procedures (Event base)" (AOP)²⁹¹, as the station boiler had suffered water damage and shut down due to the effects of the tsunami.

The shift supervisor adjudged that the situation would constitute a specific event (loss of heat removal function) pursuant to the provisions of Article 10 Paragraph 1 of the Nuclear Emergency Preparedness Act, since the RHR could not activate and the Main Condenser was unavailable by closing the MSIV. Along with confirming as such with the shift supervisor in the Units 3 & 4 MCR, he reported this to the Dai-ni NPS ERC as mentioned in a. (c) above.

Later, the shift supervisor received via a hotline contact from the Central Load Dispatching Office at the TEPCO Head Office, notifying that power supply via Iwaido power line 2L would be suspended because a lightning arrester within the Shin-Fukushima Substation had been damaged. The shift supervisor relayed this information to the Units 3 & 4 MCR and the Dai-ni NPS ERC Operation Team. Thus, at approximately 15:50 on March 11, Iwaido power line 2L power was shut down. Thereafter, provision of external power was only through Tomioka power line 1L.

(b) Actions in the Units 3 & 4 MCR

At Unit 3 the Emergency DG (3A) became unable to activate²⁹², because part of the Hx/B in the seaward area was inundated and the emergency seawater pumps suffered water damage, due to the effects of the tsunami.

The Hx/B of Unit 4 was also inundated by the tsunami, and two Emergency DGs (4A and 4B) became unable to activate²⁹³, due to water damage to the seawater pumps or power supply

²⁹¹ According to the AOP, the MSIV is to be closed, when the station boiler cannot be used.

²⁹² The Unit 3 Emergency DGs (3A, 3B, and 3H) were activated at approximately 15:35 on March 11. But, due to the effects of the tsunami, 3A shut down directly afterward.

²⁹³ The Unit 4 Emergency DGs (4A, 4B, and 4H) were activated at approximately 15:34 on March 11. But, due to the effects of the tsunami, 4A and 4B shut down directly afterward.

panels.

In the Units 3 & 4 MCR, the alarms were echoing on the control panels, the status indicator lamps showing the operation status of the RHRC pumps, the RHRS pumps, the EECW pumps, etc. went out one after another, and the shift supervisor got recognized that the Hx/Bs had been inundated.

The shift supervisor checked the operation status of the Unit 3 and Unit 4 emergency seawater pumps on the control panels and, knowing that only the status indication lamp of Unit 3 RHR Train B pump was on, adjudged that the RHR Train B had escaped water damage and could be activated.

The shift supervisor inferred that the reactor could be cooled stably, if the RHR was operated in SHC mode, and that it could be brought to the cold shutdown²⁹⁴. To that end, it was necessary to depressurize the reactor by opening the SRV, in order to maintain the reactor pressure below about 076 MPa gage where the RHR system could be operated in SHC mode. When repeating depressurization operation using the SRV, it was evident that the S/C water temperature and S/C pressure would increase, because the high-temperature and high-pressure steam in the reactor would be transferred to the S/C through piping. Therefore, the shift supervisor understood the necessity to cool the S/C in parallel with reactor depressurization using the SRV. Upon his instruction, the shift team activated the RHR Train B in S/C cooling mode approximately at 15:36 on March 11.

Similarly on Unit 4, the RHR was attempted to manually activate in S/C cooling mode, but it shut down directly afterward, and never could be re-activated.

As the station boiler shut down due to the effects of the tsunami, the shift team manually closed the MSIVs, in accordance with the provisions of the AOP, at approximately 15:36 on March 11 on Unit 4, and at approximately 15:37 on the same day on Unit 3.

Meanwhile, the shift supervisor checked with the Dai-ni NPS ERC at what point he should shut down the Unit 3 and Unit 4 Emergency DGs (3B, 3H, and 4H), which had automatically activated at the tsunami and had continued to operate thereafter. The Dai-ni NPS ERC was

²⁹⁴ According to the Fukushima Dai-ni NPS Unit 3 Unit Operating Procedures, the RHR should be operated in the SHC mode, as the procedure to bring the reactor to cold shutdown. The RHR in the SHC mode cools the reactor by releasing the decay heat of the core and the retained heat of the reactor pressure vessel etc. to the ultimate heat sink (the sea).

concerned about a risk that re-activation of Emergency DGs might not be possible, once the activated Emergency DGs had been shut down and should the provision of external power also be shut down, even though there was no specific need for the Emergency DGs while the external power was secured. So Dai-ni NPS ERC instructed the shift supervisor to continue running these Emergency DGs with no load.

A while later, at approximately 15:50 on March 11, power supply through Iwaido power line 2L to Unit 3 and Unit 4 stopped, as with Unit 1 and Unit 2. Thereafter, provision of external power was only through Tomioka power line 1L.

c. Reactor water injection at Units 1 and 2

(a) Attitude of the shift team concerning reactor water injection

As outlined in b. (a) above, the shift team manually closed the MSIVs of Unit 1 and Unit 2, and isolated the reactors. Since the RHR system could not be activated due to the tsunami, water injection into the reactor had to be maintained by some other means for both Unit 1 and Unit 2 to prevent the fuel becoming uncovered, until the RHR system could be restored. Therefore, the shift team manually activated the RCIC of Unit 1 at approximately 15:36 on March 11, and that of Unit 2 at approximately 15:43 on the same day, in accordance with the provisions of the "Emergency Operating Procedures (symptom-base)" (EOP).

However, for Unit 1 and Unit 2, RCIC was the only high pressure means left available for water injection into the reactors. If the RCIC operation should become unavailable due to a contingency, there was no option other than to continue water injection into the reactors by a low pressure means in order to continue water injection without a break, by lowering the reactor pressure. If the RCIC operation became unavailable due to a failure, natural disaster or other contingency while the reactor pressure remained high, it would become unavoidable to interrupt water injection while depressurizing the reactor to switch over to the next, low pressure water injection means. Therefore, the shift supervisor believed it necessary to depressurize the reactor to a level where the next, low pressure water injection means became operable, using the SRV while the RCIC was in operation.

For this reason the shift supervisor decided to take the following procedure: to continue

injecting water into Unit 1 and Unit 2 using the RCIC²⁹⁵ while the reactors were at high pressure; to repeatedly utilize the SRV for reactor depressurization while the RCIC was operating; to switch over to the other, alternative low pressure water-injection means upon reactor depressurization before the RCIC stopped automatically; and to wait for the RHR to be restored, while continuing water injection to the reactor.

The shift supervisor took a further choice of water injection into the reactors for both Unit 1 and Unit 2 from the MUWC via the RHR^{296,297}, as the next means of water injection after the RCIC. This option was formulated as part of the accident management measures. The shift supervisor relayed this choice to the Dai-ni NPS ERC Operation Team.

(b) Depressurization and S/C monitoring

In depressurizing the reactor using the SRV, the shift supervisor instructed the shift team to operate in accordance with the provisions of Article 37 Paragraph 1 Table 37-1 etc. of the "Fukushima Dai-ni Nuclear Power Station Reactor Facilities Operational Safety Program" (hereafter the "Operational Safety Program")²⁹⁸, which prescribed the reactor coolant temperature change rate of 55°C/h or less, as the limits for operation.

The shift supervisor was aware that, for both Unit 1 and Unit 2, the increase of the S/C water temperature and S/C pressure could not be avoided, if the opening procedure of the SRV was repeated as described in (a) above, while the RHR was not functional. The shift supervisor was concerned about a risk that, if the S/C water temperature and S/C pressure continued to increase, the pressure suppression capability of the S/C would eventually be lost, and the reactor would

²⁹⁵ The allowable operation range of the RCIC is approximately 0.34 to approximately 9.22 MPa gage.

²⁹⁶ The discharge pressure of the condensate water transfer pumps is approximately 1 MPa gage. However, due to friction with the piping etc, the pressure gradually lowers, and when it reaches the reactor pressure vessel it is believed to have decreased to approximately 0.7 MPa gage.

²⁹⁷ See (2) b. (d) ii. above for the water injection line into the reactor from the MUWC via the RHR. Other possible lines for injection water to maintain the reactor water level include those of the fire protection system, control rod drive mechanism, standby liquid control system or feedwater system. These means were limited to only short-term operation because the cooling water depleted.

²⁹⁸ The Unit 1 AOP clarifies in a boxed article that the operator should maintain "the reactor coolant temperature change rate not higher than 55°C /h" in depressurizing the reactor by the use of SRVs when the MSIV fails to open. The Unit 1 EOP also specifies "the reactor coolant temperature change rate of 55°C/h or less is required in order to maintain the retained water volume, to avoid excessive thermal shocks to the RPV, and to limit additional discharge of radioactive materials due to rapid depressurization," when depressurizing the reactor by the SRVs.

The AOP and EOP for Unit 2, Unit 3 and Unit 4 have similar provisions.

not be possible to be sufficiently depressurized upon opening the SRVs, and consequently, the means of water injection into the reactors would not be able to be switched over to water injection via the MUWC. Therefore, the shift team believed that reactor depressurization by the SRV and the switchover of the water injection means to the MUWC must be conducted as necessary, before the S/C pressure suppression capability was lost. The shift team continually watched the S/C water temperature indicators and S/C pressure indicators for ascertaining the S/C conditions.

In parallel, two information-liaison personnel of the Dai-ni NPS ERC Operation Team dispatched to the Units 1 & 2 MCR periodically reported plant parameters including the S/C water temperature and S/C pressure to the Dai-ni NPS ERC Operation Team. Thus, Unit 1 and Unit 2 S/C water temperature and S/C pressure and other data could be shared at the Dai-ni NPS ERC, thus a system being arranged for both the Dai-ni NPS ERC and the shift team to watch the conditions.

(c) Switchover of RCIC water source

The Unit 2 S/C water level was on an increasing trend due to repeated depressurization of the reactor by opening the SRV, since the shift team had closed the MSIV after the tsunami.

At approximately 15:52 on March 11, a "high S/C water level" signal was actuated²⁹⁹ in the Units 1 & 2 MCR, notifying that the Unit 2 S/C water level had reached +51mm. Noticing the "high S/C water level" signal, the shift team reported to the shift supervisor that they would switch over the RCIC water source from the CST to the S/C, in accordance with the provisions of the EOP.

The shift supervisor was concerned about a risk that the S/C water temperature and S/C pressure could be further increased and its depressurization capability could be jeopardized if the SRV were repeatedly opened/closed and in addition the RCIC were operated with the S/C as its water source, while the RHR could not be used due to the effects of the tsunami and the S/C could not be cooled.

However, the shift supervisor understood that, as long as the EOP stipulated to switch over the RCIC water source from the CST to the S/C when a "high S/C water level" signal was

²⁹⁹ At Unit 2, when the S/C water level increases by +5cm, a "high S/C water level" signal is actuated.

actuated, the RCIC water source should be switched over even if the RHR was not operable. Therefore, in accordance with the provisions of the EOP, at approximately 19:44 on March 11, he conducted the switchover operation for the Unit 2 RCIC water source from the CST to the S/C. The shift team continued watching the S/C conditions through its water temperature and pressure, so that the water injection means could be switched over to an alternative one to follow before the S/C depressurization capability was lost.

In the meantime, the shift team continued to closely watch the S/C water level, anticipating that, similarly to Unit 2, the Unit 1 S/C water level would also continue to rise and that a "high S/C water level" signal would be actuated. At approximately 21:50 on March 11, the shift team confirmed the "high S/C water level" signal notifying that the S/C water level had exceeded +70cm³⁰⁰, and reported to the shift supervisor that they would switch over the RCIC water source from the CST to the S/C for Unit 1 as well.

Upon receiving this report, the shift supervisor conducted similar RCIC water source switchover operation for Unit 1 from approximately 21:53 to approximately 21:56 on March 11, as he had done with Unit 2, because the RCIC water source for Unit 2 had already been switched over from the CST to the S/C in accordance with the provisions of the EOP even though the RHR was unable to be used. The shift team continued watching the S/C conditions through its water temperature and pressure, so that the water injection means could be switched over to an alternative one to follow before the S/C depressurization capability was lost.

(d) Changeover from high pressure water injection to low pressure water injection

i. Conditions at Unit 1

At the Fukushima Dai-ni NPS, the external power was received only through a single line of the Tomioka power line 1L even though it was continuing. Moreover, even the power from the Tomioka power line 1L was unstable, creating instances of momentary power cuts in the lighting in the Units 1 & 2 MCR, which was receiving power from the Tomioka power line 1L.

The shift supervisor decided to set up a water injection line from the MUWC while the RCIC was still in operation and confirm that the line would actually be available to perform reactor water injection using the MUWC, in order to avoid an unanticipated situation where the

³⁰⁰ At Unit 1, when the S/C water level increases by +70cm, a "high S/C water level" signal is actuated.

MUWC might fail to inject water due to some cause or unexpected time might be necessary for MUWC startup when switching over from the RCIC to MUWC for water injection into the reactor.

Normally, when injecting water into the reactors from the MUWC through the RHR, it is possible to do so remotely in the Units 1 & 2 MCR, by manually opening the MUWC-RHR connection valve³⁰¹ installed on the connection piping between the MUWC and the RHR Train A, and the RHR injection valve. However, because the AC power Line A to Unit 1 had been lost due to the effects of the tsunami, neither of the MUWC-RHR connection valve and RHR injection valve could be operated remotely in the Units 1 & 2 MCR.

At that point, the shift supervisor, in conducting water injection into the reactor using the MUWC, adjudged that it was necessary to conduct reactor water injection through the RHR Train B, the power supply to which had not been lost, by operating the RHR injection valve remotely from the Units 1 & 2 MCR for flow control etc.

In order to set up a water injection line to the reactors from the MUWC through the RHR Train B, it was necessary to manually open two decontamination line stop valves³⁰² of the RHR water injection line. At approximately 22:09 on March 11, two shift team members headed for the third floor of the R/B to open the RHR water injection line decontamination line stop valves along with radiation safety staff. At approximately 22:36 on the same day, the two shift team members manually opened the RHR water injection line decontamination line stop valves, and reported this to the shift supervisor. In response, at approximately 22:41 on the same day, the shift supervisor checked the RHR Train B injection valve opening/closing actions, and confirmed that the valve action was satisfactory.

When the reactor pressure lowered to less than 1 MPa gage, the shift supervisor thought it necessary to confirm for certain if reactor water injection using the MUWC was possible, and he instructed the shift team to conduct reactor water injection test run using the MUWC. At that point, the shift team attempted reactor water injection using the MUWC three times, at

³⁰¹ The connection valve between the MUWC and the RHR is a motor-operated valve. It was originally installed as a manually-operated valve connecting the MUWC and the RHR Train A. But as part of accident management means it was reinstalled as a motor-operated valve (See (2) b. (d) ii. above). It can be operated remotely from the Units 1&2 Main Control Room. It can be also manually operated if necessary.

³⁰² Unlike the MUWC-RHR connection valve, these valves had not been motorized, and were required to manually open at their locations.

approximately $23:24^{303}$ on March 11, at approximately $23:29^{304}$ on the same day, and at approximately $23:42^{305}$ on the same day, by opening the RHR Train B injection valves on the control panel. However, at the point when these water injection test runs were conducted, the water injection into the reactor was not possible, because the reactor pressure still exceeded the discharge pressure of the condensate water transfer pumps.

At approximately 23:58 on March 11, the shift team retried to open the RHR Train B injection valves, and could confirm water injection into the reactor³⁰⁶, as the displayed value of the reactor water level indicator showed an increasing trend. Furthermore, the shift team conducted checks on water injection in the same way using the MUWC twice until approximately 01:00 on March 12 and confirmed again that injecting water into the reactor was possible.

Around that time, the reactor pressure indicator displayed a value of approximately 0.65 MPa gage and the RCIC could continue injecting water. The shift supervisor decided to continue injecting water using the RCIC until the reactor pressure lowered and the RCIC was automatically isolated.

Around that time, the Unit 1 S/C water temperature continued to increase due to the repeated opening of SRV while the S/C could not be cooled by the RHR, and also due to continued operation of the RCIC with the S/C as its water source. The EOP prescribes the reactor pressure, as a function of the S/C water temperature, at which rapid depressurization should be conducted; when the reactor pressure exceeds the applicable predefined pressure, the SRV is to be opened manually for rapid depressurization.

At approximately 03:48 on March 12, with the reactor pressure at approximately 1 MPa gage, the S/C water temperature reached approximately 96°C, which constituted the condition of rapid depressurization as prescribed in the EOP. The shift team decided to conduct rapid depressurization using the SRV³⁰⁷, in accordance with the provisions of the EOP. Upon rapid depressurization using the SRV, large volumes of the coolant in the reactor pressure vessel

 $^{^{303}}$ The reactor pressure at that point in time was approximately 0.85 MPa gage.

 $^{^{304}}$ The reactor pressure at that point in time was approximately 0.80 MPa gage.

³⁰⁵ The reactor pressure at that point in time was approximately 0.71 MPa gage.

 $^{^{306}}$ The reactor pressure at that point in time was approximately 0.65 MPa gage.

³⁰⁷ As a result of the rapid depressurization, the reactor pressure at that point in time decreased to approximately 0.33 MPa gage.

would be transferred to the S/C as steam, and the reactor water level would decrease rapidly. At this time, the shift team were concerned that core damage might occur, if the water injection could not be switched over to the water injection by the MUWC in such a situation. In order to switch for certain to alternative water injection, the shift team began water injection using the MUWC while the RCIC was in operation, and upon confirming that water was actually being injected³⁰⁸, began rapid depressurization using the SRV, and continued this operation until approximately 04:56 on March 12.

At approximately 04:50 on the same day, while the reactor was being rapidly depressurized, the reactor pressure lowered to 0.34 MPa gage to automatically isolate the RCIC. The shift team manually closed the RCIC Steam Isolation Valve at approximately 04:58 on the same day, considering the RCIC turbine RPM would deviate from the lower limit of the operation range.

ii. Conditions at Unit 2

Unit 2 differed from Unit 1 in a condition that both lines of A and B of AC power systems were available. Even so, the shift supervisor decided to configure a water injection line from the MUWC while the RCIC system was still operational, and confirm that the line would actually be available to inject water into the reactor using the MUWC. This was in order to avoid a contingency where the MUWC failed to inject water due to some cause, when switching over from the RCIC to MUWC for injecting water into the reactor.

When the reactor pressure began to fall below approximately 0.7 MPa gage at around 21:25 pm on March 11, the shift team opened on the control panel, upon the instruction of the shift supervisor, the MUWC-RHR connection valve and the RHR Train A injection valve, and set up the line for water injection into the reactor from the MUWC system via the RHR Train A. Based on the values displayed on the flow level indicator, mounted on the piping connecting the MUWC and RHR, and the reactor water level indicator, the shift team confirmed that the MUWC was actually capable of injecting water into the reactor, and then closed the RHR Train A injection valve at around 21:26 pm on the same day. Between 21:31 and 21:32 of the same

³⁰⁸ According to the EOP, when conducting rapid depressurization, it is provided that "it is to be confirmed that one or more system capable of low-pressure water injection or an alternative water injection system is operating."

day, the shift team re-opened the RHR Train A injection valve and confirmed again that water was being injected into the reactor.

Around that time, however, the reactor pressure indicator was displaying a value of approximately 0.7 MPa gage and the RCIC system could inject water. The shift supervisor opted for continuing the injection of water through the RCIC until such time when the reactor pressure lowered and the RCIC was automatically isolated.

After repeatedly opening the SRV to control the reactor pressure, the reactor pressure lowered to approximately 0.36 MPa gage and approached the level to automatically isolate the RCIC (approx. 0.34 MPa gage). At approximately 04:50 on March 12, the shift team operated on the control panel the RHR injection valve to start water injection by the MUWC, before the RCIC stopped.

At approximately 04:53 on the same day, when the shift team was about to manually stop the RCIC because the turbine revolutions were approaching the lower limit of their operating range, the reactor pressure dropped to approximately 0.34 MPa gage causing the RCIC to stop automatically.

d. Reactor water injection at Units 3 and 4

(a) Shift team policy concerning reactor water injection

i. Policy concerning Unit 3

As outlined in b. (b) above, the shift team manually closed the MSIV of Unit 3, isolated the reactor and then approximately at 16:06 on March 11 manually started up the RCIC in accordance with EOP provisions. The shift supervisor, having ascertained that the train B of the RHR of Unit 3 could work³⁰⁹, decided to continue injecting water using the RCIC while the reactor was at high pressure, to depressurize the reactor gradually by repeated use of the SRV while the RCIC was in operation, to switch over to another low pressure water injection method, as in other units, upon the reactor being depressurized, before the RCIC stopped automatically, and to activate the RHR in the SHC mode.

In doing so, the shift supervisor decided to opt for the same water injection method to

³⁰⁹ The reactor must be depressurized down approximately to 0.76 MPa gage in order to activate the RHR in the SHC mode.

succeed the RCIC as that used in Units 1 and 2: the method of injecting water into the reactor from the MUWC via the RHR³¹⁰. He reported this plan to the Dai-ni NPS ERC Operation Team.

At Unit 3, an HPCS remained as an option which allowed water injection even at the conditions of high reactor pressure; however, the shift supervisor did not take this option of using the HPCS for water injection into the reactor, believing that it would be difficult to keep the reactor water level stable as the flow rate was exceedingly heavy as compared with that of the RCIC.

ii. Policy concerning Unit 4

As outlined in b. (b) above, the shift team manually closed the Unit 4 MSIV, isolated the reactor, and then, approximately at 15:54 on March 11, activated the RCIC manually in accordance with EOP provisions.

The Train A and Train B of the Unit 4RHR once activated approximately at 15:37 on the same day; however, became inoperable immediately afterward because the RHRS, RHRC and EECW pumps, etc. were submerged in water in the tsunami.

Under such circumstance, the shift supervisor was convinced that, until the RHR could be restored, it was imperative to maintain water injection into the reactor by an alternative means, and ensure that the fuel was not uncovered.

At Unit 4, the HPCS also remained operable, as with Unit 3, as a means of water injection at high reactor pressure conditions, in addition to the RCIC. However, the shift supervisor did not opt for the HPCS as an alternative means after the RCIC, believing that it would be difficult to keep the reactor water level stable as the flow rate was exceedingly heavy as compared with that of the RCIC. Instead, the shift supervisor took an option to use a low pressure water injection means by depressurizing the reactor.

The shift supervisor believed it necessary to depressurize the reactor by the SRVs, while the RCIC was running, to a level where an alternative low pressure water injection could work,

³¹⁰ See (2) b. (d) ii. above for the water injection line from the MUWC to the reactor via the RHR. Other possible lines for injecting water to maintain the reactor water level include those of the fire protection system, control rod drive mechanisms, standby liquid control systems, and feedwater systems. However these means were limited to only short-term operation because the cooling water depleted.

because the water injection might be interrupted over the depressurization period for switching to an alternative low pressure water injection means if the RCIC became inoperable by a big earthquake, tsunami or other contingent reason while the reactor pressure remained high.

The shift supervisor therefore took an option to continue injecting water using the RCIC while the reactor was at high pressure, and to gradually depressurize the reactor by repeatedly maneuvering the SRVs. Once the reactor was depressurized, his policy was to switch over to an alternative low pressure water injection means before the RCIC stopped automatically, and wait for the restoration of the RHR while ensuring continuous water injection.

The choice of the shift supervisor for the alternative means of water injection to succeed the RCIC was, as in Unit 3, the method of injecting water into the reactor from the MUWC³¹¹ via the RHR. He reported his choice to the Operation Team of the Dai-ni NPS ERC.

(b) Depressurization and S/C monitoring

The shift supervisor instructed the shift team to comply with the operational restrictions on the rate of temperature change of the reactor coolant (55° C/h or less), when depressurizing the reactor by the SRV, as provided in the operational safety programs³¹².

The shift supervisor had been aware that it would be impossible to avoid a rise in S/C pressure and S/C water temperature, if the Unit 4 SRV were repeatedly opened as the response policy described in (a) above while the RHR could not be functional. The shift supervisor was concerned about a risk that if the S/C water temperature and S/C pressure rose, the S/C pressure suppression capability would eventually be lost, and they would become unable to sufficiently depressurize the reactor, even with opening the SRV. Consequently it would become impossible to switch over to a water injection into the reactor using the MUWC. Accordingly, the shift team believed it necessary to depressurize the reactor before the S/C suppression capability was lost. They continually monitored the S/C water temperature gage and the S/C pressure indicator for grasping the S/C conditions.

³¹¹ See (2) b. (d) ii. above for the water injection line from the MUWC to the reactor via the RHR. Other possible lines for injecting water to maintain the reactor water level include those of the fire protection system, control rod drive mechanisms, standby liquid control systems, and feedwater systems. However these means were limited to only short-term operation because the cooling water depleted.

³¹² See Footnote 298.

Two information-liaison personnel dispatched to the Units 3 & 4 MCR from the Dai-ni NPS ERC Operation Team reported the plant parameters, including the S/C water temperature and S/C pressure, to the Dai-ni NPS ERC Operation Team on a regular basis. As a result, data for Units 3 and 4, including the S/C water temperature and S/C pressure, were shared by the whole Dai-ni NPS ERC.

(c) Switching the RCIC water source

After closing the MSIV following the tsunami arrival, Unit 4 was being depressurized by repeatedly opening the SRV, and the S/C water level was in the rising trend.

At approximately 15:51 on March 11, a "high S/C water level" signal was actuated³¹³ in the Units 3 & 4 MCR, indicating that the S/C water level in Unit 4 had reached +51mm. Noticing the "high S/C water level" signal, the shift team notified the shift supervisor of the step to take, i.e., switching of the RCIC water source from the CST to the S/C, in accordance with the EOP provisions.

The shift supervisor was concerned that operating the RCIC with the S/C as the water source, in addition to the repeated opening/closing of the SRV, would cause further increase of the S/C water temperature and S/C pressure and that the S/C pressure suppression capability might be lost, in conditions where the tsunami had rendered the RHR inoperable and the cooling of the S/C impossible.

But the shift supervisor believed that the RCIC water source should be nevertheless switched over as long as the EOP provided for the switching of the RCIC water source from the CST to the S/C once the "high S/C water level" signal was actuated, even if the RHR was not operating. As a result, the RCIC water source of Unit 4 was switched over from the CST to the S/C in accordance with the EOP provisions at approximately 18:13 on March 11.

The shift team was watching the S/C conditions of Unit 4 by continually monitoring the S/C pressure and S/C water temperature, as described in (b) above, because the Unit 4 SRV was repeatedly opened while the RHR could not be functional. The shift team continued to watch the S/C conditions with further carefulness, as the switching of the RCIC water source from the CST to the S/C would further increase the S/C pressure and S/C water temperature and increase

³¹³ At Unit 4, the "high S/C water level" signal is actuated when the S/C water level increases by +5cm.

the risk of losing the S/C pressure suppression capability.

The "high S/C water level" signal for Unit 3 was also actuated at approximately 16:12 on the same day, signaling that the S/C water level had reached +5.8 cm³¹⁴. The shift, having noticed the signal, notified the shift supervisor of the switching step of the RCIC water source from the CST to the S/C. Because the S/C had been continuously cooled using the RHR in the S/C cooling mode at Unit 3 from approximately 15:36 on March 11, the shift supervisor did not have the same concerns regarding the S/C water temperature and pressure as those held at Unit 4. At approximately 18:31 on March 11, following the same pattern as that at Unit 4, the shift team followed the EOP provisions and conducted the switchover operation of the Unit 3 RCIC water source from the CST to the S/C.

Since the earthquake the external power at the Fukushima Dai-ni NPS was only via Tomioka power line 1L, and even the power supplied by this line was unstable. Being particularly concerned about a possible SBO at Unit 4, as the emergency DGs (4A and 4B) had become inoperable, the shift supervisor instructed the shift team to consider beforehand how to respond if an SBO occurred.

Upon instruction the shift team consulted the items of the AOP pertaining to the SBO, and checked the operation procedures for an SBO. While checking the AOP, the shift team noticed a provision to the effect that, if the S/C water temperature exceeds 60°C, "the RCIC system water source should not be switched over to the S/P side, even if the S/P water level registers high." The shift team had not been aware of this provision up until that point; however they understood this provision to mean that if the S/C water temperature exceeded 60°C, the CST must be made the water source for the RCIC system so that the DC-operated RCIC should maintain its operability, even in an SBO, and should thereby be kept running³¹⁵.

As a result of discussion as to whether to apply the provision or not, the shift team concluded that the AOP provisions should be complied with, as long as the S/C water temperature had risen to approximately 70°C, although the situation at that time was not yet as serious as an SBO. This was based on the understanding that the AOP provision was for the purpose of

³¹⁴ The "high S/C water level" signal is actuated at Unit 3 when the S/C water level increases by +5cm.

³¹⁵ According to the AOP provisions "the temperature limit (the design water temperature for oil lubrication cooling of the RCIC operation) is 60°C when selecting the S/P as the RCIC water source."

maintaining the viability of the RCIC. The shift team undertook the RCIC water source switching operations at approximately 23:19 on March 11, and the RCIC water source switched over from the S/C to the CST.

Regarding Unit 3, Train B of the RHR system was being operated in the S/C cooling mode, and the S/C water temperature had not exceeded $60^{\circ}C^{316}$ while the RCIC was being operated between approximately 16:06 and 23:11 of March 11. Therefore, the shift team did not switch the RCIC water source from the S/C to the CST.

(d) Changeover from high pressure water injection to low pressure water injection

i. Conditions at Unit 3

At Unit 3 the external power continued to be available from Tomioka power line 1L after the tsunami and the emergency DGs (3B & 3H) were operational. As outlined in (a) i. above, the RHR Train B had not been affected by the tsunami and could be operated in S/C cooling mode.

The shift supervisor, in line with his initial policy, planned to continue injecting water into the reactor using the RCIC while the reactor was at high pressure, and once the reactor was depressurized, to inject water from the MUWC to the reactor via the RHR. The shift supervisor decided to set up a water injection line from the MUWC while the RCIC was still operational and to check the water injection capability, since he had been concerned that a contingency might cause the water injection to be interrupted when switching the water injection line from the RCIC to MUWC.

At around 22:53 on March 11 the reactor pressure lowered to below about 0.8 MPa gage and the shift supervisor therefore decided to perform checks on MUWC water injection. The MUWC-RHR connection valve and the RHR Train A injection valve were opened from the control panels. On this occasion, the shift team confirmed that the MUWC was capable of injecting water into the reactor, judging from the values displayed on the flow rate indicator mounted on the piping connecting the MUWC and RHR³¹⁷ and the reactor water level indicator, and then halted injecting water using the MUWC.

The reactor pressure continued to decline. As the RCIC turbine RPM was approaching the

³¹⁶ The highest S/C water temperature over this time was 54°C, recorded at approximately 23:00 on March 11.

³¹⁷ At this point the reactor pressure was approximately 0.75 MPa gage.

lower limit of its operating range, the RCIC was manually stopped at approximately 23:11 on March 11, and at approximately 23:15 on the same day water injection by the MUWC was initiated.

ii. Conditions at Unit 4

At Unit 4 the external power continued to be available from Tomioka power line 1L and the emergency DG (4H) had been activated at the tsunami. The emergency DG (4H) was dedicated to the HPCS, however, and in order to interconnect it with systems other than HPCS, work was required to lay a circuit breaker.

Moreover, in the same way as Units 1 and 2, the RHR at Unit 4 was not in an available condition due to the effects of the tsunami.

The shift supervisor, in line with his initial policy, planned to continue injecting water into the reactor using the RCIC while the reactor was at high pressure, to gradually depressurize the reactor, and to switch the water injection method from the RCIC to the MUWC. The shift supervisor decided to set up a water injection line from the MUWC while the RCIC was still operational and to check the water injection capability, as he had been concerned that the water injection might be interrupted when switching the water injection means from the RCIC to MUWC.

When the reactor pressure came down below about 0.8 MPa gage, the shift supervisor instructed the shift team to set up a line to confirm the capability of water injection from the MUWC to the reactor via the RHR Train A. The shift team opened, manually on the control panels, the MUWC-RHR connection valve at approximately 23:23 on March 11, and at approximately 23:33 on the same day the RHR Train B injection valve. The shift team confirmed the operability of the water injection by the MUWC based on the values displayed on the flow rate indicator, mounted on the piping connecting the MUWC and RHR, and the reactor water level indicator.

The reactor pressure continued to lower and at approximately 00:16 on March 12 the reactor pressure reached approximately 0.37 MPa gage, and the RCIC came to an automatic shutdown. At approximately the same time, the shift team began water injection into the reactor using the MUWC.

(6) The conditions on March 12 and responses

a. Work to restore the RHR

(a) Background

At the Fukushima Dai-ni NPS an external power continued to be received even after the tsunami had hit and therefore a means of water injection to the reactor could be secured. However, the RHR necessary for bringing down the reactors to cold shutdown were not in an operable condition, with the exception of the Unit 3Train B.

As noted in (5) b. (a) and (b) above, the MSIV were closed manually, because the in-house boilers had ceased to work at the arrival of tsunami. Under these conditions it became necessary to cool the S/C via the RHR in the S/C cooling mode, because the reactor decay heat was transferred to the S/C as high temperature steam via the SRVs.

However, the RHRs at Units 1, 2, and 4 could not be activated, and the S/C water temperature continued to rise³¹⁸ as the S/C remained unable to be cooled.

Moreover, the RHR was not required solely for cooling the S/C, it was also necessary for cooling the reactor in a stable manner and bringing it down to a cold shutdown condition.

For this reason, Site Superintendent Masuda issued instructions to promptly restore one of either Train A or Train B of each RHR for Units 1, 2, and 4. Upon instructions, the Recovery Team of the Dai-ni NPS ERC began from the evening of March 11 to work on ideas for RHR restoration.

(b) The damage to equipment related to the RHR system

In order to activate the RHR, it was necessary to activate at least one or more pump of each of the RHRC, RHRS and EECW.

To check the damage to the emergency sea water pumps for these systems, the Dai-ni NPS ERC Recovery Team believed it necessary to promptly check the inundation situation of the Hx/Bs. However, it was only at approximately 22:00 on March 11, when they could start to inspect, in the Hx/Bs, the emergency seawater pumps necessary for activating the RHR system,

³¹⁸ Furthermore, the RCIC had been operated with the S/C as their water source from 21:53 on March 11 at Unit 1, 19:44 onwards on the same day at Unit 2, and between approximately 18:13 and 23:19 of the same day at Unit 4. The S/C water temperature rise at each unit was being speeded up.

since they had had to start inspecting the accessible areas before the seaward area, worrying about another tsunami. Since predawn on March 12, finally the Recovery Team could start measuring insulation resistance of the motors of the RHRC pumps, RHRS pumps and EECW pumps. The results of the measurements were displayed on a white board in the Dai-ni NPS ERC for screening out the emergency seawater pumps which could be used. The team proceeded with the policy to clean the motors with no insulation resistance with fresh water and in parallel to procure substitute motors.

By the morning of the same day the details of the extent of the damage of each unit were known, and taking these into account, the Dai-ni NPS ERC Recovery Team discussed which Train, either A or B of the RHR to restore in each of Units 1, 2, and 4³¹⁹.

With regard to Unit 1, the Dai-ni NPS ERC Recovery Team decided to restore the RHR Train B which was still receiving AC power from Train B, because the RHR Train A was not operational due to a loss of AC power due to the effects of the tsunami. In order to restore the RHR Train B for Unit 1, it was necessary to replace the motors for the RHRC pumps (1B and 1D) as well as the EECW pump (1B).

The RHR Train B was selected for restoration as an easier option for Unit 2: To restore the RHR Train A, it was necessary to replace the motors for the RHRS pumps (2A and 2C) and the EECW pump (2A); conversely it was not necessary to replace the motors for restoring of the RHR Train B.

The RHR Train B was selected for restoration as an easier option for Unit 4: To restore the RHR Train A, it was necessary to replace the motors for the RHRC pumps (4A and 4C), the RHRS pumps (4A and 4C), and the EECW pump (4A), conversely it was necessary to replace the motors only for the RHRC pumps (4B and 4D) and the RHRS pump (4B) to restore the RHR Train B.

In order to restore the RHR, it was also necessary to lay a makeshift cable to each of the pumps for power interchange, since the P/Cs for supplying power to the emergency sea water pumps installed in the first floor of the Hx/B of each unit had all lost function due to flooding, with the exception of the RHR Train B of Unit 3.

³¹⁹ The RHR Train B was operational at Unit 3. The urgency to recover the RHR was therefore low at Unit 3 as compared with that of other units.

(c) Arranging materials and equipment for restoration

In order to restore the RHR of each unit, it was necessary to replace the motors for some of the emergency sea water pumps, and restore power supply to each of the emergency sea water pumps at the same time, as noted in (b) above.

After approximately 22:00 on March 11, the Dai-ni NPS ERC Recovery Team requested the TEPCO ERC to arrange cables that allowed interconnection of power supply for each emergency sea water pump from appropriate locations, where power was available, in the Fukushima Dai-ni NPS compound.

On the morning of March 12, the Recovery Team of the Dai-ni NPS ERC received an offer of assistance from the Kashiwazaki-Kariwa Nuclear Power Station (hereinafter, "Kashiwazaki-Kariwa NPS"). In response, they placed a request for the sourcing of motors for Unit 1 RHRC pumps (1B and 1D). At approximately 11:24 on March 12 the Dai-ni NPS ERC Recovery Team received notification from the Kashiwazaki-Kariwa NPS to the effect that two motors that would act as a substitute for the RHRC pump of Unit 1 had been sourced from the Mie Works of a contractor. They requested that these pumps be delivered by helicopter.

The Dai-ni NPS ERC Recovery Team then placed another request with the Kashiwazaki-Kariwa NPS for the sourcing of a motor for Unit 1 EEWC pump (1B) and two motors for Unit 4 RHRC pumps (4B and 4D).

(d) Restoring the RHR system: debris and wreckage removal operations

In laying a makeshift cable to enable power interconnection for the emergency sea water pumps, it was necessary to lay the cable along the access road to the coast from the RW/Bs and in the coastal area where the Hx/Bs were located, as noted in (e) below.

However, debris and wreckage including vehicles that had been washed away by the tsunami were littered throughout these areas, and it was necessary to first undertake removing debris and wreckage.

For this reason, the Civil Engineering Group of the Dai-ni NPS ERC Recovery Team, having obtained the support of a contractor, began debris and wreckage removal operations at approximately 22:00 on March 11. The Civil Engineering Group of the Dai-ni NPS ERC Recovery Team utilized the heavy machinery owned by the contractor to carry out the removal

operations, and most of the work was complete by the morning of March 13, the date when the substitute motors for the emergency sea water pumps and cables were to arrive.

(e) Power interconnection for the Unit 2 RHRC pumps

To interconnect the power for the emergency sea water pumps of Unit 1, 2 and 4, the Dai-ni NPS ERC Recovery Team decided to proceed with a policy to lay makeshift cables from one of the power distribution panels within the Fukushima Dai-ni NPS compound, and to directly connect with each of the emergency seawater pumps. The Dai-Ni NPS ERC Recovery Team decided to prioritize the restoration of the RHR system for Unit 2 as it had shown the sharpest increase in S/C pressure, and deliberated on the routes to lay the makeshift cables for the Unit 2 RHRC pump (2B), and RHRS pump (2B).

The Dai-ni NPS ERC Recovery Team decided, in consideration of working environment and working time needed, to lay a makeshift cable from the P/C (1WB-1) which had been located relatively close to the north entrance/exit in floor 1 of the RW/B as located on the west side of the Unit 1 R/B, to the Unit 2 Hx/B RHRC pump (2B), via the wide road that ran east-west along the south side of the Unit 1 R/B.

At 05:04 on March 12, a Japan Self-Defense Forces helicopter arrived, transporting low voltage cables sourced from the TEPCO Tsuchiura Materials Center.

The low voltage cable delivered at that time was about 900 m long, close to the exact length required for laying between the RW/B and the Unit 2 Hx/B. The Dai-ni NPS ERC Recovery Team decided to conduct the laying work³²⁰, using this low voltage cable. The Dai-ni NPS ERC Recovery Team then began the work of laying the cable in an about 40 member arrangement including about 30 supplied by the contractor, and by midday of March 12, the laying work was completed with the direct connection of the low voltage cable to the Unit 2 RHRC pump (2B).

b. The S/C water temperature increase at Units 1, 2, and 4

As noted in (5) c. (b) and (5) d. (b) above, the Dai-ni NPS ERC had a sequential understanding of the plant parameters at Units 1 through 4, based on reports from information

³²⁰ Around this time, the civil engineering group of the Dai-ni NPS ERC Recovery Team was carrying out removal operations of debris and wreckage in coastal areas.

liaison personnel dispatched to each MCR.

The S/C water temperature was steadily increasing for Units 1, 2 and 4 where the RHRs were unable to activate³²¹. Site Superintendent Masuda was aware, ever since it had been ascertained that the RHR were unable to activate after the tsunami, that the S/C water temperature would eventually exceed 100°C.

As anticipated, the S/C water temperatures exceeded 100°C at approximately 05:00 on March 12 at Unit 1, approximately 05:30 at Unit 2 and just after approximately 06:00 at Unit 4, respectively.

The shift supervisor of Units 1 and 2 had anticipated that the S/C water temperature would eventually exceed 100°C due to the fact that, despite the RHR unable to activate from the time the tsunami had hit, reactor depressurization operations had been repeated using the SRVs, and in addition the RCIC had been continuously operated with the S/C as its water source. The shift supervisor of Units 1 and 2 notified the Operational Management Department Manager and shift supervisor of Units 3 and 4 to the effect that the S/C water temperature at Units 1 and 2 had exceeded 100°C, informing them that this corresponded to a specific event (loss of pressure suppression function) falling under paragraph 1, article 15 of the Nuclear Emergency Preparedness Act. The Operational Management Department Manager articulated this via a television-conference system, and the information was shared internally by the TEPCO ERC and the Dai-ni NPS ERC.

Further, Site Superintendent Masuda judged that a specific event (loss of pressure suppression function) had occurred, at approximately 05:22 on March 12 at Unit 1 and approximately 05:32 on March 12 at Unit 2, pursuant to paragraph 1, article 15 of the Nuclear Emergency Preparedness Act, and reported this to competent authorities at approximately 05:47 on the same day.

³²¹ The S/C water temperature of Unit 1 was approximately 18°C immediately prior to the earthquake; subsequently however, it continued to rise and reached about 50°C by approximately 18:00 on March 11, about 66°C by approximately 21:00 on the same day and about 84°C by midnight on March 12.

The S/C water temperature of Unit 2 was approximately 20°C immediately prior to the earthquake; subsequently however, it continued to rise and reached about 44°C by approximately 18:00 on March 11, about 64°C by approximately 21:00 on the same day and about 78°C by midnight on March 12.

The S/C water temperature of Unit 4 was approximately 18°C immediately prior to the earthquake; subsequently however, it continued to rise and reached about 42°C by approximately 18:00 on March , about 58°C by approximately 21:00 on the same day and about 75°C by midnight on March 12.

At approximately 06:07 on March 12 the Dai-ni NPS ERC received another report to the effect that the S/C water temperature at Unit 4 had also reached 100°C. Having received this information, Site Superintendent Masuda judged that at Unit 4 also a specific event (loss of pressure suppression function) had occurred at the above time and date pursuant to paragraph 1, article 15 of the Nuclear Emergency Preparedness Act and reported this to competent authorities at approximately 06:17 on the same day.

The fact that the S/C water temperature at Units 1, 2 and 4 exceeded 100°C did not lead Site Superintendent Masuda to believe that the S/C would break in the short term. But he was concerned that the S/C pressure suppression capability would be damaged, and that if reactor pressure increased it would no longer be possible to depressurize the reactor using the SRVs, and the low pressure water injection means would be lost. He concluded to arrange a means to limit the rise in S/C water temperature and S/C pressure, before each of the RHR systems could be restored.

Given these conditions it was decided, based on an idea from the shift supervisor of Units 1 and 2, to supply water to the S/C via a water discharge line connecting the S/C and the flammable gas control system heat exchanger. This was begun at approximately 06:20 on March 12 at Unit 1, approximately 06:30 on the same day at Unit 2, and approximately 07:23 on the same day at Unit 4. However, the S/C cooling effects of this operation were barely noticeable at each of the units.

While the S/C water temperature continued to increase, the shift supervisor at Units 1 and 2 received a report from the shift upon return from the field patrol to the effect that a vibrating sound could have been heard in the vicinity of the PCV penetrations in the south east area of the first underground floor of Unit 1 R/B. The shift supervisor was concerned about the possibility of a reactor coolant leak inside the containment vessel; however, the shift supervisor concluded that there had been no reactor coolant leak, based on the data that the D/W pressure and temperature were not showing a sudden increase, the reactor water level was stable and there was no increase in the radiation levels in that vicinity. The shift supervisor believed that the cause of the vibrating sound had been an increase in the D/W pressure and temperature accompanying an increase in the S/C water temperature.

Therefore, the shift supervisor understood it necessary to speed up the cooling of the reactor

containment vessel, and contacted the Operational Management Department Manager to inform of his policy to proceed with the D/W spray and S/C spray.

Based on this report from the shift supervisor, the Operational Management Department Manager recognized the necessity of prompt implementation of the D/W spray. However, he was concerned of possible impact on the electrical equipment within the D/W, because the D/W spray had not been previously experienced. He consulted with Site Superintendent Masuda on a decision to implement the D/W spray. Site Superintendent Masuda held the same concerns, but the fact that the implementation procedures had been stipulated in the EOP manual led him to conclude that a negative impact on the electrical equipment would be unlikely by the D/W spray, and he instructed the implementation of the D/W spray.

Upon this instruction, the shift supervisor of Units 1 and 2 implemented the D/W spray from approximately 07:10 on March 12, and the S/C spray from approximately 07:37 on the same day at Unit 1. While the vibrating noise heard at Unit 1 was not present at Unit 2, the unit 2 D/W pressure and D/W temperature had been showing a continuing increase. From this the shift supervisor judged that there was an equally high level of necessity to cool the reactor containment vessel at Unit 2 as at Unit 1, and implemented the D/W spray and S/C spray from approximately 07:11 and 07:35 on March 12, respectively³²².

At Unit 4 the S/C spray was implemented from approximately 07:35 on March 12, since the Unit 4 S/C water temperature had been continuing to increase in the same manner as at Units 1 and 2. However, although the D/W pressure and temperature at Unit 4 were showing the same upward trend as those at Units 1 and 2, the shift supervisor did not implement the D/W spray, believing that the increase of the D/W temperature and D/W pressure could be controlled solely through the S/C spray.

c. Configuration of a containment vessel venting line

³²² At Unit 1, the effect of the S/C and D/W sprays was evident: The D/W pressure and the S/C pressure were about 183 kPa abs and 181 kPa abs, respectively, at 06:00 on March 12. They were, respectively, about 195 kPa abs and 190 kPa abs t at 07:00 on the same day, and about 196 kPa abs and 187 kPa abs at 08:00 on the same day. At Unit 2, the effect of the S/C and D/W sprays was also evident: The D/W pressure and the S/C pressure were about 158 kPa abs and 158 kPa abs, respectively, at 06:00 on March 12. They were, respectively, about 165 kPa abs and 166 kPa abs at 07:00 on the same day, and about 166 kPa abs and about 165 kPa abs at 08:00 on the same day.

day.

It was clear to Site Superintendent Masuda that, in a situation of the RHR being unable to activate at Units 1, 2 and 4, the S/C and D/W pressure would continue to rise, and it was to his awareness that the PCV venting would potentially be needed if the restoration of the RHR was delayed. The Operational Management Department Manager and the shift supervisors were of the same opinion.

The TEPCO ERC also had a thought, just as the Dai-ni NPS ERC, that the S/C pressure and D/W pressure would continue to rise as long as the RHR were unable to activate, and that at some point the PCV venting might eventually be required for Units 1, 2 and 4.

At the Fukushima Dai-ichi NPS, in the meantime, preparations for implementing the PCV venting had been underway at Unit 1 from approximately 00:06 on March 12. The process was, however, being slowed considerably, since the AC and DC power supply had been lost as a result of the tsunami, the operation to open the valves required for the PCV vent line configuration had to be performed manually³²³ and other reasons. The TEPCO ERC concluded that it would be advisable for the Fukushima Dai-ni NPS to complete the line configuration for the PCV venting while the incoming power from the Tomioka power line 1L was sustained, and announced this via the television conference system at approximately 06:18 on the same day.

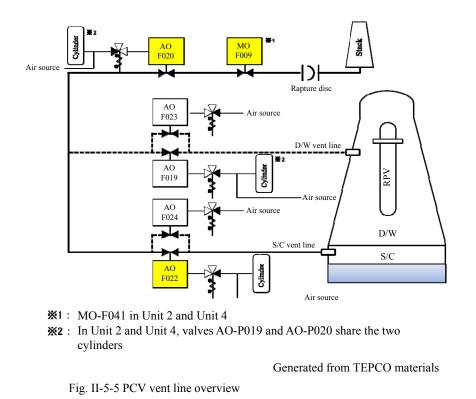
In response, the Dai-ni NPS ERC therefore began to review the method and procedures for configuring the PCV vent line. Site Superintendent Masuda thought it necessary to be prepared for all contingencies that might occur in leading the reactors up to cold shutdown; not only at Units 1, 2 and 4 where the RHR system had been unable to activate, but also at Unit 3 where the RHR system had been operational. He decided to undertake the basic procedures planning by the Dai-ni NPS ERC Operation Team, for configuring an S/C vent line for each of the Units 1 to 4.

In contrast to the Fukushima Dai-ichi NPS, the Dai-ni NPS ERC Operation Team had a thought that the configuration of the S/C vent lines could be conducted simply from the control panels of each main control room (MCR)³²⁴. The Dai-ni NPS ERC Operation Team planned to

³²³ Refer to Chapter IV. 3. (5) of the Interim Report for information regarding the implementation of the PCV venting at Unit 10f the Fukushima Dai-ichi NPS.

³²⁴ As will be noted later, recovery work was actually necessary at Unit 1, because the PCV SGTS vent valve was not able to open from the MCR due to the loss of power source.

open the AM facility SGTS bypass piping stop valve³²⁵, the containment vessel vent valve on the SGTS³²⁶, and the suppression chamber N₂ vent valve³²⁷, from each MCR, for constructing the S/C vent lines (See Figure II-5-5). However, they did plan not to open all of these valves immediately, but to prepare the construction of vent lines suspending the opening of the suppression chamber N₂ vent valve till later³²⁸. Judging from the D/W pressure increasing trends of Units 1 to 4, they decided to begin the work on Unit 1, and then Unit 2, Unit 4 and finally Unit 3.



At around 09:43 on the same day, the shift supervisor of Units 1 and 2 began work, upon instruction of the Operational Management Department Manager, to construct the Unit 1 S/C

³²⁵ This refers to the motor-operated valve MO-F009 (called MO-F041at Unit 2 and Unit 4).

³²⁶ This refers to the air-operated valve AO-F020.

³²⁷ This refers to the air-operated valve AO-F022.

³²⁸ The Operation Team of the Fukushima Dai-ni NPS planned to open all necessary valves on the PCV vent line about one hour before the anticipated time of the rupture disc to run, because the drywell pressure had not risen as high as the rupture disc operating pressure.

vent line from the Units 1 & 2 MCR. A while later, at approximately 10:21, it became known that the solenoid valve that was to send air and drive the SGTS side vent valve of the containment vessel could not be opened, due to a loss of power. The shift supervisor halted work on the S/C vent line configuration at approximately 10:32, and commissioned the Dai-ni NPS ERC Recovery Team to restore power to this solenoid valve.

The Dai-ni NPS ERC Operation Team decided to begin preparatory work for constructing the reactor PCV vent lines for Units 2 to 4 in sequential order while the restoration work was being carried out at Unit 1.

In response to the decision, the shift supervisors completed the preparations for configuration of the S/C vent lines between the following times on March 12, suspending only the opening step of the suppression chamber N_2 vent valve: approximately from 10:33 by 10:58 at Unit 2; approximately from 12:08 by 12:13 at Unit 3; and approximately from 11:44 by 11:52 at Unit 4 (See Figure II-5-5).

In the meantime, the Dai-ni NPS ERC Recovery Team restored power to the solenoid valve that was to send air and drive the SGTS side vent valve of the containment vessel of Unit 1, by connecting a cable from the AC power (100V) outlet positioned in the Units 1 & 2 MCR to the solenoid valve electronic circuit on the back side of the control panel. Following this, the shift team resumed work on constructing the S/C vent line, completing the preparations for configuration of the S/C vent line at approximately 18:30 of the same day, suspending only the opening step of the suppression chamber N_2 vent valve.

d. RHR operation at Unit 3

The RHR Train B of Unit 3 had been in operation in S/C cooling mode since approximately 15:36 on March 11 immediately after the tsunami.

At approximately 01:23 on March 12, the reactor pressure lowered to about 0.2 MPa gage: a figure sufficiently low to allow operation of the RHR in SHC mode. The shift team therefore manually stopped the RHR being operated in S/C cooling mode in order to switch the RHR operating mode.

However, in the process of switching the RHR operation mode, when the shift team attempted, on the control panel in the Units 3 & 4 MCR, to open the D/W internal and external

isolation valves mounted on the RHR piping for SHC mode, these valves could not be opened.

Prior to this, at approximately 19:46 on March 11, a "high D/W pressure" signal had been actuated at Unit 3. The system is designed to prevent, through an interlock, the opening of the D/W internal and external isolation valves mounted on the RHR piping for SHC mode when this signal is actuated. The shift team had assumed that the D/W pressure would not show a large increase because the RHR Train B had been operating in S/C cooling mode. Consequently the "high D/W pressure" signal had gone unnoticed to them.

The shift team presumed that an interlock might have worked due to a "high D/W pressure" signal, based on the fact that the D/W isolation valves could not be opened when switching the RHR from S/C cooling mode to SHC mode. They checked the alarm typer in the Units 3 & 4 MCR, and it was then that they realized that the "high D/W pressure" signal had been actuated.

The Dai-ni NPS ERC and the shift team thought of a possibility that the reactor coolant might be leaking inside the D/W, because the "high D/W pressure" signal had been actuated. They checked the reactor parameters such as the reactor water level, reactor pressure, D/W pressure, D/W temperature, S/C water temperature, SC pressure and other parameters and reviewed the possibility of a reactor coolant leak; however, they found no indications of this, and judged that opening of the D/W internal and external isolation valves would not cause a problem, by releasing the interlock resulting from the "high D/W pressure" signal.

While the Dai-ni NPS ERC and the shift team were working on this matter, the RHR operation in the S/C cooling mode was kept suspended. Consequently, the S/C water temperature was continuing to rise. The shift team judged that it would be better to continue cooling the S/C in the RHR in S/C cooling mode, if it was not possible to switch the RHR to the SHC mode for some time. At approximately 02:39 on March 12, the RHR Train B was reactivated in the S/C cooling mode.

As it was concluded - as mentioned earlier - that there had been no possibility of reactor coolant leak in the D/W, the shift team decided to re-switch the RHR Train B from the S/C cooling mode to the SHC mode, and released in the Units 3 & 4 MCR the interlock resulting from the "high D/W pressure" signal.

The shift team stopped the RHR Train B at approximately 07:59 on the same day, which had been operating in S/C cooling mode, and they constructed from the Units 3 & 4 MCR the SHC

mode line, spending approximately between 08:23 and 08:43 of the same day in the opening and closing operations of the valves. At approximately 09:37 on the same day, the shift team activated the RHR Train B in SHC mode and began cooling the reactor.

By approximately 12:15 on that day the reactor water temperature fell below 100°C and the reactor went into cold shutdown.

e. HPCS operation at Unit 4

At Unit 4, the RCIC ceased operation automatically at approximately 00:16 on March 12. From that time onwards, reactor water injection was being continued by the MUWC, with the CST as the water source.

The CST water level at Unit 4 had been approximately 8.7 m prior to the earthquake. By approximately 12:30 on March 12, this dropped to about 4.2 m due to continued use of the CST as a water source for water injection from the MUWC.

A CST was provided for each unit at the Fukushima Dai-ni NPS, but there were only two freshwater tanks with which to supply water to these CSTs within the Fukushima Dai-ni NPS compound. The shift supervisor for Units 3 and 4 had been contacted by the Dai-ni NPS ERC saying that they wished to prioritize the CSTs of Units 1 and 2 in the use of the water in the freshwater tanks, since these units had been in most severe plant conditions³²⁹.

Taking this situation into consideration, the shift supervisor, intending to reserve as much of the CST water as possible, decided to halt water injection using the MUWC with the CST as the water source and, as an alternative method, to use the HPCS for reactor water injection with the S/C as the water source. He notified the Dai-ni NPS ERC of this plan at around 10:53 on March 12.

For executing water injection into the reactor by the HPCS, the shift team activated the HPCS at approximately 11:17 on the day and stirred the water inside the S/C, because the S/C water temperature had risen. At this point the water temperature in the S/C was approximately

³²⁹ Regarding Units 1, 2 and 4, the Dai-ni NPS ERC judged the priority level based on the increasing trend of respective S/C pressure. On March 12, the order of priority was placed on Unit 2, Unit 1 and Unit 4 in this order. Later, when the S/C pressure at Unit 1 showed a sharper increase than at Unit 2 on March 13, the Dai-ni NPS ERC changed the order of priority to Unit 1, Unit 2 and Unit 4.

103°C in the S/C upper part and approximately 75°C in the S/C lower part. By stirring the water with the HPCS, the S/C water temperature in all areas became approximately 96°C.

Subsequently, at approximately 12:30 on the same day, the shift team constructed a line for water injection from the HPCS to the reactor, and at approximately 12:32 on the same day, the shift operators halted water injection by the MUWC. From then onwards the shift team intermittently implemented reactor water injection by the HPCS, thus maintaining the reactor water level.

(7) Response on and after March 13

a. RHR restoration

(a) Delivery of materials and equipment

Upon request of the Dai-ni NPS ERC Recovery Team at approximately 11:24 on March 12, as stated in (6) a. (c) above, the Kashiwazaki-Kariwa NPS started work to procure the motors which were required for the recovering the RHRC Pumps (1B and 1D) and EECW Pump (1B) of Unit 1, by learning their availability at the Mie Work of a contractor. These motors were transported to the SDF Komaki Airbase, from where the SDF transported them by air from the Komaki Airbase to the Hirono Town Office via the Fukushima Airport. These motors were handed over to the Dai-ni NPS ERC Recovery Team and staff of the contractor at the Hirono Town Office, and arrived at the Fukushima Dai-ni NPS at approximately 06:33 of March 13.

In parallel, the Dai-ni NPS ERC had also requested the Kashiwazaki-Kariwa NPS on March 12 to procure the motors required for recovering RHRC pumps (4B and 4D) of Unit 4. These motors also arrived at the Fukushima Dai-ni NPS in the morning of March 13. The cables also arrived at the Fukushima Dai-ni NPS at a similar time, which, on March 11, the Dai-ni NPS ERC had requested the TEPCO ERC to procure.

(b) Motor replacement and cable laying

By the morning of March 13, when the materials and equipment required for the restoration of the RHR of each unit arrived at the Fukushima Dai-ni NPS, debris and wreckage had been mostly removed from the road that ran east-west on the south side of the Unit 1R/B as well as on the seaward area where the Hx/B of each unit was located.

In response, in the morning of the same day, the Dai-ni NPS ERC Recovery Team began motor replacement and laying of makeshift electric cables to RHRC pumps, RHRS pumps and EECW pumps in order to restore the RHR.

As described in (a) above, three motors to restore the RHRC pumps (1B and 1D) and EECW pump (1B) at Unit 1 had been delivered to the Fukushima Dai-ni NPS.

However, the Dai-ni NPS ERC Recovery Team decided to first replace only the motor for RHRC (1D), as one RHRC would be sufficient to activate the RHR, and proceeded with the recovery work.

Meanwhile, the two motors required to restore the RHRC pumps (4B and 4D) of Unit 4 had been delivered to the Fukushima Dai-ni NPS. The Dai-ni NPS ERC Recovery Team carried out the recovery operation by replacing a motor of only the RHRC pump (4B) for the same reason as Unit 1.

The actual work such as the removal of motors and installation were conducted by the staff of the contractor, and the Dai-ni NPS ERC Recovery Team was engaged in only supervising their work.

In parallel to the motor replacement work, cable laying work was being carried out, with the cooperation of the contractor, from the P/C (1WB-1) of the RW/B first floor, from the

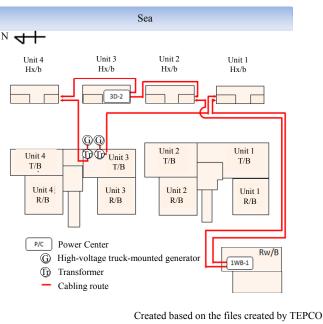


Fig. II-5-6 Cabling Route (Schematics)

high-voltage truck-mounted generator stationed on the east side of Unit 3 T/B, as well as from the P/C (3D-2) of Unit 3 Hx/B to the RHRC pumps, RHRS pumps and EECW pumps of Units 1, 2 and 4 (See Figure II-5-6).

b. From RHR system restoration to cold shutdown

(a) Unit 1

At Unit 1, the RHRS pump (1B) and RHRC pump (1D) were activated at approximately 20:17 and 21:03 on March 13, respectively. At this point, the only requirement left for the restoration of the Unit 1 RHR was the restoration of the EECW pump (1B).

However, since the notification to government authorities was made at approximately 05:47 on March 12 that the S/C water temperature at Unit 1 had exceeded 100°C and that a specific event (loss of pressure suppression function) pursuant to the provisions of Paragraph 1, Article 15 of the Nuclear Emergency Preparedness Act had occurred, the S/C water temperature continued to rise despite the S/C spray, and reached approximately 122°C by 21:00 on March 13.

In order to cool the S/C as soon as possible by activating the RHR, the Dai-ni NPS ERC reviewed whether it would be possible to activate the RHR Train B before the EECW pump (1B) could be restored. As a result, the Dai-ni NPS ERC judged that it would be possible to activate the RHR even before the restoration of the EECW pump provided the RHR operation was limited to the time duration up until the friction caused temperature rise of the RHR pump motor, because the EECW pump was a system to cool the bearings of the RHR pump motor.

Also by this point, the EECW pump (1B) restoration was in sight. Therefore, on the condition that the RHR pump could be shut down immediately if an alarm was actuated while monitoring the RHR pump motor temperature, the RHR Train B was activated and operation commenced in the S/C cooling mode at approximately 01:24 of March 14³³⁰ (see Attachment II-5-13).

The Unit 1 RHR Train B was continuing to operate in the S/C cooling mode. The shift team decided, at 10:05 on the same day, to configure a line which would allow the water to be injected into the reactor simultaneously while continuing the S/C cooling through the RHR.

The new method consisted of a partial change to the existing line configuration of S/C cooling mode, whereby the S/C water is cooled in the RHR heat exchanger and returned to the S/C. In the new method, the S/C water which was cooled using the RHR heat exchanger was returned to the S/C, and at the same time part of the water was also injected into the reactor via the RHR low pressure water injection mode piping, and the water could be circulated back to the S/C through the SRV which remained open, once the reactor was filled with water (see

³³⁰ The EECW pump (1B) was restored at approximately 01:44 on March 14.

Attachment II-5-13).

The shift team continued this operation method as it allowed to cool the S/C and to inject water to the reactor simultaneously. Upon confirming later that the S/C water temperature had fallen below 100°C, the shift team reported this to the Dai-ni NPS ERC.

Upon receiving this information, Site Superintendent Masuda judged, at approximately 10:15 of the same day, that the situation was no longer under a specific event (loss of pressure suppression function) pursuant to the provisions of Paragraph 1, Article 15 of the Nuclear Emergency Preparedness Act, and reported this to the relevant authorities at approximately 10:35 on the same day.

At Unit 1, water injection into the reactor and the S/C cooling were continued in the same manner, and the reactor water temperature dropped to below 100°C at approximately 13:40 on the same day. Confirming later that the reactor water temperature was on a stable downward shift and that the temperature would not exceed 100°C again, the Dai-ni NPS ERC judged at approximately 17:00 of the same day that Unit 1 had reached cold shutdown.

(b) Unit 2

At Unit 2, the external power was restored by laying makeshift cables from the P/C (1WB-1) in the RW/B first floor and the P/C (3D-2) in the Unit 3 Hx/B to the RHRC pumps, RHRS pumps and EECW pump, as described in a. (b) above. The EECW pump (2B) was activated at approximately 03:20 on March 14, the RHRS pump (2B) was activated at approximately 03:51 of the same day, and the RHRC pump (2B) was activated at approximately 05:52 of the same day, respectively.

The shift team then activated the RHR Train B and began operation in the S/C cooling mode at approximately 07:13 of the same day (see Attachment II-5-13).

Later, at approximately 10:48 of the same day, the shift team switched to the same operation method used in Unit 1, where the RHR line was configured so that water could be injected simultaneously to the reactor while the S/C cooling was maintained (see Attachment II-5-13).

Since the S/C water temperature dropped below 100°C at approximately 14:10, Site Superintendent Masuda judged at approximately 15:52 of the same day that the situation was no longer under a specific event (loss of pressure suppression function) pursuant to provisions

of Paragraph 1, Article 15 of the Nuclear Emergency Preparedness Act, and reported to the government authorities of this at approximately 16:15 of the same day.

At Unit 2, they continued to utilize the same method to inject water into the reactor and cool the S/C, and the reactor water temperature dropped to 100°C or below at approximately 14:20 of the same day. Upon confirming later that the reactor water temperature was on a stable downward shift and that the temperature would not exceed 100°C again, the Dai-ni NPS ERC judged at approximately 18:00 of the same day that Unit 2 had reached cold shutdown.

(c) Unit 4

At Unit 4, the EECW pump (4B) was activated at approximately 11:00 on March 14, the RHRS pump (4B) was activated at approximately 13:07 of the same day, and the RHRC pump (4B) was activated at approximately 14:56 of the same day, respectively.

The shift team then activated the RHR Train B and began operation in the S/C cooling mode at approximately 15:42 of the same day (see Attachment II-5-13).

Later, at approximately 21:43 of the same day, after receiving advice from the Dai-ni NPS ERC, the shift team switched to the same operation method used in Unit 1, by configuring the RHR line so that water could be injected simultaneously to the reactor while cooling the S/C was maintained (see Attachment II-5-13).

Since the S/C water temperature dropped to below 100°C later, Site Superintendent Masuda judged at approximately 07:15 on March 15 that the situation was no longer under a specific event (loss of pressure suppression function) as defined in Paragraph 1, Article 15 of the Nuclear Emergency Preparedness Act and reported to government authorities accordingly at approximately 07:35 on the same day.

At Unit 4, the reactor water temperature was below 100°C by approximately 03:50 on the same day and was on a stable downward shift, the Dai-ni NPS ERC judged at approximately 07:15 of the same day that Unit 4 had reached cold shutdown.

(8) Responses to the accident at the Fukushima Dai-ichi NPS and the Fukushima Dai-ni NPS: The responses and comparison

From (1) to (7) above, the responses to the accident at the Fukushima Dai-ni NPS have been

summarized for the time span from the occurrence of earthquake to the cold shutdown of each unit.

The damage at the Fukushima Dai-ni NPS following the Tohoku District - off the Pacific Ocean Earthquake and ensuing massive tsunami waves differs significantly from that of the Fukushima Dai-ichi NPS, in that the external power was maintained after the earthquake, and the function of monitoring equipment for grasping the conditions of the nuclear reactors was functioning even after the arrival of tsunami.

However, as the goal to bring nuclear reactors to cold shut-down safely and quickly was common at these two stations, it is important to compare the responses to the accident taken by both the Fukushima Dai-ichi NPS and the Fukushima Dai-ni NPS. The following two points will be reviewed from this perspective, referring to Chapter IV of the Interim Report as well.

a. Switching-over from high pressure water injection to low pressure water injection (Comparison with the responses to the accident at Unit 3 of the Fukushima Dai-ichi NPS)(a) Responses to the accident at Unit 3 of the Fukushima Dai-ichi NPS

(i) At Unit 3 of the Fukushima Dai-ichi NPS, the injection of water into the reactor was continuing through the HPCI from approximately 12:35 on March 12. The operation of the HPCI caused a notable drop in the reactor pressure of Unit 3, and from approximately 19:00 of the same day, the reactor pressure of Unit 3 was showing 0.8 MPa gage to 1.0 MPa gage on the reactor pressure indicator.

The HPCI was a water injection system which had been originally designed for injecting large volumes of water into the reactor in a short space of time when the reactor pressure was at a high level of between approximately 1.03 MPa gage to 7.75 MPa gage.

However, in actuality, the shift team had been running the HPCI continuously for a long period at an RPM lower than the operable range specified in the procedures³³¹ while adjusting the flow rate, when the reactor pressure was below 1.0 MPa gage. Furthermore, since approximately 20:36 of the same day, the reactor water level measurement devices became inoperable, and the HPCI discharge pressure was declining, and began competing with the

³³¹ The Unit 3 EOP of the Fukushima Dai-ich NPS prohibits to lower the turbine revolution below 2,060 rpm for continuous HPCI operation.

reactor pressure. The shift team became concerned about the damage to the HPCI, as the absence of the reactor water level information made it unclear whether a sufficient amount of water was being injected through the HPCI in an unusual operational mode different from the standard operational mode. Therefore, intending to switch over to reactor water injection by a diesel-driven Fire Pump (D/DFP), they manually shut down the HPCI at approximately 02:42 on March 13.

(ii) On the other hand, in order to configure the line for water injection by D/DFP, the shift members entered the R/B of Unit 3 before manually shutting down the HPCI. However, the means of communication had not been established between the shift members who headed to the destination, and the Units 3 & 4 MCR. The order in which the D/DFP water injection line configuration at the site and the HPCI manual shutdown operation in the Units 3 & 4 MCR is unclear, but the shift team in the Units 3 & 4 MCR, at least, had not confirmed the completion of D/DFP water injection line configuration before manually shutting down the HPCI³³².

(iii) Then, the shift team undertook the opening procedure of the SRV through remote operation on the control panels in the Units 3 & 4 MCR on March 13 at around 02:45 and 02:55 for depressurization by the SRV. However, the SRV did not open with this operation, and the shift team failed to depressurize the reactor by manually opening the SRV.

Furthermore, as the situation was prolonged where water injection through D/DFP was not possible, the shift team attempted to restart the HPCI. But, it could not be restarted.

(iv) The Emergency Response Center at the Fukushima Dai-ichi NPS (hereinafter, "Dai-ichi NPS ERC") and the shift team continued to struggle to depressurize the reactor through the SRV, and as a consequence, the condition of no water injection at all to Unit 3 had to remain over the period from the time the shift team had manually shut down the HPCI at approximately 02:42 of March 13, to the time when water injection to the reactor using fire engines began at

³³² The operators' logbook records in the column at 03:05 of March 13 as "D/DFP pump injected to reactor, MO-10-27B 15% open, sound of flow seemed to have been heard at 7%," indicating that the D/DFP reactor injection line configuration had been reported from the shift members, who had entered inside the R/B before the HPCI was manually shutdown. According to this logbook, the confirmation by the MCR of the completion of D/DFP reactor water injection line configuration is considered to be after approximately 03:05 of the same day.

On the other hand, a shift member of the Fukushima Dai-ichi NPS Unit 3 stated to this Committee in the hearing that at the point when the HPCI system had been manually shut down, he had not confirmed whether the D/DFP reactor water injection line had been configured. Therefore, it is clear that the shift who had manually shut down the HPCI system did not know at that time whether the D/DFP reactor water injection line configuration had been completed.

approximately $09:25^{333}$ of the same day.

(b) Responses to the accident at Fukushima Dai-ni NPS

(i) At Unit 1, the shift team was continuing to inject water into the reactor using the RCIC from around 15:36 of March 11. Later, in order to switch over to the MUWC from the RCIC for water injection, the shift supervisor decided, as noted in (5) c. (d) above, to configure a water injection line from the MUWC while the RCIC was still operational and to confirm that it would actually be possible to inject water into the reactor using the MUWC. This was in order to avoid a situation where the MUWC failed to work due to some kind of contingency after the switch had been made from the RCIC to MUWC methods of injecting water into the reactor and the RCIC had shut down. When the water injection line that ran from the MUWC to the reactor via the RHR was configured, the shift supervisor confirmed water injection by MUWC three times from approximately 23:58 of the same day.

Then, the shift team carried out the rapid depressurization operation at approximately 03:48 on March 12, when the reactor pressure and the S/C water temperature met the operation criteria for rapid depressurization as specified in the EOP, after confirming that the MUWC water injection into the reactor had begun. At approximately 04:58 of the same day, the shift team manually closed the RCIC steam isolation valve when the reactor pressure dropped, considering that the RCIC turbine RPM would fall below the lower limit of the operation range.

(ii) At Unit 2, the shift team was continuing water injection to the nuclear reactor using the RCIC since approximately 15:43 of March 11. Similarly to Unit 1, the shift team configured the water injection line from the MUWC via the RHR in order to confirm, while the RCIC was still operating, that water injection using the MUWC was possible and confirmed twice the water injection through the MUWC since approximately 21:26 of the same day. Later, when the reactor pressure dropped and approached the pressure to automatically isolate the RCIC, the shift team commenced water injection through the MUWC at approximately 04:50 on March 12. At approximately 04:53 of the same day, the RCIC automatically shut down as the reactor

³³³ On the other hand, the plant parameters recorded at Unit 3 of the Fukushima Dai-ichi NPS indicate that the reactor pressure was reduced to as low as 0.460 MPa gage by approximately 09:10 of March 13. As it is conceivable that preparation for the alternative water injection using fire engines was ready by that time, it is possible that the alternative water injection started at this point (see Attachment II-1-1 Chapter 4. 1. (3)).

pressure had dropped.

(iii) At Unit 3, the shift team was continuing injecting water into the reactor using the RCIC since approximately 16:06 of March 11. Subsequently, as detailed in (5) d. (d) above, the shift team configured the water injection line from the MUWC via the RHR, in order to confirm, while the RCIC was still in operation, that water injection using the MUWC was viable. The MUWC water injection into the reactor was confirmed at approximately 22:53 on the same day. The shift team commenced the MUWC water injection at approximately 23:15 of the same day after manually shutting down the RCIC at approximately 23:11 when the reactor pressure had continued to drop and the RCIC turbine RPM had approached the lower limit of the operation range.

(iv) At Unit 4, the shift team was continuing injecting water into the reactor using the RCIC since approximately 15:54 of March 11. Similarly to Unit 3, the shift team configured a water injection line from the MUWC via the RHR in order to confirm, while the RCIC was still in operation, that the water injection using the MUWC was possible and confirmed the MUWC water injection at approximately 23:33 of the same day. Later, the reactor pressure continued to drop, and the RCIC shut down automatically at approximately 00:16 on May 12. The shift team then commenced the MUWC water injection at around that time.

(c) The issues to note

(i) Generally, the decay heat immediately after shutting down an operating nuclear reactor is extremely large. If water injection to the reactor were interrupted, the water level of the reactor would drop, uncovering the fuel, and the core would likely be damaged. In other words, for avoiding core damage and cooling stably the reactor, it is necessary to continue injecting water into the reactor without interruption so as not to uncover the fuel.

This is the same even when switching the means of injecting water into the reactor; the switch-over must be carried out quickly and with utmost caution to make sure that the water injection is not interrupted by unexpected events.

Accordingly, when switching from high pressure water injection to low pressure water injection, it is necessary to depressurize the reactor via the SRV while the high pressure water injection is functional, rapid depressurization being performed as required, and to transfer

quickly to low pressure water injection, as is clear from the operating manual created by TEPCO³³⁴ as well as from the responses to the accident at the Fukushima Dai-ni NPS. For perfect implementation of such maneuvering steps, thorough measures must be taken in advance to ensure that any procedures necessary for enabling low pressure water injection be prepared, subject to the specific plant conditions, while high pressure injection remains functional.

(ii) At the Fukushima Dai-ni NPS, injection of water into the reactor was being carried out at each unit by the RCIC following the tsunami, and the alternative method to succeed for injecting water into the reactor was the MUWC via the RHR.

In order to carry out water injection using the MUWC, the configuration of a water injection line as well as reactor depressurization using the SRV were required.

Given these conditions, in order to inject water to the reactor without interruption at the Fukushima Dai-ni NPS, it was necessary to establish an alternative water injection line well in advance while the RCIC was still in operation, and, by confirming that water injection could definitely be carried out as long as the reactor was depressurized, to switch over to the alternative water injection method, while depressurizing the reactor using the SRV as necessary.

When reviewing the responses to the accident at Units 1 and 2 of the Fukushima Dai-ni NPS, the following sequence of actions have been taken. In transferring the water injection method from the RCIC to the MUWC via RHR, the MUWC water injection line was configured and checks were carried out, by depressurizing the reactor using the SRV, whether the MUWC water injection was actually possible or not, while water injection through the RCIC was ongoing at each unit³³⁵. Furthermore, at Units 1 and 2 of the Fukushima Dai-ni NPS, when

³³⁴ The Unit 3 EOP of the Fukushima Dai-ich NPS requires the operator, in the item "Cooling by depressurization," to use the SRV, if the main condenser is not available. The EOP requires at the same time to maintain the reactor water level between TAF and L-8 by water injection using the RCIC, HPCI or other water injection means.

The EOP specifies the reactor pressure to initiate rapid depressurization depending on the S/C water temperature. When the reactor pressure exceeds the pre-specified pressure, the EOP requires the operator to manually open the SRV for rapid depressurization. Depending on the conditions of the reactor and S/C, the EOP requires initiating the rapid depressurization only after establishing a low pressure injection means or an alternative water injection means. ³³⁵ At the Fukushima Dai-ni NPS, the reactor depressuries in the CDV.

³⁵ At the Fukushima Dai-ni NPS, the reactor depressurization by the SRV necessary for switching to the MUWC water injection, and the configuration work of the water injection line via the MUWC were being done in parallel, while the RCIC was injecting water into the reactor after the arrival of tsunami. For most careful preparation, however, the depressurization process should have been initiated after the alternative water injection means viability had been confirmed. As a matter of fact, the Kashiwazaki-Kariwa NPS specifies to start depressurizing

switching the water injection method from the RCIC over to the MUWC, MUWC water injection had commenced before the RCIC was shut down, and therefore water injection was never interrupted³³⁶.

On the other hand, in the responses to the accident taken at the Fukushima Dai-ni NPS Units 3 and 4, MUWC water injection commenced after the RCIC had shut down, when changing the water injection method, and therefore there was a time when injection of water into the reactor was interrupted, albeit for a short period. To note is, similar to Units 1 and 2, Fukushima Dai-ni NPS Units 3 and 4 also underwent, while RCIC water injection was continuing, MUWC water injection line configuration and, upon reactor depressurization through the SRV, the viability of the MUWC water injection had been confirmed several tens of minutes prior to the actual commencement.

(iii) For comparison, measures required for uninterrupted injection of water into the reactor at Unit 3 of the Fukushima Dai-ichi NPS will be examined below.

i. At Unit 3 of the Fukushima Dai-ichi NPS, as described in (a) above, the HPCI was activated automatically at approximately 12:35 on March 12, and being in operation while controlling its flow rate. However, different from the RCIC of the Fukushima Dai-ni NPS which was running normally, the HPCI at the Fukushima Dai-ichi was being operated at an RPM below the allowable operating range specified in the procedures, from approximately 19:00 of the same day, in a condition when the reactor pressure was below 1.0 MPa gage.

In the meantime, in the evening of the same day, the batteries for the equipment needed for plant control depleted successively, and the possibility existed that the HPCI, which had been running for a long period, too, could shut down due to depletion of power. Additionally, the possibility of an unexpected event, such as a shutdown for an unknown reason, could not be denied. As a matter of fact, the RCIC at Unit 3 of the same Fukushima Dai-ichi NPS had shut down for an unknown reason at around 11:36 of the same day.

the reactor by the SRV after confirming the completion of the alternative water injection lines in its "Guidelines for tsunami accident management." The Kashiwazaki-Kariwa NPS formulated the guidelines, with reference to the Fukushima accident, in which the loss of seawater system functions and all AC power were assumed to occur as a result of a tsunami.

³³⁶ On this point, a shift operator of the Fukushima Dai-ni NPS stated to this Committee in the hearing that the most important point in running the nuclear reactor was to maintain water injection to the reactor, and that it was quite natural for the shift to always have a backup method being prepared for injecting water into the reactor.

Furthermore, from approximately 20:36 of the same day, the reactor water level measurement devices became inoperable due to the depletion of power, and the HPCI discharge pressure was declining and began competing with the reactor pressure. For this reason, it was not clear whether the HPCI was actually injecting water into the reactor.

Being concerned about the HPCI operation conditions as well as damage to the HPCI facility, the Dai-ichi NPS ERC and the shift team had been in discussions, from the evening of the same day, concerning an alternative water injection method to succeed the HPCI. There were also fears that, if the HPCI facility were damaged, radioactive materials would leak, and hinder future responses to the accident.

ii. At Unit 3 of the Fukushima Dai-ichi NPS, the alternative water injection method being considered at the time, namely the water injection by the D/DFP, required unusual preparatory operations: opening the RHR injection valve inside the R/B in the darkness with no lighting, for instance.

In this type of unusual water injection line configuration operations, there was a risk that the operation would require time due to unforeseen circumstances such as the inability to open the RHR injection valve or even lack of access to the valve to maneuver. Further risk was that the MCR was not able to stay abreast of the situation of the workers in real time in the circumstance where a means of communication between the working location and MCR could not be secured.

In actual fact, during the daytime of the same day at Unit 1 of the Fukushima Dai-ichi NPS, the valve operations required for water injection or PCV venting became exceptionally difficult requiring a considerable amount of time. The Dai-ichi NPS ERC and the MCR were facing difficulty to determine the progress of the operation at the working location.

iii. At Unit 3 of the Fukushima Dai-ichi NPS, there was a high possibility that the SRV would be required to depressurize the reactor in order to enable the D/DFP to inject water, because of the low discharge pressure of D/DFP³³⁷ and the pressure drop anticipated.

However, at Unit 3 of the Fukushima Dai-ichi NPS, the RCIC and the HPCI had been

³³⁷ The shift operators' logbook for the Fukushima Dai-ichi NPS Unit 3 records in the column for March 12 14:00 as "D/DFP pump suction head: 0.02 MPa, Discharge pressure: 0.35 MPa," and in the column for March 13 01:45, as "D/DFP pump diesel supplied 70↑110 L, suction head: 0 MPa, discharge pressure: 0.42 MPa."

running continuously over a long period since the tsunami had reached the site albeit with various reduction of loads, and the risks were being considered that the power for opening the SRV could be depleted³³⁸ and that the nitrogen gas pressure for driving to open the SRV could become insufficient.

iv. Given these conditions, in order to continue water injection into the reactor without interruption, the water injection means should have been switched to an alternative injection line through the SRV as necessary, as soon as concerns were felt regarding the continuous operation of the HPCI, by configuring the alternative water injection line and by confirming in advance that water injection could definitely be carried out at any time upon the reactor depressurization.

(iv) However, the measures required for injecting water into the reactor without interruption as described in (iii) above were not taken at Unit 3 of the Fukushima Dai-ichi NPS.

i. By the evening of March 12, the Dai-ichi NPS ERC and the shift team had raised concerns over the water injection functionality of the HPCI as well as potential damage to the system. Nevertheless, at this point they did not attempt to prepare a method of water injection alternative to the HPCI, namely the configuration of water injection line through the D/DFP.

In contrast, at the Fukushima Dai-ni NPS, the RCIC was functioning normally and there were no concerns such as those with regards to the HPCI held at Unit 3 of the Fukushima Dai-ichi NPS. Despite this, however, a line was configured for MUWC water injection as an

³³⁸ Since approximately 20:36 on March 12, the reactor water level indicators were inoperable due to power loss. Causal correlation between this point and the possibility of the SRV opening procedure is examined below.

The situation where the measurement on the reactor water level indicators was not possible at Unit 3 was continuing when the shift team manually stopped the HPCI and attempted to open the SRV at 02:45 and 02:55 of March 13, and it is clear that the shift team was attempting to depressurize the reactor through the SRV while the reactor water level indicators were inoperable. In addition, in responding to the accident, the shift team used the oral information of the reactor pressure as the index to maneuver the SRV for reactor depressurization. The reactor water level was not used as the basis for the judgments. Furthermore, the Unit 3 EOP of the Fukushima Dai-ichi NPS specifies, in its item "Reactor water level unknown," that the operation procedure to ensure water injection, when the reactor water level became unknown, is to "shift to a contingency mode 'rapid depressurization' by activating the low pressure water injection system, even single" and, further, "if the low pressure water injection system is inoperable, activate an alternative water injection line and if it works, shit to the contingency mode 'rapid depressurization." This means that, when the reactor water level is unknown, at least one low pressure water injection system or an alternative water injection line must be established and then the rapid depressurization procedure should be taken in order to secure the water injection means to the reactor.

Therefore, it cannot be justifiable that the reactor depressurization procedure by the SRV was delayed or the switching to the water injection line using the D/DFP was delayed because the reactor water levels had been unable to measure.

alternative water injection method, while the RCIC was running.

Furthermore, water injection line configuration work through the D/DFP could be accomplished only by the shift team of Unit 3. Even if the Dai-ichi NPS ERC was being pressed at that night in responding to the accidents at Units 1 and 2, it cannot be a legitimate reason for failing to configure the D/DFP water injection line.

ii. When manually shutting down the HPCI, the shift team of Unit 3 of the Fukushima Dai-ichi NPS did so without first confirming whether the configuration of the D/DFP water injection line had been complete or not.

Reflecting on the situation at Unit 3 of the Fukushima Dai-ichi NPS as described in (iii) ii. and iii. above, it is clear that: in responding to such exceptionally serious accident, the configuration of the D/DFP water injection line should never have been assumed complete, just because the configuration work of the D/DFP water injection line had had been underway since 02:00 on March 13, without taking into consideration the possibility of unforeseen circumstances.

iii. In Unit 3 of the Fukushima Dai-ichi NPS, the reactor depressurization using the SRV was attempted after the HPCI had shut down, with no prior confirmation of whether or not the D/DFP water injection line configuration had been complete.

Even if the SRV status indicator lamp on the control panels lit up while the HPCI was active, as is clear from (iii) iii. above, it was not possible just from this indication to determine whether there was sufficient nitrogen pressure for driving the SRV, nor was it possible to deny the possibility that the SRV might not open due to unexpected events. Therefore, it is not guaranteed that the SRV can always be opened simply because the status indicator lamp on the control panels is lit up. In responding to this kind of serious accident, it is conceivable that the possibility of the SRV not opening could have been predicted, and the SRV should have been attempted to open while the HPCI was still active. If the valve failed to open, the cause should have been found and repairs made while the HPCI remained active, and they should have depressurized the reactor through the SRV with a sufficient time margin to allow all of the above to be achieved.

(v) As stated in (iii) iv. above, at Unit 3 of the Fukushima Dai-ichi NPS, it was necessary, in order to continue water injection into the reactor without interruption, to depressurize the reactor

using the SRV at the point when concerns were first raised regarding the continuous operation of the HPCI, by configuring the D/DFP water injection line with leeway, while the HPCI was still in operation, and by confirming that water injection could definitely be carried out anytime upon the reactor depressurization.

However, the commencement of water injection line configuration using D/DFP was delayed, and there was a possibility that this line had not been configured yet. Nevertheless, as described in (a) above, the Dai-ichi NPS ERC and the shift team manually shut down the HPCI without appropriate evaluation of the risks, and undertook the opening operation of the SRV afterward for the first time. Therefore, it cannot be understood that the necessary measures for injecting water into the reactor without interruption had been taken.

b. S/C water temperature and S/C pressure monitoring, and subsequent responses (Comparison with the response to the accident at Unit 2 of the Fukushima Dai-ichi NPS)

(a) The response to the accident at Unit 2 of the Fukushima Dai-ichi NPS

(i) At Unit 2 of the Fukushima Dai-ichi NPS, the RCIC was running active after the tsunami hit, but, because the DC power had been lost, it was in a condition not able to control the RCIC and it was unpredictable when the RCIC might shut down.

At approximately 04:00 of March 12, the shift team noticed the decline of the water level in the CST which had been the water source for the RCIC. Between the period of approximately 04:20 and 05:00 of the same day, they switched the water source from the CST to the S/C in order to control the rise in the S/C water level. With this, at Unit 2 of the Fukushima Dai-ichi NPS, the RCIC was run continuously with the S/C as its water source despite the situation that the RHR was not functioning. This meant the temperature of water/steam that circulated between the pressure vessel and the S/C was to increase over time, leading to an increase in the S/C water temperature and the S/C pressure.

(ii) However, at Unit 2 of the Fukushima Dai-ichi NPS, the S/C water temperature and S/C pressure were not measured at all from the time when the tsunami had reached the site until approximately 04:30 of March 14. Measurement of the S/C pressure commenced at approximately 04:30 on the same day, at which point it indicated 0.467 MPa abs on the S/C pressure gauge, continuing subsequently the rising trend, and by approximately 12:30 of the

same day the gauge indicated 0.486 MPa abs. With regard to the S/C water temperature, measurement began at approximately 07:00 of the same day, at which point the S/C water temperature gauge displayed 146°C. In the rising trend being continued since then, the gauge indicated 149.3°C at approximately 12:30 of the same day.

At Unit 2 of the Fukushima Dai-ichi NPS, the only possible alternative water injection method left when the RCIC stopped running was the FP system involving fire engines. To carry out the water injection through the FP system using fire engines, it was imperative that the reactor be depressurized using the SRV. However, the shift team did not carry out the depressurization using the SRV even after noticing that the S/C was at high temperature and high pressure.

(iii) After approximately 12:00 on March 14, the reactor water level indicator showed significant reduction of the reactor water level, and at 13:25 of the same day, the Dai-ichi NPS ERC determined that the RCIC had shut down.

(iv) At approximately 14:43 on March 14, the Dai-ichi NPS ERC configured the water injection line through the FP system using fire engines. Later, with some suspended operation due to an evacuation caused by continuous aftershocks, by approximately 16:30 of the same day, the fire engines were started, and the condition was such that seawater injection could be implemented at any time once the reactor was depressurized.

At approximately 16:34 of the same day, the Dai-ichi NPS ERC Recovery Team connected batteries to the control panel in the MCR, and began depressurization using the SRV through forced excitation of the solenoid valve of the SRV, but it took time to depressurize. The pressure was finally reduced to a point, when the reactor pressure gauge indicated 0.630 MPa gage at approximately 19:03 of March 14, where water injection through the FP system using fire engines was possible.

Then, it was found that the fire engine which was intended for injecting water into Unit 2 of the Fukushima Dai-ichi NPS had stopped due to a lack of fuel. It was only at approximately 19:57 of the same day, when the water injection finally commenced after refueling the fire engine.

(b) The responses to the accident at Fukushima Dai-ni NPS

(i) At the Fukushima Dai-ni NPS, with the exception of the RHR Train B of Unit 3, all other RHRs were unable to activate due to the effect of tsunami. The shift supervisors were depressurizing the reactor through the SRV from the time when the RCIC were still running, and continued monitoring the conditions of S/C by means of the S/C temperature indicators and S/C pressure indicators, with an anticipation that the steam which was both high in temperature and pressure entering the S/C would cause a rise in the S/C water temperature and S/C pressure in a situation where the RHR could not cool the S/C.

(ii) In the meantime, when the "high S/C water level" signal was actuated at all units from Units 1 to 4, the shift supervisors switched the water source of the RCIC of each unit from the CST to the S/C. Under these conditions the shift supervisors were intensifying the monitoring of the S/C conditions, anticipating the following: In a situation where all of the RHR but Unit 3 Train B could not be activated due to the effects of the tsunami, if the RCIC operation was continued with the S/C as the water source, the temperature of the water/steam that circulates between the pressure vessel and the S/C would eventually increase, causing the rise in the S/C water temperature and the S/C pressure accordingly, and the pressure suppression function of the S/C would be compromised, preventing reactor depressurization using the SRV, and preventing the switch over to an alternative water injection method upon shutdown of the RCIC.

(iii) As a matter of fact, at the Fukushima Dai-ni NPS, as described in (5) c. (b) and (c) as well as in (5) d. (b) and (c) above, the shift teams had been continually monitoring the S/C water temperature and the S/C pressure as instructed by the shift supervisors. In parallel, the plant parameters such as these were communicated successively to the Operation Team of the Dai-ni NPS ERC via information liaison personnel who had been dispatched to each of the MCRs, and shared with the Dai-ni NPS ERC.

At Unit 1, as a result of continual monitoring of the S/C water temperature and S/C pressure, the shift team recognized at approximately 03:48 on March 12 that the S/C water temperature had reached approximately 96°C when the reactor pressure was approximately 1 MPa gage. Consequently, the shift team was able to determine that the conditions had been reached for the rapid depressurization operation as specified in the EOP. In accordance with the EOP provisions, the shift team prepared for the MUWC based water injection and once this was complete,

carried out the rapid depressurization operation until approximately 04:56 of the same day.

On the other hand, although the conditions at the reactor and S/C of Units 2 to 4 did not reach a state where rapid depressurization was required, preparation for the MUWC based water injection was completed in parallel with the depressurization operation using the SRV while the RCIC was running, and the water injection method was switched over from the RCIC to the MUWC when the reactor pressure dropped.

(iv) Additionally, it was to the awareness of the shift team: that depressurization using the SRV might become necessary if the reactor pressure rose, even after the water injection method had been switched over from the RCIC to the MUWC; that depressurization using the SRV might be impossible if the S/C pressure suppression function had been lost by then; and that the risk of becoming impossible to inject water into the reactor would remain identical to the situation prior to the switching operation. Therefore, they determined that it would be highly necessary to continually monitor the S/C water temperature and the S/C pressure even after the water injection method had been switched over to the MUWC, and continued thereafter to watch the S/C temperature and the S/C pressure.

(c) The issues to Note

(i) The necessity of injecting water to the reactor without interruption in order not to uncover the fuel for avoiding core damage and for stable cooling of the reactor is as described in a. (c) above. In order to achieve this, measures required for low pressure injection must be accomplished with certainty while high pressure injection is functional, in accordance with the concrete conditions of the plant.

(ii) As described in (b) above, none of the RHRs could be activated at the Fukushima Dai-ni NPS, with the exception of Unit 3 RHR.

Additionally, at the Fukushima Dai-ni NPS, the water injection was being carried out by the RCIC at all units, from Units 1 to Unit 4, and from the time that the "high S/C water level" signal was actuated, the water source for the RCIC was switched over to the S/C³³⁹.

³³⁹ At the Fukushima Dai-ni NPS, as described in (5) c. (c) and (5) d. (c) above, the water source of the RCIC was switched over from the CST to S/C at all units from Unit 1 to Unit 4. Later, only Unit 4 switched back the water source of its RCIC from the S/C to CST. In the meantime at Unit 2 of the Fukushima Dai-ichi NPS, the RCIC water source was changed over from the CST to the S/C, whilst at Unit 3 of the Fukushima Dai-ichi NPS, the

Furthermore, at the Fukushima Dai-ni NPS, reactor depressurization was being carried out repetitively using the SRV, because they had planned water injection into the reactor using the MUWC via RHR as an alternative to the RCIC.

Under such circumstances, the S/C temperature and the S/C pressure would rise, and the pressure suppression capability of the S/C might be compromised. This would mean that depressurization would not be sufficient even if the SRV was opened, and there was a risk that water injection using the MUWC would become impossible. For this reason, it was necessary to change over to the water injection using the MUWC before the pressure suppression function of the S/C was lost, by depressurizing the reactor using the SRV.

Accordingly, each shift supervisor continually monitored the S/C water temperature indicators and S/C pressure indicators in order to grasp the conditions in the S/C, depressurized the reactor in stages using the SRV, and switched the water injection method from the RCIC to the MUWC after having confirmed, while the RCIC had been running, that the MUWC could definitely function for water injection.

Based on these observations, it can be noted that, from the perspective of injecting water into the reactor without interruption, the required measures were basically taken at the Fukushima Dai-ni NPS, as the depressurization was carried out using the SRV after determining the

RICI water source was not changed from the CST to S/C and thus the water source remained as the CST. As shown, with regards to the changeover operation of the RCIC water source, there is a difference in changeover operational procedures for the RCICm depending on the unit in between the Fukushima Dai-ichi NPS and the Fukushima Dai-in NPS.

The EOP instructs to switch the RCIC water source from the CST to S/C when a "high S/C water level" is actuated, while the AOP specifies "not to switch the RCIC water source to the S/P even when the S/P water level is above the preset value." The maneuvering procedures are thus not uniquely specified in the operating procedures. When the Committee questioned whether the RCIC water source should have been the CST or should have been the S/C when the RHR was unable to activate, no clear-cut explanation was obtained from anybody of the Fukushima Dai-ni ERC, the shift operators and even the responsible personnel at the Head Office for the EOP and the AOP.

Such conflicting descriptions in the operating procedures and too much reliance on the shift supervisors to judge the appropriateness of the operating procedures will have a risk to confuse the response to the accident. It is clear that the deficiencies in the operating procedures cause serious impacts on the accident management. In case if the shift supervisor made a misjudgment in a critical situation based on insufficient information, it is possible that serious results may have been caused. In reality, conflicting descriptions exist in the EOP and the AOP concerning the operating procedures for switching the RCIC water source, and consequently different procedures were taken at different units.

Learning these lessons, TEPCO should review its operating procedures and examine appropriate operating procedures in realistic operating conditions based on objective and specific data so that the operating procedures are uniquely specified for the operators in most critical situation. Such deficiencies are not allowed to be left as they are.

situation of the S/C, and the water injection method was switched over from the RCIC method to the MUWC method³⁴⁰, while the RCIC was running, after having confirmed that the MUWC could definitely function for water injection as an alternative means.

(iii) The responses to the accident at Unit 2 of the Fukushima Dai-ichi NPS are reviewed in contrast to this.

Similarly to Units 1, 2, and 4 of the Fukushima Dai-ni NPS, the RHR at Unit 2 of the Fukushima Dai-ichi NPS could not be activated due to the effect of the tsunami.

Although the RCIC was active even after the tsunami had reached the site, the RCIC was unable to be controlled as the DC power had been lost, in contrast to the operating RCIC at the Fukushima Dai-ni NPS. They could not predict when the RCIC would shut down, and once shut down, it would be impossible to reactivate it. Furthermore, from approximately 04:20 to 05:00 of March 12, the water source for the RCIC was switched over to the S/C, and the S/C water temperature and the S/C pressure were rising.

Under these circumstances, the only available alternative water injection method left was the FP system using fire engines for Unit 2 of the Fukushima Dai-ichi NPS if the RCIC stopped functioning. In order to utilize this alternative water injection method, depressurization using the SRV was required, but, in a situation where cooling with the RHR was not possible similarly to the Fukushima Dai-ni NPS, if the RCIC continued to run using the S/C as the water source, there was a risk that the S/C water temperature and the S/C pressure would rise, the S/C pressure suppression function would be lost, and pressure could not be sufficiently reduced using the SRV and that the FP system water injection using fire engines might after all become impossible.

In addition, because, in contrast to the Fukushima Dai-ni NPS, the RCIC could not be controlled and it was not predictable when it would shut down, it was more urgent, than at the Fukushima Dai-ni NPS, to ensure that the FP system water injection using fire engines was definitely usable at any time as an alternative water injection method.

If this was the case, in order to carry out water injection without interruption at Unit 2 of the Fukushima Dai-ichi NPS, the S/C water temperature and S/C pressure should have been monitored while the RCIC was still active, and the reactor should have been depressurized by

³⁴⁰ See Footnote 336.

opening the SRV to the level to enable low pressure water injection before the pressure suppression capability of the S/C was lost, and then they should have initiated the FP system water injection using fire engines.

(iv) Nevertheless, at Unit 2 of the Fukushima Dai-ichi NPS, neither the S/C water temperature nor the S/C pressure was monitored at all over approximately 48 hours from the time when the water source had been switched over to the S/C until approximately 04:30 of March 14.

Furthermore, even after commencing S/C monitoring, rapid depressurization and switchover to the alternative water injection method were not carried out by overvaluing that the RCIC had been running, if not under control. This was despite the awareness that the pressure suppression capability of the S/C was significantly reduced and the S/C water temperature reached a point where rapid depressurization using the SRV was required according to the EOP³⁴¹.

Consequently, in a situation where the S/C pressure suppression capability was significantly reduced after the RCIC had shut down at Unit 2 of the Fukushima Dai-ichi NPS, it took time to depressurize the reactor, to commence alternative water injection through the FP system using fire engines, and in addition they could not maintain sufficiently depressurized condition and could only supply intermittent and insufficient alternative water injection.

It is conceivable to have come from the reason that the Dai-ichi NPS ERC and the shift team were excessively reliant on the RCIC, which was running in imminent danger of shutting down any time, and overly optimistic about the conditions of Unit 2, and thereby paying insufficient attention to the need to continually monitor the S/C water temperature and the S/C pressure and appropriately evaluate the pressure suppression capability of the S/C.

In contrast, at each Unit of the Fukushima Dai-ni NPS, the S/C water temperature and the S/C pressure were continually monitored for grasping the S/C condition, while the RCIC was active, the water injection method had been switched over from the RCIC to MUWC by

³⁴¹ At Unit 2 of the Fukushima Dai-ichi NPS, the reactor pressure was 5.333 MPa gage and the S/C temperature was about 146°C, when the measurement of the S/C water temperature started at about 07:00 on March 14, according to the plant parameter records. The Unit 2 EOP of the Fukushima Dai-ichi NPS specifies to implement rapid depressurization using the SRV by ensuring the operability of the low pressure water injection system or an alternative water injection line when the S/C water temperature rises to about 78°C at the reactor pressure of 5.333 MPa gage. It was clear therefore that, at this time point of the reactor pressure and the S/C temperature, Unit 2 of the Fukushima Dai-ichi NPS was in a situation where it must shift to the alternative water injection means using the fire protection system and fire engines by rapidly depressurizing the reactor.

depressurizing the reactor in stages using the SRV, before the S/C pressure suppression capability was lost.

(v) In conclusion, even if the difference in situations is significant between the Fukushima Dai-ni NPS, where there were more options available as they retained external power even after the tsunami had reached the site, and Unit 2 of the Fukushima Dai-ichi NPS, which had to take responses to the accident in a situation where all power was lost, the responses to the accident at Unit 2 of the Fukushima Dai-ichi NPS did not have a sufficiently detailed grasp on the conditions of the plant, when compared with those at the Fukushima Dai-ni NPS, and accordingly they failed to anticipate the progress of events which would have allowed them to take the necessary measures in advance. Consequently it cannot be considered that the necessary measures were taken in order to inject water into the reactor without interruption.

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